

## केन्द्रीय मुहर विभाग – III

हमारा संदर्भ- केन्द्रीय मुहर विभाग-3/16: IS 15354 (Part 1)

विषय: अनुपालन हेतु एस आई टी

सभी शाखा कार्यालय से आग्रह है कि एस आई टी का अनुपालन तत्काल प्रभाव से सुनिश्चित करें।

(औरोस्मिता कबिराज)  
वैज्ञानिक सी (सी एम डी-III)

प्रमुख (सी एम डी-III)

सभी क्षेत्रीय/शाखा कार्यालय  
आई टी एस विभाग — बीआईएस इंटरनेट पर अपलोड करने हेतू

### CENTRAL MARKS DEPARTMENT-III

Our Ref: CMD-3/16: IS 15354 (Part 1)

31 Jan 2019

Subject: SIT for IS 15354 (Part 1): 2018

This has reference to the subject mentioned above.

BOs may kindly ensure implementation of the SIT with immediate effect.

Aurosmita Kabiraj  
Sc. C (CMD-III)

Head (CMD - III)

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## **Scheme Of Inspection And Testing**

**1. LABORATORY** - A laboratory shall be maintained which shall be suitably equipped (as per the requirement given in column 2 of Table 1) and staffed, where different tests given in the specification shall be carried out in accordance with the methods given in the specification.

**1.1** The manufacturer shall prepare a calibration plan for the test equipment.

**2. TEST RECORDS** – The manufacturer shall maintain test records for the tests carried out to establish conformity.

**3. LABELLING AND MARKING** – As per the requirements of IS 15354 (Part 1): 2018.

**4. CONTROL UNIT** – Entire quantity of Single-Use Medical Examination Gloves made from Rubber Latex or Rubber Solution of the same type and finish manufactured from one mix in one day shall constitute a control unit.

**5. LEVELS OF CONTROL** - The tests as indicated in column 1 of [Table 1](#) and the levels of control in column 3 of [Table 1](#), shall be carried out on the whole production of the factory which is covered by this plan and appropriate records maintained in accordance with paragraph 2 above.

**5.1** All the production which conforms to the Indian Standard and covered by the licence should be marked with Standard Mark.

**6. REJECTIONS** – Disposal of non-conforming product shall be done in such a way so as to ensure that there is no violation of provisions of BIS Act, 2016.

**TABLE 1**

<b>(1)</b>				<b>(2)</b>	<b>(3)</b>		
<b>Test Details</b>				<b>Test equipment requirement</b> R: required (or) S: Sub-contracting permitted	<b>Levels of Control</b>		
Cl.	Requirement	Test Methods			No. of Sample	Frequency	Remarks
		Clause	Reference				
4	Materials	4	IS 15354 (Part 1)	-		Each consignment	#
6.1	Dimensions	6.1 & Table 2	IS 15354 (Part 1)	R	5 pairs of each size	Each Control Unit	
6.2	Watertightness	6.2 & Annex A	IS 15354 (Part 1)	R	3 pairs of each size	Each Control Unit	
6.3	Tensile Properties before and after accelerated ageing	6.3.2, 6.3.3 & Table 3	IS 15354 (Part 1)	R	3 pairs	Each Control Unit	

# No further testing is required if accompanied with the Test Certificate or ISI marked.

Note-1: Levels of control given in column 3 are only recommendatory in nature. The manufacturer may define the control unit/batch/lot and submit his own levels of control in column 3 with proper justification for approval by BO Head.