

भारतीय मानक ब्यूरो
केन्द्रीय मुहर विभाग - III

संदर्भ - के. मु. वि.-3/16: आई एस 4508

12 फ़रवरी 2025

विषय: पुनरीक्षित आई एस 4508: 2024 के अनुपालन के लिए दिशानिर्देश

इसमें ऊपर उल्लिखित विषय का संदर्भ है

सभी शाखा कार्यालयों से आग्रह है कि गाइडलाईन का अनुपालन तत्काल प्रभाव से सुनिश्चित करें

(राहुल विश्वकर्मा)
वैज्ञानिक 'डी'/संयुक्त निदेशक (के मु वि III)

प्रमुख (के मु वि III)
सभी क्षेत्रीय/शाखा कार्यालय

BUREAU OF INDIAN STANDARDS
CENTRAL MARKS DEPARTMENT-III

Our Ref: CMD-3/16: IS 4508: 2024

12 February 2025

Subject: Guidelines for Implementation of revised IS 4508: 2024

This has reference to the subject mentioned above.

BOs may kindly ensure the implementation of the guidelines with immediate effect.

(Rahul Vishwakarma)
Scientist - D/Joint Director (CMD III)

Head (CMD - III)
Circulated to: All ROs/BOs

CENTRAL MARKS DEPARTMENT – III

Our Ref: CMD III/16: IS 4508

12 Feb 2025

Subject: Guidelines for implementation of Revision of IS 4508: 2024 - Open Ended Slugging Wrenches (Spanners)

1. IS 4508: 1992 – Open Ended Slugging Wrenches (Spanners) has been revised IS 4508: 2024 and the last date of concurrent running of the Standard with and without Revision 08 April 2025.
2. The revision of IS 4508: 1992 has been undertaken to brought out to keep pace with the latest technological developments and international practices. The significant changes brought through this Revision is tabled below:

Clause No.	Changes	Action required from manufacturer
2	Clause on references has been added	No action required
4	Material designations have been updated as per the latest Indian Standard	Firm to submit the revised material designations and their specification and to submit the conformity certificate of the respective grades.
3 Table 1	Table 1 has been modified to include additional sizes.	No action required for existing licence. For inclusion of additional sizes, guidelines for CSoL is to be followed.

3. Consequent upon the Revision of Indian Standard, the Product Manual has been revised as Product Manual Doc: **PM/ IS 4508/ 2/ Feb 2025** and is being circulated separately through BIS website.
4. The guidelines for implementation of the Revised Indian Standard is given below:

A) LICENSEES

- i. All Licensee shall implement the requirements of the Revised Standards by 08 April 2025. Any difficulty in implementation shall be brought to the notice of CMD III within 15 days of issuance of these guidelines. BO shall ensure that no Licences are under operation as per old standard after 08 April 2025. The status of implementation of the revised Indian Standard shall be confirmed by Head (BO) to CMD-III within 15 days of the last date of concurrent running.
- ii. Licensee shall submit the revised material designations and their specification and to submit the conformity certificate of the respective grades as specified in the standard.
- iii. Verification of implementation of the Revised Standard IS 4508: 2024 shall be done during the next surveillance visit, which shall be completed within one months from the last date of implementation.
- iv. If the Licensee fails to complete all actions by 08 April 2025, it shall be dealt with as per the prevailing guidelines.

B) APPLICATIONS FOR GRANT OF LICENCE

- i. Existing Applications where Sample has been submitted in the Laboratory/Test Report has been issued by the Laboratory may be processed without consideration of the revision. However, if the Applicant desires to get the licence with the Revised Standard, a declaration may be obtained from the Applicant to that effect and the Application may be processed accordingly. An undertaking shall also be obtained from such Applicants that if the sample fails while considering the provisions of the Revised Standard, Licence will not be granted as per the old version.
- ii. Applications which are recorded henceforth may be processed with or without Revision. Processing of Applications without Revision shall be permitted only upto 08 April 2025 and for such cases Applicant shall give a declaration that they will implement the Revised Indian Standard by 08 April 2025.
- iii. After 08 April 2025, no Licence shall be granted without consideration of the Revision.

C) CHANGE IN SCOPE OF LICENCE

- i. For change in scope of licence, the relevant provisions as given above for Applicants shall apply.
- ii. However, processing of such applications for change in scope of licence as per old Standard shall be permitted only upto the date of implementation of the revised Standard by the licensee or up to 08 April 2025 whichever is earlier.

5. The above guidelines come into force with immediate effect.

Rahul Vishwakarma
Scientist D

Head (CMD III)
DDG (Certification)