

केन्द्रीय मुहर विभाग-2

संदर्भ -: के मू वी-2/16: 16655

15 01 2025

विषय: IS 16655: 2017 के amendment no. 2 के अनुपालन के दिशानिर्देश।

यह उपरोक्त विषय के संदर्भ में है।

सक्षम अधिकारी द्वारा अनुमोदित दिशानिर्देश अनुपालन हेतु संलग्न है।

अनोरोध है की दिशानिर्देशों का तत्काल प्रभाव से अनुपालन सुनिश्चित करें।

**हरीश मीना
वैज्ञानिक- सी**

प्रमुख (के मू वी 2)

सभी क्षेत्रीय/शाखा कार्यालय/प्रयोगशालाएँ/ TXD/LRMD

CENTRAL MARKS DEPARTMENT-2

Our Ref: CMD-2/16: 16655

15 01 2025

Subject: Guidelines for implementation of amendment no. 2 to IS 16655: 2017.

This has reference to the subject mentioned above.

The Competent Authority has approved the enclosed Guidelines for implementation.

It is requested to ensure the implementation of the above Guidelines with immediate effect.

**Harish Meena
Scientist-C**

Head (CMD-2)

All ROs/BOs/Labs/TXD/LRMD

CENTRAL MARKS DEPARTMENT-2

Our Ref:CMD-2/16: 16655

Date: 15 01 2025

Subject: Guidelines for implementation of amendment no. 2 to IS 16655: 2017 (Textiles — Protective Clothing for Use in Welding and Allied Processes).

1. Amendment no. 2 to IS 16655: 2017 has been published. The last date of implementation of the amendment is **29th March 2025**.
2. The significant changes in the standard through this amendment as listed in the Table are given for the purpose of general guidance.

Clause No.	Change
National Foreword	Below new Para has been added after para 3: 'Clause 4.2 has been modified for better clarity and the modified clause is given in National Annex B.'
National Annex A	National Annex B has been added after National Annex A wherein clarity has been provided that the Welders' protective suits shall consist of one of the following: a) a single garment, for example, an coverall or boiler suit; b) a two-piece garment, consisting of a jacket and a pair of trousers.

3. All of the changes to the standard through this amendment are editorial, none of which require any evidence of conformity to the amended standard to be established.
4. In view of the above, BOs are requested to circulate this amendment to licensees and applicants immediately within 7 days of issue of this circular.
5. No application for grant of licence and/or change in scope of licence shall be accepted or grant of licence/change in scope permitted without consideration of the amendment after **29th March 2025**.
6. The above guidelines come into force with immediate effect.

Harish Meena
Scientist-C

Head (CMD-2)
DDG (Certification)