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## DRAFT INDIAN STANDARD IN WIDE CIRCULATION

Reference: PCD 25(27247)WC Date: 09 January 2025

**TECHNICAL COMMITTEE: Lubricants And their Related Products, PCD 25** 

To,

## All concerned

Dear Madam/Sir.

The following document has been prepared by the Lubricants And their Related Products Sectional Committee, PCD 25. Please <u>click here</u> to view the document.

Document Number: PCD 25 (27247) WC

Title of the document: SPECIFICATION FOR CUTTING OIL SOLUBLE CLEAR First Revision of IS

9611

Document Type: Revision of Indian Standard (IS 9611: 1980)

This document has following salient features which may require specific attention for your valuable comments:

- 1) This standard prescribes the requirements and methods of sampling and test for cutting oil, soluble, clear type, intended for use in grinding, cutting and other operations where a translucent emulsion is required for clear visibility of the workpiece and tools.
- 2) The standard was originally published in 1980. This first revision has been brought out to keep pace with the latest technological developments and international practices. The major changes incorporated in this revision are: a) Test methods have been updated for emulsion and frothing tests, and thermal stability test; and b) pH and test method for pH has been included, keeping in view the requirement of condition monitoring of the aqueous emulsion during its usage.

Please examine the document and share your comments regarding further improvement in the document.

## Last date for sharing the comments is: 10 March 2025

The comments should be shared in the prescribed template through this portal only; and the comments so received shall be taken up by the Sectional Committee for necessary action. For any other query, please write an email at pcd@bis.gov.in to the undersigned at Bureau of Indian Standard, Manak Bhawan, 9, Bahadur Shah Zafar Marg, New Delhi.

In case no comments are received, we would presume your approval of the documents. However, in case we receive any comments on the document, the same shall be put up to the Sectional Committee for necessary action.

Thanking You,

Yours faithfully, (CHINMAY DWIVEDI) Head (Petroleum, Coal and Related Products Department) Email: pcd@bis.gov.in

## व्यापक परिचालन में मसौदा(दे)

हमारा सन्दर्भ : PCD 25(27247)WC दिनांक : 09-01-2025

तकनीकी समिति: Lubricants And their Related Products Sectional Committee, PCD 25

प्राप्तकर्ता: रूचि रखने वाले सभी निकाय

महोदय/या,

निम्नलिखित मसौदा तैयार किया गया है:

प्रलेख संख्या: PCD 25 (27247) WC

शीर्षक:

कृपया इस/इन मानक(को)/संसोधन(नो) के मसौदे(दो) का अवलोकन करें और अपनी सम्मतियाँ यह बताते हुए भेजें कि यदि ये मानक(को) के संशोधन(नो) के रूप में प्रकाशित हो तो इन पर अमल करने में आपके व्यवसाय अथवा कारोबार में क्या कठिनाइयां आ सकती हैं।

सम्मत्तियाँ भेजने की अंतिम तिथि: 10 March 2025

सम्मतियाँ, यदि कोई हों तो, कृपया यहाँ क्लिक करके ऑनलाइन पोर्टल के माध्यम से ऊपर दी गयी अंतिम तिथि तक दर्ज कराएं।

यह/ये प्रलेख भारतीय मानक ब्यूरो की वेबसाइट www.bis.gov.in पर भी उपलब्ध है/हैं।

धन्यवाद।

भवदीय/भवदिया,

विभाग प्रमुख का नाम : CHINMAY DWIVEDI (Petroleum, Coal and Related Products Department)

ई-मेल: pcd@bis.gov.in