केन्द्रीय मुहर विभाग -2

संदर्भ -: के.वि.मु.-2/16:1161

04 04 2019

विषय: IS 1161:2014 के संशोधन सं 1 के अनुपालन के दिशा निर्देश

यह उपरोक्त विषय के संदर्भ में है।

सक्षम अधिकारी द्वारा अनुमोदित दिशा निर्देश अनुपालन हेतु संलग्न है।

सभी क्षेत्रीयशाखा कार्यालयों से अनुरोध है की उपरोक्त दिशानिर्देशों का अनुपालन तत्काल प्रभाव से सुनिश्चित/ करें।

> (आदित्य दास) वैज्ञानिक सी

प्रमुख (के मू वी-2)

सभी क्षेत्रीय/शाखा कार्यालय/प्रयोगशालाएँ/एम टी डी/एल पी पी डी

प्रतिलिपि:

आई टी एस विभाग - बी आई एस इंट्रानेट पर डालने हेतु

CENTRAL MARKS DEPARTMENT-2

Our Ref: CMD-2/16:1161

04 04 2019

Subject: Guidelines for implementation of amendment no. 1 to IS 1161:2014

This has reference to the subject mentioned above.

The Competent Authority has approved the enclosed Guidelines for implementation.

All ROs/BOs are requested to ensure the implementation of the above Guidelines with immediate effect.

(Aditya Das) Scientist C

Head (CMD-2)

All ROs/BOs/Labs/MTD/LPPD

Copy to:

ITSD - for hosting on BIS Intranet.

CENTRAL MARKS DEPARTMENT 2

Our Ref: CMD 2/16:1161 03 04 2019

Subject: Guidelines for implementation of Amendment No. 1 to IS 1161:2014– Steel Tubes for Structural Purposes

- 1. Amendment No. 1 to IS 1161:2014 has been published. The amendment is to be implemented with immediate effect.
- 2. All BOs shall inform the Applicants and Licensees under their jurisdiction about implementation of the above amendment within a week of issuance of these guidelines.
- 3. The significant changes in the amendment as listed in the Table is given for the purpose of general guidance. BOs shall ensure that the product conforms to all the requirements, as applicable, as per the amendment.

Clause	Change
2	Cross referred standards versions have been updated for tensile test and tube flattening test
Table 3	Typographical error in clause number has been corrected

- 4. There are no changes in the existing STI.
- 5. The guidelines for implementation of the amendment is given below:

A. <u>LICENSEES</u>:

- (i) All Licensees shall implement the amendment with immediate effect. BOs shall ensure that no Licences are under operation as per IS 1161:2014 without the amendment.
- (ii) Verification of implementation of the amendment, wherever required, may be done during the next visit
- (iii) If the Licensee fails to complete all actions it shall be dealt with as per the prevailing guidelines.

B. APPLICATIONS FOR GRANT OF LICENCE:

(i) Existing Applications where Sample has been submitted in the Laboratory/Test Report has been issued by the Laboratory may be processed without consideration of the amendment. However, if the Applicant is desirous of considering the amendment, a declaration may be obtained from the Applicant to that effect and the Application may be processed accordingly. An undertaking shall also be obtained from such Applicants that if the sample fails while considering the provisions of the amendment, Licence will not be granted as per the old version.

- (ii) Applications which are recorded henceforth may be processed only with consideration of the amendment.
- (iii) No Licence shall be granted without consideration of the amendment.

C. CHANGE IN SCOPE OF LICENCE:

- (i) For change in scope of licence, the relevant provisions as given above for Applicants shall apply.
- 6. The above guidelines come into force with immediate effect.

Aditya Das Sc. C

Head (CMD 2) DDG (Certification)