



केन्द्रीय मुहर विभाग - III

हमारा संदर्भ- केन्द्रीय मुहर विभाग-३/१६: भा.मा. 14756

16 जनवरी 2025

विषय: अनुपालन हेतु गाइडलाइन

सभी शाखा कार्यालयों से आग्रह है कि संलग्न गाइडलाइन का अनुपालन तत्काल प्रभाव से सुनिश्चित करें।

(राकेश कुमार)

वैज्ञानिक 'डी'/संयुक्त निदेशक (के मु वि III)

प्रमुख (के मु वि III)

सभी क्षेत्रीय/शाखा कार्यालय

CENTRAL MARKS DEPARTMENT-III

Our Ref: CMD-3/16: IS 14756

16 January 2025

Subject: Guidelines for implementation of revised Standard IS 14756:2024 — “Stainless Steel Utensils”

This has reference to the subject mentioned above.

BOs may kindly ensure implementation of the attached guidelines with immediate effect.

(Rakesh Kumar)

Scientist D/Joint Director (CMD III)

Head (CMD - III)

Circulated to: All ROs/BOs

CENTRAL MARKS DEPARTMENT-III

Our Ref: CMD-3/16: IS 14756

16 January 2025

Subject: Guidelines for implementation of revised Standard IS 14756:2024 — “Stainless Steel Utensils”

1. Indian Standard IS 14756: 2019 has been revised and published as IS 14756: 2024. **The last date for implementation of the revised Standard is 12 May 2025.**
2. All BOs shall inform the Applicants and Licensees under their jurisdiction about implementation of the revised Standard **within a week of issuance of these guidelines.**
3. The significant changes brought through this revision as listed in the Table is given for the purpose of general guidance. BOs shall ensure that the product conforms to all the requirements, as applicable, as per the revised Standard.

Sl. No.	Page No, Clause reference	Change
1	Page 1, Cl. 1- Scope	Commercial utensils have been defined now. It has also been clarified that cutlery items (spoons/ladle, forks, knives) are not covered in the Standard.
2	Page 1, Cl. 3.3- Material of body of 3 ply construction	Material requirement of 3 ply construction body has been changed. Material of 3 ply construction body is now required to conform to IS 18755
3	Note under Cl. 3- Requirements for material for utensil as per IS 15997	It has been specified now that if material for utensil as per IS 15997 are used, then material shall comply with the requirements given in Annex C (test for leaching), Annex D (Sensorial test) and Annex E (requirement of welding and finish), which have been added through this Amendment.
4	Page 1, Cl. 4.2- Permissible reduction in thickness during manufacturing process	Permissible reduction in pressing and spinning process has been increased.
5	Page 1, Cl. 4.3- Classification of utensils	Classification of utensils (based on sheet thickness) has been added.
6	Page 3, Cl. 4.5	Tolerances on sheet thickness and permissible reduction in manufacturing for 3 Ply construction material have been added
7	Page 2, Cl. 4.2- Table 1, 2, Cl. 4.4- Thickness	Requirement on minimum thickness of the sheet to be used for manufacturing the utensil has been modified. It will now depend on class (Heavy, Medium, Light, Commercial) of utensil for each type (Cooking, serving, Table etc.). Also, requirement of thickness of aluminium disc/core and protector/cowl for composite bottom utensils has been specified now.
8	Page 3, Cl. 4.6- Definitions	Definitions have been added for all types of utensils covered in the standard
9	Page 3, Cl. 5.8- Coating on cookware	Requirements of externally coated cookware have been specified now.

4. Consequent upon publication of the revised Standard, existing Product Manual has also been revised as Doc: PM/ IS 14756 /7/ January 2025. In this revision, changes have been made in Raw material, Grouping Guidelines, List of Testing equipment and Scheme of Inspection and Testing.
5. The guidelines for implementation of the revised Standard is given below:

A. LICENSEES:

- (i) All Licensees shall implement the revised Standard by 12 May 2025. Any difficulty in implementation shall be brought to the notice of CMD III within 30 days of issuance of these guidelines. BOs shall ensure that no Licences are under operation Standard as per old standard after 12 May 2025. The status of implementation of the revised standard shall be confirmed by Head (BO) to CMD-III within two weeks of the last date of concurrent running.
- (ii) Licensee manufacturers shall submit the test certificate of raw material (for 3-ply construction material) and test report (in-house or independent, as applicable) of the product of applicable variety (3 ply construction, utensil made from material as per IS 15997, externally coated cookware), as evidence of conformity to revised Standard.
- (iii) Since class of utensil (Heavy, Medium, Light, Commercial) is to be indicated in scope of licence now, licensees will be required to submit the declaration regarding class of utensils which are covered in their existing scope of licence. The declaration shall be examined and scope shall be revised by BO indicating class of utensil.
Externally Coated cookwares which have been covered now in the Standard through this revision, shall be covered through process of inclusion of new varieties.
- (iv) Verification of implementation of the revised standard, shall be done during the next visit **which shall be completed within one month from the date of submission of compliance by licensee.**
- (v) If the Licensee fails to complete all actions by **12 May 2025** it shall be dealt with as per the prevailing guidelines.

B. APPLICATIONS FOR GRANT OF LICENCE:

- (i) Existing Applications where Sample has been submitted in the Laboratory/Test Report has been issued by the Laboratory may be processed as per old Standard. However, if the Applicant is desirous of considering the application as per revised Standard, a declaration may be obtained from the Applicant to that effect and the Application may be processed accordingly. An undertaking shall also be obtained from such Applicants that if the sample fails as per revised Standard, Licence will not be granted as per old Standard.
- (ii) Applications which are recorded henceforth may be processed as per old or revised Standard. Processing of Applications as per old Standard shall be permitted only up to 12 May 2025 and for such cases Applicant shall give a declaration that they will implement the revised Standard by 12 May 2025.
- (iii) Beyond 12 May 2025, no Licence shall be granted as per old Standard.

C. CHANGE IN SCOPE OF LICENCE:

- (i) For change in scope of licence, the relevant provisions as given above for Applicants shall apply.
 - (ii) However, processing of such applications for change in scope of licence as per old Standard shall be permitted only up to the date of implementation of the revised Standard by the licensee or up to 12 May 2025 whichever is earlier.
6. The above guidelines come into force with immediate effect.

(Rakesh Kumar)
Scientist D/Joint Director

Head (CMD III)
DDG (Certification)