

## केंद्रीय मुहर विभाग-2

संदर्भ :कें.मु.वि-2/जी-73/16 : 6664

15/09/2023

**विषय: आई एस 6664:1992 तले और एडियो के लिए रबड़ की सूक्ष्मकोशीय शीट का संशोधित प्रॉडक्ट मानुयल ।**

1) यह उपरोक्त के संदर्भ मे है।

2) IS 6664:1992 का अनुमोदित संशोधित प्रॉडक्ट मानुयल BIS वैबसाइट पर: "Conformity Assessment → Product Certification →Product Specific Information→ Product Manual"के अंदरहोस्ट कर दिया गया है (PM/6664/2 September 2023)

3) उत्पाद मैनुअल को अन्य बातों के अलावा, एसआईटी के अनुच्छेद 1 (प्रयोगशाला), अनुच्छेद 2 (परीक्षण रिकॉर्ड), अनुच्छेद 4 (नियंत्रण इकाई) और अनुच्छेद 5 (नियंत्रण के स्तर) की आवश्यकताओं के संबंध में सूक्ष्म और लघु इकाइयों के लिए निरीक्षण और परीक्षण की योजना के अनुपालन को वैकल्पिक बनाने के लिए संशोधित किया गया है। हालाँकि, सभी इकाइयाँ अपने उत्पादों का भारतीय मानक की आवश्यकताओं का अनुपालन सुनिश्चित करेंगी। इस संशोधन के माध्यम से किये गये प्रमुख परिवर्तन अनुबंध-1 में दिये गये हैं।

4) सभी शाखा कार्यालयों से अनुरोध है की यह प्रॉडक्ट मानुयल जिसमे SIT भी संयुक्त है, को आवेदकों एवं अनुज्ञप्तिधारकोंको 7 दिन के भीतर भेजें।

(अमित चौधरी )  
वैज्ञानिक-डी

**प्रमुख, (कें.मु.वि.-2)**

**उपमहानिदेशक(प्रमाणन)**

**क्षेत्रीय/शाखा कार्यालयों को intranet माध्यम से परिचालित**

## CENTRAL MARKS DEPARTMENT-2

Our Ref: CMD-2/G-73/16 : 6664

15/09/2023

**Subject: Revised Product Manual for Rubber Microcellular Sheets for Soles and Heels According to IS 6664:1992**

1. This has reference to the subject mentioned above.
2. The approved revised Product Manual for IS 6664:1992 has been hosted on the BIS website under "Conformity Assessment → Product Certification →Product Specific Information→ Product Manual". (PM/ 6664/2 September 2023)
3. The product manual has been revised in order to, among others, make Compliance to the Scheme of Inspection and Testing OPTIONAL for Micro, and Small Scale Units with respect to the requirements for Clause 1(Laboratory), Clause 2 (Test records), Clause 4 (Control Unit) and Clause 5 (Levels of Control) of the SIT. However, ALL units shall ensure compliance of their products to the requirements of the Indian Standard. Major changes made through this revision are given in Annex-1.
4. BOs are advised to send this Product Manual which incorporates SIT to all licensees and applicants within 7 days.

(Amit Chaudhary)  
Scientist-D

**Head (CMD 2)**

**DDG (Certification)**

**Circulated to: All ROs/BOs through BIS intranet**

## **Annex -1**

**Major Changes to product manual for Rubber Microcellular Sheets for Soles and Heels as per IS 6664:1992 (PM/6664/2 September 2023)**

<b>S.No.</b>	<b>Changes</b>
1	<p>Compliance to the Scheme of Inspection and Testing has been made OPTIONAL for Micro, and Small Scale Units with respect to the requirements for Clause 1(Laboratory), Clause 2 (Test records), Clause 4 (Control Unit) and Clause 5 (Levels of Control) of the SIT. However, ALL units shall ensure compliance of their products to the requirements of the Indian Standard.</p> <p>The requirements of SIT with respect to Clause 3 (Packing and Marking) and Clause 6 (Rejection) shall be followed by all.</p>
2	<p>In the amendment no 1 issued to the Indian Standard, test for size, change in hardness, Room temperature shrinkage and water absorption tests have been deleted. Test for abrasion has been added through the amendment. Also test method reference IS for the tests of relative density, thickness, hardness, compression set at constant stress and Flexing resistance has been changed. The required values for all the tests except Heat shrinkage have been modified. Accordingly, modification has been made in the sample size row, List of Test Equipment (Annex A) and Levels of Control (Table 1)</p>
3	<p>In the marking clause in SIT, it has been specified that the details of licence no, Batch/Code No, Name and address of Manufacturer and BIS website shall be mentioned (through tags/stickers or otherwise) on the package/Product (in case only bulk packaging is done)</p>
4	<p>In the SIT, the control unit definition has been modified as “ all finished Microcellular Rubber Sheets for Outsoles produced in one day, or any other quantity as defined by the manufacturer, of the same thickness and moulded from the same type of rubber”</p>