



केन्द्रीय मुहर विभाग - III

हमारा संदर्भ- केन्द्रीय मुहर विभाग-३/१६: भा.मा. 13095

10 फरवरी 2022

विषय: अनुपालन हेतु गाइडलाइन

सभी शाखा कार्यालयों से आग्रह है कि संलग्न गाइडलाइन का अनुपालन तत्काल प्रभाव से सुनिश्चित करें।

(राकेश कुमार)
वैज्ञानिक 'डी' (के मु वि III)

प्रमुख (के मु वि III)

सभी क्षेत्रीय/शाखा कार्यालय

CENTRAL MARKS DEPARTMENT-III

Our Ref: CMD-3/16: IS 13095

10 Feb 2022

Subject: Guidelines for implementation of Amendment No. 1 to IS 13095: 2020- Butterfly Valves for general purposes

This has reference to the subject mentioned above.

BOs may kindly ensure implementation of the attached guidelines with immediate effect.

(Rakesh Kumar)
Scientist D (CMD III)

Head (CMD - III)

Circulated to: All ROs/BOs

CENTRAL MARKS DEPARTMENT III

Our Ref: CMD-3/16: IS 13095

10 Feb 2022

Subject: Guidelines for implementation of Amendment No. 1 to IS 13095: 2020- Butterfly Valves for general purposes

1. Amendment No. 1 to IS 13095: 2020 has been published. The last date for implementation of the amendment is 31 May 2022.
2. All BOs shall inform the Applicants and Licensees under their jurisdiction about implementation of the above amendment **within a week of issuance of these guidelines**.
3. The significant changes in the amendment as listed in the Table is given for the purpose of general guidance. BOs shall ensure that the product conforms to all the requirements, as applicable, as per the amendment.

Clause	Changes Incorporated
1.1, 1.2	Scope has been modified to include additional material (Aluminium) for only certain varieties of valves (manufactured only by Pressure die cast; Sizes- <i>only up to 300 DN; Nominal pressure- only PN 1.0 and PN 1.6; Class designation- only Class 125; End connection- Only wafer</i>)
6	Note regarding permitted sizes for aluminium body valve has been added.
7	Note regarding permitted pressure ratings for aluminium body valve has been added.
7.2 and informal Table thereunder	Requirement of working pressure for aluminium body valve has been added in the Table
15	Clause has been modified to specify that materials specified in table 2 only are allowed.
15, Table 2	Additional basic material have been added in Table 2
Table 1	Typographical error corrected in column 6
Table 2	Typographical error corrected in column "Grade"

4. Consequent upon issuance of the amendment, existing Product Manual has been revised as Doc: PM/ IS 13095/ 3/ February 2022. In this revision, changes have been made in Grouping Guidelines and Scope of licence.
5. The guidelines for implementation of the amendment is given below:

A. LICENSEES:

- (i) All Licensees shall implement the amendment by 31 May 2022. Any difficulty in implementation shall be brought to the notice of CMD III at the earliest but in any case, at least 30 days before the last date of implementation. BOs shall ensure that no Licences are under operation as per IS 13095: 2020 without the amendment after 31 May 2022. **The status of implementation of the amendment shall be confirmed by Head (BO) to CMD-III within two weeks of the last date of concurrent running.**
- (ii) Scope of all licences shall be reviewed as per revised Product Manual. For the existing varieties under a licence, following actions will be taken by BOs:
 - a) Licensee shall be asked to declare the scope of licence as per revised Product Manual.
 - b) BO will assess the above declaration vis-a-vis records available with them (records of all Material test certificates submitted by manufacturer earlier, Independent Test reports submitted by manufacturer earlier, Independent Test reports of samples drawn earlier, manufacturing capability)
 - c) Based on the above assessment, scope of licence will be reviewed and revised as per revised Product Manual.
- (iii) Verification of implementation of the amendment, **during which scope covered may be specifically verified among other verifications**, may be done during the next visit and may normally be completed **within one month from the date of submission of compliance by licensee or latest by three months from the last date of concurrent running.**
- (iv) If the Licensee fails to complete all actions by 31 May 2022 it shall be dealt with as per the prevailing guidelines.

B. APPLICATIONS FOR GRANT OF LICENCE:

- (i) Existing Applications as well as applications recorded henceforth shall be processed consideration of the amendment and as per the revised Product Manual only.

C. CHANGE IN SCOPE OF LICENCE:

- (i) For change in scope of licence, the relevant provisions as given above for Applicants shall apply.
6. **Any manufacturer desirous of manufacturing Butterfly Valves for general purposes as per IS 13095, will have to get BIS licence/include that variety in scope of existing licence, as the product is under mandatory BIS Certification with effect from 01 Jan 2021.**
 7. The above guidelines come into force with immediate effect.

(Rakesh Kumar)
Scientist D

Head (CMD III)
DDG (Certification)

Circulated to : All ROs/BOs