



केन्द्रीय मुहर विभाग- III

हमारा संदर्भ- केन्द्रीय मुहर विभाग-3/प्रोडक्ट मैनुअल/IS 7285 (Part 2)

०७ जुलाई २०२१

विषय- पुनरीक्षित प्रोडक्ट मैनुअल

सभी शाखा कार्यालयों से अनुरोध है कि उपरोक्त विषय से संबंधित संलग्न परिपत्र का अवलोकन करें

(राकेश कुमार)
वैज्ञानिक 'डी' (के मु वि-III)

प्रमुख (के मु वि-III)

सभी क्षेत्रीय/शाखा कार्यालय

Central Marks Department-III

Our Ref: **CMD-III/ Product Manual/IS 7285 (Part 2)**

07 July 2021

Subject: Revised Product Manual incorporating SIT and Grouping Guidelines for IS 7285 (Part 2): 2017 with Amendment No. 1

BOs may kindly see the attached circular on the subject mentioned above.

(Rakesh Kumar)
Scientist D (CMD-III)

Head (CMD-III)

Circulated to: All ROs/BOs through intranet

CENTRAL MARKS DEPARTMENT-III

Our Ref: CMD-III/Product Manual/IS 7285 (Part 2)

07 July 2021

Subject: Revised Product Manual incorporating SIT and Grouping Guidelines for IS 7285 (Part 2): 2017 with Amendment No. 1

This has reference to the subject mentioned above. The approved revised Product Manual (Doc No. PM/IS 7285 (Part 2)/2/July 2021) for product “**Refillable Seamless Steel Gas Cylinders - Quenched and Tempered Steel Cylinders with Tensile Strength less than 1100 MPa (112 kgf/mm²)**” as per **IS 7285 (Part 2): 2017** has been hosted on the BIS website under “Conformity Assessment → Product Certification → Product Specific Guidelines → Product Manual”.

In this revision of Product Manual, changes have been made in sampling guidelines, definition of batch in SIT and the type tests have been elaborated under Cl. 9.2 in Table of SIT.

BOs are advised to send this Product Manual which incorporates Grouping Guidelines and SIT to all Applicants within 7 days.

(Rakesh Kumar)
Sc. D (CMD III)

Head (CMD III)
DDG (Certification)

Circulated to: All ROs/BOs