

केंद्रीय मुहर विभाग-2

संदर्भ : के.मु.वि-2/ Critical/ 9523

15 05 2024

विषय: भारतीय मानकों के महत्वपूर्ण/गैर-महत्वपूर्ण मापदंडों की पहचान: पानी , गैस , एवं मल जल के लिए दाब पाइप हेतु तंद लोहे की फिटिंग के लिए भारतीय मानक IS 9523:2000 के गैर-महत्वपूर्ण मापदंडों की मार्गदर्शन सूची

कृपया विषय वस्तु के संबंध में संलग्न परिपत्र पर विचार करें।

(आदित्य दास)
वैज्ञानिक-डी

प्रमुख, (के.मु.वि.-2)

उपमहानिदेशक(प्रमाणन)

क्षेत्रीय/शाखा कार्यालयों को intranet माध्यम से परिचालित

CENTRAL MARKS DEPARTMENT-2

Our ref: CMD-2/Critical/ 9523

15 05 2024

Subject: Identification of Critical/Non-critical parameters of Indian Standards: Guidance list of non-critical parameters of Indian standard IS 9523:2000 for Ductile iron fittings for pressure pipes for water, gas and sewage

Please consider the attached circular regarding the subject matter.

(Aditya Das)
Scientist D, CMD-2

Head (CMD 2)

DDG (Certification)

Circulated to: All ROs/BOs through BIS intranet

CENTRAL MARKS DEPARTMENT-2

Our ref: CMD-2/Critical/ 9523

15 05 2024

Subject: Identification of Critical/Non-critical parameters of Indian Standards: Guidance list of non-critical parameters of Indian standard IS 9523:2000 for Ductile iron fittings for pressure pipes for water, gas and sewage

This has reference to the subject mentioned above.

2. In this regard, the guidance list of non-critical parameters of Indian standard IS 9523:2000 for Ductile iron fittings for pressure pipes for water, gas and sewage have been prepared and is given below for guidance of BOs while dealing with non-conformity of samples of the product drawn during factory and market surveillance by BIS.

S.NO.	Clause No.	Requirement
1.	4	Manufacture and Repair
2.	6	Joints
3.	7	Rubber Gasket
4.	9.2	Hardness
5.	13	Coating
6.	15	Marking

3. All other parameters, excluding the above parameters, are to be treated as critical parameter.

4. It is re-iterated that the above list is for guidance only.

However, while dealing with non-conformity of a specific sample, in case BO is of the view that a particular parameter identified as critical, may be treated as non-critical parameter, the same may be considered as non-critical with approval of concerned BO (Head) with reasons recorded by BO for that specific situation. Similarly, while dealing with non-conformity of a specific sample, in case BO is of the view that a particular parameter identified as non-critical, may be treated as critical parameter, the same may be considered as critical with approval of BO Head with reasons recorded by BO for that specific situation.

All such deviations shall be informed to CMD-II through DDGR.

5. Further, in general, if any change in the above classification of non-critical/ critical parameters is felt necessary by a BO, the proposal for the same may be forwarded to concerned CMD through DDGR with technical justification.

6. It may be noted that the categorization into critical/non-critical parameters is solely for the purpose of operation of BIS Certification while dealing with the non-conformity of samples drawn by BIS during factory and market surveillance. While communicating any nonconformity to the licensees, BIS shall not communicate whether it is being internally treated as a critical or non-critical nonconformity. For manufacturers holding BIS licence, compliance to all requirements as per the relevant Indian Standard shall be mandatory and all requirements are to be treated as equally significant by the manufacturers.

7. The above guidelines are for BIS internal use only.

8. This is for information of all BOs.

**(Aditya Das)
Scientist D, CMD-2**

Head (CMD-2)
DDG (Certification)
ROs/BOs