



भारतीय मानक ब्यूरो

(उपभोक्ता मामले, खाद्य एवं सार्वजनिक वितरण मंत्रालय, भारत सरकार)

BUREAU OF INDIAN STANDARDS

(Ministry of Consumer Affairs, Food & Public Distribution, Govt. of India)

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DRAFT INDIAN STANDARD IN WIDE CIRCULATION

Reference : PGD 37/T-36

Date : 31 January 2025

TECHNICAL COMMITTEE : General Engineering and Fasteners Standards, PGD 37

To,

All concerned

Dear Madam/Sir,

The following document has been prepared by the General Engineering and Fasteners Standards Sectional Committee, PGD 37. Please [click here](#) to view the document.

Document Number : PGD 37 (24265) WC

Title of the document : Technical Supply Condition for Threaded Steel Fasteners Part 12 Phosphate Coatings on Threaded Fasteners Second Revision

Document Type : Revision of Indian Standard (IS 1367 : Part 12 : 1981)

This document has following salient features which may require specific attention for your valuable comments:

- 1) This standard covers the requirements of threaded steel fasteners with phosphate coating of either zinc phosphate (ZnPh) or manganese phosphate (MnPh), that is intended to be used in conjunction with a sealant for protection against corrosion.*
- 2) In this revision following changes have been made: a) Scope of the standard has been revised to cover the requirements of manganese phosphate coating on fasteners; b) Neutral salt spray (NSS) for testing corrosion resistance of fasteners has been revised based on the latest international practices; and c) References have been updated.*

Please examine the document and share your comments regarding further improvement in the document.

Last date for sharing the comments is : 02 March 2025

The comments so received shall be taken up by the Sectional Committee for necessary action. For any other query, please write an email at pgd@bis.gov.in to the undersigned at Bureau of Indian Standard, Manak Bhawan, 9, Bahadur Shah Zafar Marg, New Delhi.

In case no comments are received, we would presume your approval of the documents. However, in case we receive any comments on the document, the same shall be put up to the Sectional Committee for necessary action.

Thanking You,

**Yours faithfully,
(RAJEEV RANJAN SINGH)
Head (Production and General Engineering Department)
Email: pgd@bis.gov.in**



व्यापक परिचालन में मसौदा(दे)

हमारा सन्दर्भ : PGD 37/T-36

दिनांक : 31-01-2025

तकनीकी समिति : General Engineering and Fasteners Standards Sectional Committee, PGD 37

प्राप्तकर्ता : रूचि रखने वाले सभी निकाय

महोदय/या,

निम्नलिखित मसौदा तैयार किया गया है :

प्रलेख संख्या : PGD 37 (24265) WC

शीर्षक :

कृपया इस/इन मानक(को)/संशोधन(नो) के मसौदे(दो) का अवलोकन करें और अपनी सम्मतियाँ यह बताते हुए भेजें कि यदि ये मानक(को) के संशोधन(नो) के रूप में प्रकाशित हो तो इन पर अमल करने में आपके व्यवसाय अथवा कारोबार में क्या कठिनाइयां आ सकती हैं।

सम्मतियाँ भेजने की अंतिम तिथि : 02 March 2025

सम्मतियाँ, यदि कोई हों तो, कृपया यहाँ क्लिक करके ऑनलाइन पोर्टल के माध्यम से ऊपर दी गयी अंतिम तिथि तक दर्ज कराएं।

यह/ये प्रलेख भारतीय मानक ब्यूरो की वेबसाइट www.bis.gov.in पर भी उपलब्ध है/हैं।

धन्यवाद।

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