

केन्द्रीय मुहर विभाग-2

हमारा संदर्भ : के.मु.वि.-2/16: 8391

11 06 2018

**विषय: आई एस 8391:2018 का कार्यान्वयन**

1. उपरोक्त विषय के संदर्भ में परिपत्र अवलोकन हेतु संलग्न है।

(आदित्य दास)  
वैज्ञानिक सी (सी एम डी-2)

**प्रमुख (के.मु.वि.-2)**

सभी क्षेत्रीय/शाखा कार्यालयों/टी एक्स डी/एल पी पी डी को परिचालित  
आई टी एस विभाग - बीआईएस इंटरनेट पर अपलोड करने के लिए

**CENTRAL MARKS DEPARTMENT-2**

Our Ref: **CMD-2/16: 8391**

**11 06 2018**

**Subject: Implementation of IS 8391:2018**

1. Please find enclosed circular regarding above subject for kind consideration.

(Aditya Das)  
Sc. 'C' (CMD-2)

**Head (CMD-2)**

**Circulated to all ROs/BOs/TXD/LPPD**

**Copy to: ITS for hosting on BIS Intranet**

## CENTRAL MARKS DEPARTMENT 2

Our Ref: CMD 2/16:8391

7-June 2018

### **Subject: Guidelines for implementation of Revised IS 8391(Part 1):2018 and STI (Rubberized coir sheets for cushioning – Part 1: Curled)**

1. IS 8391:1987 has been revised as IS 8391:2018 and has been published. The last date for implementation of the revised Standard is **19 July 2018** after which the old Standard shall stand withdrawn. (Gazette Notification SO 1775 (E) dated 26.04.2018)
2. All BOs shall inform the Applicants and Licensees under their jurisdiction about the revised Standard.
3. The significant changes in the revised Standard are given below for the purpose of general guidance. BOs shall ensure that the product conforms to all the requirements, as applicable, as per the revised Standard.
  - a) Name of product and manufacturing clause has been modified (Cl. 5),
  - b) Amendment No. 1 has been incorporated,
  - c) Soft grade of the product has been excluded, (Cl. 4)
  - d) Requirements for density, resistance to ageing, resistance to flexing and compression set have been modified, and (Cl 7.1, 7.3, 7.4, 7.5, 7.6)
  - e) Minor change has been made in the method of test for determination of indentation hardness index. (Cl 7.2)
4. Consequent upon the issuance of the revised Standard, existing STI has been revised as Doc: STI/8391 (Part1)/3 June 2018.
5. The guidelines for implementation of the revised Standard is given below:

#### **A. For Licensees:**

- (i) All Licensees shall switchover to the revised Standard by **19 July 2018**. BOs shall ensure that no Licences are under operation as per the old Standard after **19 July 2018**.
- (ii) Licensees shall confirm conformance to the additional/modified requirements through In-house/ Independent Test Reports or Test Certificates, as applicable. Verification of additional requirements and facilities, if any, may be done during the next visit.
- (iii) BO may issue endorsement for the revised STI after receipt of STI Acceptance and the confirmation from the Licensee on implementation of the revised Standard. If the Licensee fails to complete all actions by **19 July 2018** it shall be dealt with as per OMPC.

#### **B. For Applicants:**

- (i) Existing Applications where Sample has been submitted in the Laboratory/Test Report has been issued by the Laboratory may be processed as per the old Standard. However, if the Applicant is desirous of considering the Application as per the revised Standard, a declaration from the Applicant may be obtained to that effect and the Application may be processed accordingly. An undertaking from such Applicants shall also be obtained that if the sample fails in new test requirements, Licence will not be granted by BIS as per the old version.

- (ii) Applications which are recorded henceforth may be processed as per the old Standard or the revised Standard. Processing of Applications as per old Standard shall be permitted only upto **19 June 2018** and for such cases Applicant shall give a declaration that they will switchover to revised Standard by **19 July 2018**.
- (iii) Beyond **19 July 2018** no Licence shall be granted as per the old Standard.

**C. For Inclusions:**

- (i) For Inclusion of New Varieties, the relevant provisions as given above for Applicants shall apply.
  - (ii) However, processing of Inclusions as per the old Standard shall be permitted only upto the date of switchover to the revised Standard or upto **19 July 2018** whichever is earlier.
6. The above guidelines come into force with immediate effect.

**Aditya Das**  
**Sc. C**

**Head (CMD 2)**  
**DDG (Certification)**