

केन्द्रीय मुहर विभाग-2

हमारा संदर्भ: के मू वी-2/16: 13382

25 02 2019

विषय: संशोधित IS 13382:2018 के अनुसार परिवर्तित समूहिकरण दिशा निर्देश

1. यह उपरोक्त विषय के संदर्भ मे है।
2. सक्षम अधिकारी द्वारा अनुमोदित संशोधित IS 13382:2018 के अनुसार परिवर्तित समूहिकरण दिशा निर्देश अनुपालन हेतु संलग्न है।

(आदित्य दास)
वैज्ञानिक सी

प्रमुख (के मू वी-2)

सभी क्षेत्रीय/शाखा कार्यालय

प्रतिलिपि :

आई टी एस विभाग – बी आई एस इंटरनेट पर डालने हेतु

CENTRAL MARKS DEPARTMENT-2

Our Ref: CMD-2/16: 13382

25 02 2019

Subject: Modified grouping guidelines as per revised IS 13382:2018

1. This has reference to the above.
2. Modified Grouping guidelines for Revised IS 13382:2018, duly approved by the CA, are enclosed for implementation.

(Aditya Das)
Scientist C

Head (CMD-2)

All ROs/BOs

CENTRAL MARKS DEPARTMENT-2

Our Ref: CMD-2/16:13382

Date: 25 02 2019

Subject: Modified grouping guidelines as per revised IS 13382:2018 (Cast Iron Specials for Mechanical and Push-on Flexible Joints for Pressure Pipes for Water, Gas and Sewage)

1. This has reference to the above.
2. The revised IS 13382:2018 covers requirements for cast iron special castings to be used with cast iron and ductile iron pressure pipes for carrying water, and sewage for sizes from DN 80 mm up to DN 1 600 mm.
3. Consequent upon establishment of revised IS 13382:2018, the existing grouping guidelines have been modified as under:

Group	Nominal Diameter (DN) in mm
Group 1	Up to and including 300
Group 2	Over 300 and up to and including 600
Group 3	Above 600

In order to cover the entire range of sizes of castings of a single type (refer cl. 19 of IS 13382:2018) within a group at the stage of GOL/change in scope, that type of casting of any size from that group shall be drawn and tested.

4. However, it shall be ensured at the stage of GOL/change in scope that the firm is having all the necessary manufacturing and testing facilities for the manufacture and testing of the varieties to be defined in the licence.
5. During surveillance inspections, samples of all varieties covered in the scope of licence shall be drawn and tested by rotation.

Aditya Das
Sc. C

HCMD-2
DDG (Cert.)