## केंद्रीय मुहर विभाग-2

संदर्भ : कें.मु.वि-/16:733

14 Aug 2018

विषय: IS 733:1983 की संशोधन संख्या 2 जुलाई 2018 का अनुपालन (Wrought Aluminium and Aluminium Alloy bars, rods and sections (for general engineering purposes))

- 1 आई एस 733:1983 के संशोधन सं 2 को प्रकाशित किया गया है। गजेट नोटिफ़िकेशन सं S.O. 3722 (E) 26 जुलाई 2018 के अनुसार इसका अनुपालन तत्काल प्रभाव से करने का निर्णय लिया गया है।
- 2 सभी शाखा कार्यालयों से अनुरोध है की अपने कार्यक्षेत्र के अंतर्गत सभी लाइसेन्स धारकों/आवेदकों को उपरोक्त संशोधन के कार्यान्वयन के बारे मे सूचित करें।

(आदित्य दास) वैज्ञानिक सी (कें.मु.वि.-2)

प्रमुख, (कें.मु.वि.-2)

सभी क्षेत्रीय/शाखा कार्यालयों/एम टी डी/एलिपिपिडी को intranet माध्यम से परिचालित

प्रतिलिपि:

ITS - इंट्रानेट पर अपलोड करने के लिए

## **CENTRAL MARKS DEPARTMENT -2**

Our Ref: CMD-2/16:733 14-Aug-2018

Subject: Implementation of amendment no. 2 July 2018 to IS 733:1983 (Wrought Aluminium and Aluminium Alloy bars, rods and sections (for general engineering purposes))

- 1. Amendment no. 2 to IS 733:1983 has been published. As per Gazette Notification No S.O. 3722 (E) dated 26 July 2018 it has been decided to implement the same with immediate effect.
- 2. All BOs are requested to inform the licensees/applicants in their jurisdiction about the above amendment.

Aditya Das Sc. C

**HCMD-2** 

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## AMENDMENT NO. 2 JULY 2018 TO

## IS 733: 1983 SPECIFICATION FOR WROUGHT ALUMINIUM AND ALUMINIUM ALLOY BARS, RODS AND SECTIONS (FOR GENERAL ENGINEERING PURPOSES)

(Third Revision)

[Page 3, clause **0.2** b)] — Substitute 'IS 2590 : 1987 Primary aluminium ingots for remelting for general engineering purposes (second revision), for 'IS : 2590-1979\*'.

(*Page* 3, *Footnote* \*) — Delete.

(*Page* 4, *clause* **2.1**, *line* 1) — Substitute 'IS 5047 (Part 1): 1986 Glossary of terms relating to aluminium and aluminium alloys: Part 1 Unwrought and wrought metals (*second revision*), IS 5047 (Part 2): 1979 Plant and operations, thermal treatment, control, testing and finishing and IS 5047 (Part 3): 1979 Geometrical properties and tolerance, structural and surface defects' *for* 'IS 5047 (Part 1)-1979 to IS 5047 (Part 3)-1979\*'.

(Page 4, Footnote \*) — Delete.

(*Page* 4, *clause* 3.1) — Substitute 'IS 1387 : 1993 General requirements for the supply of metallurgical materials (*second revision*)' for 'IS: 1387-1967†'.

(Page 4, Footnote†) — Delete.

(*Page 5*, *clause 6.1*) — Substitute 'IS 5052 : 1993 Aluminium and its alloys — Temper designations (*first revision*)' for 'IS : 5052-1969†'.

(*Page* 5, *Footnote* †) — Delete.

(Page 6, clause 8.3.1, line 2) — Substitute 'F' for 'M'.

(Page 6, clause 8.3.1, line 3) — Substitute 'T4' for 'W' and 'T6' for 'WP'.

(Page 6, clause 8.3.2) — Substitute 'T4' for 'W' and 'T6' for 'WP'.

(Page 6, clause 8.3.3) — Substitute 'T4' for 'W' and 'T6' for 'WP'.

(Page 6, clause 8.3.4) — Substitute 'T5' for 'P' and 'T6' for 'WP'.

(*Page* 6, clause **9.1**) — Substitute 'IS 1608 (Part 1): 2018 Metallic materials — Tensile testing: Part 1 Method of test at room temperature (*fourth revision*)' for 'IS:1816-1979\*'.

(Page 6, Footnote\*) — Delete.

(Pages 9, 10 and 11, Table 2, col 2) — Substitute the following:

'F' for 'M', 'T4' for 'W', 'T5' for 'P' & 'T6' for 'WP'.

(Page 11, Table 2, Footnote\*) — Substitute 'F' for 'M'.