

केन्द्रीय मुहर विभाग -2

संदर्भ -: के.वि.मु.-2/16:14611

30 09 2019

विषय: IS 14611:2016 के संशोधन सं 4 के अनुपालन के दिशा निर्देश

यह उपरोक्त विषय के संदर्भ में है।

सक्षम अधिकारी द्वारा अनुमोदित दिशा निर्देश अनुपालन हेतु संलग्न है।

सभी क्षेत्रीयशाखा कार्यालयों से अनुरोध है की उपरोक्त दिशानिर्देशों का अनुपालन तत्काल प्रभाव से सुनिश्चित/ करें।

**(आदित्य दास)
वैज्ञानिक सी**

प्रमुख (के मू वी-2)

सभी क्षेत्रीय/शाखा कार्यालय/प्रयोगशालाएँ/पी सी डी/एल पी पी डी

प्रतिलिपि :

आई टी एस विभाग – बी आई एस इंटरनेट पर डालने हेतु

CENTRAL MARKS DEPARTMENT-2

Our Ref: CMD-2/16:14611

30 09 2019

Subject: Guidelines for implementation of amendment No. 4 to IS 14611:2016

This has reference to the subject mentioned above.

The Competent Authority has approved the enclosed Guidelines for implementation.

All ROs/BOs are requested to ensure the implementation of the above Guidelines with immediate effect.

**(Aditya Das)
Scientist C**

Head (CMD-2)

All ROs/BOs/Labs/PCD/LPPD

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CENTRAL MARKS DEPARTMENT 2

Our Ref: CMD 2/16:14611

19 09 2019

**Subject: Guidelines for implementation of Amendment No. 4 to IS 14611:2016–
Multilayered cross laminated sheets/tarpaulins/covers/agricultural films**

1. Amendment No. 4 to IS 14611:2016 has been published. The amendment is to be implemented with immediate effect.
2. All BOs shall inform the Applicants and Licensees under their jurisdiction about implementation of the above amendment **within a week of issuance of these guidelines.**
3. The significant changes in the amendment as listed in the Table is given for the purpose of general guidance. BOs shall ensure that the product conforms to all the requirements, as applicable, as per the amendment.

Clause	Change
5.2, line 3	Tolerance has been introduced for the requirement of distance between sealing bands in the flat (lap) joined seal
5.3	Requirement for folding and hemming by heat seal of the ends and sides of the film has been modified (tolerances introduced for fold and distance between sealing bands)
5.4, line 6	Tolerance has been introduced for the requirement of distance between sealing bands in the flat (lap) jointed cross seal

4. There are no changes in the existing STI since only tolerances have been introduced in the standard through this amendment.
5. All ROs/BOs are requested to ensure the implementation of the above Guidelines with immediate effect.

Aditya Das
Sc. C

Head (CMD 2)
DDG (Certification)

AMENDMENT NO. 4 JULY 2019
TO
IS 14611 : 2016 MULTILAYERED CROSS LAMINATED
SHEETS/ TARPAULINS/ COVERS/ AGRICULTURAL
FILMS — SPECIFICATION

(First Revision)

(Page 2, clause 5.2, line 3) — Substitute '10 mm ± 1 mm' for '10 mm'.

(Page 2, clause 5.3) — Substitute the following for the existing clause:

'5.3 The ends and the sides of the film shall be folded 50_{+20}^{-0} mm or as specified by the purchaser and be hammed by heat sealing with two sealing bands with distance of 10 mm ± 1 mm between them (*see* Fig. 2). There shall be no hemming in the sheets'.

(Page 2, clause 5.4, line 6) — Substitute '10 ± 1 mm' for '10 mm'.

Ap
5/7/2019

(PCD 12)

Publication Unit, BIS, New Delhi, India