

AMENDMENT NO. 1 AUGUST 2024
TO
IS 2191 (PART 1) : 2022 WOODEN FLUSH DOOR SHUTTERS
(CELLULAR, HOLLOW AND TUBULAR CORE TYPE) — SPECIFICATION
PART 1 PLYWOOD FACE PANELS
(Fifth Revision)

(Page 1, clause 1) — Insert the following at the end:

‘NOTE — This standard also covers hollow core flush door shutters having paper and/or metal honeycomb panels in between stiles and rails.’

(Page 3, clause 6.2.1) — Substitute the following for the existing:

‘Plywood used in flush door shutters shall conform to IS 303 as per their respective grades.’

(Page 3, clause 6.3) — Substitute the following for the existing:

‘Cross-band used in flush door shutters shall conform to the requirements laid down in IS 303.’

(Page 4, clause 6.6, line 2) — Substitute ‘infill board/core’ for ‘core’.

(Page 4, clause 6.7, line 1) — Substitute ‘infill board/core’ for ‘core’.

(Page 4, clause 6.7, line 3) — Insert ‘in 2 h’ after ‘thickness’.

(Page 4, clause 6.8, line 5) — Substitute ‘BWP grade and MR grade of’ for ‘IS 710 and’.

(Page 4, clause 7.2) — Insert the following at the end:

‘Alternatively, instead of battens and intermediate rails, honeycomb panel of paper and/or metals may also be used to fill the space between stiles and rails.’

(Page 8, clause 7.6.1, third sentence) — Substitute the following for the existing:

‘The thickness of the face veneer as such or in the plywood shall be between 0.2 mm and 0.5 mm for commercial veneers and between 0.15 mm and 1.0 mm for decorative veneers.’

(Page 15, Annex A, IS 303 and IS 710) — Substitute for the existing:

<i>IS No.</i>	<i>Title</i>
IS 303 : 2024	Plywood for general purposes — Specification <i>(fourth revision)</i>
IS 710 : 2024	Marine plywood — Specification <i>(third revision)</i> ’.

(CED 11)

Price Group 1
Publication, BIS, New Delhi