केन्द्रीय मुहर विभाग- III

हमारा संदर्भ- केन्द्रीय मुहर विभाग-3/IS 3196(Part 1)

11 09 2019

विषय- भारतीय मानक IS 3196 (Part 1): 2013 के संशोधन संख्या 3 के अनुपालन हेतु

सभी शाखा कार्यालयों से अनुरोध है कि उपरोक्त विषय से संबंधित संलग्न परिपत्र का अवलोकन करें

> (राकेश कुमार) वैज्ञानिक 'सी' (के मु वि-III)

प्रमुख (के मु वि-III)

सभी क्षेत्रीय/शाखा कार्यालय आई टी एस विभाग — बीआईएस इंट्रानेट पर अपलोड करने हेत्

Central Marks Department-III

Our Ref: CMD-III/ IS 3196 (Part 1)

11 09 2019

Subject: Guidelines for implementation of Amendment No 3 to IS 3196 (Part 1): 2013

BOs may kindly see the attached circular on the subject mentioned above.

(Rakesh Kumar)

Scientist C (CMD-III)

Head (CMD-III)

Circulated to: All ROs/BOs through intranet Copy to: ITS – for hosting on Intranet please

CENTRAL MARKS DEPARTMENT III

Our Ref: CMD III/16: 3196 (Part 1) 11 Sep 2019

Subject: Guidelines for implementation of Amendment No. 3 to IS 3196 (Part 1) "Welded Low carbon Steel Gas Cylinders Exceeding 5 Litres Water Capacity for Low Pressure Liquefiable Gases: Part 1: Cylinders for Liquefied Petroleum Gases (LPG)"

- 1. Amendment No. 3 to IS 3196 (Part 1): 2013 has been published. The last date for implementation of the amendment is 22 Feb 2020.
- 2. All BOs shall inform the Applicants and Licensees under their jurisdiction about implementation of the above amendment within a week of issuance of these guidelines.
- 3. The significant changes in the amendment as listed in the Table is given for the purpose of general guidance. BOs shall ensure that the product conforms to all the requirements, as applicable, as per the amendment.

Clause	Requirement
23.2	• Additional Indian Standards have been permitted for primer (IS 12744, IS 13238) and paint (IS 13213).
	• Any other primer/paint with approval of statutory authority has been allowed.
	• Now, stoving primer coating (as per IS 2074) and enamel coating (as per IS 2932) is not allowed.
	• Zinc coating prior to primer application and painting has been made mandatory even for powder coating.

- 4. There are no changes in the existing STI.
- 5. The guidelines for implementation of the amendment is given below:

A. LICENSEES:

- (i) All Licensees shall implement the amendment by 22 Feb 2020. BOs shall ensure that no Licences are under operation as per IS 3196 (Part 1): 2013 without the amendment after 22 Feb 2020. The status of implementation of the amendment shall be confirmed by Head (BO) to CMD-III within two weeks of the last date of concurrent running.
- (ii) Verification of implementation of the amendment shall be done by BOs before permitting changeover, and wherever required through joint inspection with PESO.
- (iii) If the Licensee fails to complete all actions by 22 Feb 2020 it shall be dealt with as per the prevailing guidelines.

B. APPLICATIONS FOR GRANT OF LICENCE:

- (i) Existing Applications where Sample has been submitted in the Laboratory/Test Report has been issued by the Laboratory may be processed without consideration of the amendment. However, if the Applicant is desirous of considering the amendment, a declaration may be obtained from the Applicant to that effect and the Application may be processed accordingly. An undertaking shall also be obtained from such Applicants that if the sample fails while considering the provisions of the amendment, Licence will not be granted as per the old version.
- (ii) Applications which are recorded henceforth may be processed with or without consideration of the amendment. Processing of Applications without consideration of the amendment shall be permitted only upto 22 Feb 2020 and for such cases Applicant shall give a declaration that they will implement the amendment by 22 Feb 2020.
- (iii) Beyond 22 Feb 2020 no Licence shall be granted without consideration of the amendment.

C. CHANGE IN SCOPE OF LICENCE:

- (i) For change in scope of licence, the relevant provisions as given above for Applicants shall apply.
- (ii) However, processing of such applications for change in scope of licence without consideration of the amendment shall be permitted only upto the date of implementation of the amendment by the licensee or upto 22 Feb 2020 whichever is earlier.
- 6. The above guidelines come into force with immediate effect.

(Rakesh Kumar)

Sc C

Head (CMD III) **DDG** (Certification)