

केंद्रीय मुहर विभाग-2

संदर्भ : के.मु.वि-2/ Critical/ 16186

15 05 2024

**विषय:** भारतीय मानकों के महत्वपूर्ण/गैर-महत्वपूर्ण मापदंडों की पहचान: वस्त्रादि - 50 किलोग्राम खाद्यान्न पैक करने के लिए हलके भार वाले पटसन के बोरे के लिए भारतीय मानक IS 16186:2014 के गैर-महत्वपूर्ण मापदंडों की मार्गदर्शन सूची

कृपया विषय वस्तु के संबंध में संलग्न परिपत्र पर विचार करें।

(आदित्य दास)  
वैज्ञानिक-डी

प्रमुख, (के.मु.वि.-2)

उपमहानिदेशक(प्रमाणन)

क्षेत्रीय/शाखा कार्यालयों को intranet माध्यम से परिचालित

CENTRAL MARKS DEPARTMENT-2

Our ref: CMD-2/Critical/ 16186

15 05 2024

**Subject: Identification of Critical/Non-critical parameters of Indian Standards: Guidance list of non-critical parameters of Indian standard IS 16186:2014 for Textiles - Light weight jute sacking bags for packing 50 kg foodgrains**

Please consider the attached circular regarding the subject matter.

(Aditya Das)  
Scientist D, CMD-2

Head (CMD 2)

DDG (Certification)

Circulated to: All ROs/BOs through BIS intranet

**CENTRAL MARKS DEPARTMENT-2**

Our ref: CMD-2/Critical/ 16186

15 05 2024

**Subject: Identification of Critical/Non-critical parameters of Indian Standards: Guidance list of non-critical parameters of Indian standard IS 16186:2014 for Textiles - Light weight jute sacking bags for packing 50 kg foodgrains**

This has reference to the subject mentioned above.

2. In this regard, the guidance list of non-critical parameters of Indian standard IS 16186:2014 for Textiles - Light weight jute sacking bags for packing 50 kg foodgrains have been prepared and is given below for guidance of BOs while dealing with non-conformity of samples of the product drawn during factory and market surveillance by BIS.

<b>S.NO.</b>	<b>Clause No.</b>	<b>Requirement</b>
1.	4.1	Manufacture
2.	4.2	Seam
3.	4.3	Safety Stitch (optional)
4.	4.4	Hemming at the mouth
5.	4.5	Freedom from defects
6.	5.1, Table 1 S No (i)	Dimensions
7.	5.1, Table 1 S No (ii)	Ends/dm
8.	5.1, Table 1 S No (iii)	Picks/dm
9.	5.1, Table 1 S No (iv)	Corrected mass per bag (nonconformity to be treated as non-critical only if mass per bag exceeds the positive tolerance given in the standard. In case the mass is less than the limit specified per the negative tolerance given in the standard, it shall be treated as critical)
10.	5.2, Table 2 S No (i)	Total number of bags per bale
11.	5.2, Table 2 S No (ii)	Number of bags per bundle
12.	5.2, Table 2 S No (v)	Number of joined bags per bundle of 25 bags

3. All other parameters, excluding the above parameters, are to be treated as critical parameter.

4. It is re-iterated that the above list is for guidance only.

However, while dealing with non-conformity of a specific sample, in case BO is of the view that a particular parameter identified as critical, may be treated as non-critical parameter, the same may be considered as non-critical with approval of concerned BO (Head) with reasons recorded by BO for that specific situation. Similarly, while dealing with non-conformity of a specific sample, in case BO is of the view that a particular parameter identified as non-critical, may be treated as critical parameter, the same may be considered as critical with approval of BO Head with reasons recorded by BO for that specific situation.

5. Further, in general, if any change in the above classification of non-critical/ critical parameters is felt necessary by a BO, the proposal for the same may be forwarded to concerned CMD through DDGR with technical justification.

6. It may be noted that the categorization into critical/non-critical parameters is solely for the purpose of operation of BIS Certification while dealing with the non-conformity of samples drawn by BIS during factory and market surveillance. While communicating any nonconformity to the licensees, BIS shall not communicate whether it is being internally treated as a critical or non-critical nonconformity. For manufacturers holding BIS licence, compliance to all

requirements as per the relevant Indian Standard shall be mandatory and all requirements are to be treated as equally significant by the manufacturers.

7. The above guidelines are for BIS internal use only.
8. This is for information of all BOs.

**(Aditya Das)**  
**Scientist D, CMD-2**

**Head (CMD-2)**  
**DDG (Certification)**  
**ROs/BOs**