

## केन्द्रीय मुहर विभाग- III

हमारा संदर्भ- केन्द्रीय मुहर विभाग-3/प्रोडक्ट मैनुअल/IS 3224

10 06 2020

**विषय- प्रोडक्ट मैनुअल**

सभी शाखा कार्यालयों से अनुरोध है कि उपरोक्त विषय से संबंधित संलग्न परिपत्र का अवलोकन करें

(राकेश कुमार)  
वैज्ञानिक 'सी' (के मु वि-III)

**प्रमुख (के मु वि-III)**

सभी क्षेत्रीय/शाखा कार्यालय  
आई टी एस विभाग – बीआईएस इंटरनेट पर अपलोड करने हेतू

## Central Marks Department-III

Our Ref: **CMD-III/ Product Manual/IS 3224**

10 06 2020

**Subject: Revised Product Manual incorporating SIT and Grouping Guidelines for IS 3224: 2002**

BOs may kindly see the attached circular on the subject mentioned above.

(Rakesh Kumar)  
Scientist C (CMD-III)

**Head (CMD-III)**

**Circulated to: All ROs/BOs through intranet  
Copy to: ITS – for hosting on Intranet please**

**CENTRAL MARKS DEPARTMENT-III**

**Our Ref: CMD-III/Product Manual/IS 3224**

**10 06 2020**

Subject: Revised Product Manual incorporating SIT and Grouping Guidelines for IS 3224: 2002

This has reference to the subject mentioned above. The approved revised Product Manual for product “**Valve Fittings for Compressed Gas Cylinders excluding Liquefied Petroleum Gas (LPG) Cylinders**” as per **IS 3224: 2002** has been hosted on the BIS website under “Conformity Assessment → Product Certification → Product Specific Guidelines → Product Manual”. In this revision, the frequency of coating thickness as per Cl. 5.5.3 has been modified.

BOs are advised to send this Product Manual which incorporates Grouping Guidelines and SIT to all Licensees and Applicants within 7 days. The SIT which has been incorporated in the Product Manual shall be implemented within 30 days.

(Rakesh Kumar)  
Sc. C (CMD III)

**Head (CMD III)**  
**DDG (Certification)**

Circulated to: All ROs/BOs

Copy to: ITS for hosting on Intranet