

**AMENDMENT NO. 1 AUGUST 2024**  
**TO**  
**IS 2202 (PART 1) : 2023 WOODEN FLUSH DOOR SHUTTERS**  
**(SOLID CORE TYPE) — SPECIFICATION**  
**PART 1 PLYWOOD FACE PANELS**  
*( Seventh Revision )*

*(Page 3, clause 6.2.1, line 2)* — Substitute ‘BWP grade of IS 303’ for ‘IS 710’.

*(Page 3, clause 6.3, line 2)* — Substitute ‘BWP grade of IS 303’ for ‘IS 710’.

*(Page 4, clause 6.7, line 1)* — Substitute ‘infill board/core’ for ‘core’.

*(Page 4, clause 6.7, line 3)* — Insert ‘in 2 h’ after ‘thickness’.

*(Page 4, clause 6.8, line 1)* — Substitute ‘infill board/core’ for ‘core’.

*(Page 4, clause 6.8, line 3)* — Insert ‘in 2 h’ after ‘thickness’.

*(Page 4, clause 6.9, line 5)* — Substitute ‘BWP grade and MR grade of’ for ‘IS 710 and’.

*(Page 6, clause 7.5, third sentence)* — Substitute the following for the existing:

‘The thickness of the face veneer as such or in the plywood shall be between 0.20 mm and 0.50 mm for commercial veneers and between 0.15 mm and 1.0 mm for decorative veneers, provided that the combined thickness of both (cross-band and veneer) shall not be less than 2.2 mm.’

*(Page 7, clause 7.6.1, third sentence)* — Substitute the following for the existing:

‘One joint may be permitted in the lipping.’

*(Page 14, Annex A, IS 303 and IS 710)* — Substitute the following for the existing:

<i>‘IS No.</i>	<i>Title</i>
IS 303 : 2024	Plywood for general purposes — Specification <i>(fourth revision)</i>
IS 710 : 2024	Marine plywood — Specification <i>(fourth revision)</i> ’.

(CED 11)

**Price Group 1**  
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