

केन्द्रीय मुहर विभाग -2

संदर्भ -: केमूवी-2/16:15997

15 10 2024

विषय: संशोधन संख्या 02 से आईएस 15997:2012 के कार्यान्वयन के लिए दिशानिर्देश

यह उपरोक्त विषय के संदर्भ में है।

सक्षम अधिकारी द्वारा अनुमोदित दिशानिर्देश अनुपालन हेतु संलग्न है।

सभी क्षेत्रीय/शाखा कार्यालयों से अनुरोध है की दिशानिर्देशों का तत्काल प्रभाव से अनुपालन सुनिश्चित करें।

**शिवम आहूजा
वैज्ञानिक डी**

प्रमुख (केमूवी 2)

सभी क्षेत्रीय/शाखा कार्यालय/प्रयोगशालाएँ/MTD/LRMD

CENTRAL MARKS DEPARTMENT-2

Our Ref: CMD-2/16:15997

15 10 2024

Subject: Guidelines for implementation of Amendment No.02 to IS 15997:2012

This has reference to the subject mentioned above.

The Competent Authority has approved the enclosed Guidelines for implementation.

All ROs/BOs are requested to ensure the implementation of the above Guidelines with immediate effect.

**(Shivam Ahuja)
Scientist D**

Head (CMD-2)

All ROs/BOs/Labs/MTD/LRMD

CENTRAL MARKS DEPARTMENT-2

OurRef:CMD-2/16:15997

Date: 15.10.2024

Subject: Guidelines for implementation of Amendment No.02 to IS 15997:2012 (Low nickel austenitic stainless steel sheet and strip for utensils and kitchen appliances - Specification)

1. Amendment no. 2 to IS 15997:2012 has been published. The last date for implementation of the amendment is **28th January 2025**.
2. All BOs shall inform the Applicants and Licensees under their jurisdiction about implementation of the above amendment within a week of issuance of these guidelines.
3. The significant changes in the standard through this amendment as listed in the Table are given for the purpose of general guidance. BOs shall ensure that the product conforms to all the requirements, as applicable, as per the amendment.

Clause	Change
Title	Title of the standard has been to "LOW NICKEL AUSTENITIC STAINLESS STEEL PLATE , SHEET AND STRIP FOR UTENSILS AND KITCHEN APPLIANCES — SPECIFICATION"
4.2 Supply of Material	A new clause has been added specifying ordering and delivery conditions of Steels covered by the standard
7 Heat Treatment	Clause has been modified to permit other Heat Treatment supply conditions apart from Annealing
9.3 Tensile Test	Clause has been modified to state that for conditions other than Annealed/Softened, the mechanical properties shall be mutually agreed between the manufacturer and purchaser
cl.11, Table 4 Surface Finish	No.0 Finish has been added for Hot Rolled Stainless Steel BA Finish has been added for Cold Rolled Stainless Steel

cl.12 Dimensions	<p>Clause has been modified to include Dimensions of Plate alongside Sheet and Strip.</p> <p>Thickness has been modified from “0.20 – 4 mm” to “0.20 -50 mm”.</p> <p>Width has been modified from “1500 mm Max” to “Up to 2000 mm”</p> <p>Dimensions other than the above have also been permitted to be supplied as per mutual agreement</p>
Table 5 Permissible Variations in Thickness for Hot Rolled Product	<p>Tolerances for Thicknesses from 1.00 mm to 2.00 mm and 4.00 mm to 50 mm have been added.</p> <p>Further, it has been specified that for width > 2000 mm and for thickness > = 50 mm, tolerances on thickness shall be as agreed to between the manufacturer and purchaser</p>
Table 6 Permissible Variations in Thickness for Cold-Rolled Product	<p>Tolerances for Thicknesses from 4.00 mm to 5.00 mm have been added</p> <p>Further, it has been specified that for width > 2000 mm and for thickness > = 5 mm, tolerances on thickness shall be as agreed to between the manufacturer and purchaser</p>
Table 7 Permissible Variations in Width for Mill Edge in Hot Rolled and Cold Rolled Product	<p>Table has been modified to specify tolerances on widths from” <250 mm to up to 2000 mm”</p>
Table 8 Permissible Variations in Width for Trimmed Edge Hot-Rolled Product	<p>Table has been modified to specify tolerances on widths from” up to 2000 mm”</p>
Table 9 Permissible Variations in Width for Trimmed Edge Cold Rolled Product for Cold Rolled Strip in Coils and Cut Lengths	<p>Table has been modified to specify tolerances on widths from” <250 mm to up to 2000 mm”</p> <p>Further, tolerances on widths for Thickness from “4.00 to 5.00 mm have been added”</p>

4. Consequent to the amendment, the Product Manual of IS 15997:2012 has been revised and the same is being circulated separately.

5. The guidelines for implementation of the amendment are given below:

LICENSEES:

All Licensees shall implement the amendment by **28th January 2025**. Any difficulty in implementation shall be brought to the notice of CMD 2 at the earliest but in any case at least 30 days before the last date of implementation. BOs shall ensure that no Licences are under operation as per IS 15997 without the amendment after **28th January 2025**. **The status of implementation of the amendment shall be confirmed by Head (BO) to CMD-2 within two weeks of the last date of concurrent running.**

Licensees shall submit evidence of conformity to the additional/modified requirements through In-house/Independent Test Reports or Test Certificates, as applicable. Verification of implementation of the amendment, wherever required, may be carried out during the next surveillance visit.

Licences intending to include the new varieties (such as Plate, Surface Finishes, Sizes etc.) in the scope of the licence may submit an application for inclusion of these varieties to their respective BOs. Inclusion shall be processed as per existing Guidelines for Change in Scope of Licence (CSoL).

BOs may plan an early Surveillance Visit for verification of the additional manufacturing machinery (if any) declared by the licensee for the included varieties within 30 days from the date of inclusion.

APPLICATIONS FOR GRANT OF LICENCE:

Existing Applications where Sample has been submitted in the Laboratory/Test Report has been issued by the Laboratory may be processed without consideration of the amendment. However, if the Applicant is desirous of considering the amendment, a declaration may be obtained from the Applicant to that effect and the Application may be processed accordingly. An undertaking shall also be obtained from such Applicants that if the sample fails while considering the provisions of the amendment, Licence will not be granted as per the old version.

Applications which are recorded henceforth may be processed with or without consideration of the amendment. Processing of Applications without consideration of the

amendment shall be permitted only up to **27th January 2025** and for such cases Applicant shall give a declaration that they will implement the amendment by **28th January 2025**.

Beyond **28th January 2025** no Licence shall be granted without consideration of the amendment.

CHANGE IN SCOPE OF LICENCE:

For change in scope of licence, the relevant provisions as given above for Applicants shall apply.

However, processing of such applications for change in scope of licence without consideration of the amendment shall be permitted only up to the date of implementation of the amendment by the licensee or up to **28th January 2025** whichever is earlier.

6. The above guidelines shall come into force with immediate effect.

Shivam Ahuja

Sc.D.(CMD-2)

Head (CMD-2)

DDG (Certification)