

मानक भवन, 9 बहादुरशाह जफर मार्ग नई, दिल्ली-110002 Manak Bhavan ,9 Bahadur Shah Zafar Marg, New Delhi-110002 Phones: 23230131 / 23233375 / 23239402 Website: www.bis.org.in , www.bis.gov.in

DRAFT AMENDMENT TO INDIAN STANDARD IN WIDE CIRCULATION

Reference : PGD 04 (27045)

Date : 16 December 2024

TECHNICAL COMMITTEE: Metal Forming Machines, PGD 04

To,

All concerned

Dear Madam/Sir,

The following document has been prepared by the Metal Forming Machines Sectional Committee, PGD 04. Please click here to view the document.

Document Number: PGD 04 (27045) WC

Title of the document: Tools for Pressing Punches Part 2 Punches with Cylindrical Head and Straight or

Reduced Shank (second revision) Amendment - 1

Document Type: Amendment to Indian Standard (IS 4296: Part 2: 2024)

This document has following salient features which may require specific attention for your valuable comments:

- 1) This standard covers the basic dimensions and tolerances, in millimeters, of punches with cylindrical head and straight or reduced shank for normal and heavy loads. Cylindrical head punches with straight and reduced shank are standardized in round, oblong, square, rectangular, rectangular with radius and edge ground shapes. These punches are available with shank diameters, D1, from 1 mm to 32 mm.
- 2) In this amendment, the radius blend values have been modified.

Please examine the document and share your comments regarding further improvement in the document.

Last date for sharing the comments is: 15 January 2025

The comments should be shared in the prescribed template through this portal only; and the comments so received shall be taken up by the Sectional Committee for necessary action. For any other query, please write an email at pgd@bis.gov.in to the undersigned at Bureau of Indian Standard, Manak Bhawan, 9, Bahadur Shah Zafar Marg, New Delhi.

In case no comments are received, we would presume your approval of the documents. However, in case we receive any comments on the document, the same shall be put up to the Sectional Committee for necessary action.

Thanking You,

Yours faithfully, (RAJEEV RANJAN SINGH) Head (Production and General Engineering Department) Email: pgd@bis.gov.in

व्यापक परिचालन में मसौदा(दे)

हमारा सन्दर्भ : PGD 04 (27045) दिनांक: 16-12-2024

तकनीकी समिति: Metal Forming Machines Sectional Committee, PGD 04

प्राप्तकर्ता: रूचि रखने वाले सभी निकाय

महोदय/या,

निम्नलिखित मसौदा तैयार किया गया है:

प्रलेख संख्या: PGD 04 (27045) WC

शीर्षक:

कृपया इस/इन मानक(को)/संसोधन(नो) के मसौदे(दो) का अवलोकन करें और अपनी सम्मतियाँ यह बताते हुए भेजें कि यदि ये मानक(को) के संशोधन(नो) के रूप में प्रकाशित हो तो इन पर अमल करने में आपके व्यवसाय अथवा कारोबार में क्या कठिनाइयां आ सकती हैं।

सम्मत्तियाँ भेजने की अंतिम तिथि: 15 January 2025

सम्मतियाँ, यदि कोई हों तो, कृपया यहाँ क्लिक करके ऑनलाइन पोर्टल के माध्यम से ऊपर दी गयी अंतिम तिथि तक दर्ज कराएं।

यह/ये प्रलेख भारतीय मानक ब्यूरो की वेबसाइट www.bis.gov.in पर भी उपलब्ध है/हैं।

धन्यवाद ।

भवदीय/भवदिया.

विभाग प्रमुख का नाम : RAJEEV RANJAN SINGH (Production and General Engineering Department)

ई-मेल: pgd@bis.gov.in