

**AMENDMENT NO. 1 MARCH 2024**

**TO**

**IS 2095 (PART 3) : 2022 GYPSUM PLASTER BOARDS — SPECIFICATION  
PART 3 REINFORCED GYPSUM PLASTER BOARDS AND CEILING TILES  
(Fourth Revision)**

(Page 1, clause 2) — Delete ‘IS 13360 (Part 5/Sec 5) : 2017 Plastics — Methods of testing: Part 5 Mechanical properties, Section 5 Determination of charpy impact properties — Non-Instrumented impact test (first revision)’.

(Page 1, clause 2) — Insert the following below ‘IS 1288 : 1982 Methods of test for mineral gypsum (second revision)’.

<i>‘IS No.</i>	<i>Title</i>
IS 1708 (Part 17) : 1986	Methods of testing of small clear specimens of timber: Part 17 Determination of brittleness by charpy impact’

[Page 2, Table 1, col 2, Sl No. (ii), first line] — Substitute ‘Free water, percent, Max’ for ‘Free water, percent’.

(Page 3, clause 6.4) — Insert the new para:

‘This test is applicable to the boards only.’

(Page 4, clause 6.4.2) — Insert the following at the end:

‘when using three-point load bending flexural strength formula.’

(Page 4, clause 6.5, first para) — Substitute the following for the existing:

‘The gypsum plaster units when tested as per IS 1708 (Part 17), shall have impact strength as per Table 5. The un-notched test sample shall have square cross-section with size same as thickness and 125 mm in length. The tolerance on the size of sample shall be  $\pm 0.5$  mm. The reading on machine given in Joule shall be converted to  $(N \times mm)/mm^2$  by multiplying by 1 000 and dividing by cross section of the sample in  $mm^2$ .’

[Page 4, Table 5, Sl No. (iii) (a), col (3)] — Replace ‘10’ for ‘5’.

[Page 4, Table 5, Sl No. (iii) (b), col (3)] — Replace ‘8’ for ‘4’.

(CED 04)

**Price Group 1**  
Publication Unit, BIS, New Delhi