



भारतीय मानक ब्यूरो

(उपभोक्ता मामले, खाद्य एवं सार्वजनिक वितरण मंत्रालय, भारत सरकार)

BUREAU OF INDIAN STANDARDS

(Ministry of Consumer Affairs, Food & Public Distribution, Govt. of India)

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Review Document

Basic Details

1.	Sectional Committee No. & Title:	MED 17 - Chemical Engineering Plants And Related Equipment
2.	IS No :	IS 8667 : 1977
3.	Title :	Purchaser's data sheet for cooling towers for process industry
4.	Date of Previous Review:	September, 2018

Review Analysis

5.1 Status of standard(s), if any from which assistance had been drawn in the formulation of this IS.

S.No.	Standard (No.)	Standard (Title)	Whether the standard has since been revised	Major changes	Action proposed
1	-	-	-	-	Assistance has not been taken.

5.2 Status of standard referred in the IS.

S.No.	Referred standards (No.)	Referred standards (Title)	Since revised IS no. of the corresponding IS	Changes in the referred Standards since last review of IS	Changes in the referred standard which are affecting the standard under review	Action proposed
No entry made in this table						

5.3 Any other standards available related to the subject & scope of the standard being reviewed (International/regional/other national/association/consortia, etc or of new or revision of existing Indian Standard).

S.No.	Standard (No.)	Standard (Title)	Provisions that could be relevant while reviewing the IS	Action proposed
1	-	-	-	No other national/international standard was found.

5.4 Technical comments on the standard received, if any.

S.No.	Source	Clause of IS	Comment	Action proposed
No entry made in this table				

5.5 Information available on relevant technical developments

S.No.	Source	Development	Relevant clause of the IS under review that is likely to be impacted (Clause & IS No.)	Action proposed
1	Manufacturer (Non-licensee)	Can be provided cooling Tower Specification in the purchaser datasheet as given in the following: 1.1 Type of Cooling Tower - Induced Draft , Counter Flow, Single Cell 1.2 Cooling Tower Form Factor- Circular 1.3 Cooling Tower Fills Type- Film type (Honeycomb rigid PVC) 2. Cooling Tower Duty 2.1 Heat Load- $\geq 9,60,000$ Kcal/hr 2.2 Circulating Water Flow Rate- To be specified 2.3 Design Wet Bulb Temperature- 27 °C 2.4 Cold water temperature- 30 °C 2.5 Hot water temperature- 36 °C 2.6 Water Quality- Soft Water 3 Design 3.1 Evaporation Loss- ≤ 1.1 of Circulating Water Flow Rate 3.2 Drift Loss (MAX)- ≤ 0.05 of Circulating Water Flow Rate 3.3 Pumping Head Required- ≤ 4.5 kg/cm ² 3.4 Fill volume- To be specified 3.5 Heat Transfer Area- To be specified 3.6 Noise Level- ≤ 85 dBA at 1 m distance 3.7 Air Flow Volume- To be specified 3.8 Fan Dia / No. of Blades- ≥ 2100 mm / 4 Nos (min) 3.9 Type of Fan- Axial Flow with Adjustable Pitch 3.10 Fan drive coupling- Direct drive 3.11 Static Pressure- ≤ 8 mm of WC 3.12 Motor Power/ Speed (RPM)- 10 HP / ≤ 720 RPM 3.13 Motor enclosure- IP 55 or better, Surface Cooled 3.14 Class of Insulation- F 3.15 Preferable Make- Siemens, ABB or Crompton 3.16 Water Inlet / Outlet size- 150mm NB (min) 3.17 Overflow / Drain size- 50mm NB (min) 3.18 Make-up size- 25mm NB (min) with float valve 4. Material of Construction 4.1 Frame Work- MS Hot Dip Galvanised. (H.D.G.) 4.2 Casing / Basin- FRP of ≥ 6 mm Thickness 4.3 Fill- Honeycomb rigid PVC 4.4 Fan Blades- FRP or Aluminium Alloy 4.5 Fan Hub- Aluminium 4.6 Fan Shaft- EN-8 4.7 Bolts, Nuts, Misc. Hardware- MS Hot Dip Galvanised. (H.D.G.)	-	The committee may consider the comment.

5.6 Issues arising out of changes in any related IS or due to formulation of new Indian Standard.

S.No.	Related IS (revised or new)	Related IS Title	Provision in the IS under review that would be impacted & the clause no. or addition of new clause/provision	Changes that may be necessary in the Standards under review	Action proposed
No entry made in this table					

5.7 Any consequential changes to be considered in other IS.

S.No.	Related IS to get impacted	Related IS Title	Requirements to be impacted
No entry made in this table			

Other Details

6.	Any other observation:	<ul style="list-style-type: none"> The cooling tower purchase datasheet standard should be dropped because it is not widely used. Different industries prepare their purchase data sheets as per their requirements.
7.	Upload Supporting Document(s)	

7.1 ARP Report	IS 8667 MED 17 report.docx
7.2 Draft Document	No Document Uploaded

8.	Recommendations - On the basis of the analysis of the info available as mentioned above consideration of sectional committee is solicited on the following aspects of the IS under review:	The committee may consider the above information while reviewing the IS.
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