

**भारतीय मानक ब्यूरो**  
**(केंद्रीय मुहर विभाग III)**

हमारा संदर्भ : सी एम डी - III/16 : आई एस 784

15 जुलाई 2024

विषय : आई एस 784:2019 के संशोधन संख्या 1 का अनुपालन के लिए दिशानिर्देश ।

इसमें ऊपर उल्लिखित विषय का संदर्भ है।

सभी शाखा कार्यालय से आग्रह है कि गाइडलाईन का अनुपालन तत्काल प्रभाव से सुनिश्चित करें।

(ऐ के कअंर)  
वैज्ञानिक- डी (सी एम् डी-III)

**प्रमुख (सी एम डी- III)**

सभी क्षेत्रीय /शाखा कार्यालय

**BUREAU OF INDIAN STANDARDS**  
**(Central Marks Department-III)**

Our Ref: CMD-III/16 : IS 784

15 July 2024

**Subject: Guidelines for implementation of Amendment No.1 to IS 784:2019 – Prestressed Concrete Pipes (Including Specials)**

This has reference to the subject mentioned above.

BOs may kindly ensure implementation of the guidelines with immediate effect.

(A K Kanar)  
Sc-D (CMD-III)

**Head (CMD-III)**

**Circulated to: All ROs/BOs**

## CENTRAL MARKS DEPARTMENT III

**Our Ref: CMD-III/16 : IS 784**

**15 July 2024**

**Subject: Guidelines for implementation of Amendment No.1 to IS 784:2019 – Prestressed Concrete Pipes (Including Specials)**

1. Amendment No. 1 to IS 784:2019 has been published. The last date for implementation of the amendment is **18 December 2024**.
2. All BOs shall inform the Applicants and Licensees under their jurisdiction about implementation of the above amendment within a week of issuance of these guidelines.
3. The changes brought out in the Standard through the amendment as listed in the Table is given for the purpose of general guidance. BOs shall ensure that the product conforms to all the requirements, as applicable, as per the amendment.

Sr No	Major changes in Amendment to Indian Standard	Action required from existing licensee for implementation
1.	Testing requirement of core thickness of cylinder pipes has been elaborated more comprehensively. (Table 1)	No action reqd from existing licensee
2.	Design criteria for non-cylinder and cylinder pipes have been modified. (Clause 7.4 & 7.8)	No action reqd from existing licensee
3.	Typical design of non-cylinder and cylinder pipes (i.e. Annex-G & H) have been modified	
4.	Testing method of cylinder pipes (before it is subjected to any further manufacturing process) as per Clause 9.1.2.1, has been modified.	Licensees are required to ensure conformity to this requirement through in-house FTR
5.	Typographical errors in the examples given in sway gauges for socket diameter, has been rectified. (Clause 15.1.3.1. Example)	No action reqd from existing licensee

4. Consequent upon the issuance of the amendment to Standard, existing Product Manual has been revised as Doc: **PM/IS 784/2/July 2024**.
5. The guidelines for implementation of the amendment is given below:

**A. LICENSEES:**

- (i) All Licensees shall implement the amendment by **18 December 2024**. Any difficulty in the implementation shall be brought to the notice of CMD III within 30 days of issuance of these guidelines. BOs shall ensure that no Licences are under operation as per IS 784:2019 without the Amendment No.1 after **18 December 2024**. The status of implementation of the amendment shall be confirmed by Head (BO) to CMD-III within two weeks of the last date of concurrent running.

- (ii) Licensees are required to submit the in-house factory test report of pipes showing conformity to Clause 9.1.2.1 of IS 784:2019 (incorporating amendment 1). Verification of implementation of the amendment to Standard shall be done through a surveillance visit, which shall be completed within six months from the date of implementation. During such visit, additional test facilities shall be verified and reported.
- (iii) If the Licensee fails to complete all actions by **18 December 2024** it shall be dealt with as per the prevailing guidelines.

**B. APPLICATIONS FOR GRANT OF LICENCE:**

- (i) Existing Applications where Sample has been submitted in the Laboratory/Test Report has been issued by the Laboratory may be processed without consideration of the amendment. However, if the Applicant is desirous of considering the amendment, a declaration may be obtained from the Applicant to that effect and the Application may be processed accordingly. An undertaking shall also be obtained from such Applicants that if the sample fails while considering the provisions of the amendment, Licence will not be granted as per the old version.
- (ii) Applications which are recorded henceforth may be processed with or without consideration of the amendment. Processing of Applications without consideration of the amendment shall be permitted only upto **18 December 2024** and for such cases Applicant shall give a declaration that they will implement the amendment by **18 December 2024**.
- (iii) Beyond **18 December 2024** no Licence shall be granted without consideration of the amendment.

**C. CHANGE IN SCOPE OF LICENCE:**

- (i) For change in scope of licence, the relevant provisions as given above for Applicants shall apply.
  - (ii) However, processing of such applications for change in scope of licence without consideration of the amendment shall be permitted only upto the date of implementation of the amendment by the licensee or upto **18 December 2024** whichever is earlier.
6. The above guidelines come into force with immediate effect.

Ashish K Kanar  
Sc-D/Jt. Dir, CMD-III

Head (CMD III)  
**DDG (Certification)**