

**केन्द्रीय मुहर विभाग-2**

संदर्भ -: केमूवी-2/16:1321 (Part 1)

16 11 2023

**विषय: IS 1321 (Part 1):2003 के amendment no. 3 के अनुपालन के दिशा निर्देश**

यह उपरोक्त विषय के संदर्भ में है।

सक्षम अधिकारी द्वारा अनुमोदित दिशानिर्देश अनुपालन हेतु संलग्न है।

सभी क्षेत्रीय/शाखा कार्यालयों से अनुरोध है की दिशानिर्देशों का तत्काल प्रभाव से अनुपालन सुनिश्चित करें।

**आदित्य दास  
वैज्ञानिक D**

**प्रमुख (केमूवी 2)**

**सभी क्षेत्रीय/शाखाकार्यालय/प्रयोगशालाएँ/CHD/LRMD**

**CENTRAL MARKS DEPARTMENT-2**

Our Ref: CMD-2/16:1321 (Part 1)

16 11 2023

**Subject: Guidelines for implementation of amendment no. 3 to IS 1321 (Part 1):2003**

This has reference to the subject mentioned above.

The Competent Authority has approved the enclosed Guidelines for implementation.

All ROs/BOs are requested to ensure the implementation of the above Guidelines with immediate effect.

**(Aditya Das)  
Scientist D**

**Head (CMD-2)**

**All ROs/BOs/Labs/CHD/LRMD**

**CENTRAL MARKS DEPARTMENT-2**

Our Ref: CMD-2/16: 1321 (Part 1)

16 11 2023

**Subject: Guidelines for implementation of amendment no. 3 to IS 1321 (Part 1):2003 (Sisal ropes - Specification part 1 untarred varieties)**

1. Amendment no. 3 to IS 1321 (Part 1):2003 has been published.
2. The significant changes in the standard through this amendment as listed in the Table are given for the purpose of general guidance.

<b>Clause No.</b>	<b>Change</b>
1	The clause on rot proofing treatment has been modified for better clarity and to relax the limits of copper and zinc

3. Since the above amendment is only a clarification and relaxation, no evidence of conformity to the amended standard needs to be submitted by licensees/applicants.
4. However, BOs shall convey the amendment to licensees and applicants immediately within 7 days of issue of this circular.

**Aditya Das**  
**Sc. D**

**Head (CMD-2)**  
**DDG (Certification)**

**AMENDMENT NO. 3 OCTOBER 2023**

**TO**

**IS 1321 (PART 1) : 2003 SISAL ROPES — SPECIFICATION**

**PART 1 UNTARRED VARIETIES**

*( Fourth Revision )*

*(Page 2, clause 5.6)* — Substitute the following for the existing:

**‘5.6 Rot-Proofing Treatment**

If so ordered, ropes shall be rot-proofed by the application of zinc or copper-based rot-proofing agent in appropriate quantity as agreed to protect the rope from fungus and microbial attack. The rot-proofing agent to be applied at the dressing stage for uniform penetration in the rope. Ropes which have been so treated shall otherwise comply, in all respects with the requirements of this standard. When zinc or copper are extracted in accordance with IS 3522 (Part 1), it shall be minimum 0.5 percent and 0.2 percent respectively.’