

केंद्रीय मुहर विभाग-2

संदर्भ :कें.मु.वि-2/जी-73/16: 15844 (Part 1)

दिनांक : 15/09/2023

विषय: आई एस 15844 (Part 1) : 2023 Sports Footwear Part -1 General Purpose का संशोधित प्रॉडक्ट मानुयल।

1. यह उपरोक्त के संदर्भ में है।
2. आई एस 15844 (Part 1) : 2023 का अनुमोदित संशोधित प्रॉडक्ट मानुयल BIS वैबसाइट पर: “Conformity Assessment → Product Certification →Product Specific Information→ Product Manual” के अंदर होस्ट कर दिया गया है। (PM/IS 15844 (Part 1)/2 Aug 2023)
3. उत्पाद मैनुअल को अन्य बातों के अलावा, एसआईटी के अनुच्छेद 1 (प्रयोगशाला), अनुच्छेद 2 (परीक्षण रिकॉर्ड), अनुच्छेद 4 (नियंत्रण इकाई) और अनुच्छेद 5 (नियंत्रण के स्तर) की आवश्यकताओं के संबंध में सूक्ष्म और लघु इकाइयों के लिए निरीक्षण और परीक्षण की योजना के अनुपालन को वैकल्पिक बनाने के लिए संशोधित किया गया है। हालाँकि, सभी इकाइयाँ अपने उत्पादों का भारतीय मानक की आवश्यकताओं का अनुपालन सुनिश्चित करेंगी। इस संशोधन के माध्यम से किये गये प्रमुख परिवर्तन अनुबंध-1 में दिये गये हैं।
4. सभी शाखा कार्यालयों से अनुरोध है की यह प्रॉडक्ट मानुयल जिसमे SIT भी संयुक्त है, को आवेदकों एवं लाईसेंसधारियों को 7 दिन के भीतर भेजें।

(अमित चौधरी)
वैज्ञानिक - डी

प्रमुख, (कें.मु.वि.-2)

उपमहानिदेशक(प्रमाणन)

क्षेत्रीय/शाखा कार्यालयों को intranet माध्यम से परिचालित

CENTRAL MARKS DEPARTMENT-2

Our Ref: CMD-2/G-73/16: 15844 (Part 1)

Dated: 15/09/2023

Subject: Revised Product Manual for Sports Footwear Part -1 General Purpose According to IS 15844 (Part 1): 2023

1. This has reference to the subject mentioned above.
2. The approved revised Product Manual for IS 15844 (Part 1): 2023 has been hosted on the BIS website under “Conformity Assessment → Product Certification →Product Specific Information→ Product Manual” (PM/IS 15844 (Part 1)/2 Aug 2023)
3. The product manual has been revised in order to, among others, make Compliance to the Scheme of Inspection and Testing OPTIONAL for Micro, and Small Scale Units with respect to the requirements for Clause 1(Laboratory), Clause 2 (Test records), Clause 4 (Control Unit) and Clause 5 (Levels of Control) of the SIT. However, ALL units shall ensure compliance of their products to the requirements of the Indian Standard. Major changes made through this revision are given in Annex-1.
4. BOs are advised to send this Product Manual which incorporates SIT to all applicants and licensees within 7 days.

(Amit Choudhary)
Scientist-D

Head (CMD 2)

DDG (Certification)

Circulated to: All ROs/BOs through BIS intranet

Annex -1

Major Changes to product manual for SPORTS FOOTWEAR PART -1

GENERAL PURPOSE as per IS 15844 (Part 1):2023

(PM/15844 (Part 1)/2 Aug 2023)

S.No.	Changes
1	<p>Compliance to the Scheme of Inspection and Testing has been made OPTIONAL for Micro, and Small Scale Units with respect to the requirements for Clause 1(Laboratory), Clause 2 (Test records), Clause 4 (Control Unit) and Clause 5 (Levels of Control) of the SIT. However, ALL units shall ensure compliance of their products to the requirements of the Indian Standard.</p> <p>The requirements of SIT with respect to Clause 3 (Packing and Marking) and Clause 6 (Rejection) shall be followed by all.</p>
2	<p>In Sample size, the sample size has been modified as 4 Pairs of shoes for each variety. (3 pairs of shoes for physical testing and one pair for chemical analysis.). Components to be provided separately if samples for testing cannot be taken out from the product.</p>
3	<p>List of testing equipment at Annex B and Test Method under table 1 of Levels of Control has been aligned with IS for the requirements of Upper Material – Material Other than Leather, Cl 4.4, Table 2, SI no iv), flexing Resistance test, SI no vi) hydrolysis resistance and SI no vii) Bursting Strength, and Out Sole (All Material), Cl 4.8, table 6, SI no i) abrasion resistance test.</p>
4	<p>In the grouping guidelines it has been specified that if certain materials have already been tested (and footwear made from these materials already covered in the scope of licence on that basis), new varieties of footwear may be added in the scope of licence without chemical testing of those materials which have already been tested before, provided that there is no change in the type/nature of the material and/or the source of material. In such cases, the manufacturer seeking relaxation from chemical testing for certain materials, shall declare that there is no change in the type/nature and/or the source of the materials already tested.</p>
5	<p>In the marking clause in SIT, it has been specified that the details of licence no, month and year of manufacture, name and address of manufacturer and BIS website shall be mentioned (through tags/stickers or otherwise) on the package/Product (in case only bulk packaging is done)</p>
6	<p>In the SIT, the control unit definition has been modified as “50,000 pairs or Fortnight production (whichever is earlier) or any other quantity as defined by the manufacturer, of the shoes of same combination of materials, manufactured from the same consignment of the raw material”</p>
