

## केन्द्रीय मुहर विभाग - III

हमारा संदर्भ- केन्द्रीय मुहर विभाग-3/16: IS 2553 (Part 2) : 2019 16 जुलाई 2019

**विषय: पुनरीक्षित भारतीय मानक IS 2553 (Part 2): 2019 के अनुपालन हेतु दिशा निर्देश**

यह उपरोक्त विषय के संदर्भ में है। अनुमोदित दिशा निर्देश संलग्न है। सभी शाखा कार्यालयों से आग्रह है कि गाइडलाइन का अनुपालन तत्काल प्रभाव से सुनिश्चित करें।

(राकेश कुमार)  
वैज्ञानिक 'सी' (के मु वि-III)

### प्रमुख (के मु वि-III)

सभी क्षेत्रीय/शाखा कार्यालय

आई टी एस विभाग — बीआईएस इंटरनेट पर अपलोड करने हेतू

## CENTRAL MARKS DEPARTMENT-III

Our Ref: CMD-3/16: IS 2553 (Part 2): 2019

16 July 2019

**Subject: Guidelines for implementation of Revised IS 2553 (Part 2): 2019- Safety Glass-Specification**

This has reference to the subject mentioned above. The approved implementation guidelines are attached.

BOs may kindly ensure implementation of the guidelines with immediate effect.

(Rakesh Kumar)  
Sc. C (CMD III)

### Head (CMD - III)

Circulated to: All ROs/BOs

Copy to: ITS for hosting on Intranet

### CENTRAL MARKS DEPARTMENT III

Our Ref: CMD III/16: 2553 (Part 2):2019

16 July 2019

#### **Subject: Guidelines for implementation of Revised IS 2553 (Part 2): 2019 - Safety Glass-Specification**

1. IS 2553 (Part 2):1992 has been revised as IS 2553 (Part 2):2019 and has been published. The last date for implementation of the revised Standard is 11 December 2019 after which the old Standard shall stand withdrawn.
2. All BOs shall inform the Applicants and Licensees under their jurisdiction about implementation of the revised Standard **within a week of issuance of these guidelines.**
3. In the revised Indian Standard some new types of Glazing like Treated Laminated Glass, Glass plastics, Laminated Glass with plastic face etc. have been introduced and accordingly some additional tests required to be done on them are covered. These additional tests are Abrasion test, Humidity test, Resistance to temperature change test, Resistance to fire test and resistance to chemical test. The significant changes in the revised Standard as listed in the Table is given for the purpose of general guidance. BOs shall ensure that the product conforms to all the requirements, as applicable, as per the revised Standard.

<b>Clause</b>	<b>Requirement</b>
<b>3</b>	<b>Definitions have been revised to incorporate new terms like Bullet Resistant Glazing , Reference Points.</b>
<b>4</b>	<b>Marking requirements have been added</b>
<b>5 and Table 1</b>	<b>Performance requirements applicable to different Glazing have been summarized</b>
<b>6</b>	<b>Clause added to provide details of test conditions and procedures</b>
<b>7</b>	<b>Position of points have been provided</b>
<b>8</b>	<b>Application for type approval of safety glazing has been added</b>
<b>9</b>	<b>Packing and Marking clause has been modified</b>
<b>10,11</b>	<b>Clauses added to define the conformity of Production and Acceptance tests</b>
<b>12, 13</b>	<b>Clauses on extension of approvals and Transitional provisions added</b>

4. Consequent upon the issuance of the revised Standard, existing STI has been revised as Doc: SIT/IS 2553 (Part 2) / 1/July 2019.
5. The guidelines for implementation of the revised Standard is given below:

#### **A. LICENSEES:**

- (i) All Licensees shall implement the revised Standard by 11 December 2019. BOs shall ensure that no Licences are under operation as per the old Standard after 11 December 2019. **The status of implementation of the revised Standard shall be confirmed by Head (BO) to CMD-III within two weeks of the last date of concurrent running.**

- (ii) Licensees shall submit evidence of conformity to the additional/modified requirements through In-house/Independent Test Reports or Test Certificates, as applicable. Verification of implementation of the revised Standard, wherever required, may be done during the next visit **which may normally be completed within six months of the last date of concurrent running.**
- (iii) If the Licensee fails to complete all actions by 11 December 2019 it shall be dealt with as per the prevailing guidelines.

**B. APPLICATIONS FOR GRANT OF LICENCE:**

- (i) Existing Applications where Sample has been submitted in the Laboratory/Test Report has been issued by the Laboratory may be processed as per the old Standard. However, if the Applicant is desirous of considering the Application as per the revised Standard, a declaration may be obtained from the Applicant to that effect and the Application may be processed accordingly. An undertaking shall from such Applicants also be obtained that in new test requirements, Licence will not be granted by BIS as per the old version.
- (ii) Applications which are recorded henceforth may be processed as per the old Standard or the revised Standard. Processing of Applications as per the old Standard shall be permitted only upto 11 December 2019 and for such cases Applicant shall give a declaration that they will implement the revised Standard by 11 December 2019.
- (iii) Beyond 11 December 2019 no Licence shall be granted as per the old Standard.

**C. CHANGE IN SCOPE OF LICENCE:**

- (i) For change in scope of licence, the relevant provisions as given above for Applicants shall apply.
  - (ii) However, processing of such applications for change in scope of licence as per the old Standard shall be permitted only upto the date of implementation of the revised Standard or upto 11 December 2019 whichever is earlier.
6. The above guidelines come into force with immediate effect.

(Rakesh Kumar)  
Sc C

**Head (CMD III)**  
**DDG (Certification)**