## DRAFT INDIAN STANDARD IN WIDE CIRCULATION

Reference: MTD24/T-115 Date: 05 July 2024

TECHNICAL COMMITTEE: Corrosion Protection and Finishes Sectional Committee, MTD 24

To,

## All concerned

Dear Madam/Sir,

The following document has been prepared by the Corrosion Protection and Finishes Sectional Committee Sectional Committee, MTD 24. Please <u>click here</u> to view the document.

Document Number: MTD 24 (25769) WC

Title of the document: Metallic and Other Inorganic Coatings Chromate Conversion Coatings On Zinc

Cadmium Aluminium-Zinc Alloys and Zinc-Aluminium Alloys Test Methods

**Document Type: Revision of Indian Standard (IS 8602: 1977)** 

This document has following salient features which may require specific attention for your valuable comments:

- 1) This document specifies methods for the qualitative determination of the presence of chromate conversion coatings as well as the total chromium content of chromate conversion coatings. The application of very thin, colourless, practically invisible chromate conversion coatings is frequently called "passivation", while the application of thicker, coloured chromate conversion coatings is called "chromating". The term "passivation" is not correct, as it does not conform to the ISO 2080 designation, and is therefore deprecated. Chromate conversion coatings are based on a solution containing Cr(VI). Both the process solution and the coating contain hexavalent chromium. The term passivation is nowadays often used for Cr(VI)-free coatings replacing chromate conversion coatings. Products containing Cr(VI) are not allowed within EU and processes using Cr(VI) are strictly regulated.
- 2) WARNING This document calls for the use of substances and/or procedures that can be injurious to health if adequate safety measures are not taken. This document does not address any health hazards, safety or environmental matters associated with its use. It is the responsibility of the user of this document to establish appropriate health, safety and environmentally acceptable practices and take suitable actions for any national and international regulations.

Please examine the document and share your comments regarding further improvement in the document.

## Last date for sharing the comments is: 05 August 2024

The comments should be shared in the prescribed template through this portal only; and the comments so received shall be taken up by the Sectional Committee for necessary action. For any other query, please write an email at mtd@bis.gov.in to the undersigned at Bureau of Indian Standard, Manak Bhawan, 9, Bahadur Shah Zafar Marg, New Delhi.

In case no comments are received, we would presume your approval of the documents. However, in case we receive any comments on the document, the same shall be put up to the Sectional Committee for necessary action.

Thanking You,

Yours faithfully, (SANJIV MAINI) Head (Metallurgical Engineering Department) Email: mtd@bis.gov.in

## व्यापक परिचालन में मसौदा(दे)

हमारा सन्दर्भ : MTD24/T-115 दिनांक : 05-07-2024

तकनीकी समिति: Corrosion Protection and Finishes Sectional Committee Sectional Committee, MTD 24

प्राप्तकर्ता: रूचि रखने वाले सभी निकाय

महोदय/या,

निम्नलिखित मसौदा तैयार किया गया है:

प्रलेख संख्या: MTD 24 (25769) WC

शीर्षक:

कृपया इस/इन मानक(को)/संसोधन(नो) के मसौदे(दो) का अवलोकन करें और अपनी सम्मतियाँ यह बताते हुए भेजें कि यदि ये मानक(को) के संशोधन(नो) के रूप में प्रकाशित हो तो इन पर अमल करने में आपके व्यवसाय अथवा कारोबार में क्या कठिनाइयां आ सकती हैं।

सम्मत्तियाँ भेजने की अंतिम तिथि: 05 August 2024

सम्मतियाँ, यदि कोई हों तो, कृपया यहाँ क्लिक करके ऑनलाइन पोर्टल के माध्यम से ऊपर दी गयी अंतिम तिथि तक दर्ज कराएं।

यह/ये प्रलेख भारतीय मानक ब्यूरो की वेबसाइट www.bis.gov.in पर भी उपलब्ध है/हैं।

धन्यवाद।

भवदीय/भवदिया.

विभाग प्रमुख का नाम : SANJIV MAINI (Metallurgical Engineering Department)

ई-मेल: mtd@bis.gov.in