

**केन्द्रीय मुहर विभाग-2**

संदर्भ -: केमूवी-2/16: 15809

10 01 2025

**विषय: IS 15809: 2017 के amendment no. 1 और 2 के अनुपालन के दिशानिर्देश।**

यह उपरोक्त विषय के संदर्भ में है।

सक्षम अधिकारी द्वारा अनुमोदित दिशानिर्देश अनुपालन हेतु संलग्न है।

सभी क्षेत्रीय/शाखा कार्यालयों से अनुरोध है की दिशानिर्देशों का तत्काल प्रभाव से अनुपालन सुनिश्चित करें।

**हरीश मीना  
वैज्ञानिक-सी**

**प्रमुख (केमूवी 2)**

**सभी क्षेत्रीय/शाखाकार्यालय/प्रयोगशालाएँ/TXD/LRMD**

**CENTRAL MARKS DEPARTMENT-2**

Our Ref: CMD-2/16: 15809

10 01 2025

**Subject: Guidelines for implementation of amendment no. 1 & 2 to IS 15809: 2017.**

This has reference to the subject mentioned above.

The Competent Authority has approved the enclosed Guidelines for implementation.

All ROs/BOs are requested to ensure the implementation of the above Guidelines with immediate effect.

**Harish Meena  
Scientist-C**

**Head (CMD-2)**

**All ROs/BOs/Labs/TXD/LRMD**

## CENTRAL MARKS DEPARTMENT-2

Our Ref: CMD-2/16: 15809

10 01 2025

### **Subject: Guidelines for implementation of amendment no. 1 & 2 to IS 15809: 2017 (HIGH VISIBILITY WARNING CLOTHES — SPECIFICATION)**

1. Amendment no. 1 & 2 to **IS 15809: 2017** have been published. The last date of implementation of the amendments are **08<sup>th</sup> February 2025 & 07<sup>th</sup> April 2025 respectively.**
2. The significant changes in the standard through these amendments as listed in the Table 1 & 2 are given for the purpose of general guidance.

**Table 1(Changes incorporated through amendment No. 1)**

<b>Clause No.</b>	<b>Change</b>
5.5.1.2	The following new clause has been inserted after clause 5.5.1.2: '5.5.1.3 The requirement for tensile strength is applicable for woven fabrics only.'
5.5.3	The below sentence has been incorporated at the end: 'The requirement for bursting strength is applicable for knitted fabrics only.'
6.1.1	The existing note has been renumbered as Note 1, and below Note 2 has been incorporated after Note 1: 'The label indicating brand name or brand logo shall be applied on the clothing by heat transfer or sublimation or screen printing or embroidery on the background material.'
C-4.4.1	Clause 4.4.1 has been replaced by following: 'The retroreflective material shall be washed for a minimum of 50 washing cycles as per the procedure defined in C-4.4.2.'

**Table 2(Changes incorporated through amendment No. 2)**

<b>Clause No.</b>	<b>Change</b>
6.1.1	Note 2 has been deleted.
6.1.2	The following new clause has been incorporated after 6.1.2:  '6.1.3 Marking of Buyer Brand/Logo The buyer brand name/brand logo or departmental identification/logo may be applied on the garment by heat transfer or sublimation or screen printing or embroidery or by stitching a reflective patch. The size and the position of the same shall be as agreed between buyer and the seller.  NOTE — The marking of buyer brand/logo is for the identification of the wearer of high visibility clothing and may not be reflective in nature.'
C-3.1	The following sentence has been incorporated at the end: 'Average value of 5 readings shall be reported, and the difference between any two individual values shall not be more than 15 percent.'
C-3.2.1	The below note has been incorporated at the end: 'NOTE — A black plate may be used as backing material.'

3. Consequent upon the issuance of these amendments, the existing product manual has been revised which is being circulated separately.

4. The guidelines for implementation of the amendments are given below:

**A. LICENSEES:**

- i) All Licensees shall implement the amendment no. 1 & 2 by **08<sup>th</sup> February 2025 & 07<sup>th</sup> April 2025 respectively**. Any difficulty in implementation shall be brought to the notice of CMD 2 at the earliest. BOs shall ensure that no Licences are under operation as per IS 15809: 2017 without amendment no. 1 and 2 after **08<sup>th</sup> February 2025 & 07<sup>th</sup> April 2025 respectively**. The status of implementation of the amendment shall be confirmed by Head (BO) to CMD-2 within two weeks of the last date of concurrent running.
- ii) Licensees shall submit evidence of conformity to the additional/modified requirements through In-house/Independent Test Reports. Verification of implementation of the amendment, wherever required, shall be verified through a surveillance visit within 30 days of confirmation of implementation of the amendment to standard by licensee.
- iii) If the Licensee fails to complete all actions by the above mentioned dates it shall be dealt with as per the prevailing guidelines.

**B. APPLICATIONS FOR GRANT OF LICENCE:**

- i. Existing Applications where Sample has been submitted in the Laboratory/Test Report has been issued by the Laboratory may be processed without considering the amendment no. 1 & 2. However, if the Applicant is desirous of considering the Application as per the amended Standard, a declaration may be obtained from the Applicant to that effect and the Application may be processed accordingly. An undertaking from such Applicants shall also be obtained that if the sample fails while considering the provisions of the amended Standard, Licence will not be granted by BIS as per the old version.
- ii. Applications which are recorded henceforth may be processed with or without considering the amendment no. 1 & 2. Processing of Applications without considering the amendment no. 1 shall be permitted only up to **07<sup>th</sup> February 2025** and for such cases Applicant shall give a declaration that they will implement the amended Standard by **08<sup>th</sup> February 2025**.
- iii. Processing of Applications without considering amendment no. 2 shall be permitted only up to **06<sup>th</sup> April 2025** and for such cases Applicant shall give a declaration that they will implement the amended Standard by **07<sup>th</sup> April 2025**.
- iv. Beyond **08<sup>th</sup> February 2025** no Licence shall be granted without considering amendment no. 1 to IS 15809: 2017.
- v. Beyond **07<sup>th</sup> April 2025** no Licence shall be granted without considering amendment no. 2 to IS 15809: 2017.

**C. CHANGE IN SCOPE OF LICENCE:**

- i. For change in scope of licence, the relevant provisions as given above for Applicants shall apply.
- ii. However, processing of such applications for change in scope of licence without considering the amendment no. 1 & 2 shall be permitted only up to the date of implementation of the amendments by the licensee or up to **the last date of implementation of respective amendments as mentioned above**, whichever is earlier.

6. The above guidelines come into force with immediate effect.

**Harish Meena  
Scientist-C**

**Head (CMD-2)**  
**DDG (Certification)**