

**भारतीय मानक ब्यूरो**  
**(केंद्रीय मुहर विभाग III)**

हमारा संदर्भ : सी एम डी - III/16 : आई एस 18297

14 फेब्रुअरी 2025

विषय : आई एस 18297:2023 के संशोधन संख्या 1 का अनुपालन के लिए दिशानिर्देश ।

इसमें ऊपर उल्लिखित विषय का संदर्भ है।

सभी शाखा कार्यालय से आग्रह है कि गाइडलाईन का अनुपालन तत्काल प्रभाव से सुनिश्चित करें।

(ऐ के कअंर)  
वैज्ञानिक- डी (सी एम् डी-III)

**प्रमुख (सी एम डी- III)**

सभी क्षेत्रीय /शाखा कार्यालय

**BUREAU OF INDIAN STANDARDS**  
**(Central Marks Department-III)**

Our Ref: CMD-III/16 : IS 18297

14 Feb 2025

**Subject: Guidelines for implementation of Amendment No.1 to IS 18297:2023 – Cabinet Hinges**

This has reference to the subject mentioned above.

BOs may kindly ensure implementation of the guidelines with immediate effect.

(A K Kanar)  
Sc-D (CMD-III)

**Head (CMD-III)**

**Circulated to: All ROs/BOs**

### CENTRAL MARKS DEPARTMENT III

Our Ref: CMD-III/16 : IS 18297

14 Feb 2025

**Subject: Guidelines for implementation of Amendment No.1 to IS 18297:2023 – Cabinet Hinges**

1. Amendment No. 1 to IS 18297:2023 has been published. The last date for implementation of the amendment is **03 May 2025**.
2. All BOs shall inform the Applicants and Licensees under their jurisdiction about implementation of the above amendment within a week of issuance of these guidelines.
3. The changes brought out in the Standard through the amendment as listed in the Table is given for the purpose of general guidance. BOs shall ensure that the product conforms to all the requirements, as applicable, as per the amendment.

Sr No	Major changes in Amendment to Indian Standard	Action required from existing licensee for implementation
1.	Earlier the size of cabinet hinges was denoted by the length of hinge. Now size of hinge is denoted by the hinge cup diameter (D).	Licensees are required to declare the hinge cup diameters (D) of the existing varieties. Endorsement with revised scope will be issued by BOs.
2.	Thickness of particle board testing door has been modified from 20 to 18mm.	In-house FTR of the product using the particle board testing door with modified thickness, is required
3.	Requirement of corrosion resistance has been reduced from 72h to 48h.	No action is required

4. Consequent upon the issuance of the amendment to Standard, existing Product Manual has been revised as Doc: **PM/IS 10086/3/July 2024**.
5. The guidelines for implementation of the amendment is given below:

**A. LICENSEES:**

- (i) All Licensees shall implement the amendment by **03 May 2025**. Any difficulty in the implementation shall be brought to the notice of CMD III within 30 days of issuance of these guidelines. BOs shall ensure that no Licences are under operation as per IS 18297:2023 without the Amendment No.1 after **03 May 2025**. The status of implementation of the amendment shall be confirmed by Head (BO) to CMD-III within two weeks of the last date of concurrent running.
- (ii) Licensees are required to submit the conformity of product using the particle board testing door with modified thickness, through in-house factory test report.

- (iii) As the scope of licence has been modified in the revised Product Manual, the manufacturers shall declare the hinge cup diameters (D) which are to be covered in their scope of licence. Endorsements are to be issued with the revised scope for the existing licensees by the Branch Offices.
- (iv) If the Licensee fails to complete all actions by **03 May 2025** it shall be dealt with as per the prevailing guidelines.

**B. APPLICATIONS FOR GRANT OF LICENCE:**

- (i) Existing Applications where Sample has been submitted in the Laboratory/Test Report has been issued by the Laboratory may be processed without consideration of the amendment. However, if the Applicant is desirous of considering the amendment, a declaration may be obtained from the Applicant to that effect and the Application may be processed accordingly. An undertaking shall also be obtained from such Applicants that if the sample fails while considering the provisions of the amendment, Licence will not be granted as per the old version.
- (ii) Applications which are recorded henceforth may be processed with or without consideration of the amendment. Processing of Applications without consideration of the amendment shall be permitted only upto **03 May 2025** and for such cases Applicant shall give a declaration that they will implement the amendment by **03 May 2025**.
- (iii) Beyond **03 May 2025** no Licence shall be granted without consideration of the amendment.

**C. CHANGE IN SCOPE OF LICENCE:**

- (i) For change in scope of licence, the relevant provisions as given above for Applicants shall apply.
  - (ii) However, processing of such applications for change in scope of licence without consideration of the amendment shall be permitted only upto the date of implementation of the amendment by the licensee or upto **03 May 2025** whichever is earlier.
6. The above guidelines come into force with immediate effect.

Ashish K Kanar  
Sc-D/Jt. Dir, CMD-III

Head (CMD III)  
**DDG (Certification)**