



केन्द्रीय मुहर विभाग - III

हमारा संदर्भ- केन्द्रीय मुहर विभाग-३/१६: भा.मा. 7302

०९ अगस्त २०२४

विषय: अनुपालन हेतु गाइडलाइन

सभी शाखा कार्यालयों से आग्रह है कि संलग्न गाइडलाइन का अनुपालन तत्काल प्रभाव से सुनिश्चित करें।

(राकेश कुमार)

वैज्ञानिक 'डी'/संयुक्त निदेशक (के मु वि III)

प्रमुख (के मु वि III)

सभी क्षेत्रीय/शाखा कार्यालय

CENTRAL MARKS DEPARTMENT-III

Our Ref: CMD-3/16: IS 7302

09 August 2024

Subject: Guidelines for implementation of Amendment No. 1 to Indian Standard IS 7302: 2018- "Valve fittings for Self-Contained Breathing Apparatus (SCBA) and Self-Contained Underwater Breathing Apparatus (SCUBA)"

This has reference to the subject mentioned above.

BOs may kindly ensure implementation of the attached guidelines with immediate effect.

(Rakesh Kumar)

Scientist D/Joint Director (CMD III)

Head (CMD - III)

Circulated to: All ROs/BOs

CENTRAL MARKS DEPARTMENT-III

Our Ref: CMD-3/16: IS 7302

09 August 2024

Subject: Guidelines for implementation of Amendment No. 1 to Indian Standard IS 7302: 2018- “Valve fittings for Self-Contained Breathing Apparatus (SCBA) and Self-Contained Underwater Breathing Apparatus (SCUBA)”

1. Amendment No. 1 to IS 7302: 2018 has been published. **The last date for implementation of the Amendment is 10 September 2024.**
2. All BOs shall inform the Applicants and Licensees under their jurisdiction about implementation of the Amendment **within a week of issuance of these guidelines.**
3. The significant changes brought through this Amendment as listed in the Table is given for the purpose of general guidance. BOs shall ensure that the product conforms to all the requirements, as applicable, as per the Amendment.

Sl. No.	Page and clause No.	Changes
1.	Page 16, Cl. 8.3 (b), Note- Tests to be done in case of change of valve body material	Now, Oxygen Test is required to be done in case of change of valve body material.
2.	Page 18, Table 2A and Page 19, Table 2B- Recommended Torque for taper and parallel threaded Valve stem	Tables have been re-structured to give clarity for different categories and inlet thread codes.

4. Consequent upon publication of the Amendment, existing Product Manual has also been revised as Doc: PM/ IS 7302/2/ August 2024. In this revision, changes have been made in sampling during inspection of finished lot.
5. Consequent upon issuance of the Amendment, no change in manufacturing and testing facility will be required for existing licensee manufacturers, neither any evidence of conformity will be required for implementation of the Amendment.

(Rakesh Kumar)
Scientist D/Joint Director

Head (CMD III)
DDG (Certification)