



भारतीय मानक ब्यूरो

(उपभोक्ता मामले, खाद्य एवं सार्वजनिक वितरण मंत्रालय, भारत सरकार)

BUREAU OF INDIAN STANDARDS

(Ministry of Consumer Affairs, Food & Public Distribution, Govt. of India)

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DRAFT INDIAN STANDARD IN WIDE CIRCULATION

Reference : PCD 25(27228)WC

Date : 13 January 2025

TECHNICAL COMMITTEE : Lubricants And their Related Products, PCD 25

To,

All concerned

Dear Madam/Sir,

The following document has been prepared by the Lubricants And their Related Products Sectional Committee, PCD 25. Please [click here](#) to view the document.

Document Number : PCD 25 (27228) WC

Title of the document : ALUMINIUM COLD ROLLING OILS FOIL AND SHEET ROLLING SPECIFICATION First Revision of IS 14385

Document Type : Revision of Indian Standard (IS 14385 : 1996)

This document has following salient features which may require specific attention for your valuable comments:

- 1) This standard prescribes the requirement and the methods of sampling and test for aluminium cold rolling oils, intended for use for both sheet and foil rolling of aluminium.*
- 2) The first revision of this standard has been brought out to reflect the latest practices and specification in industry for aluminium cold rolling oils. The major changes in this revision are: a) The title of the standard has been changed to reflect both sheet and foil rolling applications; b) The grades have been modified to reflect end use application, i.e., sheet rolling and foil rolling; c) As per end use application, the requirements for kinematic viscosity, flash point, distillation characteristics, total acid number, ageing properties, sulphur content, and water content have been modified; and d) Requirement for minimum content of paraffins and naphthenes added.*

Please examine the document and share your comments regarding further improvement in the document.

Last date for sharing the comments is : 14 March 2025

The comments should be shared in the prescribed template through this portal only; and the comments so received shall be taken up by the Sectional Committee for necessary action. For any other query, please write an email at pcd@bis.gov.in to the undersigned at Bureau of Indian Standard, Manak Bhawan, 9, Bahadur Shah Zafar Marg, New Delhi.

In case no comments are received, we would presume your approval of the documents. However, in case we receive any comments on the document, the same shall be put up to the Sectional Committee for necessary action.

Thanking You,

Yours faithfully,
(CHINMAY DWIVEDI)
Head (Petroleum, Coal and Related Products Department)
Email: pcd@bis.gov.in



व्यापक परिचालन में मसौदा(दे)

हमारा सन्दर्भ : PCD 25(27228)WC

दिनांक : 13-01-2025

तकनीकी समिति : Lubricants And their Related Products Sectional Committee, PCD 25

प्राप्तकर्ता : रूचि रखने वाले सभी निकाय

महोदय/या,

निम्नलिखित मसौदा तैयार किया गया है :

प्रलेख संख्या : PCD 25 (27228) WC

शीर्षक :

कृपया इस/इन मानक(को)/संशोधन(नो) के मसौदे(दो) का अवलोकन करें और अपनी सम्मतियाँ यह बताते हुए भेजें कि यदि ये मानक(को) के संशोधन(नो) के रूप में प्रकाशित हो तो इन पर अमल करने में आपके व्यवसाय अथवा कारोबार में क्या कठिनाइयां आ सकती हैं।

सम्मतियाँ भेजने की अंतिम तिथि : 14 March 2025

सम्मतियाँ, यदि कोई हों तो, कृपया यहाँ क्लिक करके ऑनलाइन पोर्टल के माध्यम से ऊपर दी गयी अंतिम तिथि तक दर्ज कराएं।

यह/ये प्रलेख भारतीय मानक ब्यूरो की वेबसाइट www.bis.gov.in पर भी उपलब्ध है/हैं।

धन्यवाद।

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