



केन्द्रीय मुहर विभाग - III

हमारा संदर्भ- केन्द्रीय मुहर विभाग-३/१६: भा.मा. 2266

०८ मई २०२४

विषय: अनुपालन हेतु गाइडलाइन

सभी शाखा कार्यालयों से आग्रह है कि संलग्न गाइडलाइन का अनुपालन तत्काल प्रभाव से सुनिश्चित करें।

(राकेश कुमार)
वैज्ञानिक 'डी' (के मु वि III)

प्रमुख (के मु वि III)

सभी क्षेत्रीय/शाखा कार्यालय

CENTRAL MARKS DEPARTMENT-III

Our Ref: CMD-3/16: IS 2266

08 May 2024

Subject: Guidelines for implementation of Amendment No 2 to Indian Standard IS 2266: 2019- Steel Wire Ropes for General Engineering Purposes

This has reference to the subject mentioned above.

BOs may kindly ensure implementation of the attached guidelines with immediate effect.

(Rakesh Kumar)
Scientist D (CMD III)

Head (CMD - III)

Circulated to: All ROs/BOs

CENTRAL MARKS DEPARTMENT-III

Our Ref: CMD-3/16: IS 2266

08 May 2024

Subject: Guidelines for implementation of Amendment No 2 to Indian Standard IS 2266: 2019- Steel Wire Ropes for General Engineering Purposes

1. Amendment No 2 to IS 2266: 2019 has been published. **The last date for implementation of the revised Standard is 15 August 2024.**
2. All BOs shall inform the Applicants and Licensees under their jurisdiction about implementation of the Amendment **within a week of issuance of these guidelines.**
3. The significant changes brought through this Amendment as listed in the Table is given for the purpose of general guidance. BOs shall ensure that the product conforms to all the requirements, as applicable, as per the revised Standard.

Sl. No.	Page No and Clause reference	Changes
1.	Page 1, Table under Cl. 1- Scope of the Standard	Size range permitted for Construction 6 X 41 SW (16-8+8-8-1) and 6 X 55 SWS (16-8 +8-8-8/6-1) have been increased.
2.	Page 10, Table 6- Minimum breaking force requirement for Rope size 40 mm	Minimum breaking force requirement for Rope size 40 mm is being reduced from 1099 to 1009

4. Consequent upon issuance of the Amendment, no change in manufacturing and testing facilities will be required for existing manufacturer licensees or applicants. Also, no evidence of conformity will be required to be submitted by the licensees, as compliance to the Amendment. **However, since the product is being brought under compulsory BIS Certification w.e.f. 21 May 2024 as per Steel Wires or Strands, Nylon or Wire Ropes and Wire Mesh (Quality Control) Order, 2023, the manufacturers who are already manufacturing the Wire ropes of size ranges which have been added now through this Amendment, will be required to obtain BIS Certification/get those varieties included under the scope of their licence, by 15 August 2024. The same shall be informed to all applicants and licensees by the BO.**
5. Considering the sampling procedure for grant of licence and change in scope of licence as per the Grouping Guidelines, no separate sample for independent testing is required to be drawn to cover the new sizes (which have been added through this Amendment) covered in scope of licence. However, factory test reports of Wire ropes of these new sizes shall be submitted by the manufacturer.
6. Consequent upon issuance of the Amendment, existing Product Manual has also been revised as Doc: PM/ IS 2266/3/ March 2024. In this revision, changes have been made in Grouping Guidelines and Scheme of Inspection and Testing.
7. All BOs shall inform the above to Applicants and Licensees under their jurisdiction.

(Rakesh Kumar)
Scientist D

Head (CMD III)
DDG (Certification)