

**केन्द्रीय मुहर विभाग -2**

संदर्भ -: केमूवी-2/16:9962

16 10 2024

**विषय: संशोधन संख्या 02 से आईएस 9962:1981 के कार्यान्वयन के लिए दिशानिर्देश**

यह उपरोक्त विषय के संदर्भ में है।

सक्षम अधिकारी द्वारा अनुमोदित दिशानिर्देश अनुपालन हेतु संलग्न है।

सभी क्षेत्रीय/शाखा कार्यालयों से अनुरोध है की दिशानिर्देशों का तत्काल प्रभाव से अनुपालन सुनिश्चित करें।

**शिवम आहूजा  
वैज्ञानिक डी**

**प्रमुख (केमूवी 2)**

**सभी क्षेत्रीय/शाखा कार्यालय/प्रयोगशालाएँ/MTD/LRMD**

**CENTRAL MARKS DEPARTMENT-2**

Our Ref: CMD-2/16:9962

16 10 2024

**Subject: Guidelines for implementation of Amendment No.02 to IS 9962:1981**

This has reference to the subject mentioned above.

The Competent Authority has approved the enclosed Guidelines for implementation.

All ROs/BOs are requested to ensure the implementation of the above Guidelines with immediate effect.

**(Shivam Ahuja)  
Scientist D**

**Head (CMD-2)**

**All ROs/BOs/Labs/MTD/LRMD**

## CENTRAL MARKS DEPARTMENT-2

Our Ref:CMD-2/16:9962

Date: 16.10.2024

**Subject: Guidelines for implementation of Amendment No.02 to IS 9962:1981 (Specification for Steel Wire for Needles )**

1. Amendment no. 2 to IS 9962:1981 has been published. The last date for implementation of the amendment is **28<sup>th</sup> January 2025**.
2. All BOs shall inform the Applicants and Licensees under their jurisdiction about implementation of the above amendment within a week of issuance of these guidelines.
3. The significant changes in the standard through this amendment as listed in the Table are given for the purpose of general guidance. BOs shall ensure that the product conforms to all the requirements, as applicable, as per the amendment.

Clause	Change
2.1, 3.1,7.1,10.1	Latest versions of the Reference Standards have been updated
7.3 Decarburization	Test Method for Decarburization as per IS 6396/ISO 3837 has been updated

4. Consequent to the amendment, the Product Manual of IS 9962:1981 has been revised and the same is being circulated separately.

5. The guidelines for implementation of the amendment are given below:

**LICENSEES:**

All Licensees shall implement the amendment by **28<sup>th</sup> January 2025**. Any difficulty in implementation shall be brought to the notice of CMD 2 at the earliest but in any case at least 30 days before the last date of implementation. BOs shall ensure that no Licences are under operation as per IS 9962:1981 without the amendment after **28<sup>th</sup> January 2025**. **The status of implementation of the amendment shall be confirmed by Head (BO) to CMD-2 within two weeks of the last date of concurrent running.**

As per changes introduced into the Standard through the Amendment, there are no evidences of conformity to be submitted by the licensees.

## **APPLICATIONS FOR GRANT OF LICENCE:**

Existing Applications where Sample has been submitted in the Laboratory/Test Report has been issued by the Laboratory may be processed without consideration of the amendment. However, if the Applicant is desirous of considering the amendment, a declaration may be obtained from the Applicant to that effect and the Application may be processed accordingly. An undertaking shall also be obtained from such Applicants that if the sample fails while considering the provisions of the amendment, Licence will not be granted as per the old version.

Applications which are recorded henceforth may be processed with or without consideration of the amendment. Processing of Applications without consideration of the amendment shall be permitted only up to **27<sup>th</sup> January 2025** and for such cases Applicant shall give a declaration that they will implement the amendment by **28<sup>th</sup> January 2025**.

Beyond **28<sup>th</sup> January 2025** no Licence shall be granted without consideration of the amendment.

## **CHANGE IN SCOPE OF LICENCE:**

For change in scope of licence, the relevant provisions as given above for Applicants shall apply.

However, processing of such applications for change in scope of licence without consideration of the amendment shall be permitted only up to the date of implementation of the amendment by the licensee or up to **28<sup>th</sup> January 2025** whichever is earlier.

6. The above guidelines shall come into force with immediate effect.

Shivam Ahuja

Sc.D.(CMD-2)

Head (CMD-2)

DDG (Certification)