

केंद्रीय मुहर विभाग-2

संदर्भ :कें.मु.वि-2/जी-73/16: 6719

दिनांक : 15/09/2023

विषय: आई एस 6719 : 1972 Specification For Solid PVC Soles and Heels का संशोधित प्रॉडक्ट मानुयल।

1. यह उपरोक्त के संदर्भ में है।
2. आई एस 6719 : 1972 का अनुमोदित संशोधित प्रॉडक्ट मानुयल BIS वैबसाइट पर: “Conformity Assessment → Product Certification →Product Specific Information→ Product Manual” के अंदर होस्ट कर दिया गया है। (PM/6719/2 Aug 2023)
3. उत्पाद मैनुअल को अन्य बातों के अलावा, एसआईटी के अनुच्छेद 1 (प्रयोगशाला), अनुच्छेद 2 (परीक्षण रिकॉर्ड), अनुच्छेद 4 (नियंत्रण इकाई) और अनुच्छेद 5 (नियंत्रण के स्तर) की आवश्यकताओं के संबंध में सूक्ष्म और लघु इकाइयों के लिए निरीक्षण और परीक्षण की योजना के अनुपालन को वैकल्पिक बनाने के लिए संशोधित किया गया है। हालाँकि, सभी इकाइयाँ अपने उत्पादों का भारतीय मानक की आवश्यकताओं का अनुपालन सुनिश्चित करेंगी। इस संशोधन के माध्यम से किये गये प्रमुख परिवर्तन अनुबंध-1 में दिये गये हैं।
4. सभी शाखा कार्यालयों से अनुरोध है की यह प्रॉडक्ट मानुयल जिसमे SIT भी संयुक्त है, को आवेदकों एवं लाईसेंसधारियों को 7 दिन के भीतर भेजें।

(अमित चौधरी)
वैज्ञानिक - डी

प्रमुख, (कें.मु.वि.-2)

उपमहानिदेशक(प्रमाणन)

क्षेत्रीय/शाखा कार्यालयों को intranet माध्यम से परिचालित

CENTRAL MARKS DEPARTMENT-2

Our Ref: CMD-2/G-73/16: 6719

Dated: 15/09/2023

Subject: Revised Product Manual for Specification For Solid PVC Soles and Heels According To IS 6719 : 1972

1. This has reference to the subject mentioned above.
2. The approved revised Product Manual for IS 6719 : 1972 has been hosted on the BIS website under “Conformity Assessment → Product Certification →Product Specific Information→ Product Manual” (PM/ 6719/2 Aug 2023)
3. The product manual has been revised in order to, among others, make Compliance to the Scheme of Inspection and Testing OPTIONAL for Micro, and Small Scale Units with respect to the requirements for Clause 1(Laboratory), Clause 2 (Test records), Clause 4 (Control Unit) and Clause 5 (Levels of Control) of the SIT. However, ALL units shall ensure compliance of their products to the requirements of the Indian Standard. Major changes made through this revision are given in Annex-1.
4. BOs are advised to send this Product Manual which incorporates SIT to all applicants and licensees within 7 days.

(Amit Choudhary)
Scientist-D

Head (CMD 2)

DDG (Certification)

Circulated to: All ROs/BOs through BIS intranet

Annex -1

Major Changes to product manual for SOLID PVC SOLES AND HEELS as per
IS 6719:1972
(PM/6719/2 Aug 2023)

S.No.	Changes
1	<p>Compliance to the Scheme of Inspection and Testing has been made OPTIONAL for Micro, and Small Scale Units with respect to the requirements for Clause 1(Laboratory), Clause 2 (Test records), Clause 4 (Control Unit) and Clause 5 (Levels of Control) of the SIT. However, ALL units shall ensure compliance of their products to the requirements of the Indian Standard.</p> <p>The requirements of SIT with respect to Clause 3 (Packing and Marking) and Clause 6 (Rejection) shall be followed by all.</p>
2	<p>Sample size has been modified as 04 pairs and test slabs made of the same composition</p>
3	<p>In Scope of Licence - Design criteria has been included to cover cleated and non-cleated design of the PVC Soles and Heels</p>
4	<p>Grouping guideline has been modified as:</p> <ol style="list-style-type: none">1. Each Type of solid PVC soles and heels (Full solid soles with/without heels, Half soles, heels) of any size shall be tested to be covered in the scope of Licence.2. If Cleated design for a Type of solid PVC soles and heels is tested, non-cleated with stippled/other background pattern may also be covered in the scope of licence for that Type3. Solid PVC soles and heels of any size may be tested to cover all the sizes.
5	<p>In the marking clause in SIT, it has been specified that the details of licence no, Type, month and year of manufacture, name and address of Manufacturer, Size of the footwear for which it is intended and BIS website shall be mentioned (through tags/stickers or otherwise) on the package/Product (in case only bulk packaging is done)</p>
6	<p>In SIT, the control unit definition has been modified as “ 50,000 pairs or Fortnight production (whichever is earlier), or any other quantity as defined by the manufacturer of Solid PVC Soles and Heels of the same type, size and design, manufactured from the same material</p>
