



## केन्द्रीय मुहर विभाग - III

हमारा संदर्भ- के.मु.वि.-३/१६: IS 3196-1, IS 13258, IS 8737 एवं IS 9798 03 फरवरी 2022

विषय: एल पी जी सिलिंडर्स ,वाल्व्स एवं रेगुलटर्स के लाट निरीक्षण के लिए दिशनिर्देश में संशोधन

सभी शाखा कार्यालयों से आग्रह है कि संलग्न गाइडलाइन का अनुपालन तत्काल प्रभाव से सुनिश्चित करें।

(राकेश कुमार)  
वैज्ञानिक 'डी' (के मु वि III)

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सभी क्षेत्रीय/शाखा कार्यालय

### CENTRAL MARKS DEPARTMENT-III

Our Ref: CMD-3/16: IS 3196-1, IS 13258, IS 8737 & IS 9798

03 Feb 2022

**Subject: Modification in Guidelines for Lot inspection of LPG Cylinders, Valve fittings and Low Pressure Regulators for use with LPG Cylinders**

This has reference to the subject mentioned above. Guidelines for Lot inspection of LPG Cylinders per IS 3196 (Part 1) and IS 13258 were issued on 06 Dec 2021. Subsequently, guidelines for lot inspection of Valve fittings (IS 8737) and Low Pressure Regulators (IS 9798) for use with LPG Cylinders were issued on 10 Dec 2021.

These guidelines have been partially modified with respect to on-job training of Technical Auditors (TAs). Modification is attached. Other guidelines will remain unchanged.

BOs may kindly ensure implementation of the attached modified guidelines with immediate effect.

(Rakesh Kumar)  
Scientist D (CMD III)

Head (CMD - III)

Circulated to: All ROs/BOs

### CENTRAL MARKS DEPARTMENT III

Our Ref: CMD-3/16: IS 3196-1, IS 13258, IS 8737 & IS 9798

03 Feb 2022

#### **Subject: Modification in Guidelines for Lot inspection of LPG Cylinders, Valve fittings and Low Pressure Regulators for use with LPG Cylinders**

1. Guidelines for Lot inspection of LPG Cylinders per IS 3196 (Part 1) and IS 13258 were issued on 06 Dec 2021. Subsequently, guidelines for lot inspection of Valve fittings (IS 8737) and Low Pressure Regulators (IS 9798) for use with LPG Cylinders were issued on 10 Dec 2021.
2. In this regard, paragraph 6 of the above guidelines dealing with on-job training of TAs has been modified.
3. Paragraph 6 of the Guidelines for Lot inspection of LPG Cylinders per IS 3196 (Part 1) and IS 13258 is modified as follows:
  6. *For the initial minimum 2 visits, the TA of empaneled agency will accompany BIS Officer during which the TA are expected to gain adequate on-job training and competency. After this, BIS Certification Officer will accompany TA for first visit during which inspection will be done by TA and witnessed by BIS Certification Officer to see whether SOP is complied with. Report of competency of TA should be submitted by BIS Officer to the Head (BO) with recommendation on the need of any further witness inspection. Head (BO) may allocate more such witness inspections till the time TA is declared competent. Induction of any new TA will follow the same procedure as above. It is to be noted that only lot inspection charges are to be levied from the licensee and no additional man-days charges are to be levied for such visits.*
4. Paragraph 6 of the Guidelines for Lot inspection Valve fittings (IS 8737) and Low Pressure Regulators (IS 9798) is modified as follows:
  6. a) *For the initial minimum 2 visits, the TA of empaneled agency will accompany BIS Officer during which the TA are expected to gain adequate on-job training and competency. After this, BIS Certification Officer will accompany TA for first visit during which inspection will be done by TA and witnessed by BIS Certification Officer to see whether SOP is complied with. Report of competency of TA should be submitted by BIS Officer to the Head (BO) with recommendation on the need of any further witness inspection. Head (BO) may allocate more such witness inspections till the time TA is declared competent. Induction of any new TA will follow the same procedure as above. It is to be noted that only lot inspection charges are to be levied from the licensee and no additional man-days charges are to be levied for such visits.*  
b) *In case a TA has already completed two shadow inspections for LPG Cylinders, he will require only one shadow inspection each for LPG Valve fittings and LPG Regulators, followed by witness inspection.*
5. The above modification in guidelines come into force with immediate effect.

(Rakesh Kumar)  
Scientist D

Head (CMD III)  
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**Circulated to : All ROs/BOs**