



केन्द्रीय मुहर विभाग - III

हमारा संदर्भ- केन्द्रीय मुहर विभाग-3/16: भा.मा. 15627

09 सितम्बर 2024

विषय: अनुपालन हेतु गाइडलाइन

सभी शाखा कार्यालयों से आग्रह है कि संलग्न गाइडलाइन का अनुपालन तत्काल प्रभाव से सुनिश्चित करें।

(राकेश कुमार)
वैज्ञानिक 'डी'/संयुक्त निदेशक (के मु वि III)

प्रमुख (के मु वि III)

सभी क्षेत्रीय/शाखा कार्यालय

CENTRAL MARKS DEPARTMENT-III

Our Ref: CMD-3/16: IS 15627

09 September 2024

Subject: Guidelines for implementation of Amendment No. 1 to Indian Standard IS 15627: 2022- "Automotive Vehicles — Pneumatic Tyres for Two and Three- Wheeled Motor Vehicles, Quadricycles and E-rickshaw/E- Carts"

This has reference to the subject mentioned above.

BOs may kindly ensure implementation of the attached guidelines with immediate effect.

(Rakesh Kumar)
Scientist D/Joint Director (CMD III)

Head (CMD - III)

Circulated to: All ROs/BOs

CENTRAL MARKS DEPARTMENT-III

Our Ref: CMD-3/16: IS 15627

09 September 2024

Subject: Guidelines for implementation of Amendment No. 1 to Indian Standard IS 15627: 2022- “Automotive Vehicles — Pneumatic Tyres for Two and Three- Wheeled Motor Vehicles, Quadricycles and E-rickshaw/E- Carts”

1. Amendment No. 1 to IS 15627: 2022 has been published. **The last date for implementation of the Amendment is 25 January 2025.**
2. All BOs shall inform the Applicants and Licensees under their jurisdiction about implementation of the Amendment **within a week of issuance of these guidelines.**
3. The significant changes brought through this Amendment as listed in the Table is given for the purpose of general guidance. BOs shall ensure that the product conforms to all the requirements, as applicable, as per the Amendment.

| Sl. No. | Page and clause No. | Changes |
|---------|---|---|
| 1. | Page 3, Clause 3.28 (b)- Definition of Tyre Structure | Definition of Bias belted tyre has been modified to specify that there may be one or more layers of cord material on carcass of tyre. |
| 2. | Page 6, Cl. 5.1 (u)- Marking on “Mud and Snow” tyre | For Mud and Snow tyres, another option of marking “DP- Dual purpose” has been given. |
| 4. | Page 7, Cl. 6.4 (<i>new clause</i>), Table 12 (<i>new table</i>)- Type approval procedure for tyres for which cold inflation pressure is different from that mentioned in respective Tables (Table 5 to Table 11) | New clause added for Type approval procedure for tyres for which cold inflation pressure is different from that mentioned in respective Tables. For such tyres, a new Table, “Table 12” has been introduced to specify cold inflation pressure. |
| 5. | Table 5 to Table 11- Details of tyres of various designations | It has now been specified that Cold inflation pressure given in these Tables are NOT maximum. |
| 6. | Page 20, Table 13 | Editorial corrections have been done for Mopeds, E-rickshaw/E-carts |
| 7. | Page 22, Table 14 | Editorial corrections have been done for E-rickshaw/E-carts. |
| 8. | Page 27, Annex- J- Example of Marking on Tyre | “M/C” Marking (for Motorcycle Tyres), which is optional, is required to be in between rim diameter code and load index |
| 9. | Consequent upon introduction of Table 12, subsequent Table numbers have been updated. | |

4. Consequent upon publication of the Amendment, existing Product Manual has also been revised as Doc: PM/ IS 15627/5/ September 2024. In this revision, changes have been made in Possible tests in a day and Scheme of Inspection.
5. No evidence of conformity is required to be submitted by manufacturers to implement the Amendment.

(Rakesh Kumar)
Scientist D/Joint Director

Head (CMD III)
DDG (Certification)