



भारतीय मानक ब्यूरो

(उपभोक्ता मामले, खाद्य एवं सार्वजनिक वितरण मंत्रालय, भारत सरकार)

BUREAU OF INDIAN STANDARDS

(Ministry of Consumer Affairs, Food & Public Distribution, Govt. of India)

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DRAFT INDIAN STANDARD IN WIDE CIRCULATION

Reference : T-96

Date : 24 September 2024

TECHNICAL COMMITTEE : General Engineering and Fasteners Standards, PGD 37

To,

All concerned

Dear Madam/Sir,

The following document has been prepared by the General Engineering and Fasteners Standards Sectional Committee, PGD 37. Please [click here](#) to view the document.

Document Number : PGD 37 (26434) WC

Title of the document : ISO general purpose metric screw threads Specification: Part 4 Selected sizes for screws bolts and nuts third revision

Document Type : Revision of Indian Standard (IS 4218 : Part 4 : 2001)

This document has following salient features which may require specific attention for your valuable comments:

- 1) The major changes in this revision are as follows: a) The large diameter and pitch combinations, diameter range from 68 mm to 100 mm, have been added in Table 1; and b) Clause 5 on "Designation" has been added.*
- 2) This Indian Standard specifies the selected sizes for bolts, screws, studs and nuts in the diameter range from 1 mm to 100 mm of ISO general purpose metric screw threads (M) having the basic and design profiles according to IS 4218 (Part 1). These sizes of diameter and pitch combinations are selected from IS 4218 (Part 2). This document is applicable to the metric commercial fastener screw threads.*

Please examine the document and share your comments regarding further improvement in the document.

Last date for sharing the comments is : 30 October 2024

The comments so received shall be taken up by the Sectional Committee for necessary action. For any other query, please write an email at pgd@bis.gov.in to the undersigned at Bureau of Indian Standard, Manak Bhawan, 9, Bahadur Shah Zafar Marg, New Delhi.

In case no comments are received, we would presume your approval of the documents. However, in case we receive any comments on the document, the same shall be put up to the Sectional Committee for necessary action.

Thanking You,

**Yours faithfully,
(RAJEEV RANJAN SINGH)
Head (Production and General Engineering Department)
Email: pgd@bis.gov.in**



व्यापक परिचालन में मसौदा(दे)

हमारा सन्दर्भ : T-96

दिनांक : 24-09-2024

तकनीकी समिति : General Engineering and Fasteners Standards Sectional Committee, PGD 37

प्राप्तकर्ता : रूचि रखने वाले सभी निकाय

महोदय/या,

निम्नलिखित मसौदा तैयार किया गया है :

प्रलेख संख्या : PGD 37 (26434) WC

शीर्षक :

कृपया इस/इन मानक(को)/संशोधन(नो) के मसौदे(दो) का अवलोकन करें और अपनी सम्मतियाँ यह बताते हुए भेजें कि यदि ये मानक(को) के संशोधन(नो) के रूप में प्रकाशित हो तो इन पर अमल करने में आपके व्यवसाय अथवा कारोबार में क्या कठिनाइयां आ सकती हैं।

सम्मतियाँ भेजने की अंतिम तिथि : 30 October 2024

सम्मतियाँ, यदि कोई हों तो, कृपया यहाँ क्लिक करके ऑनलाइन पोर्टल के माध्यम से ऊपर दी गयी अंतिम तिथि तक दर्ज कराएं।

यह/ये प्रलेख भारतीय मानक ब्यूरो की वेबसाइट www.bis.gov.in पर भी उपलब्ध है/हैं।

धन्यवाद।

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विभाग प्रमुख का नाम : RAJEEV RANJAN SINGH
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