

केन्द्रीयमहरविभाग-2

संदर्भ -: केम्वी-2/16:1239 (Part 1)

05.07.2021

विषय: IS 1239(Part 1) के संशोधन सं 6 के अनुपालन के दिशा निर्देश

यह उपरोक्त विषय के संदर्भ में है।

सक्षम अधिकारी द्वारा अनुमोदित दिशानिर्देश अनुपालन हेतु संलग्न है।

सभी क्षेत्रीय/शाखा कार्यालयों से अनुरोध है की दिशा निर्देशों का तत्काल प्रभाव से अनुपालन सुनिश्चित करें।

(शिवम आहुजा)
वैज्ञानिक सी

प्रमुख (केम्वी 2)

सभी क्षेत्रीय/शाखा कार्यालय/प्रयोगशालाएँ/MTD/LRMD

CENTRAL MARKS DEPARTMENT-2

Our Ref: CMD-2/16:1239(Part 1)

05.07.2021

Subject: Guidelines for implementation of Amendment No.06 to IS 1239(Part 1):2004

This has reference to the subject mentioned above.

The Competent Authority has approved the enclosed Guidelines for implementation.

All ROs/BOs are requested to ensure the implementation of the above Guidelines with immediate effect.

(Shivam Ahuja)
Scientist C

Head (CMD-2)

All ROs/BOs/Labs/MTD/LRMD

CENTRAL MARKS DEPARTMENT-2

Our Ref: CMD-2/16:1239 (Part 1)

Date: 05.07.2021

Subject: Guidelines for implementation of Amendment no. 6 to IS 1239(Part 1) – Steel Tubes, Tubulars and Other Wrought Steel Fittings- Specification)

1. Amendment no. 6 to IS 1239(Part 1) has been published. The amendment shall be implemented with effect from 16th Dec 2021.

2. All BOs shall inform the Applicants and Licensees under their jurisdiction about implementation of the above amendment within a week of issuance of these guidelines.

3. The significant changes in the standard through this amendment as listed in the Table are given for the purpose of general guidance. BOs shall ensure that the product conforms to all the requirements, as applicable, as per the amendment.

Clause	Change
1.1	Scope of the standard has been revised to cover welded and seamless screwed end steel tubes
2	Latest version of the Indian Standards have been substituted under References
4	The part “screwed and socketed or plain end/bevel –end to denote end condition, and black or galvanized to denote surface condition” has been removed from the Designation clause and the clause has been revised to designate steel tubes by their nominal bore and tubes shall be further classified as light, medium and heavy depending on the wall thickness only.

4. The existing product manual has been revised to incorporate the amendment and it is being circulated separately through BIS website

5. The guidelines for implementation of the amendment is given below:

a) LICENSEES:

i) All Licensees shall implement the amendment by **16th Dec 2021**. Any difficulty in implementation shall be brought to the notice of CMD 2 at the earliest but in any case at least 30 days before the last date of implementation. BOs shall ensure that no Licences are under operation as per IS 1239(Part 1) without the amendment after **16th Dec 2021**. **The status of implementation of the amendment shall be confirmed by Head (BO) to CMD-2 within two weeks of the last date of concurrent running.**

ii) Licensees, intending to include welded/seamless **Screwed End Tubes** in the scope of their licence, having welded/seamless **Screwed and Socketed Tubes** covered under their existing scope of the licence, shall submit their request to their concerned BO and the BO shall include **Screwed End Tubes** in the scope of such licensees without insisting for test reports.

iii) Licensees intending to include welded/seamless **Screwed End Tubes** in the scope of their licence and do not have welded/seamless **Screwed and Socketed Tubes** covered under their existing scope of the licence shall submit evidence of conformity to the additional/modified requirements through Independent Test Reports for welded/seamless **Screwed End Tubes**.

iv) Verification of implementation of the amendment, wherever required, may be done during the next visit.

b) APPLICATIONS FOR GRANT OF LICENCE:

Existing Applications where Sample has been submitted in the Laboratory/Test Report has been issued by the Laboratory may be processed without consideration of the amendment. However, if the Applicant is desirous of considering the amendment, a

declaration may be obtained from the Applicant to that effect and the Application may be processed accordingly. An undertaking shall also be obtained from such Applicants that if the sample fails while considering the provisions of the amendment, Licence will not be granted as per the old version.

Applications which are recorded henceforth may be processed with or without consideration of the amendment. Processing of Applications without consideration of the amendment shall be permitted only upto **15th Dec 2021** and for such cases Applicant shall give a declaration that they will implement the amendment by **16th Dec 2021**

Beyond **16th Dec 2021** no Licence shall be granted without consideration of the amendment.

c) CHANGE IN SCOPE OF LICENCE:

For change in scope of licence, the relevant provisions as given above for Applicants shall apply.

However, processing of such applications for change in scope of licence without consideration of the amendment shall be permitted only upto the date of implementation of the amendment by the licensee or upto **16th Dec 2021** whichever is earlier.

6. The above guidelines shall come into force with immediate effect.

Shivam Ahuja

Sc.C.(CMD-2)

Head (CMD-2)

DDG (Certification)