



भारतीय मानक ब्यूरो

(उपभोक्ता मामले, खाद्य एवं सार्वजनिक वितरण मंत्रालय, भारत सरकार)

BUREAU OF INDIAN STANDARDS

(Ministry of Consumer Affairs, Food & Public Distribution, Govt. of India)

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DRAFT INDIAN STANDARD IN WIDE CIRCULATION

Reference : MTD 11/T-186

Date : 05 December 2023

TECHNICAL COMMITTEE : Welding General and its Applications sectional Committee, MTD 11

To,

All concerned

Dear Madam/Sir,

The following document has been prepared by the Welding General and its Applications sectional Committee Sectional Committee, MTD 11. Please [click here](#) to view the document.

Document Number : MTD 11 (24324) WC

Title of the document : Welding Consumables Solid Wire Electrodes Tubular Cored Electrodes and Electrode-Flux Combinations for Submerged Arc Welding of Creep-Resisting Steels Classification

Document Type : New Indian Standard

This document has following salient features which may require specific attention for your valuable comments:

- 1) *This document specifies requirements for classification of solid wire electrodes, tubular cored electrodes and electrode/flux combinations (all-weld metal deposits) for submerged arc welding of creep resisting and low-alloy elevated-temperature application steels. One electrode can be tested and classified with different fluxes. The solid wire electrode is also classified separately based on its chemical composition. This document is a combined specification providing a classification system based on either: — the chemical composition of the solid wire electrode and all-weld metal deposit; or — the tensile strength of the all-weld metal deposit and the chemical composition of the solid wire electrode and all-weld metal deposit obtained with the electrode/flux combination.*
- 2) *a) Clauses, subclauses and tables which carry the suffix letter “A” are applicable only to solid wire electrodes, tubular cored electrodes and all-weld metal deposits classified in accordance with the system based upon chemical composition. b) Clauses, subclauses and tables which carry the suffix letter “B” are applicable only to solid wire electrodes, tubular cored electrodes and all-weld metal deposits classified in accordance with the system based upon the tensile strength of all-weld metal deposits and the chemical composition of solid wire electrodes and all-weld metal deposits. c) Clauses, subclauses and tables which do not have either the suffix letter “A” or the suffix letter “B” are applicable to all solid wire electrodes, tubular cored electrodes and electrode/flux combinations classified under this document.*

Please examine the document and share your comments regarding further improvement in the document.

Last date for sharing the comments is : 04 January 2024

The comments should be shared in the prescribed template through this portal only; and the comments so received shall be taken up by the Sectional Committee for necessary action. For any other query, please write an email at mtd@bis.gov.in to the undersigned at Bureau of Indian Standard, Manak Bhawan, 9, Bahadur Shah Zafar Marg, New Delhi.

In case no comments are received, we would presume your approval of the documents. However, in case we receive any comments on the document, the same shall be put up to the Sectional Committee for necessary action.

Thanking You,

**Yours faithfully,
(SANJIV MAINI)
Head (Metallurgical Engineering Department)
Email: mtd@bis.gov.in**



व्यापक परिचालन में मसौदा(दे)

हमारा सन्दर्भ : MTD 11/T-186

दिनांक : 05-12-2023

तकनीकी समिति : **Welding General and its Applications sectional Committee Sectional Committee, MTD 11**

प्राप्तकर्ता : रूचि रखने वाले सभी निकाय

महोदय/या,

निम्नलिखित मसौदा तैयार किया गया है :

प्रलेख संख्या : MTD 11 (24324) WC

शीर्षक :

कृपया इस/इन मानक(को)/संशोधन(नो) के मसौदे(दो) का अवलोकन करें और अपनी सम्मतियाँ यह बताते हुए भेजें कि यदि ये मानक(को) के संशोधन(नो) के रूप में प्रकाशित हो तो इन पर अमल करने में आपके व्यवसाय अथवा कारोबार में क्या कठिनाइयां आ सकती हैं।

सम्मतियाँ भेजने की अंतिम तिथि : **04 January 2024**

सम्मतियाँ, यदि कोई हों तो, कृपया यहाँ क्लिक करके ऑनलाइन पोर्टल के माध्यम से ऊपर दी गयी अंतिम तिथि तक दर्ज कराएं।

यह/ये प्रलेख भारतीय मानक ब्यूरो की वेबसाइट www.bis.gov.in पर भी उपलब्ध है/हैं।

धन्यवाद।

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