

केंद्रीय मुहर विभाग-2

संदर्भ: कें.मु.वि-2/ 16:4368

13 05 2020

विषय: आई एस IS 4368:1967 – Specification for Alloy Steel Billets, Blooms and Slabs for forging for general engineering purposes के आवेदनों के संबंध में

उपरोक्त विषय के संदर्भ में परिपत्र अवलोकन हेतु संलग्न है

(आदित्य दास)
वैज्ञानिक-डी

प्रमुख, (कें.मु.वि.-2)

उपमहानिदेशक(प्रमाणन)

क्षेत्रीय/शाखा कार्यालयों को intranet माध्यम से परिचालित

प्रतिलिपि: ITS - इंटरनेट पर अपलोड करने के लिए

CENTRAL MARKS DEPARTMENT-2

Our Ref: CMD-2/16:4368

13 05 2020

Subject: Processing of applications for IS 4368:1967 – Specification for Alloy Steel Billets, Blooms and Slabs for forging for general engineering purposes

Please find attached circular on the above subject, for kind consideration.

(Aditya Das)
Scientist-D

Head (CMD 2)

DDG (Certification)

Circulated to: All ROs/BOs through BIS intranet

Copy to: ITS for hosting on Intranet

CENTRAL MARKS DEPARTMENT-2

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1. This has reference to the above.
2. At present, no licences have been granted and 3 applications for the above product are under process at CNBO-1, MUBO-1 and VZBO.
3. The certification of this product, which is under mandatory BIS certification was hindered due to lack of clarity regarding whether the Alloy Steel Billets, Blooms and Slabs which are produced either directly through continuous casting, or by rolling/forging of continuously cast material, was covered in the scope of this standard.
4. Based on clarification received from MTD, it was informed to ROs/BOs vide DDG (Cert)'s note dated 30.04.2019, that Alloy Steel Billets, Blooms and Slabs which are produced directly through continuous casting are not covered in the scope of the standard. However, clarification was pending from MTD regarding whether Alloy Steel Billets, Blooms and Slabs produced by rolling/forging of continuously cast material, was covered in the scope of this standard.
5. MTD has now clarified that *“in cases where raw material is continuously cast steel Billets, Blooms and Slabs for production of forging stock, the appropriate standard is IS 13352 and not IS 4368”*. It bears mention that IS 13352 is not under mandatory certification presently.
6. In light of MTD's clarification, it is apparent that the Alloy Steel Billets, Blooms and Slabs which are produced either directly through continuous casting, or by rolling/forging of continuously cast material, are not covered in the scope of IS 4368:1967. BOs are advised to dispose of pending applications accordingly.
7. Further, BOs are also advised to request those manufacturers of Alloy Steel Billets, Blooms and Slabs in their jurisdiction who are using continuously cast steel Billets, Blooms and Slabs for production of forging stock, to examine whether their product is covered in the scope of IS 13352:1992 and if so, consider applying on voluntary basis for BIS licence as per this standard instead of IS 4368.

Aditya Das
Sc. D, CMD-2

HCMD-2
DDG (Certification)
ROs/BOs

Copy for information to:

1. **Head CMD-1**
2. **Head MTD**
3. **Head ITSD – for hosting in BIS Intranet**