# The BIS testing charges for IS 2791:1992 effective from 16-05-2018 BIS NROL Mohali

OUR REF: NROL/Chemical 29-09-2017

Testing charges for IS 2791:1992 Amd-5 (Soluble Coffee Powder)

Sr. No.	Requirements	Clause ref. of IS	Man-Hours		Electricity Power Consumption KWH	Consumable on
-						
1.	Cup Test	Cl 3.2	1		0.5	
2.	Moisture content	Cl 3.4 Table 1	1		4	
3.	Total ash (on dry basis)	Cl 3.4 Table 1	2		15	25.00
4.	Caffeine content (on dry basis)	Cl 3.4 Table 1	5			625.00
5.	Solubility in boiling water	Cl 3.4 Table 1	0.25		-	-
6.	Solubility in cold water	Cl 3.4 Table 1	0.25		-	-
7.	Copper content*	Cl 3.5	**			
8.	Specific Requirements as per Cl. 3.5.2.1 to 3.5.2.3	Cl. 3.5.2.1, 3.5.2.2 3.5.2.3	2 0.5		-	-
9.	Pesticides residues (if any) *	Cl 3.5.2.4	**			
	PREPARATION OF TEST REPORT		1			
		Total		11	19.	5
	650.00					

Electricity cost @  $\mathbf{\xi}$  9.00 per kwh

Testing charges per man-hour are ₹ 300.00.

Testing charges =  $11 \times 300 + 19.5 \times 9 + 650.00 = \text{Rs.} 4125.50$  (rounded off to Rs. 4126/-) excluding copper content and pesticide residues.

<sup>\*\*</sup> Test facilities not available at NROL for this parameter.

#### OIC (C)

As decided by Competent Authority, the testing charges for the product are  $\underline{\text{Rs. 4126/- excluding copper}}$  content and pesticide residues.

(Ankita Tripathi) Sc.B, LPPD

**HLPPD** 

DDG (Labs)

OUR REF : LAB/14:0 1997-03-11

TESTING CHARGES FOR IS 2797:1994 POTASSIUM BROMIDE

Testing charges per man hour are Rs.75.00. Hence complete testing charges for the product are as follows:

For Grade 1 Rs.1125.00 For Grade 2 Rs. 900.00

• The instrument required for determination of sodium is presently out of order at CL.

DDGL may kindly approve.

(V.K. Sethi)

JD (PSV)/DCL(QA)/DDGL

# The BIS testing charges for IS 2802:1964 effective from 12-02-2018 BUREAU OF INDIAN STANDARDS

WROL, Mumbai

Our Ref.: WROL/TC/Chemical/ IS 2802

28 NOV 2017

Testing Charges for Ice Cream as per IS 2802:1964 including Amendment N0.4

Sr. No.	Tests	Cl. Ref.	Man Hours
Α	Chemical Test		
1.	Physical Requirement	Cl 3	0.5
2	Chemical Composition	Cl 4.1	
	Weight In Grams		2
	Total solids		2
	Milk Fat		2
	Acidity		1
	Sucrose		5
	Total colony count		2
	Coliforn count		2
			Test Facilities not
	Phoshpatase		available
3.	Preparation of Test Report		0.5
	Total Man Hours		17

Electric Power Consumed(@Rs 15 per Unit)	128 units	Rs 1920.00
Cost of Consumables		Rs 650.00
Testing Charges per Manhours (@Rs 300/-per Manhour)	17 hrs	Rs 5100.00

Total Testing Charges (Excluding Phoshpatase Test) Rs 7670.00

Rajeshri Nagvekar LOB, Chemical

OIC(Chem)

**Head WROL** 

**Head LPPD** 

#### **DDGL**

As decided by Competent Authority, the  $\,$  testing charges for the product are Rs. 7670/excluding phaosphatase test of mix.

(Ankita Tripathi) Sc.B, LPPD HLPPD DDG (Labs)

# The revised BIS testing charges for IS 2818:2015 effective from 22-08-2017 BIS CENTRAL LABORATORY (Q.A. Department)

Our Ref: Lab/14:0 05-07-2017

TESTING CHARGES FOR IS 2818:2015 (Amnd-nil) INDIAN HESSIAN

Sl.N	o. CHARACTERISTICS	CLAUSE NO.	MAN-HOURS
1.	Specific Requirements	5.1 Table 1	
	i) Weight per square meter	-do-	3
	ii) Ends & Picks per dm	-do-	1
	iii) Width & length	-do-	1
	iv) Breaking load		
	a) Strip method	-do-	3
	b) Grab method	-do-	3
2.	Requirements	5.2 Table 2	
	i) Moisture regain	-do-	2
	ii) Contract/corrected weight of a boll/or roll	-do-	1
	iii) Cuts & joints	-do-	0.5
	iv) Oil content	-do-	2
	PREPARATION OF TEST REPORT		0.5
		TOTAL TIME	14

Testing charges per man-hour are Rs.300.00. Hence complete testing charges for the product are Rs.4200.00.

Sheesh Pal (LO-A)

OIC(Mech)

OIC(QA)

Head (CL)

As decided by CA, the testing charges are Rs.4200/-.

(Ankita Tripathi) Sc. B, LPPD Head, LPPD

DDGL

### BIS CENTRAL LABORATORY (Q.A. Department)

Our Ref : Lab/14:0 1999-06-07

TESTING CHARGES FOR IS 2818 (PART 2):1971 INDIAN HESSIAN

Sl.No.	CHARACTERISTICS	CLAUSE NO. MAN-HOURS	
1.	Specific Requirements	2.1 Table 1	
	<ul> <li>i) Weight per square meter</li> <li>ii) Ends &amp; Picks per dm</li> <li>iii) Width &amp; length</li> <li>iv) Breaking load</li> <li>a) Strip method</li> </ul>	-do- -do- -do-	3 1 3
2.	b) Grab method  Requirements	-do- 2.2 Table 2	3
	<ul> <li>i) Moisture regain</li> <li>ii) Contract/corrected weight of a boll/or roll</li> <li>iii) Cuts &amp; joints</li> <li>iv) Oil content</li> </ul>	-do- -do- -do- 0.5	2 2
	PREPARATION OF TEST REPORT	TOTAL TIME	0.5
	iv) Oil content	-do-	

Testing charges per man-hour are Rs.75.00. Hence complete testing charges for the product are Rs.1275.00.

DG may kindly approve.

(V.K. Sethi) TS (QA)

DCL(QA)
DDGL
ADGT

<u>DG</u>

#### The revised BIS testing charges for IS 2830:2012 effective from 24-03-2017

## BIS CENTRAL LABORATORY, SAHIBABAD [CHEMICAL DEPARTMENT]

TESTING CHARGES FOR IS - 2830:2012, Amend-1

Carbon steel cast billet ingots, billets, blooms, and slabs for re-rolling into steel for general structural purposes

SI.No	o. Charac	eteristics	Clause no.	Man- Hours	Electricity Power Consumed kwh	including reference
1.	Chem	ical Compositi	on	As per Claus	se 6, table -1	
	i)	Carbon		2	6	50.00
	ii)	Sulphur		2	6	50.00
	iii)	Phosphorus		3	6	50.00
	iv)	Manganese		3	6	50.00
		PREPARATIO	N OF TEST REPOR	T 1	L 	
			Total	11	24	200.00

Testing charges per man-hour Rs.300.00

Electricity power consumption Rs.9.00 per KWH

Hence complete testing charges for the product: - 3716/-

Remarks:

- i) For 'CE' requirement, Testing charges will be Rs. 150/-
- ii) Testing charges for each elements other than Table 1 (Al, Si, Nb, V, Ti, Cu, N) will be Rs. 1004/-CA may kindly approve.

Parveen Kumar TA

Sc-B (Chem) OIC (Chem) OIC(QA)

# BIS- CentralLaboratory Mechanical Laboratory

Sub. Proposal for the Time Estimate for Carbon Steel Cast Billet Ingots, Billets, Blooms &Slabs For Re-Rolling Into Steel For General Structural Purposes.

IS 2830:2012

SI.No.	Characteristics	Clause No./	Man-	Electric Power	_	Test facility at CL
		Table	hours	required( kwh)	e Cost (Rs)	Available/Not avail.
1	Freedom From Defects	9	0.5			А
2	Tests	10				
	i) Macro-Examination ii) Sulphur Print Tests	10.1(a) 10.1(b)				Not available Not available
3	Bend	10.2	1			А
4	Camber	10.3	1			Α
5	Dimensions & Tolerances	11 & 12	1			Α
Preparation of test report & calculations		1				

Total 4.5 Hrs = Rs 1350

Note:

1 Above estimate is only for Mechanical Testing .

2 Sample size for testing required: 500 mm length X 1 Pc + Chemical testing

OIC(Mech)

LO(B)
OIC(QA)
Mech.Lab

As decided by CA, testing charges are Rs.5250/- excluding macro examination and sulphur print test.

(Kshitij Bathla) Sc.B, LPPD

Head, LPPD DDGL

#### Please Refer to Revised Testing Charges mentioned above

BIS CENTRAL LABORATORY, SAHIBABAD
[ Q.A.DEPARTMENT ]

OUR REF : LAB/14:0 1990 10 08

TESTING CHARGES FOR IS 2830:1975 CARBON STEEL BILLETS, BLOOMS & SLABS FOR REROLLING INTO STRUCTURAL STEEL (STANDARD QUALITY) (FIRST REVISION)

S NO	TESTS	CLAUSE REF.	MAN-HOURS
1.	Freedom from defects	4	1-2
2.	Check analysis (C, Mn, S and P)	5.2	8
	(Not applicable to Rimming steel)		
3.	Dimensions & Tolerances	7 & 8	1
	PREPARATION OF TEST REPORT		12
	TOTA	L TIME :	10

Testing charges per man-hour are Rs. 75.00 Hence complete testing charges for the product are Rs.750.00

APPROVED BY THE COMPETENT AUTHORITY.

NOTE: REVISED TESTING CHARGES PLACED BELOW:



#### BUREAU OF INDIAN STANDARDS [PP&C(T&C)]

Our Ref: PP&C(T&C)/51:1

29.08.2014

**Sub: Revision of BIS Testing Charges.** 

In continuation to revision of BIS Testing charges for nine products as circulated vide note of even number dated 26.06.2014, testing charges for another twelve products have been reviewed and as decided by the CA, the revised testing charges of the same, are given in Annex-1. The revised BIS testing charges for the ISS listed in Annex-1 shall be effective from 26.08.2014 and applicable for samples sent to BIS T&Cs for testing after 25.08.2014.

The above revised BIS testing charges shall not be applicable for outside BIS recognized labs. The outside approved lab who had adopted BIS testing charges would continue to be paid as per the pre-revised rates. The revision of testing charges of OSLs, if any, shall be reviewed and decided in due course.

All Testing Centres/ROs/BOs are advised to note the above for implementation by the said date.

Encl. As above.

(Dileep Kumar) Sc. F & Head[PP&C(T&C)]

Sc. 'G' &DDG(T&C)

Circulated to all Heads of T&Cs/ROs/BOs/DDG(Cert.)/CMDs/DDGF

Copy to: H(ITS)- With a request to get the circular hosted on BIS Intranet.

CARBON STE	IS 2830:2012 CARBON STEEL CAST BILLET INGOTS FOR RE-ROLLING INTO STEEL FOR GENERAL STRUCTURAL PURPOSES									
BIS TESTING CHARGES (in Rs.)	Total for chemical requirement excluding micro alloying	Total for chemical requirement including micro alloying	Charges for copper bearing quality	Charges for nitrogen, if required	Complete testing charges excluding physical / mechanical parameters	Remarks				
1	2	3	4	5	6	7				
Revised					2200					

#### The revised BIS testing charges for IS 2831:2012 effective from 24-03-2017

### BIS CENTRAL LABORATORY, SAHIBABAD [CHEMICAL DEPARTMENT]

TESTING CHARGES FOR IS - 2831:2012, Amend-Nil

Carbon steel cast billet ignots, billets, blooms, and slabs for re-rolling into structural steel (ordinary quality)

SI.No.	Charac	cteristics	Clause no.	Man- Hours	Electricity Power Consumed kwh	Cost of Consumable including reference material wherever applicable
1.	Chem	ical Compositio	n	As per Cla	use 6, table -1	
	i)	Carbon		2	6	50.00
	ii)	Sulphur		2	6	50.00
	iii)	Phosphorus		3	6	50.00
	iv)	Manganese		3	6	50.00
		PREPARATION	OF TEST REPORT		1	
			Total	11	24	200.00

Testing charges per man-hour Rs.300.00

Electricity power consumption Rs.9.00 per KWH

Hence complete testing charges for the product: - 3716/-, Rounded off to Rs.3750/-

#### Remarks:

i) Testing charges for each elements other than Table 1 (Al, Si, Nb, V, Ti, Cu, N) will be Rs. 1004/-

CA may kindly approve.

Parveen Kumar TA

Sc-B (Chem) OIC (Chem) OIC(QA)

# BIS- CentralLaboratory Mechanical Laboratory

Sub. Proposal for the Time Estimate for Carbon Steel Cast Billet Ingots, Billets, Blooms &

Slabs For Re-Rolling Into Structural Steel(Ordinary Quality).

IS 2831:2012

SI.No.	Characteristics	Clause No./	Man-	Electric Power	Consumabl	Test facility at CL
		Table	hours		e Cost (Rs)	Available/Not avail.
1	Freedom From Defects	9	0.5			А
2	Tests	10				
	i) Macro-Examination ii) Sulphur Print Tests	10.1(a) 10.1(b)				Not available Not available
3	Dimensions & Tolerances	11 & 12	1			A
Preparation of test report & calculations			1			

Total 2.5 Hrs = Rs 750

Note:

1 Above estimate is only for Mechanical Testing .

2 Sample size for testing required : 500 mm length X 1 Pc + Chemical testing

OIC(Mech)

LO(B)
OIC(QA)
Mech.Lab

As decided by CA, testing charges are Rs.4500/- excluding macro examination and sulphur print test.

(Kshitij Bathla) Sc.B, LPPD

Head, LPPD DDGL

#### Please Refer to Revised Testing Charges mentioned above

### BIS CENTRAL LABORATORY (Q.A. Department)

Our Ref : CL/QA/79 4 Nov 2009

TESTING CHARGES FOR CARBON STEEL CAST BILLET INGOTS, BILLETS, BLOOMS AND SLABS FOR RE-ROLLING INTO LOW TENSILE STRUCTURAL STEEL AS PER IS 2831:2001.

Testing charges per man-hour are Rs.75.00. Hence testing charges for the product are:

Sl.No.	Characteristics	Clause	Man-	Electric	ity	Cost of	Total
		No.	hours	power		consumables	charges
				consum	ed	including	for each
						reference	test
						material	
						wherever	
						applicable	
			@	Kwh	Cost		
			75/-		@ 9/-		
	A. TEST PARAMETERS						
1.	Carbon	6.1	2	6	54	50	254.00
2.	Sulphur	do	2	6	54	50	254.00
3.	Phosphorus	do	3	6	54	50	329.00
4.	Mangnese	do	2	6	54	50	254.00
5.	Silicon (if required)	do	3	12	108	50	`383.00
6.	Nitrogen	6.1, table	4	12	108	200	608.00
	PREPARATION OF TEST REPORT		1	-	-	-	75.00
	TOTAL		17	48	432	450	2157.00

For test parameters Sl.No. 1 to 4 are Rs.1166.00 (excluding test parameter at Sl. No.5&6)

For test parameters Sl.No.5&6 are Rs.383.00 & Rs.608.00 respectively.

Total Rs. 17X75 +48X9 +450 =Rs.2157.00 (Rounded Rs.2160.00)

The proposal is made on the basis of information received from testing lab.

(K.S. Arya) LO-B (QA)

OIC (QA) Head (CL) H (CQAPD) DDGL

NOTE: REVISED BIS TESTING CHARGES PLACED BELOW



### BUREAU OF INDIAN STANDARDS [PP&C(T&C)]

Our Ref: PP&C(T&C)/51:1 29.08.2014

Sub: Revision of BIS Testing Charges.

In continuation to revision of BIS Testing charges for nine products as circulated vide note of even number dated 26.06.2014, testing charges for another twelve products have been reviewed and as decided by the CA, the revised testing charges of the same, are given in Annex-1. The revised BIS testing charges for the ISS listed in Annex-1 shall be effective from 26.08.2014 and applicable for samples sent to BIS T&Cs for testing after 25.08.2014.

The above revised BIS testing charges shall not be applicable for outside BIS recognized labs. The outside approved lab who had adopted BIS testing charges would continue to be paid as per the pre-revised rates. The revision of testing charges of OSLs, if any, shall be reviewed and decided in due course.

All Testing Centres/ROs/BOs are advised to note the above for implementation by the said date.

Encl. As above.

(Dileep Kumar) Sc. F & Head[PP&C(T&C)]

Sc. 'G' &DDG(T&C)

#### Circulated to all Heads of T&Cs/ROs/BOs/DDG(Cert.)/CMDs/DDGF

**Copy to : H(ITS)**- With a request to get the circular hosted on BIS Intranet.

CARBON	2831:2012 CARBON STEEL CAST BILLET INGOTS FOR RE-ROLLING INTO STRUCTURAL STEEL (ORDINARY QUALITY)								
BIS TESTING CHARGES (in Rs.)	Total for chemical requirement exclcuding micro alloying	Total for chemical requirement including micro alloying	Charges for copper bearing quality	Charges for nitrogen, if required	Complete testing charges excluding physical / mechanical parameters	Remarks			
1	2	3	4	5	6	7			
Revised					2200				

OUR REF : LAB/14:0 1992 05 06

TESTING CHARGES FOR IS 2835:1987 FLAT TRANSPARENT SHEET GLASS

S NO	TESTS	CLAUSE REF.	MAN-HOURS
1.	Material,Packing & Marking	4.1 & 6	1-2
2.	Dimensions	4.2 & 5.1	2
3.	Distribution of Allowable Defects	4.3 , 5.2 to 5.4 and Table 2 Table 2A	4
	PREPARATION OF TEST REPORT		1/2
	TOTA	 L TIME :	7

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Testing charges per man-hour are Rs. 75.00 Hence complete testing charges for the product are Rs. 525.00

Complete test facilities are not available at CL for tests at  ${\tt Sl.No.3}$  above.

### BIS CENTRAL LABORATORY (Q.A. Department)

Our Ref:CL/QA/14:0 2002-12-27

TESTING CHARGES FOR IS: 2849:1983 NON LOAD BEARING GYPSUM PARTITION BLOCKS (SOLID & HOLLOW TYPES)

NO.	CHARACT	ERISTICS	CLAUSE NO.	MAN-HOURS		
	Compositio	n		Table 1 of IS 2547 (P-2	1)	
	A Chemica	1 Composition				
	71. Chemica	Composition				
	i)	$SO_3$				4
	ii)	CaO				2
	iii)	Soluble Mag	gnesium Salts		3	
	iv)				3	
	v)	Loss on Igni	tion		1	
	vi)					1
	B. Physical	Requirements	Table 2	of IS 2547(P-1)		
	i)	Setting time				2
	ii)	Transverse S				5
	iii)		· ·			0.5
	iv)	Mechanical	Resistance of		0.5	
	ŕ	Set heat Plas	ster			
	v)	Residue on	1.18 mm IS Sieve			1
	vi)	Expansion of	n setting			1
	Type & Sha	ipe		4.1 of IS 2849		0.5
	Requiremen	nts				
	a) Di	mensions		5.1		1
	,	oring	5.2		1	
		mpression Strengt	h	5.3		3
		on combustibility		5.4		6
	PREPARA	ΓΙΟΝ OF TEST R	EPORT		2	
			TOTAL TIME (F	Rounded)		38

Page 2 of 2

TESTING CHARGES FOR IS: 2849:1983 NON LOAD BEARING GYPSUM PARTITION BLOCKS (SOLID & HOLLOW TYPES)

Testing charges per man hour are Rs.75.00. Hence complete testing charges for the product are Rs.2850

DG may kindly approve.

(Dr. A.K. Goyal) Director (QA)

D&H (QA)
DDGL
DDGF
ADGT
DG

OUR REF : LAB/14:0 1992 09 17

### TESTING CHARGES FOR IS 2861:1980 DIAZINON EMULSIFIABLE CONCENTRATES (FIRST REVISION)

S NO	TESTS	CLAUSE REF.	MAN-HOURS
1.	Description	2.2.1	12
2.	Cold Test	2.2.2	1
3.	Flash point (abel)	2.2.3	1
4.	Emulsion stability	2.2.4	1
5.	Diazinon content	2.3.1	3
6.	Acidity/Alkalinity	2.3.2	1
7.	Heat Stability test (includes charges for tests at S1. No. 2 to 4 which are performed after heat stability)	2.2.5	3
	PREPARATION OF TEST REPORT		1/2
	TOTA	L TIME :	11

Testing charges per man-hour are Rs. 75.00

Hence complete testing charges for the product are Rs.825.00

OUR REF : LAB/14:0 1985 07 23

#### TESTING CHARGES FOR IS 2862:1984 DIAZINON WATER DISPERSIBLE POWDER CONCENTRATES

S NO		CLAUSE REF.	
1.	Description	2.1	1 <sub>2</sub>
2.	Diazinon content	2.2 & i) of table 1	3
3.	Sieving requirement after accelerated storage	" ii) "	1½
4.	Suspensibility after accelerated storage	" iii) "	4
5.	Acidity (as ${\rm H_2SO_4})$ or Alkalinity (as NaOH)	" iv) "	1
	PREPARATION OF TSTE REPORT		1/2
	TOTA	 L TIME :	11

Testing charges per man-hour are Rs. 75.00 Hence complete testing charges for the product are Rs.825.00

OUR REF : LAB/14:0 1985 07 03

### TESTING CHARGES FOR IS 2864:1984 CHLORDANE DUSTING POWDERS (SECOND REVISION)

S NO	TESTS	CLAUSE REF.	MAN-HOURS
1.	General Requirements	2.1	1/2
2.	Chlordane content	2.2 & i) of table 1	4
3.	Sieving requirements	" ii) "	1
4.	Bulk Density	" iii) "	1/2
5.	Acidity/Alkalinity	" iv) "	1
	PREPARATION OF TEST REPORT		1/2
	шопа		
	TOTA	L TIME :	8

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Testing charges per man-hour are Rs. 75.00

Hence complete testing charges for the product are Rs.600.00

OUR REF : LAB/14:20 2001 12 12

#### TESTING CHARGES FOR IS 2865:1978 METHYL PARATHION EMULSIFIABLE CONCENTRATE

s NO	TESTS	CLAUSE REF.	MAN-HOURS
1.	Cold Test	2.2.2	1
2.	Flash point (abel)	2.2.3	1
3.	Emulsion stability	2.2.4	1
4.	Methyl parathion content BY UV-Vis	2.3.1	6
5.	Acidity/Alkalinity	2.3.2	1
	PREPARATION OF TEST RE	PORT	0.5
	TOTAL TI	ME (Rounded):	11
	Cost of CRM: Rs.200.00		

Testing charges per man-hour are Rs. 75.00. Hence complete testing charges for the product are Rs.1025.00 (Including cost of CRM)

DG may please approve.

(V.K. Sethi) TS (QA)

D&H (QA) DDGL ADGT DG

#### The revised BIS testing charges for IS 2871:2012 effective from 24-03-2017

BIS- CentralLaboratory Mechanical Laboratory

Proposal for the Time Estimate for Branch Pipe, Universal For Fire Fighting Purpose.

IS 2871:2012

Characteristics	Clause No./	Man-	Electric Power	Consumable Cost (Rs)	Test facility at CL Available/Not avail.
Materials	3		As per respect	 ive ISS in Cl 3.1.1, ;	 3.1.2 & 3.1.3 
Shape & Dimensions	4	3			А
Workmanship And Finish	5	1			A
Hydraulic Test	6.1	2	10 kwh		А
Operational Test	6.2				Not available
		1			

Total

7 hours + 10 kwh

Rs2190 Rounde

Note:

1 Above estimate is only for Mechanical Testing .

2 Sample size for testing required: 1 Pc + Chemical testing

LO(B) Mech.Lab

testing charges are Rs.2200/-(excl.operational test)

charges as per respective Iss.

Kshitij Bathla Sc.B, LPPD

#### Please Refer to Revised Testing Charges mentioned above

### BIS CENTRAL LABORATORY (Q.A. Department)

Our Ref : CL/QA/79 03 Dec 2009 TESTING CHARGES FOR BRANCH PIPE, UNIVERSAL, FOR FIRE FIGHTING PURPOSES AS PER IS 2871:1983.

Sl.No.	Characteristics	Claus e No.	Man-hours	Electricity power consumed		Cost of consumables including reference material wherever applicable	Total charges for each test
			@ 75/-	Kwh	Cost		
	A. TEST PARAMETERS				@ 9/-		
1.	Materials #	2	As per IS 318,304,292,29 1,617	-	-	-	-
2.	Shape & Dimensions	3	6	-	-	-	450.00
3.	Workmanship & Finish	4	1	-	-	-	75.00
4.	Hydraulic test	5.1	3	-	-	-	225.00
5.	Operational Test	5.2	2	-	-	-	150.00
	PREPARATION OF TEST REPORT		1				75.00
	TOTAL		13	-	-	-	975.00

<sup>#</sup> Testing charges for materials shall be charged separately as per ISS mentioned.

Testing charges per man-hour are Rs.75.00. Hence testing charges for the product are:

Total Rs.75x13 =Rs.975.00(Excluding materials requirements).

The proposal is made on the basis of information received from testing lab.

(K.S. Arya) LO-B (QA)

OIC (QA) Head-CL H (CQAPD) DDGL

#### The revised BIS testing charges for IS 2878:2004 effective from 24-03-2017

### BUREAU OF INDIAN STANDARDS (CHEMICAL DEPARTMENT)

Testing charges for IS-2878:2004, Amend-8, Fire extinguishers, carbon dioxide type(Portable and trolley mounted)

S.No	Characteristics	Clause no	Man- Hours	Electricity(KWH)	Cost of consumables
1.	Material	4	As per relevant ISS		

-----

Testing charges for the material as per Cl.4 shall be levied as per relevant ISS referred. CA may kindly approve.

Parveen Kumar Technical Assistant

OIC(Chem)

BIS- CentralLaboratory Mechanical

Laboratory

Proposal for the Time Estimate for Fire Extinguisher, Carbon Dioxide Type Sub. : (Portable &

(Portable & Trolley

Mounted).

IS 2878: 2004

SI.No.	Characteristics	Clause No./ Table	Man-	Electric Power required( kwh)	Consumable Cost (Rs)	Test facility at CL Available/Not avail.
1	Capacity	3.1	0.5			А
2	Operating Temperatures	3.3				Not available
3	Material	4		AS per re Table 2	spective ISS	l in
4	Contents	5	2			А
5	Construction	6	3			А
6	Painting	8	1			А
7	Discharge Duration	9.1	1			А
8	Intermittent	9.2				Not available

	Operation				
9	Leakage Test	9.3	1		А
10	Class B Test Fire	9.5			Not available
11	Special Requirements	9.6	1		A
Preparation of test report & calculations			1.5		
					D-

Rs Total 11 Hrs 3300

Note:

Above estimate is only for 1 Mechanical Testing .

Sample size for testing required: 2 Pcs + Chemical testing +

2 Material

OIC(Mech)

OIC(QA) LO(B) Mech.Lab

#### Please Refer to Revised Testing Charges mentioned above

### BIS CENTRAL LABORATORY, SAHIBABAD [ Q.A.DEPARTMENT ]

OUR REF : LAB/14:0 1989 02 07

TESTING CHARGES FOR IS 2878:1986 FIRE EXTINGUISHERS, CARBON DIOXIDE TYPE (PORTABLE AND TROLLEY MOUNTED

S NO	TESTS	CLAUSE REF.	MAN-HOURS
1.	Capacity	2.1	1-2
2.	Material for construction	3	
	a) Visual checking		1
	b) In case of material is to be tested, charges shall be levied as under	:	
	i) Body	3.1 & i) of table 1	As per IS 7285:82
	ii) Discharges valve	" ii)	As per IS 3224:79
	iii) Safety Device	" iii)	As per IS 5903:70
	iv) Syphon tube	" iv)	
	Brass		As per IS 407 :81 (for alloy 2)
	Copper		As per IS 1545:82
	or Aluminium		As per IS 738 :77
	v) Hose	" v)	-
	Content	4.1	1½
S NO		CLAUSE REF.	MAN-HOURS
	Construction	5	3
5.	Painting (excluding 6.4)	6.1 to 6.3	1

	PREPARATION OF TEST REPORT			1/2
8.	Marking	10.1		1/2
	c) Leakage test	7.3		1
	<pre>b) Intermittent   operating test</pre>	7.2		1
	a) Discharge duration	7.1		1
7.	Performance Requirements			
6.	Paint (if to be tested)	6.4	As per IS	2932:74

TOTAL TIME : 11

Testing charges per man-hour are Rs. 75.00

Hence complete testing charges for the product are Rs.825.00 plus the  ${}^{ullet}$ testing charges for the relevant ISS referred.

#### The revised BIS testing charges for IS 2879:1998 effective from 24-03-2017

BIS CENTRAL LABORATORY, SAHIBABAD [ Q.A.DEPARTMENT ]

OUR REF : LAB/14:0 22 June 2016

TESTING CHARGES FOR IS 2879:1998 MILD STEEL FOR METAL ARC WELDING ELECTRODE CORE WIRE (THIRD REVISION, INTERCORPORATING AMENDMENT NO.2)

\_\_\_\_\_

TESTS S NO CLAUSE REF. MAN-HOURS Chemical Composition 6, Table 1 a) Carbon 1 b) Manganese 21/2 c) Silicon 21/2 d) Sulphur 2 e) Phosphorus 2 f) Copper 3 g) Nickel 21/2 h) Chromium 21/2 2 i) Molybdenum j) Aluminium 2 k) Titanium 1½ 1) Vanadium 31/2 2. Freedom from defects 1/2 3. Dimensions 8 1/2 PREPARATION OF TEST REPORT TOTAL TIME : 29

Testing charges per man-hour are Rs. 300.00
Hence complete testing charges for the product are Rs.8700.00
(Mechanical Tests = Rs. 600.00)

Mitra Sen Verma OIC (Mechanical)

OIC (QA) Head (CL)

#### BIS CENTRAL LABORATORY (CHEMICAL LABORATORY)

TESTING CHARGES FOR IS- 2879:1998, Amend-2, Mild steel for metal arc welding electrodes

S.No Characteristics Clause No Man-hours Electricity Cost of

				Power (Kwh)	consumables (Rs)	
Clause-6, Table1						-
i)	Carbon 50.00		2		6	
ii)	Manganese 50.00		3		6	
iii)	Silicon	3		6		50.00
iv)	Sulphur 50.00		2		6	
v)	Phosphorus 50.00		3		6	
vi)	Copper 50.00		3		6	
vii)	Aluminium 50.00		3		6	
viii)	Titanium 50.00		3		6	
ix)	Vanadium 50.00		3		6	
Preparation of	of test report 1					
Total	20	6		54	450	

Testing charges per Man-hour Rs.300.00 Electricity power consumption Rs.9.00/KWH

Hence complete testing charges for the product = 8736/-, Rounded off to Rs.8750/-

Remark: Testing charges for each of the elements other than Table-1 (Cr, Ni, Mo) will be charged extra @ Rs.1004/-. CA may kindly approve.

> Parveen Kumar Tech. Assistant

OIC(Chem) Head, CL

As decided by CA, testing charges are Rs.9050/-.

(Kshitij Bathla) Sc.B, LPPD

Head, LPPD

**DDGL** 

#### Please Refer to Revised Testing Charges mentioned above

### BIS CENTRAL LABORATORY, SAHIBABAD [ Q.A.DEPARTMENT ]

OUR REF : LAB/14:0 1990 11 07

TESTING CHARGES FOR IS 2879:1975 MILD STEEL FOR METAL ARC WELDING ELECTRODE CORE WIRE (SECOND REVISION, INTERCORPORATING AMENDMENT NO.4

ELECT	RODE CORE WIRE (SECOND	REVISION, INTERCORPORAT	ING AMENDMENT NO.4
S NO	TESTS	CLAUSE REF.	MAN-HOURS
1.	Chemical Composition	5, Table 1 & Table 2	
	a) Carbon		1
	b) Manganese		21⁄2
	c) Silicon		21/2
	d) Sulphur		2
	e) Phosphorus		2
	f) Copper		3
	g) Nickel		2½
	h) Chromium		2½
	i) Molybdenum		2
	j) Aluminium		2
	k) Titanium		1½
	l) Vanadium		3½
2.	Freedom from defects	6	1/2
3.	Dimensions	7	1/2
	PREPARATION OF TEST RE	PORT	1
		TOTAL TIME :	29

Testing charges per man-hour are Rs. 75.00 Hence complete testing charges for the product are Rs.2175.00

OUR REF : LAB/14:0 1985 12 19

TESTING CHARGES FOR IS 2881:1984 BARYTES FOR CHEMICAL AND OIL-WELL DRILLING

S NO TESTS	CLAUSE RE	EF.	 M <i>P</i>	AN-HOURS	
			Grac	de 1	Grade 2
			Qlty.A	Qlty.B	
1. Description	3.1		1/2	 1 <sub>2</sub>	1 <sub>2</sub>
2. Insoluble minus silica]	3.2 & i)	of tab	1		
a) Classical m (referee Me			4	4	4
b) Insoluble m			2½	2½	2½
3. Silica (as SiO <sub>2</sub>	) ii)	"	2½	2½	-
4. Aluminium (as A	Al) iii)	"	2	-	_
5. Iron (as Fe)	iv)	"	2	2	_
6. Calcium and Magnesium (as CaCO <sub>3</sub> )	v)	"	2	2	-
7. Fineness (by we method), passir through 75 mirc & 53 micron IS sieves	ng	"	-	-	1½
8. Relative densit at 27°/27°C	vii)	"	-	-	1½
S NO TEST	 'S		 SE REF.	M.A.	N-HOURS
9. Matter soluble in water	e viii)	II	-	-	1
10.Performance	ix) "		-	-	2½
PREPARATION OF	TEST REPORT		1/2	12	1/2

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Testing charges per man-hour are Rs. 75.00 Hence complete testing charges for the product are as follows :-

GRADE 1 QUALITY A	: Rs.900.00 With routine method for • insoluble minus silica
GRADE 1 QUALITY A	: Rs.1050.00 With classical method $ullet$
GRADE 1 QUALITY B	: Rs.750.00 With routine method for • insoluble minus silica
GRADE 1 QUALITY B	: Rs.825.00 With classical method
GRADE 2	: Rs.750.00 With routine method for • insoluble minus silica
GRADE 2	: Rs.825.00 With classical method

#### The revised BIS testing charges for IS 2888:2004 effective from 24-03-2017

# BIS CENTRAL LABORATORY, SAHIBABAD [ Q.A.DEPARTMENT ]

#### TESTING CHARGES FOR IS 2888:2004 "TOILET SOAP" Amend-3 (THIRD REVISION)

S No. Tests	Clause Ref	Man-H	Man-Hours		
		Grade 1	Grade 2	Grade 3	
1. Description	5.1	0.5	0.5	0.5	
2. Phenolic substance,	5.3	-	-	2	
percent by mass (if required)					
3. Total fatty matter, i) percent by mass	table 1	3	3	3	
4. Rosin acid, percent ii) "		1	1	1	
by mass, of total fatty matter					
5. Free caustic alkali iii) "		1	1	1	
(as NaOH), Percent by mass					
6. Matter insoluble iv) "		1.5	1.5	1.5	
in alcohol, percent by mass					
7. Chlorides (as NaCl) v	) "	1	1	1	
8. Free carbonated vi) "	,	1	1	1	
alkali, percent					
by mass					
9. Lather in ml, min vii) "		3	3	3	
PREPARATION OF TEST REPORT		0.5	0.5	0.5	
		12.5	12.5	14.5	

Testing charges per man-hour are Rs. 300.00

Hence complete testing charges for the product are as follows

	Man-hr.	Consumables cos	t Total
GRADE 1:	12.5x300 +	6x50 =	Rs 4050/-
GRADE 2:	12.5x300 +	6x50 =	Rs 4050/-
GRADE 3:	14.5x300 +	7x50 =	Rs 4700/-

CA may kindly approve.

**Praveen Kumar** 

T. A.

OIC (Chem)

OIC(QA) Head, CL DDGL

### Please Refer to Revised Testing Charges mentioned above

BIS CENTRAL LABORATORY, SAHIBABAD [ Q.A.DEPARTMENT ]

OUR REF : LAB/14:0 1983 11 14

TESTING CHARGES	FOR IS	2888:1983	TOILET	SOAP	(SECOND	REVISION)
S NO TESTS	CLAUSE	REF.		MAN-I	HOURS	
			Grade	1 (	Grade 2	Grade 3
1. Description	4.	1	0.	5	0.5	0.5
<ol><li>Phenolic substance, percent by mass (if required)</li></ol>		2	-		-	2
<ol><li>Total fatty matter, percent by mass</li></ol>	i)	of table 1	3		3	3
4. Rosin acid, percent by mass, of total fatty matter	ii)	"	1		1	1
<ol><li>Free caustic alkali (as NaOH), Percent b mass</li></ol>	•	п	1		1	1
<ol><li>Matter insoluble in alcohol, percent by mass</li></ol>	iv)	п	1.	5	1.5	1.5
7. Chlorides (as NaCl)	v)	"	1		1	1
8. Free carbonated alkali, percent by mass	vi)	"	1		1	1
PREPARATION OF TEST	REPORT		0.	5	0.5	0.5
TOTA	L TIME	:	10		10	12

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Testing charges per man-hour are Rs. 75.00

Hence complete testing charges for the product are as follows

GRADE 1 :Rs.750.00

GRADE 2 :Rs.750.00

GRADE 3 :Rs.900.00

APPROVED BY THE COMPETENT AUTHORITY

## BIS CENTRAL LABORATORY, SAHIBABAD [ Q.A.DEPARTMENT ]

OUR REF : LAB/14:0 1983 10 13

TESTING CHARGES FOR IS 2917:1981 UMBRELLA RIBS (FIRST REVISION)

S NO	TESTS	CLAUSE REF.	
1.	Type, shape & dimensions of ribs	4 & 5	1
2.	Tensile strength of finished ribs	6.1	1
3.	Resiliencle of ribs	6.2	1
4.	Workmanship & finish	7	
	a) Workmanship		1/2
	b) Finish, either		
	i) Painted or		12
	ii) Ni or Ni-Cr plated		1½
	PREPARATION OF TEST REPORT		1-2

Testing charges per man-hour are Rs. 75.00 Hence complete testing charges for the product are as follows:-

For Painted Ribs :Rs. 375.00

For Ni or Ni-Cr plated Ribs :Rs. 450.00

APPROVED BY THE COMPETENT AUTHORITY

# The revised BIS testing charges for IS 2923:1995 effective from 15-05-2016 LABORATORY POLICY & PLANNING DEPARTMENT

Our R	ef : LPPD/51:1						10/03/201 6			
	TEOTINO OLIABOEO E		OINE E	00000		10 DED				
	TESTING CHARGES F IS:2923:1995	OR CARMO	SINE,F	OOD GI	RADE /	AS PER				
Sl.No.	Characteristics	Clause No.	Man- hours	Man- hour cost	coi	icity power nsumed	Cost of consumab les including reference material wherever applicable	Total c	harges for e	each test
				@ 300/-	Kwh	Cost @ 9/-				
1	Total dye content	3.1, Table 1	3	900	4	36	25	961		
2	Loss on drying & Chlorides &Sulphates *	do	4	1200	6	54	100	1354		
3.	Water insoluble matter	do	1.5	450	6	54	0	504		
4.	Combined ether extracts	do	1.5	450	3	27	150	627		
5.	Subsidiary dyes	do	2.5	750	1	9	300	1059		
6.	Dye intermediate *	do		0	0	0	0	0		
7.	Lead	do	2	600	1	9	75	684		
8.	Arsenic	-do	2	600	1	9	75	684		
9.	Heavy metals	do	2	600	4	36	25	661		
	Preparation of Test Report		1	300	0	0	0	300		
			19.5	5850	26	234	750	6834		
* Testi	ng facility are not availabl	e for the tests	mention	ed.				_		
Testing	charges per man-hour are	e Rs.300.00. H	lence te	sting cha	rges for	the product	are:			
300x19	0.5 + 26x9 + +750 = Rs.68	34 (Rounded	Rs.683	5.00)						

DDGL may kindly approve.

P. Rajesh Sc E,LPPD

Head (LPPD)

DDG (Labs)

### Please Refer to Revised Testing Charges mentioned above

Our Re	f : CL/QA/79						24/05/10			
Our Re	I. CLIQIIII						24/05/10			
	TESTING CHARGES FOR	R CARMOSINE	E,FOOD	GRADE	AS PE	R IS:2923:19	995			
Sl.No.	Characteristics	Clause No.	Man- hours	Man- hour cost		ricity power onsumed	Cost of consumabl es including reference material wherever applicable	Total	charges for ea	ach test
				@ 75/-	Kwh	Cost @ 9/-				
1	Total dye content	3.1, Table 1	3	225	4	36	25	286		
2	Loss on drying & Chlorides & Sulphates *	do	4	300	6	54	100	454		
3.	Water insoluble matter	do	1.5	112.5	6	54	0	166.5		
4.	Combined ether extracts	do	1.5	112.5	3	27	150	289.5		
5.	Subsidiary dyes	do	2.5	187.5	1	9	300	496.5		
6.	Dye intermediate *	do		0	0	0	0	0		
7.	Lead	do	2	150	1	9	75	234		
8.	Arsenic	-do	2	150	1	9	75	234		
9.	Heavy metals	do	2	150	4	36	25	211		
	Preparation of Test Report		1	75	0	0	0	75		
* Testin	g facility are not available for	r the tests mention	19.5 oned.	1462.5	26	234	750	2446.5		
T:		75.00 11	. 1	C .1	1					
Testing	charges per man-hour are Rs.	75.00. Hence to	esting cn	arges for ti	ne proat	ict are:				
75x19.5	+26x9 + +750 = Rs.2446.50	(Rounded Rs.2	447)							
The pro	posal is made on the basis of	information rece	eived fro	m testing l	ab.					
OTC (O	A.>									
OIC (Q Head-C							(K.S. Arya)			
H (CQA							LO-B			
							(QA)			
Sc.G (L	<u>abs)</u>									

### The revised BIS testing charges for IS 2925:1984 effective from 23-08-2016

### LABORATORY POLICY AND PLANNING DEPTT

Our Ref : LPPD/54:1 08-07-2016

TESTING CHARGES FOR INDUSTRIAL SAFETY HELMETS AS PER IS 2925:1984.

Sl.No.	Characteristics	Clause No.	Man- hours	Electric power consum	ned	Cost of consumables including reference material wherever applicable	Total charges for each test
			@ 75/-	Kwh	Cost @ 9/-		
	A. TEST PARAMETERS			· ·	· ·	•	1
1.	Material	3					
	a) General check up		2	-	-	-	150.00
	b) Corrosion resistance of metal parts	3.3	4	8	72	-	372.00
2.	Sizes	4	1	-	-	-	75.00
3.	Construction						
	a) Shell	5.1	1	-	-	-	75.00
	b) Hardness	5.2	1	-	-	-	75.00
	c) Chinstrap or nape strap	5.3	1	-	-	-	75.00
	d) Lamp bracket	5.4	1	-	-	-	75.00
	e) Cable Clip	5.5	1	-	-	-	75.00
4.	Workmanship & finish	6&7	1	-	-	-	75.00
5.	Mass	7	1	-	-	-	75.00
6.	Performance equipments						
	a) Shock absorption test	8.1					
	i) Ambient Condition		6	10	90	-	540.00
	ii) Heat Condition		6	10	90	-	540.00
	iii) Water Flow		6	4	36	-	486.00
	b) Penetration resistance	8.2	6	2	18	-	468.00
	c) Flammability resistance	8.3	2	-	-	-	150.00
	d) Electrical resistance	8.4	2	2	18	-	168.00
	e) Water absorption	8.5	2	-	-	-	150.00
	f) Heat resistance	8.6	2	4	36	-	186.00
	PREPARATION OF TEST REPORT		1	-	-	,	75.00
	TOTAL		47	40	360		3885.00

Testing charges per man-hour are Rs.75.00. Hence testing charges for the product are:

Total Rs.47x75 + 40x9 = Rs.3885.00

As decided, the testing charges have been doubled and the complete testing charges are 2x3885 = Rs.7770.00

DDGL may kindly approve.

(Anurita) Sc.C, LPPD

Head, LPPD DDG (Labs)

### Please Refer to Revised Testing Charges mentioned above

## BIS CENTRAL LABORATORY (Q.A. Department)

Our Ref : CL/QA/79 18 Aug 2010

TESTING CHARGES FOR INDUSTRIAL SAFETY HALMETS AS PER IS 2925:1984.

Sl.No.	Characteristics	Clause No.	Man- hours	Electric power consum	ed	Cost of consumables including reference material wherever applicable	Total charges for each test
			@ 75/-	Kwh	Cost @ 9/-		
	A. TEST PARAMETERS		ļ.		C 71		
1.	Material	3					
	c) General check up		2	-	-	_	150.00
	d) Corrosion resistance of metal parts	3.3	4	8	72	-	372.00
2.	Sizes	4	1	-	-	-	75.00
3.	Construction						
	a) Shell	5.1	1	-	-	-	75.00
	b) Hardness	5.2	1	-	-	-	75.00
	c) Chinstrap or nape strap	5.3	1	-	-	-	75.00
	d) Lamp bracket	5.4	1	-	-	-	75.00
	e) Cable Clip	5.5	1	-	-	-	75.00
4.	Workmanship & finish	6&7	1	-	-	-	75.00
5.	Mass	7	1	1	-	-	75.00
6.	Performance equipments						
	a) Shock absorption test	8.1					
	i) Ambient Condition		6	10	90	-	540.00
	ii) Heat Condition		6	10	90	-	540.00
	iii) Water Flow		6	4	36	-	486.00
	b) Penetration resistance	8.2	6	2	18	-	468.00
	c) Flammability resistance	8.3	2	-	-	-	150.00
	d) Electrical resistance	8.4	2	2	18	-	168.00
	e) Water absorption	8.5	2	-	-	-	150.00
	f) Heat resistance	8.6	2	4	36	-	186.00
	PREPARATION OF TEST REPORT		1	-		7	75.00
	TOTAL		47	40	360		3885.00

Testing charges per man-hour are Rs.75.00. Hence testing charges for the product are:

Total Rs.47x75 + 40x9 = Rs.3885.00

The proposal is made on the basis of information received from testing lab.

(K.S. Arya) LO-B (QA)

OIC (QA) Head-CL H (CQAPD) Sc.G (Labs)

## BIS CENTRAL LABORATORY (Q.A. Department)

Our Ref:CL/QA/14:0 2001-11-26

### TESTING CHARGES FOR IS: 2932:1993 ENAMEL SYNTHETIC, EXTERIOR

Composition   Composition   Freedom from natural rosins     i) Freedom from natural synthetic hydrocarbon resin     ii) Total non-volatile matter     iii) Total prigment content   6.1&Annex C   3   3     iii) Total prigment content   6.1.4 a)   2.5   2.5     iii) Total prigment content   6.1.4 b)   3.5   3.5     Durability   6.2     16     Resistance to acid   6.3     2     Resistance to Alkali   6.4     2     Tabular requirements   Table 1, S.No.i)     a) Surface dry   b)   Hard dry   b)   Hard dry   c) Tack free   c)   Table 1, S.No.ii) 1.5   1.5     iii) Finish   Table 1, S.No.ii) 0.5   0.5     iv) Fineness of grind   Table 1, S.No.ii) 0.5   0.5     vii) Colour   Table 1, S.No.ii) 1.5   1.5     viii) Water content   Table 1, S.No.ii) 1.5   0.5     viii) Composition   Table 1, S.No.ii) 2.5   0.5     viii) Composition   Table 1, S.No.xii) 5   0.5     viii) Water content   Table 1, S.No.xii) 5   0.5     viii) Water content   Table 1, S.No.xii) 5   0.5     viii) Water content   Table 1, S.No.xii) 5   0.5     viiii) Composition   Table 1, S.No.xii) 5   0.5     viiii Composition   Table 1, S.No.xiii 3.5   0.5     viiiii Composition   Table 1, S.No.xiii 3.5	SL.N	NO. CHAR.	ACTERISTICS CLA	USE NO.		MA	N-HOU	RS			
i) Freedom from natural rosins ii) Freedom from unsap onifiable synthetic hydrocarbon resin ii) Total non-volatile matter ii) Total Pigment content  Durability 6.2 16 Resistance to acid 6.3 2 Resistance to Alkali 6.4 2 Resistance to Alkali 6.4 2 Resistance to Alkali 7abular requirements Table 1, 6.5  i) Drying time Table 1, S.No.i)  a) Surface dry b) Hard dry b) Consistency Tak free c) Tak free iii) Finish Table 1, S.No.iii) 0.5 0.5  iv) Fineness of grind Vi) Colour Vii) Water content Table 1, S.No.ii) 1.5 Table 1, S.No.ii) 0.5 Viii) Water content Table 1, S.No.iii) 1.5 Table 1, S.No.iii) 1 Table 1, S.No.iii) 5 Table 1, S.No.iii) 1 Table 1, S.No.iii) 1 Table 1, S.No.iii) 5 Table 1, S.No.iii) 4 Table 1, S.No.iii) 4 Table 1, S.No.iii) 4 Table 1, S.No.iii) 5 Table 1, S.No.iii) 5 Table 1, S.No.iii) 5 Table 1, S.No.iii) 6 Table 1, S.No.iii) 1 Table 1, S.No.iii) 5 Table 1, S.No.iii) 6 Table 1, S.No.iii) 1 Table 1, S.No.iii) 1 Table 1, S.No.iii) 1 Table 1, S.No.iii) 5 Table 1, S.No.iii 1 Table 1, S.No.ii 1 Table 1, S.No.i							U	ndercoat	Finish	ing	
i) Freedom from natural rosins ii) Freedom from unsap onifiable synthetic hydrocarbon resin ii) Total non-volatile matter ii) Total Pigment content  Durability 6.2 16 Resistance to acid 6.3 2 Resistance to Alkali 6.4 2 Resistance to Alkali 6.4 2 Resistance to Alkali 7abular requirements Table 1, 6.5  i) Drying time Table 1, S.No.i)  a) Surface dry b) Hard dry b) Consistency Tak free c) Tak free iii) Finish Table 1, S.No.iii) 0.5 0.5  iv) Fineness of grind Vi) Colour Vii) Water content Table 1, S.No.ii) 1.5 Table 1, S.No.ii) 0.5 Viii) Water content Table 1, S.No.iii) 1.5 Table 1, S.No.iii) 1 Table 1, S.No.iii) 5 Table 1, S.No.iii) 1 Table 1, S.No.iii) 1 Table 1, S.No.iii) 5 Table 1, S.No.iii) 4 Table 1, S.No.iii) 4 Table 1, S.No.iii) 4 Table 1, S.No.iii) 5 Table 1, S.No.iii) 5 Table 1, S.No.iii) 5 Table 1, S.No.iii) 6 Table 1, S.No.iii) 1 Table 1, S.No.iii) 5 Table 1, S.No.iii) 6 Table 1, S.No.iii) 1 Table 1, S.No.iii) 1 Table 1, S.No.iii) 1 Table 1, S.No.iii) 5 Table 1, S.No.iii 1 Table 1, S.No.ii 1 Table 1, S.No.i			Composition		6.1						
Synthetic hydrocarbon resin   Total non-volatile matter   10   Total Pigment content   11   1   1   1   1   1   1   1   1		i)	Freedom from natural		6.1&A	nnex B		5		3	
Total Pigment content   6.1.4 b)   3.5   3.5   3.5		ii)			&Annex C		3		3		
Durability   6.2			Total non-volatile matter					2.5			
Resistance to acid   6.3		ii)	Total Pigment content		6.1.4 b	)	3.5		3.5		
Resistance to Alkali			Durability		6.2					16	
Tabular requirements			Resistance to acid		6.3					2	
i) Drying time			Resistance to Alkali		6.4					2	
a) Surface dry b) Hard dry c) Tack free c) ii) Consistency Table 1, S.No.ii) 1.5 1.5 iii) Finish Table 1, S.No.ii) 0.5 iv) Fineness of grind v)Gloss at 60 deg Table 1, S.No.v) 1 vi) Colour Table 1, S.No.vi) 0.5 vii) Water content Table 1, S.No.vi) 0.5 viii) Wet opacity Table 1, S.No.vii) 1 Table 1, S.No.xii) 2 Table 1, S.No.xii) 2 Table 1, S.No.xii) 3 Table 1, S.No.xii) 4 Table 1, S.No.xii) 6 Table 1, S.No.xii) 5 Table 1, S.No.xii) 5 Table 1, S.No.xii) 6 Table 1, S.No.xii) 1 Table 1, S.No.xii) 6 Table 1, S.No.xii) 1 Table 1, S.No.xii) 3 Table 1, S.No.xii) 6 Table 1, S.No.xii) 6 Table 1, S.No.xii) 1 Table 1, S.No.xii) 1 Table 1, S.No.xii) 3 Table 1, S.No.xii) 4 Table 1, S.No.xii) 3 Table 1, S.No.xii) 5 Table 1, S.No.xii) 6 Table 1, S.No.xii) 6 Table 1, S.No.xii) 5 Table 1, S.No.xii) 6 Table 1, S.No.xii) 6 Table 1, S.No.xii) 5 Table 1, S.No.xii) 6 Table 1, S.N			Tabular requirements		Table 1	1, 6.5					
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c) Tack free ii) Consistency Table 1, S.No.ii) 1.5 iii) Finish Table 1, S.No.iii) 0.5 iv) Fineness of grind Table 1, S.No.iv) 0.5 iv) Fineness of grind Table 1, S.No.iv) 0.5 iv) Gloss at 60 deg Table 1, S.No.v) 1 1 vi) Colour Table 1, S.No.vi) 0.5 vii) Water content Table 1, S.No.vii) 0.5 viii) Wet opacity Table 1, S.No.viii) 1 1 ix) Scratch hardness Table 1, S.No.ix) 1 1 xi) Flash point Table 1, S.No.xi) 1 1 xi) Flash point Table 1, S.No.xi) 2 2 xii) Mass in kg/10 1 Table 1, S.No.xii) 2 2 xiii) Composition a) Volume solids S.No.xiii) 4 3 b) Phthalic anhydride Xiii)b 6 6  xiv) Accelerated storage stability test Table 1, S.No.xiv) 5  PREPARATION OF TEST REPORT 1 1 TOTAL TIME 43 60 Keeping properties Table 1, S.No.xv)  i) Storage 1 1 1 ii) Skining 0.5 0.5 iii) Settling 0.5 0.5								2		2	
ii)         Consistency         Table 1, S.No.ii) 1.5         1.5           iii)         Finish         Table 1, S.No.iii) 0.5         0.5           iv)         Fineness of grind         Table 1, S.No.iv) 0.5         0.5           v)Gloss at 60 deg         Table 1, S.No.v) 1 1 1         1           vi)         Colour         Table 1, S.No.vi) 0.5         0.5           vii)         Water content         Table 1, S.No.vii) 1.5         1.5           viii)         Wet opacity         Table 1, S.No.viii) 1         1         1           ix)         Scratch hardness         . Table 1, S.No.xix 1         1         1         1           xi)         Flash point         Table 1, S.No.xix 1         1 </td <td></td> <td>,</td> <td>•</td> <td>c)</td> <td>0)</td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td>		,	•	c)	0)						
iii)         Finish         Table 1, S.No.iii)         0.5         0.5           iv)         Fineness of grind         Table 1, S.No.iv) 0.5         0.5           v)Gloss at 60 deg         Table 1, S.No.v) 1         1           vi)         Colour         Table 1, S.No.vi) 0.5         0.5           viii)         Water content         Table 1, S.No.vii) 1.5         1.5           viii)         Wet opacity         Table 1, S.No.viii) 1         1         1           ix)         Scratch hardness         Table 1, S.No.ix) 1         1         1         1           x)Flexibility & Adhesion         Table 1, S.No.x) 1         1         1         1         1           xi)         Flash point         Table 1, S.No.xii) 2         2         2         2           xii)         Mass in kg/10 1         Table 1, S.No.xii) 0.5         0.5         0.5           xiii)         Composition         S.No.xiii) a         4         3           a)         Volume solids         S.No.xiii) a         4         3           b)         Phthalic anhydride         xiii) b         6         6           xiv)         Accelerated storage stability test         Table 1, S.No.xv)         5         5				• )	Table	l. S.No.ii	1.5		1.5		
iv) Fineness of grind								0.5	- 10	0.5	
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vi)         Colour         Table 1, S.No.vi) 0.5         0.5           vii)         Water content         Table 1, S.No.vii) 1.5         1.5           viii)         Wet opacity         Table 1, S.No.viii)         1         1           ix)         Scratch hardness         . Table 1, S.No.ii)         1         1           x)Flexibility & Adhesion         Table 1, S.No.xi)         1         1           xi)         Flash point         Table 1, S.No.xii)         2         2           xii)         Mass in kg/10 1         Table 1, S.No.xii)0.5         0.5         0.5           xiii)         Composition         S.No.xiii)0.5         0.5         0.5           xiii)         Composition         S.No.xiii)a)         4         3           b)         Phthalic anhydride         S.No.xiii)a)         4         3           xiv)         Accelerated storage stability test         Table 1, S.No.xiv)         5         5           PREPARATION OF TEST REPORT         1         1         1           ToTAL TIME         43         60           Keeping properties         Table 1, S.No.xv)           i)         Storage         1         1           ii)         Skining         0						,, 0.5	1	0.0			
vii)         Water content         Table 1, S.No.vii) 1.5         1.5           viii)         Wet opacity         Table 1, S.No.viii)         1         1           ix)         Scratch hardness         . Table 1, S.No.ix) 1         1         1           x)Flexibility & Adhesion         Table 1, S.No.x) 1         1         1           xi)         Flash point         Table 1, S.No.xi) 2         2           xii)         Mass in kg/10 1         Table 1, S.No.xii) 0.5         0.5           xiii)         Composition         S.No.xiii) 0.5         0.5           a)         Volume solids         S.No.xiii) 4         3           b)         Phthalic anhydride         xiii) b)         6         6           xiv)         Accelerated storage stability test         Table 1, S.No.xiv)         5         5           PREPARATION OF TEST REPORT         1         1         1           TOTAL TIME         43         60           Keeping properties         Table 1, S.No.xv)           i)         Storage         1         1           ii)         Skining         0.5         0.5           iii)         Skining         0.5         0.5           iii)         Settling				14010 1, 5.1 (		I S No v			0.5		
viii)         Wet opacity         Table 1, S.No.viii)         1         1           ix)         Scratch hardness         . Table 1, S.No.ix) 1         1         1           x)Flexibility & Adhesion         Table 1, S.No.x) 1         1         1           xi)         Flash point         Table 1, S.No.xi) 2         2         2           xii)         Mass in kg/10 1         Table 1, S.No.xii)0.5         0.5         0.5           xiii)         Composition         3         2         3         3         3         4         3         3         4         3         3         4         3         4         3         4         3         4         3         5         6         4         4         3         6         6         4         4         4         3         60         6         4         4         4         4         4         6         6         4         4         4         4         6         6         4         4         4         6         6         4         4         6         6         4         4         6         6         4         6         6         4         4         6         6         6 <td></td>											
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x)Flexibility & Adhesion       Table 1, S.No.x) 1       1         xi)       Flash point       Table 1, S.No.xii) 2       2         xii)       Mass in kg/10 1       Table 1, S.No.xii) 0.5       0.5         xiii)       Composition       S.No.xiii) 3       4       3         a)       Volume solids       S.No.xiii) 3       4       3         b)       Phthalic anhydride       xiii) b       6       6         xiv)       Accelerated storage stability test       Table 1, S.No.xiv)       5       5         PREPARATION OF TEST REPORT       1       1       1         TOTAL TIME       43       60         Keeping properties       Table 1, S.No.xv)         i)       Storage       1       1         ii)       Skining       0.5       0.5         iii)       Skining       0.5       0.5         iii)       Settling       0.5       0.5				TD 1			111)			1	
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xiii) Composition a) Volume solids b) Phthalic anhydride xiv) Accelerated storage stability test Table 1, S.No.xiv)  PREPARATION OF TEST REPORT 1 TOTAL TIME 43 Keeping properties Table 1, S.No.xv)  i) Storage 1 ii) Skining 0.5 iii) Settling  TOTAL TIME 5 Table 1, S.No.xv			-				i) 2		2		
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a) Volume solids b) Phthalic anhydride  xiv) Accelerated storage stability test Table 1, S.No.xiv)  5  PREPARATION OF TEST REPORT  1  TOTAL TIME  Keeping properties  Table 1, S.No.xv)  i) Storage  ii) Storage  iii) Skining  iii) Skining  iii) Settling  Settling		xiii)									
b) Phthalic anhydride xiii)b) 6 6  xiv) Accelerated storage stability test Table 1, S.No.xiv) 5 5  PREPARATION OF TEST REPORT 1 1 1  TOTAL TIME 43 60  Keeping properties Table 1, S.No.xv)  i) Storage 1 1 1  ii) Skining 0.5 0.5  iii) Settling 0.5 0.5						S.No.x	iii)a)	4		3	
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Keeping properties       Table 1, S.No.xv)         i) Storage       1       1         ii) Skining       0.5       0.5         iii) Settling       0.5       0.5											
ii) Skining 0.5 0.5 iii) Settling 0.5 0.5					Table 1	I, S.No.x		0	U		
ii) Skining 0.5 0.5 iii) Settling 0.5 0.5		i)	Storage				1		1		
iii) Settling 0.5 0.5											
(v) Condition of sample after mixing 0.5				miving							
		10)	Condition of sample after	manig			0.5		0.5		

v) vi)	Grain Mass		2.5 0.5	2.5 0.5
		PREPARATION OF TEST REPORT	0.5	0.5
		TOTAL TIME	6	6

Testing charges per man-hour are Rs.75.00. Hence complete testing charges for the product are as follows:

Initial testing:

Under coat Rs.3225.00
Finishing Rs.4500.00
Keeping Properties Rs.450.00

DG may kindly approve.

(V.K. Sethi) TS(QA)

D&H(QA) DDGL ADGT DG

NOTE: REVISED TESTING CHARGES ARE PLACED BELOW

<u>BUREAU OF INDIAN STANDARDS</u> [Eaboratory Policy & Planning Deptt.]

Our Ref: LPPD/51:2 29.07.2015

### **Subject: Revision of BIS Testing Charges**

BIS Testing Charges for "Enamel, Synthetic, Exterior: (a) Undercoating (b) Finishing, Part-1, For Domestic and Decorative Applications", as per IS 2932(Part-1):2013 have been reviewed and as decided by CA, the revised testing charges of this product are given in Annex-1. The revised BIS testing charges for this product shall be effective from 29.07.2015.

The above revised testing charges shall not be applicable for outside BIS recognized labs. The outside approved lab who had adopted BIS testing charges would continue to be paid as per the pre-revised rates.

All BIS Labs/ROs/BOs are advised to note the above for implementation by the said date.

Encl: as above

(Dileep Kumar) Head (LPPD)

#### Sc.-G & DDG (Labs)

#### Circulated to all Heads of BIS Labs/ROs/BOs/DDG (Cert.)/CMDs/DDGF

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#### Annex - 1

### **BIS Laboratory Policy & Planning Deptt.**

Ref: LPPD/52:2 28.07.2015

### Subject: Testing Charges for Enamel, Synthetic, Exterior: (a) Undercoating (b) Finishing

Decorative Applications— Part-1 For Domestic and

as per IS 2932 (Part 1):2013

S. No.	Requirement / Characteristic	IS/ Clause	Man- Hours	Man- Hour	Man- Hour Cost of testing (@ Rs. 300)	Power Consump tion (in KWh)	Cost of Power @ Rs 9 per unit	Consumables required (Approx Cost in Rs.)
1	2	3	4	5	6	7	8	9
			Undercoat	Finishing				
1	Composition	6.1	•					
i)	Freedom from Natural Rosins	6.1.1	2 hrs	2 hrs	600	1	9	100
ii)	Total Non-Volatile Content & pigments	6.1.2	1.5 hour	1.5 hour	450	4	36	-
2	Condition in Container	6.2			l	l		
i)	At Delivery	6.2.1	10 min	10 min	50	-	-	-
ii)	During Storage	6.2.2	10 min	10 min	50	-	-	-
3	Freedom from Coarse Particle	6.3	10 min	10 min	50	-	-	-
4	Skin Formation	6.4	5 min	5 min	25	-	-	-
5	Thinning Properties	6.5	10 min	10 min	50	-	-	25
6	Application Properties	6.6	15 min	15 min	75	-	-	25
7	Durability	6.7	3.5 hrs	3.5 hrs	1050	748	6732	100

8	Lead Restriction	6.8	2.5 hrs	2.5 hrs	750	5	45	50
9	Consistency	Cl 6.9, Table 2, S.No. i) a)	30 min	30 min	150	-	-	-
10	Viscosity by Ford Cup No. 4 at 27 ± 2° C	Cl 6.9, Table 2, S.No. i) b)	1 hour	1 hour	300	-	-	-
11	Mass, in kg/10 litre	Cl 6.9, Table 2, S.No. ii)	30 min	30 min	150	-	-	-
12	Drying Time							
a)	Surface Dry	Cl 6.9, Table 2, S.No. iii) a)	30 min	30 min	150	*	#	50
b)	hard Dry	Cl 6.9, Table 2, S.No. iii) b)	15 min	15 min	75	*	#	
c)	Tack free	Cl 6.9, Table 2, S.No. iii) c)	15 min	15 min	75	*	#	
13	Finish	Cl 6.9, Table 2, S.No. iv) a)	15 min	15 min	75	*	#	50
14	Gloss 60°	Cl 6.9, Table 2, S.No. iv) b)	30 min	30 min	150	*	#	50
15	Fineness of Grind	Cl 6.9, Table 2, S.No. v)	30 min	30 min	150	-	-	-
16	Colour	Cl 6.9, Table 2, S.No. vi)	-	15 min	75 (only for finishing type)	*	#	50 (only for finishing type )
17	Flexibility and adhesion	l		l	1 1/1 2 /	<u> </u>		
i)	Scratch Hardness	Cl 6.9, Table 2, S.No. vii) a)	30 min	30 min	150	*	#	50
ii)	Bend Test	Cl 6.9, Table 2, S.No. vii) b)	30 min	30 min	150	*	#	50
18	Flash point	Cl 6.9, Table 2, S.No. viii)	45 min	45 min	225	1	9	
19	Composition						•	
i)	Volume Solids	Cl 6.9, Table 2, S.No. ix) a)	1 hour	1 hour	300	6	54	-
ii)	Pthalic Anhydride Content of Non-Volatile Vehicle	Cl 6.9, Table 2, S.No. ix) b)	2 hrs	2 hrs	600	2	18	50
20	Resistance to Acid	Cl 6.9, Table 2, S.No. x)	-	1 hour	300 (only for finishing type)	*	#	50 (only for finishing type )

21	Resistance to Alkali	Cl 6.9, Table 2, S.No. xi)	-	1 hour	300 (only for finishing type)	*	#	50 (only for finishing type )
22	Accelerate Storage Stability Test	Cl 6.9, Table 2, S.No. xii)	3.5 hrs	3.5 hrs	1050	96	864	-
23	Keeping Properties	Cl 6.9, Table 2,	S.No. xiii)	1	- <b>I</b>	l	<u> </u>	
i)	Skinning Test	do-	5 min	5 min	25	-	-	-
ii)	Settling	do-	30 min	30 min	150	-	-	-
iii)	Examination for Grains	do-	10 min	10 min	50	-	-	-
iv)	Mass, in kg/10 litre	do-	30 min	30 min	150	-	-	-
24	Wet Opacity	Cl 6.9, Table 2, S.No. xiv)	45 min	45 min	225	-	-	-
	PREPARATION OF TEST RE	PORT	1 hour	1 hour	300			
		Total	26	28.25	Undercoat - 7800, Fininshing - 8475	911/4 = 227.7 = 228 KWh, Consideri ng testing of 4 samples in a batch	8199/4 = 2049.7 = Rs. 2050/-, Considerin g testing of 4 samples in a batch	Undercoat - 600, Fininshing - 750
	* Power Consumption for all the requirements in aggregate = 48 KWh,	Total Testing Charges					(7800+2050+6 175+2050+750	00) = Rs. 10,450 )) = Rs. 11275
	# Cost of Power Consumption for all the requirements in aggregate = Rs. 432/-		Keeping Pro	perties Only	, For Underco	at = Rs. 375/	-	
			Keeping Pro	perties Only	, For Finishing	g = Rs. 375/-		

Approved by Competent Authority.

### Head (LPPD)

### DDG (Labs)

### BIS CENTRAL LABORATORY, SAHIBABAD

[ Q.A.DEPARTMENT ]

OUR REF : LAB/14:0 1993 11 25

## TESTING CHARGES FOR IS 2933:1975 ENAMEL, SYNTHETIC, EXTERIOR(a) UNDERCOATING (b) FINISHING

S NO		TESTS				
					Under coating	Finishing
1.	Сот	mposition	5.1		6	6
2.	Du	rability	5.2		-	8
3.		ss in kg/10 ters	5.3		12	1,2
4.	Red	quirements	5.4	Table 1		
	i)	Drying time			12	1-2
	ii)	Consistency			1/2	1/2
	iii)	Finish			1/2	1/2
	iv)	Wet opacity			1/2	1/2
	v)	Colour			1	1
	vi)	Water content			1½	1½
	vii)	Scratch hardne after 48 hours air-drying	SS		1	1
V	riii)	Flexibility & Adhesion			1	1
	ix)	Stripping test			1	1

after 96 hours air drying

S NO	TESTS	CLAUSE REF.		MAN-HOURS
x) Fla	sh Point		1	1
xi) Kee	ping Property		9	9
PREPA	RATION OF TEST REPORT		1	1

Testing charges per man-hour are Rs. 75.00 Hence complete testing charges for the product are as follows :

#### UNDERCOATING

For Initial testing of product : Rs.1250.00 For Keeping property : Rs.675.00

#### FINISHING

For Initial testing of product : Rs.1800.00 For Keeping property : Rs.675.00

APPROVED BY THE COMPETENT AUTHORITY.

NOTE: REVISED TESTING CHARGES ARE PLACED BELOW:

### **BUREAU OF INDIAN STANDARDS** [Laboratory Policy & Planning Deptt.]

Our Ref: LPPD/51:2 04.09.2015

**Subject: Revision of BIS Testing Charges** 

BIS Testing Charges for Nine ISs pertaining to Paints products have been reviewed and as decided by CA, the revised testing charges of these products are given in Annex-1. The revised BIS testing charges for these product shall be effective from 01.09.2015 and applicable for samples sent to BIS Labs for testing after 31.08.2015.

The above revised testing charges shall not be applicable for outside BIS recognized labs. The outside approved lab who had adopted BIS testing charges would continue to be paid as per the pre-revised rates. All BIS Labs/ROs/BOs are advised to note the above for implementation by the said date.

Encl: as above

(Dileep Kumar) Head (LPPD)

Sc.-G & DDG (Labs)

Circulated to all Heads of BIS Labs/ROs/BOs/DDG (Cert.)/CMDs/DDGF

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### **BIS Laboratory Policy & Planning Deptt.**

Ref: LPPD/51:2 31.08.2

Subject: Testing Charges for Enamel, Exterior: (a) Undercoating (b) Finishing – Part-1 as per IS 2933 (Part 1):2013

S. No.		IS/ Clause	Man-Ho	ours Man-Hou	Man-Hour Cost of testing (@ Rs. 300)	Power Consum ption (in KWh)		Consumables required (Approx Cost in Rs.)
1	2	3	4	5	6	7	8	9
			Under- coat	Finishing				
1	Composition	6.1		•		•		
i)	Total Non-Volatile	6.1.4 (a)	1.5 hour	1.5 hour	450	4	36	_
ii)	Pthalic Anhydride Content of Non-Volatile Vehicle	6.1.5	2 hrs	2 hrs	600	2	18	50
2	Durability	6.2	3 hrs	3 hrs	900	400	3600	100
3	Lead Restriction	6.4	2.5 hrs	2.5 hrs	750	5	45	50
4	Consistency	Cl 6.5, Table 2, S.No. i) a)	30 min	30 min	150	-	-	-
5	Viscosity by Ford Cup No. 4 at 27 ± 2° C	Cl 6.5, Table 2, S.No. i) b)	1 hour	1 hour	300	_	_	-

6	Mass, in kg/10 litre	Cl 6.4 & 6.5, Table 2, S.No. ii)	30 min	30 min	150	-	-	-
7	Drying Time			- 1			<b>I</b>	,
a)	Surface Dry	Cl 6.5, Table 2, S.No. iii) a	-	30 min	150 (only for finishing type )	*	#	50 (only for finishing type )
b)	hard Dry	Cl 6.5, Table 2, S.No. iii) b	)15 min	15 min	75	*	#	
c)	Tack free	Cl 6.5, Table 2, S.No. iii) c	-	15 min	75 (only for finishing type )	*	#	
8	Wet Opacity	Cl 6.5, Table 2, S.No. iv)	45 min	45 min	225	_	-	-
9	Finish	Cl 6.5, Table 2, S.No. v)	15 min	15 min	75	*	#	50
10	Fineness of Grind	Cl 6.5, Table 2, S.No. vi)	30 min	30 min	150	-	-	-
11	Colour	Cl 6.5, Table 2, S.No. vii)	15 min	15 min	75	*	#	50
12	Water Content	Cl 6.5, Table 2, S.No. viii)	-	1 hrs	300 (only for finishing type )	-	-	50 (only for finishing type )
13	Flexibility and adhesio	n	•			1	•	
i)	Scratch Hardness	Cl 6.5, Table 2, S.No. ix) a	30 min	30 min	150	*	#	50
ii)	Bend Test	Cl 6.5, Table 2, S.No. ix) b	)30 min	30 min	150	*	#	50
14	Stripping Test	Cl 6.5, Table 2, S.No. x)	30 min	30 min	150	*	#	50
15	Flash point	Cl 6.5, Table 2, S.No. xi)	45 min	45 min	225	1	9	

		Total	15.25 hrs	17 hrs	Undercoat - —Rs,. 4575, Finishing - Rs. 5100	KWh 452/4 = 113 KWh, Consid ering testing of 4 sample s in a	Rs. 4068/4 = Rs. 1017, Conside ring testing	
16	Keeping Properties	Cl 6.5, Table 2, S.No. xii)						
i)	Skinning Test	-do-	5 min	5 min	25	<u></u>		_
ii)	Settling	-do-	30 min	30 min	150	-	-	_
iii)	Examination for Grains	-do-	10 min	10 min	50	-	_	_
iv)	Mass, in kg/10 litre	-do-	30 min	30 min	150	-	-	_
		Total	1.25 hrs	1.25 hrs	Undercoat - Rs,. 375, Finishing -	-	-	-
the r	wer Consumption for all requirements in aggregate KWh,	TOTAL Testing Charges			s- (4575+1017+45	60) = Rs	. 6,042 =	Rs. 6,050.
			For Finish	ing = Rs. (	5100+1017+55	0) = Rs.	6,667 =	Rs. 6,670.

# Cost of Power Consumption	Testing Charges for Keeping Properties Only = Rs. 375
for all the requirements in aggregate = Rs. 360/-	(For both, Undercoat & Finishing)
	Test Report Preparation Charges = Rs. 300.

DDG (Labs) may kindly approve.

Varsha Sc.-C

Head (LPPD) DDG (Labs)

### The revised BIS testing charges for IS 2980:1999 effective from 24-03-2017

## BIS CENTRAL LABORATORY, SAHIBABAD [Q.A.DEPARTMENT]

OUR REF: LAB/14:0 19 10 2016

TESTING CHARGES FOR IS 2980:1999 NON-PRESSURE STOVES (THIRD REVISION WITH AMENDMENT NO.1, 2 & 3)

Sr NO TESTS CLAUSE REF. MAN-HOURS 1. Material 4 As per IS 513 or As per IS 410 or As per IS 6911 As per IS 737 2. General Requirements 5 3. Leakage Test 5.2 2 (if applicable) 4. Resistance to 2 5.7 Corrosion 5.7.1 1½ (if required) 5.7.3 2 (if required) 5. Performance Tests 6 a) Thermal efficiency 6.2 4 b) Combustion 6.3 1½ efficiency c) Flame stability 6.4  $1\frac{1}{2}$ test d) Fuel Creep 6.5 4 e) Surface temperature 6.6 3 f) Fuel temperature 6.7 3 test g) Flame flash back 6.8 1 h) Stability test 6.9 1/2 i) Ability to with- 6.10 stand heavy loads PREPARATION OF TEST REPORT TOTAL TIME: 36

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Testing charges per man-hour are Rs. 300.00 Hence complete testing charges for the product are Rs.10800.0 + testing charges for the relevant ISS referred.

(Om Prakash) Lo-A

OIC,Mech OIC (QA) Head (CL)

As decided by CA, complete testing charges are Rs.5400.00 and material testing charges as per respective ISs.

(Kshitij Bathla) Sc.B, LPPD

**DDGL** 

### Please Refer to Revised Testing Charges mentioned above

## BIS CENTRAL LABORATORY, SAHIBABAD [ Q.A.DEPARTMENT ]

OUR REF : LAB/14:0 1990 11 19

TESTING CHARGES FOR IS 2980:1986 NON-PRESSURE STOVES (SECOND REVISION WITH AMENDMENT NO.1)

s NO	TESTS	CLAUSE	REF. MAN-HOURS
1.	Material	3	As per IS 513-1986 or As per IS 410- 1977 or As per IS 6911-1972
2.	General Requirements	4	3
3.	Leakage Test	4.2 f applicable)	2
4.	Resistance to Corrosion	4.7	2
	(i	4.7.1 f required)	1½
	(i	4.7.3 f required)	2
5.	Performance Tests	5	
	<ul><li>a) Thermal efficienc</li><li>b) Combustion efficiency</li></ul>	y 5.2 5.3	6 1½
	c) Flame stability test	5.4	1½
	<ul><li>d) Fuel Creep</li><li>e) Surface temperatu</li></ul>	5.5 re	1
	test	5.6	3
	<pre>f) Fuel temperature   test</pre>	5.7	3
		5.8	1
	h) Stability test	5.9	12
	i) Ability to with- stand heavy loads		1½
	PREPARATION OF TEST	REPORT	1
		TOTAL TIME :	: 31 

Testing charges per man-hour are Rs. 75.00 Hence complete testing charges for the product are Rs.2325.00 plus • the testing charges for the relevant ISS referred. APPROVED BY THE COMPETENT AUTHORITY.

## BIS CENTRAL LABORATORY, SAHIBABAD [ Q.A.DEPARTMENT ]

OUR REF : LAB/14:0 1988 05 24

TESTING CHARGES FOR IS 2994:1986 ELECTRIC STOVES

s NO	TESTS	CLAUSE REF.	MAN-HOURS
1.	Construction, internal wiring and components (visual examination)		l <sub>2</sub>
2.	Protection against electric shock	8	1-2
3.	Input	10	1
4.	Temperature rise	11	1
5.	Operation under overload condition	12	5
6.	Electrical insulation and leakage current at operating temperature	13	1
7.	Moisture resistance	15 & 16	3
8.	Performance	10	11-2
9.	@Thermal control	24	1,2
10.	*Endurance	18	8
11.	Stability and mechanical hazards	20	1/2
12.	Abnormal operation	19	2
13.	Mechanical strength	21	12
14.	@ Cord-grip and cord-guard	25	5
s NO	TESTS	CLAUSE REF.	MAN-HOURS
15.	Provision for earthing	27	1/2
16.	Screws and connections	28	12
17.	Creepage distances and clearance	29	1-2
18.	Resistance to heat, fire and tracking	30	3

19. Resistance to rusting 31 1

PREPARATION OF TEST REPORT 1

TOTAL TIME: 37

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Testing charges per man-hour are Rs. 75.00 Hence complete testing charges for the product are Rs.2775.00

For 1 KW rating electic stores. For other rating, charges for Endurance Test shall be calculated @Rs.600.00 per KW rating and total charges shall change accordingly.

\* Mark : 1 kw rating.

@ Mark : Whenever provided and to be tested.

APPROVED BY THE COMPETENT AUTHORITY.

## BIS CENTRAL LABORATORY (Q.A. Department)

Our Ref:CL/QA/79 7 July 2004

## TESTING CHARGES FOR IS:3008:2002 BRUSH, SHOE BLACKING

Sl No.	Characteri	stics	Claus	e no.	Man- Hours	Electricity power consumed kwh	Cost of consumable  Rs.	
1.	Requireme	ents						_
			4.1, 4.4., 4.4.1	2				
	b) B	ack and Board	4.1.1, 4.2.2	3 *		12 kwh		
	c) W	Vire	4.1.2		0.5			
	d) S	tages	4.1.3		0.5			
	e) N	ails	4.1.4		0.5			
2.	Manufactu	irer		4.2.3, 4.2.4 2 4.2.6				
3.	Pull test		4.5	0.5				
4.	Mass of fil per finishe	lling material d brush	4.6	1				
5.		ship and finish	4.7					
6.	Preservation	on	4.8					
	PREPAR <i>A</i>	ATION OF TES	ST REPORT	1				
	TOTAL T		case of timber ba	ack & board 12 h /FRP 9 h				

### \* Applicable in case of timber back & board

Testing charges per man-hour are Rs.75.00. Electricity consumption charges are @ Rs.4.00 per kwh. Hence complete testing charges for the product are :

- 1. In case of timber back & board : (12x75) + (12x4) = Rs.950.00 [rounded off)
- 2. In case of HDPE/LDPE/FRP back board: (9x75) = Rs.675.00

The proposal is made on the basis of information received from testing lab.

DDGL may kindly approve.

(Veer Singh) TS(QA)

D&H(QA) DDGL

## BIS CENTRAL LABORATORY (Q.A. Department)

Our Ref:CL/QA/79 7 July 2004

#### TESTING CHARGES FOR IS:3009:2002 BRUSH, SHOW POLISHING

Sl No.	Chara	acteristics	Clause	no.	Man- Hours	Electricity power consumed kwh	Cost of consumable  Rs.	
				Gr.1 G	r.2			
1.	Requ	irements						
	a)	Filling material	5.1.1.1	0.5				
	,	C		, 5.4, 5.4.1	2			
	b)	Back and Board		3*	3*			
	c)	Nails	5.1.3		0.5	0.5		
	d)	Wire	5.1.4		0.5	0.5		
	e)	Staples	5.1.5		0.5	0.5		
2.	Manu	ıfacturer	5.2.1, 5 5.2.5,	5.2.3, 5.2.4 2 5.3	2			
3.	Pull t	est	5.5	0.5	0.5			
4.	Mass	of filling material nished brush	5.6	1	1			
5.	-	manship and finish	5.7	1	1			
6.	Prese	rvation	5.8					
	PRE	PARATION OF TES	ST REPORT	1	1			
	TOTA		case of timber bac of HDPE/LDPE/I		12 h 9 h			

#### \* Applicable in case of timber back & board

Testing charges per man-hour are Rs.75.00. Electricity consumption charges are @ Rs.4.00 per kwh. Hence complete testing charges for the product are :

1. In case of timber back & board, Gr.1:(11x75) + (12x4) = Rs.875.00

Gr.2: (12x75) + (12x4) = Rs.950.00 [rounded off)

2. In case of HDPE/LDPE/FRP back & board, Gr.1: (8x75) = Rs.600.00

Gr.2: (9x75) = Rs.675.00

The proposal is made on the basis of information received from testing lab.

DDGL may kindly approve.

(Veer Singh) TS(QA)

### D&H(QA)/DDGL

### BIS CENTRAL LABORATORY SAHIBABAD

#### ( Q. A. DEPARTMENT)

OUR REF. : LAB/14:0 1993 11 23

#### TESTING CHARGES FOR IS 3015:1985 BRUSH SCRUBBING

S.NO.	TESTS	CLAUSE REF.	
1.	Material	4.1	8
2.	Dimensions	4.2	2
3.	Manufacture	4.3	1
4.	Workmanship & finish	4.4	4
5.	Pull test	8.1 3	4
6.	Mass of filling Material for finding Brush	8.2 3	4
7.	Marketing & Packing	5 & 6	1/2
8.	Shelf life	9	1
	PREPARATION OF TEST REPOR	RT	1/2

Testing charges per man-hour are Rs. 75.00. Hence complete testing charges for the product are:

Initial testing Rs. 1500.00

Shelf life Rs. 75.00

APPROVED BY THE COMPETENT AUTHORITY.

### The revised BIS testing charges for IS 3017:1985 effective from 15-05-2016

### LABORATORY POLICY & PLANNING DEPARTMENT

Our Ref :LPPD/51:1 10/03/2016

### TESTING CHARGES FOR 3017:1985 THERMOSTATS FOR USE WITH ELECTRICAL HEATERS

SL.NO	. CHARACTERISTICS	CLAUSE NO.	MAN-HOURS
1.	Protection against electric shock	8	0.5
2.	Dimensions	10	
3.	Temperature rise	11	I 6
4. and 1	Electrical insulation eakage current	13	0.5
5.	Moisture resistance	15	1
6.	Insulation resistance a Leakage (after humidi		1
7.	Endurance	18	15
8.	Mechanical strength	21	0.5`
9.	Terminals for externa	l cond. 26	0.5
10.	Provision for earthin	g 27	0.5
11.	Screws and connection	s 28	0.5
12. clear	Creepage distances and ances	29	0.5
13.	Resistance to heat, fix	re & 30	5
14.	Resistance to rusting	31	2
15.	Finish test	33	1

SL.NO. CHARACTERISTICS	CLAUSE NO.	MAN-HOUR	S
16. Operation under ove	erload 102	6	
17. Test for thermal cha	aracteristcs 103		6
PREPARATION OF TEST	T REPORT	2	
		ndurance test) ndurance test)	
	(Including e	idulance test)	10
Electricity consumed: 315 u Electricity consumed: 1435 u Testing charges per	units @ Rs. 9 per unit:Rs. units @ Rs. 9 per unit:Rs. r man hour are Rs.	2835.00 (excluding end 12915.00 (for enduranc	 lurance t
Electricity consumed: 1435 u	units @ Rs. 9 per unit:Rs. units @ Rs. 9 per unit:Rs. r man hour are Rs. ting charges for the	2835.00 (excluding end 12915.00 (for enduranc 300 . he product	 lurance t
Testing charges per Hence complete test are as follows:  Excluding endurance	units @ Rs. 9 per unit:Rs. units @ Rs. 9 per unit:Rs. r man hour are Rs. ting charges for the	2835.00 (excluding end 12915.00 (for enduranc 300 . he product	 lurance t
Testing charges per Hence complete test are as follows:  Excluding endurance Including endurance	units @ Rs. 9 per unit:Rs. units @ Rs. 9 per unit:Rs. r man hour are Rs. ting charges for the	2835.00 (excluding end 12915.00 (for enduranc 300 . he product	 lurance t

Sc C, LPPD

Head(LPPD)

**DDGL** 

# Please Refer to Revised Testing Charges mentioned above BIS CENTRAL LABORATORY

### (Q.A. Department)

Our Ref:CL/QA/14:0 2001-08-24

TESTING CHARGES FOR 3017:1985 THERMOSTATS FOR USE WITH ELECTRICAL HEATERS

SL.NO.	CHARACTERISTICS C	CLAUSE NO.	MAN-HOURS
1.	Protection against electric shock	8	0.5
2.	Dimensions	10	
3.	Temperature rise	11	6
4.	Electrical insulation and leakage current	13	0.5
5.	Moisture resistance	15	1
6.	Insulation resistance and Leakage (after humidity)		1
7.	Endurance	18	15
8.	Mechanical strength	21	0.5`
9.	Terminals for external o	ond. 26	0.5
10.	Provision for earthing	27	0.5
11.	Screws and connections	28	0.5
12.	Creepage distances and clearances	29	0.5
13.	Resistance to heat, fire Tracking	& 30	5
14.	Resistance to rusting	31	2
15.	Finish test	33	1

SL.N	O. CHARACTERISTICS	CLAUSE NO.	MAN-HOURS
6.	Operation under over	rload 102	6
7.	Test for thermal cha:	racteristcs 103	6
	PREPARATION OF TEST	REPORT	2
		TOTAL TIME	
	Electricity consumed : 315 unit Electricity consumed: 1435 unit		rance test) 49 (excluding endurance tes
. — — —	Electricity consumed: 1435 unit Testing charges per	(including endurents @ Rs.4 per unit:Rs.1260.00	(excluding endurance test (for endurance test only)
	Testing charges per Hence complete tests are as follows:	ts @ Rs.4 per unit:Rs.1260.00 ts @ Rs.4 per unit:Rs.5740.00 man hour are Rs. 75 ing charges for the putest (at S.No.7):Rs	(excluding endurance test (for endurance test only) product .3810.00

(V.K. Sethi)
TS (QA)

D&H (QA) DDGL ADGT DG

## BIS CENTRAL LABORATORY SAHIBABAD ( Q. A. DEPARTMENT)

OUR REF. : LAB/14:0 1986 01 21

## TESTING CHARGES FOR IS 3029:1964 CASTORSEED CAKE FOR FERTILIZER PURPOSES

S.NO.	TESTS C	CLAUSE REF.		MAN-HOURS
1.	Description	4.1		12
2.	Material passing sieves	4.2		1
3.	Moisture	4.3 & i) o	f table 1	1
4.	Water insoluble organic nitrogen	ii)	"	2 <sup>1</sup> ⁄ <sub>2</sub>
5.	Total ash	iii)	11	1
6.	Acid insoluble ash	iv)	11	1½
	PREPARATION OF TEST REPO	DRT		1/2
		TOTAL	TIME	8

Testing charges per man-hour are Rs. 75.00.

Hence complete testing charges for the product are :Rs. 600.00

APPROVED BY THE COMPETENT AUTHORITY.

### The revised BIS testing charges for IS 3055(Pt-1):1994 effective from 15-04-2016

#### LABORATORY POLICY & PLANNING DEPARTMENT

Our Ref: LPPD/51:1 10/03/2016 TESTING CHARGES FOR IS: 3055(P-1):1994 CLINICAL THERMOMETERS (Solid Stem type) Sl..No. Characteristics Clause no. Man-Hours Electricity Cost of Power consumables Consumed including reference kwh material whereever applicable TEST PARAMETERS A. 4 0.5 1. Type Temperature scale 5 0.5 2. Calibration 6 0.5 3. Requirements 7 4. 0.5 Pattern i) ii) Materials 1 iii) Construction 1 iv) Dimension 2 2 Graduation & Numbering 5. Glass analysisation 7.2.3 4 6. Performance requirements 8 i) Appearance 0.5 ii) Ageing & accuracy 2 iii) Influence of Immersion time 2 Electricity power consumed B. C. Cost of Consumables/CRMs PREPARATION OF TEST REPORT D. 1.5 TOTAL TIME 18

Note: The above testing charges are for testing 10 pcs of the thermometer sample. For different quantities, testing charges may be calculated.

Testing charges per man-hour are Rs300.00. Hence complete testing charges for the products is:

Total Rs300 x18 = Rs.5400.00

DDGL may kindly approve.

(Anurita Jojo) Sc C, LPPD

Head(LPPD)
DDGL

### Please Refer to Revised Testing Charges mentioned above

### BIS CENTRAL LABORATORY (Q.A. Department)

Our Ref:CL/QA/79 2 Jan 2007

TESTING CHARGES FOR IS: 3055(P-1):1994 CLINICAL THERMOMETERS (Solid Stem type)

Sl..No. Characteristics Clause no. Man-Hours Electricity Cost of Power consumables

				Consumed including kwh reference material where-
				ever
				applicable
A.	TEST PARAMETERS			
1.	Type	4	0.5	
2.	Temperature scale	5	0.5	
3.	Calibration	6	0.5	
4.	Requirements	7		
	i) Pattern		0.5	
	ii) Materials		1	
	iii) Construction		1	
	iv) Dimension		2	
	v) Graduation & Numbering		2	
5.	Glass analysisation	7.2.3	4	
6.	Performance requirements	8		
	i) Appearance		0.5	
	ii) Ageing & accuracy		2	
	iii) Influence of Immersion time		2	
B.	Electricity power consumed			
C.	Cost of Consumables/CRMs			
D.	PREPARATION OF TEST REPORT		1.5	
	TOTAL TII	ME	18	

Note: The above testing charges are for testing 10 pcs of the thermometer sample. For different quantities, testing charges may be calculated.

Testing charges per man-hour are Rs.75.00. Hence complete testing charges for the products is:

Total Rs.75x18 = Rs.1350.00

The proposal is made on the basis of information received from testing lab.

DDGL may kindly approve.

(K.S. Arya) STA(QA)

D&H(QA) **DDGL** 

## BIS CENTRAL LABORATORY (Q.A. Department)

Our Ref:CL/QA/79 2 Jan 2007

TESTING CHARGES FOR IS: 3055(P-2):2004 CLINICAL THERMOMETERS (Enclosed Scale type)

SlNo.	Characteristics	Clause no.		Man-Hours	Electricity Cost of Power consumables Consumed including kwh reference material where- ever
A.	TEST PARAMETERS				applicable
1.	Type	4		0.5	
2.	Temperature scale	5		0.5	
3.	Calibration	6		0.5	
4.	Requirements	7		0.5	
т.	i) Pattern	,		0.5	
	ii) Materials			1	
	iii) Construction			1	
	iv) Dimension			2	
	v) Graduation & Numbering		2	2	
5.	Hydrolytic resistance test on glass	7 2 2	4		
6.		3	•		
0.	i) Appearance	,		0.5	
	ii) Ageing & accuracy			2	
	iii) Influence of Immersion time		2		
B.	Electricity power consumed				
C.	Cost of Consumables/CRMs				
D.	PREPARATION OF TEST REPOR	Τ		1.5	
	TOTAL	TIME	18		

Note: The above testing charges are for testing 10 pcs of the thermometer sample. For different quantities, testing charges may be calculated.

Testing charges per man-hour are Rs.75.00. Hence complete testing charges for the products is:

Total Rs.75x18= Rs.1350.00

The proposal is made on the basis of information received from testing lab.

DDGL may kindly approve.

(K.S. Arya) STA(QA)

D&H(QA) DDGL

### The revised BIS testing charges for IS 3062:1995 effective from 24-03-2017

# BIS CENTRAL LABORATORY SAHIBABAD ( Q. A. DEPARTMENT)

OUR REF.: LAB/14:0 2016 12 09 TESTING CHARGES FOR IS 3062:1995 (Amnd-2) ROCKER SPRAYER					
S.1	NO.	TESTS			
	Mat	erial of components cluding disassembly)			
1. 2.	Perf	ormance tests			
۷.	i)	Discharge rate (including mounting of sample on m/c)	5.1	2	
	ii)	Volumetic efficiency	5.2	1	
	iii)	Endurance Test	5.3	5	
3.	Cons	tructional Requirement	6		
4.	i.	Base Board	6.1	1	
	ii.	Frame	6.2	1	
	iii.	Handle Lever & Extension	6.3	12	
	iv.	Pump	6.4	12	
	V.	Pressure Chamber	6.5	12	
	vi.	Threaded Connections	6.6	12	
	vii.	Suction & Delivery Spout	6.7	12	
	viii.	Suction Line	6.8	5	
	ix.	Discharge Line	6.9	4	
	х.	Gasket	6.10	1½	
	xi.	Total Mass	6.11	12	
5.	Othe i.	r Requirements Manual	7.1	1/2	

ii. Spare Parts & Safety	7.2&7.3	12
6. Workmanship and Finish	8	1/2
PREPARATION OF TEST REPORT		1
	TOTAL TIME	27
Testing charges per man-hour are	Rs. 300.00.	
Hence complete testing charges for	or the product are	e :Rs. 8100.00
OIC (Mech) OIC (QA) Head (CL)		(Sheesh Pal) LO-A
As decided by CA, testing charges are Rs.4950	)/- <b>.</b>	
		(Kshitij Bathla) SC.B, LPPD
Head, LPPD DDGL		

# Please Refer to Revised Testing Charges mentioned above

BIS CENTRAL LABORATORY SAHIBABAD

( Q. A. DEPARTMENT)

OUR REF. : LAB/14:0 1990 08 01

TESTING CHARGES FOR IS 3062:1982 ROCKER SPRAYER

	TESTS	CLAUSE REF.	MAN-HOURS
1.			1
2.	Performance tests		
	<pre>i) Discharge rate   (including mounting   of sample on m/c)</pre>	4.1	2
	ii) Volumetic efficiency	4.2	1
3.	Dimensions & Visual examination	5.1 to 5.9	1
4.	Component strength test	5.2,5.3, 5.4	12
5.	Pressure test		
	i) Pump cylinder	5.4.1	12
	ii) Pressure chamber	5.5	12
6.	Strainer Test	5.8	12
7.	Pressure test of hose & hose connection	5.9.2	1/2
8.	Cut-off device test	5.9.3	7½
9.	Lance test	5.9.4	5
10.	Nozzle test	5.9.5	4
11.	Gasket test	5.10	1½
 S.NO.	TESTS	CLAUSE REF.	MAN-HOURS
12.		5.11	12
13.	Endurance Test	5.12	5

14.	Workmanship & finish	7	1/2
15.	Marking & Packing	8	1/2
	PREPARATION OF TEST REPORT		1
		TOTAL TIME	33
 Testi	ng charges per man-hour are	 Rs. 75.00.	

Hence complete testing charges for the product are :Rs. 2475.00

APPROVED BY THE COMPETENT AUTHORITY.

# BIS CENTRAL LABORATORY SAHIBABAD ( Q. A. DEPARTMENT)

OUR REF.: LAB/14:0 1985 09 20

TESTING CHARGES FOR IS 3063:1972 SINGLE COIL RECTANGULAR SECTION SPRING WASHERS FOR BOLTS, NUTS AND SCREWS

S.NO.	TESTS	CLAUSE REF.	MAN-HOURS
1.	Dimensions	3 & Table 1	1½
2.	Hardness	5 & 10.1	2
3.	Finish	6	1/2
4.	General requirements	8	1/2
5.	Permanent set	10.2	1
6.	Twist test	10.3	1
	PREPARATION OF TEST REPOR	Т	1-2
		TOTAL TIME	7

Testing charges per man-hour are Rs. 75.00. Hence complete testing charges for the product are :Rs. 525.00

APPROVED BY THE COMPETENT AUTHORITY.

#### BIS CENTRAL LABORATORY

### TESTING CHARGES FOR IS 3074:2013 Steel tubes for Automotive Purposes

#### (a) Section 2 Cold drawn seamless steel tubes (CDS)

SI.No. Characteris		Man-Hour				E Power Consume	lectricity ed Const	ımables	Cost of
		Grade:CDS-1CDS-2, CDS-3,CDS-4,CDS		CDS CDS-8		(Kwh) S-7 CDS-9	(F	Rs)	
Chemical composition	n								_
1. Carbon	Cl.14, Table 2	}	2	2	2	2	6	50	
2. Silicon	-do-		-	3	3	3	6	50	
3. Manganese	-do-	3	3	3	3	6	50		
4. Nickel	-do-	-	-	-	3	6	50		
5. Chromium	-do-	_	-	3	3	6	50		
6. Molybednum	-do-	-	-	3	-	6	50		
7. Sulphur	-do-		2 2	2	2	6	50		
8. Phosphorus	-do-	3	3	3	3	6	50		
	Total	10		13	19	19			
PREPARATION	N OF TEST RE	PORT FO	DR E	ACH	GRA	† DE =1 hr			

Testing charges per man-hour are Rs.300 + Rs.9.00 per unit of electricity charges.

Total Testing Charges for grades **CDS-6** = 
$$(14x300) + (30x9) + (5X50)$$
  
= Rs 4720/-

Total Testing Charges for grades **CDS-7 & CDS-8** = 
$$(20x300) + (42x9) + (7X50)$$
  
= Rs 6728/-  
Rounded off to Rs.6750/-

Total Testing Charges for grades **CDS-9** = 
$$(20x300) + (42x9) + (7X50)$$
 = Rs 6728/-
Rounded off to Rs.6750/-

#### **TESTING CHARGES FOR IS 3074:2013**

#### (b) Section-3 ERW/HFIW (Grade ERW1/ERW2/ERW3)

SI.No. Characteristics	s Clause no.	Man-Hour	Electricity Power Consumed (Kwh)	Cost of Consumables (Rs)	
Chemical comp	osition				
1. Carbon Cl.	20, Table 4	2	6	50	
2. Sulphur	- do-	2	6		50
3. Phosphorus	- do-	3	6	5	0
4. Manganese	- do-	3	6	50	
	Total	10	24	2	200

#### PREPARATION OF TEST REPORT

Testing charges per man-hour are Rs.300 + Rs.9.00 per unit of electricity charges.

Total Testing Charges for **ERW/HFIW** =Rs (11x300) + (24x9) + 200

= Rs 3716/- (Rounded off to Rs.3750/-)

#### (c) Section-3 Micro-alloying elements

SI.No. Characteristics	Clause no.	Man-Hour	Electricity Power Consumed (Kwh)	Cost of Consumables (Rs)
Chemical composition	n (as per Table 4	4, Note1)		
1. Niobium		3	6	50
2. Vanadium		3	6	50
3. Titanium		3	6	50
4. Boron		3	6	50
T	otal	12	24	200

#### PREPARATION OF TEST REPORT

Testing charges per man-hour are Rs.300 + Rs.9.00 per unit of electricity charges. Total Testing Charges for micro-alloying elements =Rs (13x300) + (24x9) + 200

=Rs 4316/- Rounded off to Rs.4350/-

#### TESTING CHARGES FOR IS 3074:2013

#### (d) Section-4 CEW (CEW-1,CEW-2,CEW-3)

SI.No. Character	istics Clause no.	Man-Hour	]	Electricity Power Consun Kwh)	ned	Cost of Consumables (Rs)	
Chemical co	mposition						
1. Carbon	Cl.25, Table 6		2		6		50
2. Sulphur	- do-		2		6		50
3. Phosphorus	- do-		3		6		50
4. Manganese	- do-		3	6		50	
	Total		10		24		200
						_	

#### PREPARATION OF TEST REPORT

1

Testing charges per man-hour are Rs.300 + Rs.9.00 per unit of electricity charges.

Total Testing Charges for **CEW** 

=(11x300)+(24x9)+200

= Rs 3716/- Rounded off to Rs.3750/-

#### **TESTING CHARGES FOR IS 3074:2013**

#### (e) Section-4 Micro-alloying elements

SI.No. Characteristics	Clause no.	Man-Hour		ectricity er Consumed	Cost of Consumabl		
Chemical compo	esition (as per Tab	le 6, Note1)					
1. Niobium			3	6	I	50	
2. Vanadium			3		6	50	
3. Titanium			3		6	50	
4. Boron		3		6		50	
	Total		12	2	4	200	

#### PREPARATION OF TEST REPORT

1

Testing charges per man-hour are Rs.300 + Rs.9.00 per unit of electricity charges. Total Testing Charges for micro-alloying elements = (13x300) + (24x9) + 200

= Rs 4316/- Rounded off to Rs.4350/-

Total testing charges for CEW steel tubes including micro-alloying elements= Rs 3750+4350=Rs 8100/-

#### BIS CENTRAL LABORATORY

### TESTING CHARGES FOR IS 3074:2013 (STEEL TUBES FOR AUTOMOTIVE PURPOSES)

Sr. N	lo. Characteristics	Clau	ise No.	Man	Hours	Electr	icity	Consumables
1.	Workmanship & Straightness	<del>5 &amp;</del>	6	-0.5				
2.	<b>Dimensions and Tolerances</b>	9		2				
3.	Tensile Test	8.2		4		5 kWł	1	
4.	Flattening Test		8.3		2		2.5  kV	Vh
5.	Crushing Test		8.4		2		2.5  kV	Vh
6.	Drift Test	8.5	2		2.5  kV	Wh		
	Preparation of Test Report			1				
	Total			13.5		12.5		

Testing Charges per man-hour are Rs. 300/- and Electricity Charges are @ Rs. 9.00 per unit

Total Testing Charges for Mechanical Tests =  $13.5 \times 300 + 12.5 \times 9 = \text{Rs.}$  4162.50(Rounded off Rs.4200/-)

Rajat Gupta Sc-B, Mech.

OIC, Mech. Head, CL OIC, QA

# BIS CENTRAL LABORATORY SAHIBABAD ( Q. A. DEPARTMENT)

OUR REF. : LAB/14:0

1988 02 24

5

S.NO		CLAUSE REF.	MAN-HOURS
1.	Material		
	a) LDPE		
	i) Base density	3.1	As per IS 3395:1965 (for type WA) Facilities presently not available at CL.
	ii) Percentage of antioxidant	3.1.2	No method of test prescribed in Indiar Standard Specifica- tion
	b) Carbon black		
	i) Density	3.2(a)	1
	ii) Volatile matter	3.2(b)	1½
	iii) Toluene extract	3.2(c)	4
	c) Carbon black in mat	erial	
	<ul><li>i) Percentage of carbon black</li></ul>	3.2.1 (a)	1
	ii) Dispersion of carbon black	3.2.1 (b)	3
2.	Dimension	4.1	1½
3.	Visual appearance and marking	5 to 10	1/2
5.NO	. TESTS	CLAUSE REF.	MAN-HOURS
4.	Performance requiremen	ts	
	i) Hydraulic character	istics 6.1	4
	ii) Reversion Test	6.2	2

iii) Tensile Test 6.3

TOTAL TIME 25

Testing charges per man-hour are Rs. 75.00. Hence testing charges for LDPE pipes excluding material testing are :Rs. 1050.00

Testing charges for material are Rs. 900.00 plus charges as per IS 3395:1965 for Type WA; LDPE excluding base density test for which facilities are not available in Central Laboratory & percentage of antioxidant Test for which no method has been prescribed.

APPROVED BY THE COMPETENT AUTHORITY.

# The revised BIS testing charges for IS 3087:2005 effective from 22-08-2017

# BIS - Central Laboratory Mechanical Laboratory

Our Ref: CL/Mech/PTE/IS

3087 Dt 14 06 2017

Sub: Proposal for the Time Estimate of Particle boards of wood and other lignocellulosic materials (Medium density) for general purposes (IS 3087:2005) (Amnd-3)

SI. No.	Clause No.	Requirements /Characteristics	Manhour Spent in testing	Manhour cost of testing (@300/manhour)	Power consumption (in KWhr)	Cost of power (@9 per KWhr)	Consumable cost (if significant)	Total Cost of test	Remarks
1	5	Material							
i)	5.1	Timber							As declared by manufacture
ii)	5.2	Adhesive							r As per IS
iii)	5.3	Sizing Material							848 As declared by manufacture r
2	6	Manufacture	0.5	150	0	0	0	150	1
3	7	Finish	0.5	150	0	0	0	150	
4 5	8 9	Dimensions & tolerances Physical	2	600	0	0	0	600	
i)	9.1	Characteristics Density	2.5	750	0	0	0	750	
ii)	9.2	Moisture content	5	1500	48	432	0	1932	
iii)	9.2	Water Absorption	5	1500	115	1035	80	2615	
iv)	9.4	Swelling in water	5	1500	95	855	50	2405	Except linear expansion of length and width
v)	9.5	Swelling due to surface absorption	5	1500	95	855	50	2405	
vi)	9.6	Workability	0.5	150	0	0	0	150	
6	11	Testing of Samples							
i)	11.8	Test for Modulus of rupture and Modulus of elasticity	3	900	1	9	0	909	
ii)	11.9	Test for tensile strength perpendicular to surface	2	600	85	765	200	1565	
iii)	11.10	Test for screw withdrawal strength	2	600	1	9	400	1009	

7	Preparation of test	1.5	450	0	0	0	450	
	report and							
	calculations							

Hence, Complete testing charges for the above product is Rs. 15090.00

Note:

- 1) Above testing charges are for Mechanical Testing only.
- 2) Sample size for testing required : 1 No full size of particle board.

<u>Testing</u> <u>Personnel</u>

OIC(Mech)

OIC(QA)

Head, CL

As decided by CA, the testing charges are Rs.15090/- excl. linear expansion of length and width and material testing charges as per relevant referred ISs

(Ankita Tripathi) Sc. B, LPPD

Head, LPPD

**DDGL** 

# The BIS testing charges for IS 3097:2006 effective from 12-02-2018 **BUREAU OF INDIAN STANDARDS**

### **CENTRAL LABORATORY**

(Quality Assurance Department)

Ref: CL/QA/Testing Charges/3097

24.10.2017

Based on the inputs received from testing section, the testing charges as per IS 3097:2006 (Amnd-Nil) VENEERED PARTICLE BOARDS - SPECIFICATION is as below:

S. No	Requirement/Characteristics	IS/Clause	Man- hours	Powe r	Consu mables	Remarks
•			nours	(kWh	masies	
				)		
1.	Material	Cl. 5	*	-	-	-
	a. Particle Board	Cl. 5.1	*	-	-	-
	b. Veneers	Cl. 5.2	*	-	-	-
	c. Adhesives	Cl. 5.3	*	-	-	-
2.	Finish	Cl. 6.3	0.5	_	-	-
3.	Dimensions & Tolerances	Cl. 7	2	-	-	-
4.	Tests and Accepting Criteria	Cl. 9	-	-	-	-
	a. Density		2.5	-	-	-
	b. Moisture Content		5	48	-	-
	c. Water Absorption		5	115	80.00	-
	d. Water Resistance Test		1.5	18	-	-
	e. Swelling in water		-	-	-	-
	i. Swelling due to general absorption		5	95	50.00	-
	ii. Swelling due to surface absorption		5	95	50.00	-
	f. Adhesion of plies		1.5	1	-	-
	g. Modulus of Rupture & Modulus of Elasticity (MOR & MOE)		3	2	-	-
	h. Deflection under sustained load (Long time load test)		**	-	-	-
	Report Preparation		1.5			
	Total		32.5	374	180	-

<sup>\*</sup>Testing charges as per relevant ISS. \*\*Test Facility not available at CL.

	Testing charges = $32.5 \times 300$	$+374 \times 9 + 180$	0 = Rs. 13296.00	+ testing charges as	per relevant ISS.
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OIC (QA)

# Head (CL)

# **DDGL**

As decided by Competent Authority, the testing charges for the product are Rs 13300/-  $\pm$  charges as per relevant ISS excluding deflection under sustained load

(Ankita Tripathi) Sc.B, LPPD

**HLPPD** 

DDG (Labs)

#### BIS CENTRAL LABORATORY SAHIBABAD

( Q. A. DEPARTMENT)

OUR REF.: LAB/14:0 1993 11 23

TESTING CHARGES FOR IS 3098:1983 OLD HYDRAULIC, MINERAL OIL TYPE

S.NO.	TESTS	CLAUSE REF.	MAN-HOURS
1.	General requirement	3.1	1/2
2.	Kinematic viscosity at $40^{\circ}\text{C,cst}$	3.2 & i) of	Table 1 1½
3.	Viscosity Index	-do- ii)	" 1
4.	Flash point, Cleveland (open) cup	-do-iii)	" 1 (Testing facility not available at CL
5.	Pour point	-di- iv)	" 1
6.	Copper strip corrosion for three hours at $100^{\circ}$ C	-do- v)	" 1½
7.	Acidity	-do- vi)	п
	a) Inorgatic b) Total acidity		1½ (facilities n available at
8.	Oxidation test	-do-vii)	2
9.	Rust preventing characteristics	-do-viii)	" 3 (-do-)
10.	Foaming characteristions Foam stability after 10 minutes setting time, foam: ml		" 2 (facilities not available at CL)
	a) At $24^{\circ}$ C		
	b) At 93°C		
S.NO.	TESTS	CLAUSE REF.	MAN-HOURS
	c) At 24°C after cooling down from 93°C		
11.	Emulsion Characteristics	3.2 & x) of	Table 1 1½
12.	Seal compatibility test	3.2 xi)	<b>"</b> 4
	a) Volume Charge		

b) Change in shore hardness

PREPARATION OF TEST REPORT

1/2

TOTAL TIME 21

\_\_\_\_\_

Testing charges per man-hour are Rs. 75.00. Hence complete testing charges for the product are :Rs. 1575.00

APPROVED BY THE COMPETENT AUTHORITY.

# The revised BIS testing charges for IS 3099(Pt-1):1992 effective from 15-04-2016

#### LABORATORY POLICY & PLANNING DEPARTMENT

Our Ref : LPPD/51:1 10/03/2016 **TESTING CHARGES FOR IS: 3099 (Pt-1)1992 MICROSCOPE SLIPS** 

SL.NO.	CHAR	ACTERISTICS	CLAUSE NC	. MAN-HOURS	
1.	a)	Material	2	0.5	
	b)	Optical properties (Refractive index)	2.1	0.5	
2.	Dimens	sions	3	1	
3.	Visible	seed	4	0.5	
4.	Surface	e finish	5	0.5	
	PREPA	ARATION OF TEST REI		1 Rounded) 4	

Testing charges per man-hour are Rs300.00. Hence complete testing charges for the product are Rs.1200.00.

DDGL may kindly approve.

(Anurita Jojo)

Sc C, LPPD

#### Head(LPPD)

**DDGL** 

# Please Refer to Revised Testing Charges mentioned above

# BIS CENTRAL LABORATORY (Q.A. Department)

Our Ref:CL/QA/Lab/14:0 2001-03-20

#### TESTING CHARGES FOR IS: 3099 (Pt-1)1992 MICROSCOPE SLIPS

SL.NO	. CHAR	ACTERISTICS	CLAUSE NO.		MAN-HOURS			
1.	a)	Material		2		0.5		
	b)	Optical properties (Refractive index		2.1		0.5		
2.	Dimens	sions		3		1		
3.	Visible	seed		4		0.5		
4.	Surface	finish		5		0.5		
	PREPA	RATION OF TES	T REPORT			1		
			TOTAL TIME	(Round	led)	4		

Testing charges per man-hour are Rs.75.00. Hence complete testing charges for the product are Rs.300.00.

DG may kindly approve.

(V.K. Sethi) TS(QA)

DCL(QA)
DDGL
ADGT
DG

# The revised BIS testing charges for IS 3099(Pt-2):1992 effective from 15-04-2016

#### LABORATORY POLICY & PLANNING DEPARTMENT

Our Ref: LPPD/51:1

10/03/2016

### TESTING CHARGES FOR IS: 3099 (Pt-2)1992 MICROSCOPE SLIDES

SL.NC	D. CHARACTERISTICS	CLAUS	E NO.	IAN-HOURS
1.	a) Material	2	0.	5
	b) Optical propertie (Refractive index		0.	5
2.	Dimensions	3	1	
3.	Visible seed	4	0.	.5
4.	Surface finish	5	0.	.5
5.	Parallelism	6	2	
6.	Edge quality	7	0.	.5
	PREPARATION OF TES	T REPORT	0.	.5
		TOTAL TIME	(Rounded) 6	

Testing charges per man-hour are Rs.300.00. Hence complete testing charges for the product are Rs.1800.00. DDGL may kindly approve.

(Anurita) Sc. C, LPPD

#### Head(LPPD)

DDG(labs)

# Please Refer to Revised Testing Charges mentioned above

# BIS CENTRAL LABORATORY (Q.A. Department)

Our Ref:CL/QA/Lab/14:0

2001-03-20

#### TESTING CHARGES FOR IS: 3099 (Pt-2)1992 MICROSCOPE SLIDES

SL.NO	. CHAR	ACTERISTICS CL	AUSE NO.		MAN-HOURS		
1.	a)	Material		2		0.5	
	b)	Optical properties (Refractive index)		2.1		0.5	
2.	Dimens	sions		3		1	
3.	Visible	seed		4		0.5	
4.	Surface	e finish		5		0.5	
5.	Paralle	lism		6		2	
6.	Edge q	uality		7		0.5	
	PREPA	ARATION OF TEST R	EPORT			1	
		TC	TAL TIME	(Round	led)	7	

Testing charges per man-hour are Rs.75.00. Hence complete testing charges for the product are Rs.525.00.

DG may kindly approve.

(V.K. Sethi) TS(QA)

DCL(QA)

**DDGL** 

**ADGT** 

DG

# The revised BIS testing charges for IS 3104(P-1):1982 effective from 16-05-2018 Testing Charges for IS 3104 (Part 1) -1982 DENSITY HYDROMETERS

S.No	Clause No.	Requirements/ Characteristics	Man hours spent in Testing (in hrs)	Man hour cost of testing (@ 300 /man hour)	Power consumption (if intensive) (in kWh)	Cost of power (@ 9 per kWh)	Consumable Cost (if significant)	Total cost of test	Remarks
1	2	3	4	5	6	7	8	9	10
1	3,4,5,6, 7,8	Series & Ranges	1	300	0	0	0	300.00	
2	9	Materials	4	1200	0	0	0	1200.00	
3	10	Workmanship and Finish	2	600	0	0	0	600.00	
4	12	Scale	3	900	0		0	2400.00	
	12.2	Graduation Lines	2	600	0	0	0	600.00	
	12.3	Sequence of Graduation Lines	1	300	0	0	0	300.00	
	12.4	Figuring of Graduation Lines	1	300	0	0	0	300.00	
	12.5	Extension of Scale	1	300	0	0	0	300.00	
5	13	Accuracy	4	1200	0	0	0	1200.00	# facility not available
6		Preparation of Test Report	1	300	0	0	0	300.00	
		TOTAL	20	6000.00	0	` 0.00	0	6000.00	

Hence, testing charges (rounded to nearest Rs. 50.00) for the product is: 6000.00

OIC (Mech.) Sc. E & HBNBOL

As decided by Competent Authority, the testing charges for the product are  $\underline{\text{Rs.}}$  4800/- excluding accuracy test.

(Ankita Tripathi) Sc.B, LPPD

HLPPD DDG (Labs)

#### Please Refer to Revised Testing Charges mentioned above

BIS CENTRAL LABORATORY SAHIBABAD ( Q. A. DEPARTMENT)

OUR REF. : LAB/14:0 1992 02 04

	TESTING CHARGES FOR IS 310	4(pt.1):1982, D	
		CLAUSE REF.	MAN-HOURS
	Basis of scale	3 <sup>3</sup>	
2.	SEries & Range	4 <sup>3</sup>	
3.	Reference Temp.	5 <sup>3</sup>	
4.	Surface Tension	6 <sup>3</sup>	1½
5.	Reference levels	7 <sup>3</sup>	
6.	Torsion	8 3	
7.	Materials	9	2
8.	Cubical Thermal Expansion Test	9.1	(Facilities not available with CL)
9.	Workmanship & Finish and Marking	10 & 14	1½
10.	Dimensions	11	1½
11.	Scale	12	2
12.	Accuracy PREPARATION OF TEST REPORT	13	(Facilities not available at CL)
		TOTAL TIME	9

Testing charges per man-hour are Rs. 75.00.

Hence complete testing charges for the product are :Rs. 675.00 excluding those tests for which facilities do not exist in CL. APPROVED BY THE COMPETENT AUTHORITY.

# BIS CENTRAL LABORATORY (Q.A. Department)

Our Ref:CL/QA/79 25 Feb 2004

#### TESTING CHARGES FOR IS:3110:1982 SILVER LEAF

Sl No.	Characteristics		Clause no.		Man- Hours	Electricity power consumed kwh	Cost of consumable Rs.	
						KWII	KS.	
1.	Purity		2			-	-	
	Lead Arsenic	2.1	2.1	2	2			
	Cadmium	2.1	2.1	2	2			
	Mercury	2.1		2				
	Silver		2.1		3.5 *			
	PREPARATION OF	TEST REP	ORT	0.5				
	TC	TAL TIME			12			

Testing charges per man-hour are Rs.75.00. Hence complete testing charges for the product are Rs900.00

• Test facilities presently are not available.

The proposal is made on the basis of information received from testing lab.

DDGL may kindly approve.

(Veer Singh) TS(QA)

D&H(QA) DDGL

The revised BIS testing charges for IS 3118:1978 effective from 23-08-2016

LABORATORY POLICY AND PLANNING DEPTT

Our Ref : LPPD/54:1 08-07-2016

Testing charges for IS 3118:1978 ELECTRICAL BACTERIOLOGICAL INCUBATOR

s no.	TESTS	CLAUSE REF.	MAN-HOURS
1.			0.5
2.	Electric insulation (H.V. test and leakage current)	6.2	1.5
3.	Stability	6.3	0.5
4.	Mechanical Strength	6.4	0.5
5.	Supply connection and terminals (visual examination)	6.5 & 6.6	0.5
5.	Screws and connections	6.8	0.5
7.	Earthing	6.7	0.5
3.	Resistance to rusting	6.9	1
9.	Heating up time	7.1	1
10.	Temperature variation	9.2.4	1.5
L1.	Temperature differential	9.2.5	4
2.	Temperature drift	9.2.6	3
13.	Test for reproducibility of temperature setting	9.2.7	3
4.	Temperature overshoot test	9.2.8	1.5
.5 <b>.</b>	*Performance test for thermostats	9.2.3	14
	PREPARATION OF TEST REPORT		1.5
		TOTAL TIME	35

Testing charges per man hour are Rs. 300.00.

Hence complete testing charges for the product are Rs.11400.00 (including single piece thermostats).

Note:- The above charges are for testing of one sample. Applicable when thermostats is tested for performance

Testing charges for all tests excluding Performance test for Thermostat =  $21 \text{ h} + 60 \text{ units of electricity} = 21 \times 300 + 60 \times 9 = \text{Rs.} 6300 + 540 = \text{Rs.} 6840.00$ 

Testing charges for Performance test for Thermostat = 14 h + 40 units of electricity = 14x300+40x9 = Rs.4200+360 = Rs.4560.00.

DDGL may kindly approve.

(Anurita) Sc.C, LPPD

Head, LPPD

DDG (Labs)

#### Please Refer to Revised Testing Charges mentioned above

# BIS CENTRAL LABORATORY, SAHIBABAD [ Q.A.DEPARTMENT ]

OUR REF : CL/QA/14:0 2001 06 06

Testing charges for IS 3118:1978 ELECTRICAL BACTERIOLOGICAL INCUBATOR S NO. TESTS CLAUSE REF. MAN-HOURS \_\_\_\_\_\_ 1. Protection against 6.1 0.5 electric shock 2. Electric insulation 6.2 1.5 (H.V. test and leakage current) 3. Stability 6.3 0.5 4. Mechanical Strength 6.4 0.5 Supply connection and 6.5 & 6.6 5. 0.5 terminals (visual examination) Screws and connections 6. 6.8 0.5 7. Earthing 6.7 0.5 Resistance to rusting 8. 6.9 1 9. Heating up time 7.1 1 10. Temperature variation 9.2.4 1.5 11. Temperature differential 9.2.5 12. Temperature drift 9.2.6 3 13. Test for reproducibility 9.2.7 3 of temperature setting Temperature overshoot 14. 9.2.8 1.5 test 15. \*Performance test 9.2.3 14 for thermostats PREPARATION OF TEST REPORT TOTAL TIME

Electricity consumption: 100 units @ Rs.4.00 per unit: Rs.400/-.

Testing charges per man hour are Rs. 75.00. Hence complete testing charges for the product are Rs. 3025.00 (including single piece thermostats).

Note:- The above charges are for testing of one sample. Applicable when thermostats is tested for performance

DG may please approve.

(V.K. Sethi)
TS(QA)

D&H (QA) DDGL ADGT DG

# The revised BIS testing charges for IS 3119:1978 effective from 23-08-2016

### LABORATORY POLICY AND PLANNING DEPTT

Our Ref : LPPD/54:1 08-07-2016

Testing charges for IS 3119:1978 HOT AIR STERILIZERS

s No.	TESTS	CLAUSE REF.	MAN-HOURS
1.	Protection against electric shock	6.1	0.5
2.	Temperature limit	6.2	1.5
3.	Electric insulation	6.3	1.5
4.	Stability	6.4	0.5
5.	Mechanical Strength	6.5	0.5
ō.	Supply connection and terminals (visual examination)	6.6 & 6.7	0.5
7.	Earthing	6.8	0.5
3.	Screws and connections	6.9	0.5
9.	Resistance to rusting	6.10	1
0.	Heating up time	9.2.3	1
1.	Temperature variation	9.2.5	1
2.	Temperature differential	9.2.6	4
3.	Temperature drift	9.2.7	3
4.	Test for time of temperature recovery	9.2.8	1
5.	Test for reproducibility of temperature setting	9.2.9	3
6.	Temperature overshoot test	9.2.10	1
5.	*Performance test for thermostats	9.2.4	13.5
	PREPARATION OF TEST REPORT		1.5
		TOTAL TIME	36

Testing charges per man hour are Rs. 300.00.

Hence complete testing charges for the product are Rs.11700.00 (including single piece thermostat).

\* Applicable when thermostats is tested for performance.

Note- The above charges are for testing of one sample.

Testing charges for all tests excluding Performance test for Thermostat = 22.5 h + 60 units of electricity = 22.5 x 300 + 60 x 9 = Rs.6750 + 540 = Rs.7290.00

Testing charges for Performance test for Thermostat = 13.5 h + 40 units of electricity = <math>13.5 x 300 + 40 x 9 = Rs. 4050 + 360 = Rs. 4410.00.

DDGL may kindly approve.

(Anurita) Sc.C, LPPD

Head, LPPD

DDG (Labs)

# Please Refer to Revised Testing Charges mentioned above

# BIS CENTRAL LABORATORY, SAHIBABAD [ Q.A.DEPARTMENT ]

OUR REF : CL/QA/14:0 2001 06 06

Testing charges for IS 3119:1978 HOT AIR STERILIZERS

S NO.	TESTS	CLAUSE REF.	MAN-HOURS	
1.	Protection against electric shock	6.1	0.5	
2.	Temperature limit	6.2	1.5	
3.	Electric insulation	6.3	1.5	
١.	Stability	6.4	0.5	
5.	Mechanical Strength	6.5	0.5	
6.	Supply connection and terminals (visual examination)	6.6 & 6.7	0.5	
7.	Earthing	6.8	0.5	
3.	Screws and connections	6.9	0.5	
٠.	Resistance to rusting	6.10	1	
0.	Heating up time	9.2.3	1	
1.	Temperature variation	9.2.5	1	
2.	Temperature differential	9.2.6	4	
3.	Temperature drift	9.2.7	3	
4.	Test for time of temperature recovery	9.2.8	1	
5.	Test for reproducibility of temperature setting	9.2.9	3	
6.	Temperature overshoot test	9.2.10	1	
5.	*Performance test for thermostats	9.2.4	13.5	
	PREPARATION OF TEST REPORT		1.5	
		- TOTAL TIME	 36	

Electricity consumption: 100 units @ Rs.4 per unit: Rs.400/-.

-----

Testing charges per man hour are Rs. 75.00.

Hence complete testing charges for the product are Rs.3100.00 (including single piece thermostat).

\* Applicable when thermostats is tested for performance.

Note- The above charges are for testing of one sample.

DG may please approve.

(V.K. Sethi)
TS(QA)

D&H (QA) DDGL ADGT DG

# BIS CENTRAL LABORATORY

(Q.A. Department)

Our Ref : CL/QA/79 4 Feb 2011

#### TESTING CHARGES FOR MENTHOL AS PER IS 3134:1992

Sl.No.	Characteristics	Clause No.	Man- hours	Electric power consum	ned	Cost of consumables including reference material wherever applicable	Total charges for each test
			@ 75/-	Kwh	Cost @ 9/-		
	A. TEST PARAMETERS		13/-		w 3/-		
1.	Description	4.1	0.5	-	-	-	37.50
2.	Olfactory Test	4.1	1	-	-	200.00	275.00
3.	Identification	4.2	1	-	-	100.00	175.00
4.	Freedom from Thymol & Other Phenols	4.3	0.5	-	_	50.00	87.50
5.	Solubility	4.4.	1	-	-	100.00	175.00
6.	Colour & Appearance	4.5 & i) of table 1	0.5	-	-	-	37.50
7.	Melting Range	4.5 & ii) of table 1	1	2kwh	18	-	93.00
8.	Optical Rotation	4.5 & iii) of table 1	2	1kwh	9	200.00	359.00
9.	Non Volatile Matter	4.5 & iv) of table 1	2	6kwh	54	-	204.00
10.	Menthol content	4.5 & v) of table 1	5	5kwh	45	500.00	920.00
	PREPARATION OF TEST REPORT		1	-	-	7.	5.00
	TOTAL		15.5	14	126	1150.00	2438.50

Testing charges per man-hour are Rs.75.00. Hence testing charges for the product are:

Total Rs.15.5x75 + 14x9 + 1150 = Rs.2438.50 (Rounded = Rs.2439.00)

The proposal is made on the basis of information received from testing lab.

(K.S. Arya) LO-B (QA)

OIC (QA) Head-CL H (CQAPD) Sc.G (Labs)

#### BIS CENTRAL LABORATORY SAHIBABAD

( Q. A. DEPARTMENT)

OUR REF. : LAB/14:0 1987 08 10

#### TESTING CHARGES FOR IS 3145:1986 MUSK XYLOL

S.NO.	TESTS	CLAUSE REF.	MAN-HOURS
1.	Description and colour	3.1 & i) of table1	1 <sub>2</sub>
	Solubility	3.2	1½
	Olfactory test	3.3	1
	Melting range  Alkali stability	3.4 & ii) of table -do- iii) "	1 1
	Musk Xylol	-do- iv) "	3
Ŭ <b>.</b>	PREPARATION OF TEST REPORT	,	12
		TOTAL TIME	9

Testing charges per man-hour are Rs. 75.00.

Hence complete testing charges for the product are :Rs. 675.00

APPROVED BY THE COMPETENT AUTHORITY.

# BIS CENTRAL LABORATORY SAHIBABAD ( Q. A. DEPARTMENT)

OUR REF. : LAB/14:0 1994 05 13

# TESTING CHARGES FOR IS 3148:1991 SLIDE FASTENERS (GENERAL PURPOSE)

		OKFOSE)	
S.NO.		CLAUSE REF.	MAN-HOURS
	Marking	11	1/2
2.	Material	6	12
3.	Dimensions	7	1
4.	Finish	8	3
5.	Performance Requirements	10	
i	<ul><li>i) Length measurement</li><li>i) Colour fastness</li><li>i) Resistance of chain to lateral Load</li></ul>	10.1 10.2 & 10.3 10.4	10 12 (T/Facility not
i	v) Reciprocating movement of slider	10.5	available at CL) 3
	v) Security of attachment of top & bottom steps	10.6	1 (T/facility not available at CL)
V	i) Resistance of retainer lateral load & security of attachment of retain to longitudinal load for open-end fastener. (applicable for open-en- fasteners)	1 (T/facility not available at CL)	
vi	<ul><li>i) Security of attachment of puller</li></ul>	10.9	½ (T/facility not available at CL)
vii	i) Slider lock holding strength	10.10	(T/facility not available at CL)
	PREPARATION OF TEST REPORT	7	1-2
		TOTAL TIME	23

Testing charges per man-hour are Rs. 75.00. Hence complete testing charges for the product are :Rs. 1725.00

APPROVED BY THE COMPETENT AUTHORITY.

# BIS CENTRAL LABORATORY (Q.A. Department)

Our Ref:CL/QA/79 31 Aug 2005

#### TESTING CHARGES FOR ENAMELWARE FOR HOME USE AS PER IS 3149:1994

Testing charges per man-hour are Rs.75.00 + Rs.4.00 per unit of electricity charges.

Total Rs. 75x16+4x40 = Rs.1360.00

The proposal is made on the basis of information received from testing lab.

DDGL may kindly approve.

(K.S. Arya) STA (QA)

D&H(QA) DDGL

# The BIS testing charges for IS 3183:2007 effective from 12-02-2018 BUREAU OF INDIAN STANDARDS

**CENTRAL LABORATORY** (Quality Assurance Department)

**Ref: CL/QA/Testing Charges/3183** 

29.11.2017

Based on the inputs received from testing section, the testing charges as per IS/ISO 3183:2007 (Amnd-nil) PETROLEUM AND NATURAL GAS INDUSTRIES - STEEL PIPE FOR PIPELINE

**TRANSPORTATION SYSTEMS** is as below:

S. No.	Requirement/Characteristics	IS/Clause	Man- hours	Power (kWh)	Consumables	Remarks
5.	Chemical Composition	Cl. 9.2 & Table-4 & 5	*	-	-	-
	a. Carbon		2	6	50.00	-
	b. Sulphur		2	6	50.00	-
	c. Phosphorus		3	6	50.00	-
	d. Manganese		3	6	50.00	-
	e. Silicon		3	6	50.00	-
	f. Vanadium		3	6	50.00	-
	g. Niobium		3	6	50.00	-
	h. Titanium		3	6	50.00	-
	i. Carbon equivalent		0.5	-	-	-
6.	Tensile Test		-	-	-	-
	a. Pipe Body	Cl. 9.3	4	10	-	-
	b. Weld Seam	Cl. 9.3	3	10	-	-
7.	Hydrostatic Test	Cl. 9.4	**	-	-	_
8.	Bend Test	Cl. 9.5	**	-	-	-
9.	Flattening Test	Cl. 9.6	2	10	-	-
10.	Guided Bend Test	Cl. 9.7	4	10	-	-
11.	CVN Impact Test (for PSL 2 Pipe)	Cl. 9.8	2	-	-	-
12.	DWT Test (for PSL 2 Pipe)	Cl. 9.9	**	-	-	-
13.	Surface Conditions	Cl. 9.10	0.5	_	-	-
14.	Dimensions, Mass and Tolerances	Cl. 9.11	2	-	-	-
15.	Finish of Pipe Ends	Cl. 9.12	1	-	-	-
16.	Radial offset of Strip/Plate edges	Cl. 9.13.1	**	-	-	-
17.	Height of Flash or Weld Bead	Cl. 9.13.2	0.5	-	-	-
18.	Misalignment of weld beads	Cl. 9.13.3	**	-	-	-

Report Preparation	2	-	-	-
Total	43.5	88	400.00	-

<sup>\*</sup>Testing charges for each element other than Table-4 & 5 = Rs. 1004.00.

OIC (QA)

### Head (CL)

### **DDGL**

As decided by Competent Authority, the testing charges for the product are Rs. 14240/- excluding Hydrostatic Test, Bend Test, DWT Test, Radial offset of strips/Plate edges and misalignment of weld beads For elements other than Table-4 & 5: Rs 1004/- per element

(Ankita Tripathi) Sc.B, LPPD

**HLPPD** 

DDG (Labs)

<sup>\*\*</sup>Test facility not available at CL.

Testing charges =  $43.5 \times 300 + 88 \times 9 + 400.00 = \text{Rs. } 14242.00$ .

### The revised BIS testing charges for IS 3196 (Pt-1):2013 effective from 01-09-2017

#### **BIS CENTRAL LABORATORY**

#### Mechanical laboratory

### Proposal for the time estimate for WELDED LOW CARBON STEEL CYLINDERS EXCEEDING 5 LITRE WATER CAPACITY FOR LOW PRESSURE LIQUEFIABLE GASES (CYLINDERS FOR LIQUEFIED PETROLEUM GASES . LPG)

### IS 3196 Part 1:2013

S. no.	IS/ Clause no.	Requirement/ Characteristic	Man hours spent in testing (h)	Man hour cost of testing	Power consumption (kW)	Cost of power	Consumable cost (If significant)	Total cost of test	Remark
1	4	Material (Chemical Test)	0.00	0.00		0	0	0.00	As per relevant ISS
	8	Manufature	2.00	600.00		0	0	600.00	
2	9.2	Valves Pad	0.50	150.00		0	0	150.00	
3	9.3.1	Valves protection	0.50	150.00		0	0	150.00	
4	9.3.2	Valves protection	1.00	300.00		0	0	300.00	
5	10.1	Handle	1.00	300.00		0	0	300.00	
6	10.2	Foot ring	1.00	300.00		0	0	300.00	
7	10.3	Bung	1.00	300.00		0	0	300.00	
8	13	Radiographic examination	0.00	0.00		0	0	0.00	Test facility not available
9	14	Water capacity	1.00	300.00		0	0	300.00	
10	15	Hydrostatic test	1.00	300.00	5	45	0	345.00	
11	16	Pneumatic test	1.00	300.00	3	27	0	327.00	
12	17.1	Fatigue test	8.00	2400.00	40	360	0	2760.00	
13	17.2	Bursting test	2.00	600.00	10	90	0	690.00	
14	18.1.2	Tensile (L pc) Parent metal	4.00	1200.00	20	180	0	1380.00	
15		Tensile (C pc) Parent metal	4.00	1200.00	20	180	0	1380.00	
16		Tensile (B pc) Parent metal	4.00	1200.00	20	180	0	1380.00	applicable to 3pc cylinder
17		Tensile strength (L pc) Weld joint	4.00	1200.00	20	180	0	1380.00	applicable to 3pc cylinder
18		Tensile strength (C pc) Weld joint	4.00	1200.00	20	180	0	1380.00	. ,
19	18.1.3	Bend test (L pc) root+face	2.00	600.00		0	0	600.00	applicable to 3pc cylinder
20		Bend test (C pc)root+face	2.00	600.00		0	0	600.00	
21	18.1.4	Macro examination (L pc)	2.00	600.00		0	0	600.00	applicable to 3pc cylinder
22		Macro examination (C pc)	2.00	600.00		0	0	600.00	-   /
23		Macro examination (Neck)	2.00	600.00		0	0	600.00	

24	18.1.5	Minimum thickness	1.00	300.00		0	0	300.00	
25	19	Additional test	0.00	0.00			0	0.00	Test facility
						0			not available
26	23	Coating	2.00	600.00		0	0	600.00	
27		Report preparation	1.00	300.00		0	0	300.00	
			54.00	16200.00	158.00	1422.00	0.00	17622.00	
Total	man hour		54.00						
Total	electricity of	consumption kW	158.00						
Total	cost of Pow	ver	1422.00						
Total	cost of con	sumable	0						
Testir	ng charges o	of product (3 Pc cylinder)	17622.00						
Testir	ng charges o	of product (2 Pc cylinder)	13662.00						

OIC Mech S.K.Singh

OIC QA

As decided by CA, the testing charges are **Rs. 14900/-** for 3 Pc. Cylinder & **Rs. 10900/-** for 2 Pc. Cylinder. (Excluding Radiographic and Fatigue Test) **Rs. 2760 /-** for Fatigue Test.

And Material testing charges as per relevant referred ISs to be levied additionally

(Ankita Tripathi) Sc.B, LPPD

Head, LPPD DDGL

BIS CENTRAL LABORATORY SAHIBABAD

( Q. A. DEPARTMENT)

OUR REF. : LAB/14:0

1993 11 23

TESTING CHARGES FOR IS 3196(pt.1):1992 WELDED LOW CARBON STEEL CYLINDER FOR LOW PRESSURE LIQUEFIABLE GASES EXCEEDING 5 LT. WATER CAPACITY

S.NO.	TESTS	CLAUSE REF.	MAN-HOURS
	Marking	19	1
2.	Material	4.0	(As per relevant ISS)
3.	Manufacture	8	
	<ul><li>a) Finished thickness</li><li>b) Circularity</li><li>c) Surface defect</li><li>d) Profile Regularity</li><li>e) Offset at the joint</li><li>f) Straightness</li></ul>	8.5.1 8.5.2 8.5.3	2
4.	Valve Protection	9.2	1
5.	Foot ring	10.2	1⁄2
6.	Bung	10.3	1-2
7.	Radiographic examination	13	1
8.	Water capacity	14	1-2
9.	Hydrostatic test	15	1
10.	Pneumatic leakage test	16	1/2
11.	a) Hydrostatic stretch tes	t 17.1	1 (Testing facility r available at CL)
	b) Burst test	17.2	1
S.NO.	TESTS	CLAUSE REF.	MAN-HOURS

a) 2 Piece cylinder	20
b) 3 piece cylinder	22
PREPARATION OF TEST REPORT	1

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Testing charges per man-hour are Rs. 75.00.

Hence complete testing charges for the product are as follows excluding the testing charges the relevant ISS referred to:

- i) For 2 piece cylinder :Rs. 2325.00
- ii) For 3 piece cylinder ;Rs. 2475.00

APPROVED BY THE COMPETENT AUTHORITY.

### The revised BIS testing charges for IS 3196 (Pt-2):2006 effective from 24-03-2017

### BIS CENTRAL LABORATORY (CHEMICAL LABORATORY)

TESTING CHARGES FOR IS- 3196(PART-2):2006,Amend-2

OIC(Chem)

Welded low carbon steel cylinders exceeding 5 liter water capacity for low pressure liquefiable gases

S.No	Characteristics	Clause No	Man-hours	Electricity Power consumed (Kwh)	Cost of consumables (Rs)	
1. Materia	al 4	As	per relevant ISs	(KWH)	(113)	
Testing	Charges for the	e Material as p	er Cl. 4 shall be le	evied as per the releva	nt ISs referred.	
CA may	y kindly approve	2.			Parveen Kumar (Technical Assistant)	
Sc- B (0	Chem)					

#### **BIS CENTRAL LABORATORY**

### Mechanical laboratory

Proposal for the time estimate for WELDED LOW CARBON STEEL CYLINDERS EXCEEDING 5 LITRE WATER

CAPACITY FOR LOW PRESSURE LIQUEFIABLE GASES (CYLINDERS FOR LIQUEFIABLE NON-TOXIC GASES OTHER

THAN LPG)

### IS 3196 Part 2:2006

S.	IS/	Requirement/	Man	Man	Power	Cost of	Consumabl	Total	Remark
no	Claus	Characteristic	hours	hour	consumptio	power	e cost (If	cost of	
•	e no.		spent	cost of	n (kW)		significant)	test	
			in	testing					
			testing						
			(h)						

1	4	Material (Chemical Test)	0.00	0.00		0	0.00	As per relevant ISS
2	9.1	Valves Pad	0.50	150.00		0	150.00	155
3	9.3	Valves protection	2.00	600.00		0	600.00	
4	10.1	Fitting other than valves (HANDLE)	1.00	300.00		0	300.00	
5	10.2	Foot ring	1.00	300.00		0	300.00	
6	10.3	Bung	1.00	300.00		0	300.00	
7	13	Radiographic examination	0.00	0.00		0	0.00	Test facility not available
8	14	Water capacity	1.00	300.00		0	300.00	avanable
9	15	Hydrostatic test	1.00	300.00	5	45	345.00	
10	16	Pneumatic test	1.00	300.00	3	27	327.00	
11	17.1	Hydrostatic stretch test	1.00	300.00	5	45	345.00	Test facility available upto 50
12	17.2	Fatigue test	0.00	0.00	0	0	0.00	It WC Test facility not available
13	17.3	Bursting test	2.00	600.00	10	90	690.00	avanabre
14	18.1. 2	Tensile (L pc) Parent metal	4.00	1200.00	20	180	1380.00	
15	-	Tensile (C pc) Parent metal	4.00	1200.00	20	180	1380.00	
16		Tensile (B pc) Parent metal	4.00	1200.00	20	180	1380.00	applicabl e to 3pc cylinder
17		Tensile strength (L pc)	4.00	1200.00	20	180	1380.00	applicabl e to 3pc

		Weld joint						cylinder
18		Tensile strength (C pc) Weld joint	4.00	1200.00	20	180	1380.00	
19	18.1. 3	Bend test (L pc) root+face	2.00	600.00		0	600.00	applicabl e to 3pc cylinder
20		Bend test (C pc)root+face	2.00	600.00		0	600.00	·
21	18.1. 4	Macro examination (L pc)	1.00	300.00		0	300.00	applicabl e to 3pc cylinder
22		Macro examination (C pc)	1.00	300.00		0	300.00	•
23		Macro examination (Neck)	1.00	300.00		0	300.00	
24	18.1. 5	Minimum thickness	1.00	300.00		0	300.00	
25		Additional test	0.00	0.00	0	0	0.00	
26		Report preparation	1.00	300.00			300.00	Test facility not available
			40.50	12150.0 0	123.00	1107.0 0	13257.0 0.00 0	
			40.50	U	123.00	U	0.00	

Total man hour Total electricity consumption	40.50
kW	123.00
	1107.0
Total cost of Power	0
Total cost of consumable	0
	13257.00,
Testing charges of product (3	Rounded off to
Pc cylinder)	Rs.13300/-
Testing charges of product (2	9597.00, Rounded off to
Pc cylinder)	Rs.9600/-

OIC Mech S.K.Singh

OIC QA Head, CL

As decided by CA, testing charges are:
Rs. 13300/- for 3 Pc. Cylinder,Rs. 9600/- for 2 Pc. Cylinder.
(Excluding Radiographic and Fatigue Test )
Material testing charges as per relevant referred ISs to be levied additionally

Kshitij Bathla) Sc.B, LPPD

Head, LPPD DDGL

TESTING CHARGES FOR IS 3196(pt.2):1992 WELDED LOW CARBON STEEL CYLINDER FOR LOW PRESSURE LIQUEFIABLE GASES EXCEEDING 5 LT. WATER CAPACITY

S.NO.	TESTS		
	Marking	19	1
2.	Material	4.0	(As per relevant ISS
3.	c) Surface defect	8.5.1 8.5.2 8.5.3	2
4.	Valve Protection	9.2	1
5.	Foot ring	10.2	12
6.	Bung	10.3	1,2
7.	Radiographic examination	13	1
8.	Water capacity	14	1-2
9.	Hydrostatic test	15	1
10.	Pneumatic leakage test	16	1
11.	a) Hydrostatic stretch tes	t 17.1	
	b) Burst test	17.2	2
12.	Acceptance test	18	
	a) 2 Piece cylinder		20
	b) 3 piece cylinder		22
	PREPARATION OF TEST REPORT		1

\_\_\_\_\_\_

Testing charges per man-hour are Rs. 75.00.

Hence complete testing charges for the product are as follows excluding the testing charges the relevant ISS refereed to:

- i) For 2 piece cylinder :Rs. 2475.00
- ii) For 3 piece cylinder ;Rs. 2625.00 APPROVED BY THE COMPETENT AUTHORITY.

### The revised BIS testing charges for IS 3196(PART-4):2001effective from 24-03-2017

### BIS CENTRAL LABORATORY (CHEMICAL LABORATORY)

TESTING CHARGES FOR IS- 3196(PART-4):2001, Amend-2

Welded low carbon steel cylinders exceeding 5 liter water capacity for low pressure liquefiable gases, Part: 4 Cylinders for toxic and corrosive gases------

S.No Characteristics Clause No Man-hours Electricity Cost of Power consumed Consumables (Kwh) (Rs)

1. Material 4 As per relevant ISs

Testing Charges for the Material as per Cl. 4 shall be levied as per the relevant ISs referred.

CA may kindly approve.

Parveen Kumar

(Technical Assistant)

Sc- B (Chem)

OIC(Chem)

# BIS CENTRAL LABORATORY Mechanical laboratory

# Proposal for the time estimate for WELDED LOW CARBON STEEL CYLINDERS EXCEEDING 5 LITRE WATER CAPACITY FOR LOW PRESSURE LIQUEFIABLE GASES (CYLINDERS FOR TOXIC AND CORROSIVE GASES)

#### IS 3196 Part 4:2001

S. no	IS/ Claus e no.	Requirement/ Characteristic	Man hours spent in testing (h)	Man hour cost of testing	Power consumptio n (kW)	Cost of power	Consumabl e cost (If significant)	Total cost of test	Rem ark
1	4	Material (Chemical Test)	0.00	0.00		0		0.00	As per relev ant ISS
2	9.1	Valves Pad	0.50	150.00		0		150.00	
3	9.3.1	Valves protection	0.50	150.00		0		150.00	
4	9.3.2	Valves protection	1.00	300.00		0		300.00	
5	10.1	Fitting other than valves	1.00	300.00		0		300.00	
6	10.2	Foot ring	1.00	300.00		0		300.00	
7	10.3	Bung	1.00	300.00		0		300.00	
8	13	Radiographic	0.00	0.00		0		0.00	Test

		examination						facilit y not avail able
9	14	Water capacity	1.00	300.00		0	300.00	abic
10	15	Hydrostatic test	1.00	300.00	5	45	345.00	
11	16	Pneumatic test	1.00	300.00	3	27	327.00	
12	17.1	Hydrostatic stretch test	1.00	300.00	5	45	345.00	Test facilit y avail able upto 50 lt WC
13	17.2	Bursting test	2.00	600.00	10	90	690.00	
14	18.1. 2	Tensile (L pc) Parent metal	4.00	1200.00	20	180	1380.0 0	
15	2	Tensile (C pc) Parent metal	4.00	1200.00	20	180	1380.0 0	
16		Tensile (B pc) Parent metal	4.00	1200.00	20	180	1380.0 0	appli cable to 3pc cylin der
17		Tensile strength (L pc) Weld joint	4.00	1200.00	20	180	1380.0 0	appli cable to 3pc cylin der
18		Tensile strength (C pc) Weld joint	4.00	1200.00	20	180	1380.0 0	
19	18.1.	Bend test (L pc) root+face	2.00	600.00		0	600.00	appli cable to 3pc cylin der
20		Bend test (C pc)root+face	2.00	600.00		0	600.00	

21	18.1. 4	Macro examination (L pc)	1.00	300.00		0		300.00	appli cable to 3pc cylin der
22		Macro examination (C pc)	1.00	300.00		0		300.00	uci
23		Macro examination (Neck)	1.00	300.00		0		300.00	
24	18.1. 5	Minimum thickness	1.00	300.00		0		300.00	
25	18.1. 6	Nicked bend test (L Pc)	2.00	600.00				600.00	
26	-	Nicked bend test (C Pc)	2.00	600.00				600.00	
27		Report preparation	1.00	300.00				300.00	
				13200.0		1107.0		14307.	
			44.00	0	123.00	0	0.00	00	
	al man h al electr		44.00						
	sumptic	•	123.00						
	-	of Power	1107.00						
		of consumable	0						
		rges of product	14307.0						
	c cylind	-	0	Rounded off	to Rs.4350	.00			
	-	rges of product	10647.0						
	c cylind	•	0	Rounded off	to Rs.1065	0.00			

OIC Mech S.K.Singh

OIC QΑ Head, CL

As decided by CA, testing charges are: Rs.14350/- for 3 Pc. Cylinder, Rs.10650/- for 2 Pc. Cylinder ,(Excluding Radiographic Test) Material testing charges as per relevant referred ISs.

(Kshitij Bathla) Sc.B, LPPD

Head, LPPD DDGL

BIS CENTRAL LABORATORY SAHIBABAD ( Q. A. DEPARTMENT)

OUR REF.: LAB/14:0 1985 08 08

### TESTING CHARGES FOR IS 3205:1984 PRECIPITATED BARIUM CARBONATE TECHNICAL

S.NO.	TESTS	CLAUSE F			JRS
				Grade 1	
1.	Barium (as Ba)	3.2 & i)of	table 1		3
2.	Carbonates (as CO3)	-do- ii)	"	2½	2½
3.	Moisture	-do-iii)	"	1	1
4.	Matter insoluble in HCI	-do- iv)	11	1½	1½
5.	Free Alkali	-do- v)	"	-	1
6.	Water soluble sulphide (as BaH)	-do- vi)	***	1	1
7.	Total sulphur	-do-vii)	"	4	-
8.	(as SO4) Alkali and other metal sulphates (as BaSO4)	-do-viii)	**	1½	1½
9.	Sodium oxide (as Na2)	-do- ix)	"	2½	-
10.	Iron (as Fe203)	-do- x)	"	1½	1½
11.	Tap density	-do- xi)	"	1/2	-
12.	Residue retained on 63 micron IS sieve	-do-xii)	"	1½	-
13.	Reaction efficiency	-do-xiii)	"	-	1
	PREPARATION OF TEST RE	PORT		1/2	1/2
		_	'AL TIME	21	15

Testing charges per man-hour are Rs. 75.00.

Hence complete testing charges for the product are as follows:

Grade 1 1575.00 Grade 2 1125.00

APPROVED BY THE COMPETENT AUTHORITY.

### The revised BIS testing charges for IS 3224:2002 effective from 15-04-2016

### LABORATORY POLICY & PLANNING DEPARTMENT

Our Ref: LPPD/51:1 10/03/2016 TESTING CHARGES FOR VALVE FITTINGS FOR COMPRESSED GAS CYLINDERS EXCLUDING LPG

CYLINDERS AS PER IS 3224:2002

SlNo	o. Characteristics	Clause no.	Man-H	lours Electricity Cost of Power consumables Consumed including kwh reference material where- ever applicable
1.	Classification & type of valve	4.1 & 4.2	1	
2.	Material testing			
	a) tensile test	5.3.1		
	b) Elongation	5.3.1	15	
	c) Impact test	5.3.2		
3.	Protective finish	5.5.	0.5	
4.	Design	6.0	0.5	5HP for 0.5h
5.	Pressure relief device	7	4	
6.	Screw threads on valve stem	8	1	
7.	Dimensions of outlet connection	9	0.5	
8.	Spindle	9.3	2	
9. *	Hydrostatic test	10.1.1.1	2	5HP for 0.5h Test facility not
10. *	Pneumatic test	10.1.1.2	2	5HP for 0.5h available at CL.
11.	Valve impact test	10.1.13	1	
12.	Valving torgue test	10.1.1.4	1	
13.	Cycle test		7	1HP for 6h
14.	Stress corrosion test	10.1.1.6	1	
	PREPARATION OF TEST REPORT		0.5	
	TOTAL	TIME	39h	10 units ( Total Electricity consumed)

Testing charges per man-hour are Rs.300.00 + Rs.9.00 per unit of electricity charges.

Total Rs. 39x300+9x10=Rs.11790.00

DDGL may kindly approve.

(Anurita)

Sc C, LPPD

#### Head(LPPD)

DDG (labs)

### BIS CENTRAL LABORATORY (Q.A. Department)

Our Ref:CL/QA/79 20 Sept 2004

### TESTING CHARGES FOR VALVE FITTINGS FOR COMPRESSED GAS CYLINDERS EXCLUDING LPG CYLINDERS AS PER IS 3224:2002

Sl No.	Characteristics	Clause no.	Man- Hours	Electricity power Consumed kwh	Cost of consumable including reference material wherever applicable
1.	Classification & type	4.1 & 4.2	1		
	of valve				
2.	Material testing				
	a) tensile test	5.3.1			
	b) Elongation	5.3.1	15		
	c) Impact test	5.3.2			
3.	Protective finish	5.5.	0.5		
4.	Design	6.0	0.5	5HP	for 0.5h
5.	Pressure relief device	7	4		
6.	Screw threads on valve stem	8	1		
7.	Dimensions of outlet connection	9	1		
8.	Spindle	9.3	2		
9. *	Hydrostatic test	10.1.1.1 2		5HP for 0.5h	Test facility not
10. *	Pneumatic test	10.1.1.2 2		5HP for 0.5h	available at CL.
11.	Valve impact test	10.1.13 1			
12.	Valving torgue test	10.1.1.4 1			
13.	Cycle test		7	1HP for 6h	
14.	Stress corrosion test	10.1.1.6 1			
	PREPARATION OF TEST RI	EPORT			
	TOTAL	TIME 39h	10 unit	s	

Testing charges per man-hour are Rs.75.00 + Rs.4.00 per unit of electricity charges.

Total Rs. 39x75+4x10=Rs.2965.00

The proposal is made on the basis of information received from testing lab.

DDGL may kindly approve.

(B..M. Gupta) TS(QA)

### D&H(QA)/DDGL

### BIS CENTRAL LABORATORY SAHIBABAD ( Q. A. DEPARTMENT)

OUR REF. : LAB/14:0 1987 08 10

#### TESTING CHARGES FOR IS 3228:1986 MUSK KETONE

S.NO.	TESTS	CLAUSE REF.	MAN-HOURS
1.	Description	3.1.1	1/2
2.	Olfactory test	3.1.2	1
3.	Solubility	3.2	1½
4.	Odour	3.3 & i) of table 1	1½
5.	Melting range,øC	3.4 ⅈ) "	1/2
6.	Alkali stability	3.4 & iii) "	1
7.	Musk Ketone	" iv) "	3
	PREPARATION OF TEST REPORT		1/2
		TOTAL TIME	10

Testing charges per man-hour are Rs. 75.00.

Hence complete testing charges for the product are :Rs.750.00

APPROVED BY THE COMPETENT AUTHORITY.

### The revised BIS testing charges for IS 3236:1992 effective from 22-08-2017

BIS CENTRAL LABORATORY SAHIBABAD (Q. A. DEPARTMENT)

OUR REF.: LAB/14:0

2017 05 22

TESTING CHARGES FOR IS 3236:1992 (Amnd-nil) HYPODERMIC SYRINGES FOR

GENERAL USE (FIRST REVISION)

S.NO.	TESTS (	CLAUSE	REF.	MAN-HOURS	
1.	Physical observation	ns	2, 4 & 5		2
2.	Capacity		4.2, 4.3. & Table 1	•	2
3.	Dimensions		4.5, 4.6 Table 2 8		1
4.	Nozzle		5.2		1.5
5.	Thermal shock test		5.1 of IS	3235	2
6.	Dry heat test		5.2	"	1.5
7.	Corrosion test		5.3	"	2.5
8.	Leakage test		5.4	"	2
9.	Permanency of marking	ng	5.5	"	2.5
10.	Test for entrapped to	fluid	5.6	"	1
11.	Freedom from striae strain	&	5.7	TT .	1
	PREPARATION OF TEST	REPORT	1		1
			TOTAL 1		20

Testing charges per man-hour are Rs. 300.00.

Hence complete testing charges for the product are :Rs. 6000.00

OIC(Mech)

OIC(QA)

Head (CL)

As decided by CA, the testing charges are Rs.3450/- [Capped at double of the pre-revised testing charges (1725x2 = 3450]

(Ankita Tripathi) Sc. B, LPPD

Head, LPPD

DDGL

BIS CENTRAL LABORATORY SAHIBABAD ( Q. A. DEPARTMENT)

OUR REF. : LAB/14:0 1983 03 03

GENER	ESTING CHARGES FOR IS AL USE( FIRST REVISION)				FOR
S.NO.	TESTS CLAUSE R	EF.			
	Physical observations			2	
2.	Capacity	3.2, 3.3., & Table 1	3.4	2	
3.	Dimensions	3.5, 3.6 & Table 2 &		1	
4.	Nozzle	4.1		1.5	
5.	Thermal shock test	8.3 of IS	3235:1980	2	
6.	Corrosion test	8.4	"	2.5	
7.	Permanency of marking	8.5	"	2.5	
8.	Dry heat test	8.6	"	1.5	
9.	Alkalinity test	8.7	11	3.5	
10.	Leakage test	8.8	"	2	
11.	Test for entrapped fluid	8.9	11	1	
12.	Freedom from striae & strain	8.11	II	1	
	PREPARATION OF TEST REPORT			0.5	
		TOTAL TI		23	

Testing charges per man-hour are Rs. 75.00.

Hence complete testing charges for the product are :Rs. 1725.00 APPROVED BY THE COMPETENT AUTHORITY.

### BIS CENTRAL LABORATORY SAHIBABAD ( Q. A. DEPARTMENT)

OUR REF. : LAB/14:0 1986 08 22

TESTING CHARGES FOR IS 3284:1984 ORGANO MERCURIAL DRY SEED DRESSING FORMULATIONS

S.NO. TESTS CLAUSE REF. MAN-HOURS

1. Description 2.1

		TOTAL TIME	10
	PREPARATION OF TEST REPORT		1-2
4.	Sieving requirement	iii) "	1
3.	Inorganic mercury content	2.3 ⅈ) "	5
2.	Organic mercury content	2.3 & i) of table 1	3

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Testing charges per man-hour are Rs. 75.00.

Hence complete testing charges for the product are :Rs. 750.00

APPROVED BY THE COMPETENT AUTHORITY.

## BIS CENTRAL LABORATORY (Q.A. DEPARTMENT)

Our Ref: Lab/14.0 1997 12 02

### TESTING CHARGES FOR IS 3302:86 BACKING SHEET FOR STENCIL

SL.NO.	CHARACTERISTICS	CLAUSE NO.	MAN-HOU	<b>IRS</b>	
1.	Substance, g/m <sup>2</sup>	3.1 & Table	e 1 (i)	1.5	
2.	Burst index	3.1 & Table	e 1 (ii)	1	
3.	Tensile index	3.1	& Table 1 (iii)		2.5
4.	Cobb test	3.1	& Table 1 (iv)		1
	PREPARATION	OF TEST REPORT			0.5
			TOTAL TIN	ME:	7

Testing charges per man-hour are Rs. 75.00 . Hence complete Testing charges for the product are Rs. 525.00

DDGL may kindly approve.

(V.K.Sethi) TS (QA)

DCL(QA) DDGL

TS (QA)

### The revised BIS testing charges for IS 3309:1992 2001effective from 24-03-2017

# BIS CENTRAL LABORATORY, SAHIBABAD [CHEMICAL DEPARTMENT]

TESTING CHARGES FOR IS 3309:1992 Amendment 4 - Soluble Coffee chicory powder

Testing charges per man-hour=Rs 300

Requirement	Cl. ref. of IS	Time*( Hours)		
Cup Test	Cl.3.2	1	0.5	
i)Moisture	Cl.3.4, Table 1	1	4	
ii) Total Ash	Cl.3.4 Table 1	2	15	25
iii) Caffeine	Cl.3.4 Table 1	Testing	facility not a	available (HPLC)
iv) Solubility in boiling water	Cl.3.4 Table 1	0.25	-	-
v) Solubility in cold water	CL.3.4 Table 1	0.25	_	-
Chicory content	Cl.3.5	Method	of test is un	der investigation
Copper content	Cl.3.7	2.5	1	150
Specific Requirements	Cl.3.6.2			
As per Cl.3.6.2.1 to 3.6.2.3	Cl.3.6.2.1,3.6.2.2,3 .6.2.3,	0.5	-	-
Pesticide residues (Monocrotophos)	Cl.3.6.2.4	Testing	facility not a	available
	Report Preparation	1	-	-
Total		8.5	20.5	175

Power consumption per unit =Rs 9

Total testing charges =Rs 8.5x300+20.5x9+175= Rs 2909.5/-, Rounded off to Rs.2900/-

CA may kindly approve.

Rajendra K.Palsania LO-B

OIC (Chem) Head, CL

As decided by CA, testing charges are Rs.2900/- (Excluding Caffeine, Chicory content and Pesticide Residue).

(Kshitij Bathla) Sc.B, LPPD

Head, LPPD

**DDGL** 

### **BIS CENTRAL LABORATORY**

(Q.A. Department)

Our Ref:CL/QA/79 18 Oct 2005 TESTING CHARGES FOR STEEL SHELVING CABINETS (Adjustable type) AS PER IS 3312:1984.

SlNo.		Characteristics		Clause	e no.	Man-Hours	Electricity Power Consumed kwh	Cost of consumables including reference material
							where- ever applicable	-
<u>A.</u>	TECT	PARAMETER					ever applicable	
1.	Mater					85, 1278, 814, 49 1977, 1365)	972	
2.	Dimer	nsions		3.1	,,,,,,,	1		
3.	Fabric			4				
	i)	Components		4.1		0.5		
	ii)	Slides		4.2		0.5		
	iii)	Back		4.3		0.5		
	iv)	Top & Bottom		4.4		1		
	v)	Shelves	4.5		1			
	vi)	Doors		4.6		1		
	vii)	Pedestal	4.7		0.5			
	viii)	Hinges		4.8		1		
	ix)	Lock		4.9		0.5		
	x)	Lockers	4.10		2			
4.		onal Accessories	6		3			
5.	Loadi		7		2			
6.	Finish			8		10		
7.	Perfor	mance requirement	9		5			
B.		icity power consum					Not considered	
C.		of Consumables/CR						Not considered
D.	PREP	ARATION OF TES	T REPO	ORT		1		
		TOTAL		TIM	E 30.5 h	(rounded 31 h)		

Testing charges for material will be charged extra as per ISS mentioned.

Testing charges per man-hour are Rs.75.00 Hence, the testing charges for the product is:

Total Rs.31x75 = Rs.2325.00 (excluding material testing charges)

The proposal is made on the basis of information received from testing lab.

DDGL may kindly approve.

(K.S. Arya)

STA(QA)

# $\frac{D\&H(QA)}{DDGL}$

The above testing charges is approved by competent authority.

## BIS CENTRAL LABORATORY (Q.A. Department)

Our Ref:CL/QA/79 18 Oct 2005

### TESTING CHARGES FOR STEEL FILING CABINETS FOR GENERAL OFFICE PURPOSES AS PER IS 3313:1983.

SlNo.		Characteristics	Clause	no.	Man-Hours	Electricity Power Consumed kwh	Cost of consumables including reference material	
							rever	
						applicable		
A.	TEST	PARAMETER						
1.	Materials*				er IS 1278, 814 13, 1365)	, 4972		
2.	Dimen	sions & Tolerances	4	2				
3.	Fabrica	ation		5				
	i) ii) iii) iv) v) vi) vii) viii) ix) x)	Slides&Back Top & Bottom Filing drawer Clutch compressor plate Checks Drawer suspension Handles Label holders Lock Locking & Mechanism	5.4 5.7 5.10	5.1 5.2 5.3 0.5 5.5 5.6 0.5 5.8 5.9	0.5 0.5 0.5 0.5 0.5			
4.	Finish			7	10			
5.	Perform of finis	mance requirements	8	5				

#### TESTING CHARGES FOR STEEL FILING CABINETS FOR GENERAL OFFICE PURPOSES AS PER IS 3313:1983.

SlNo.		Characteristics	Clause no.	Man-Hours	Electricity Power Consumed kwh	Cost of consumables including reference material
					where	ever
					applicable	
6.	Tests i) ii)	Drawer suspension Ease of drawer operation	9 9.1 n 9.2 2	6		
B.	Electric	city power consumed			Not considered	
C.	Cost of	Consumables/CRMs				Not considered
D.	PREPA	ARATION OF TEST REP	ORT	1		
		TOTAL T	IME	31.5 h (ro	ounded 32h)	

<sup>\*</sup> Testing charges for material will be charged extra as per ISS mentioned.

Testing charges per man-hour are Rs.75.00 Hence, the testing charges for the product is:

Total Rs.32x75 = Rs.2400.00 (excluding material testing charges)

The proposal is made on the basis of information received from testing lab.

DDGL may kindly approve.

(K.S. Arya) STA(QA)

### D&H(QA)

**DDGL** 

### BIS CENTRAL LABORATORY

(Q.A. Department)

Our Ref:CL/QA/79 18 Oct 2005

#### TESTING CHARGES FOR IS:3314:1984 STEL CLOTHES LOCKERS

SlNo.	Characteristics	Clause	no.	Man-Hours	Electricity Power Consumed kwh	Cost of consumables including reference material
				ANA	wh r applicable	nere-
A.	TEST PARAMETER			CVC	паррисаоте	
1.	Materials*		oer IS 12 1365)	78, 814, 4972,	1079	
2.	Dimensions	4.1	,	1		
3.	Sides	5.1		0.5		
4.	Back	5.2		0.5		
5.	Top & Bottom	5.3		1		
6.	Partitions & Shelves	5.4		1		
7.	Doors	5.5		1		
8.	Pedestal 5.6		1			
9.	Hinges	5.7		0.5		
10.	Handle	5.8		0.5		
11.	Lock	5.9		1		
12.	Finish	8		10		
13.	Performance requirement 9 of finish		5			
B.	Electricity power consumed			]	Not considered	
C.	Cost of Consumables/CRMs					Not considered
D.	PREPARATION OF TEST RE	PORT		1		
	TOTAL TIME	E	-	 24 h		

<sup>\*</sup> Testing charges for material will be charged extra as per ISS mentioned.

Testing charges per man-hour are Rs.75.00 Hence, the testing charges for the product is:

Total Rs.24x75 = Rs.1800.00 (excluding material testing charges)

The proposal is made on the basis of information received from testing lab.

DDGL may kindly approve.

(K.S. Arya) STA(QA)

### D&H(QA)

**DDGL** 

The above testing charges is approved by competent authority

### The revised BIS testing charges for IS 3319:1995 effective from 24-03-2017

# BIS CENTRAL LABORATORY, SAHIBABAD [CHEMICAL DEPARTMENT]

TESTING CHARGES FOR IS 3319:1995, Amnd-1 ,Blades, Surgical, Detachable (BRAD PARKAR TYPE) and Handles

SI.No	. Characteristi	cs Clause no.	Man- Hours		Cost of ned Consumable including reference l wherever
1.	Materia	al			
a)	Blad	le	Cl. 4.1		
	i)	Carbon	2	6	50.00
	ii)	Sulphur	2	6	50.00
	iii)	Phosphorus	3	6	50.00
	iv)	Manganese	3	6	50.00
	v)	Silicon	3	6	50.00
	vi)	Nickel	3	6	50.00
	vii)	Chromium	3	6	50.00
	b) Handle	Cl. 4.2 (as per	r <b>IS</b> 6911:199	2)	
	PREI	PARATION OF TEST	Γ REPORT	1	

Testing charges per man-hour Rs.300.00

Electricity power consumption Rs.9.00 per KWH

Hence complete testing charges for the product are as follows:

- i) For Carbon Steel Blade = 5724, Rounded off to Rs.5750/-
- ii) For Stainless Steel Blade = 6728, Rounded off to Rs.6750/-
- iii) For Handle = 6728, Rounded off to Rs.6750/-

**Remarks**: Testing charges for each of the elements other than Table (Titanium, Niobium, Molybdenum, Copper) will be Rs.1004/-

CA may kindly approve.

Anita Goel

LO-B

### OIC (Chem)

BIS CENTRAL LABORATORY SAHIBABAD ( Q. A. DEPARTMENT)

OUR REF. : LAB/14:0 17 Nov 2016

### TESTING CHARGES FOR IS 3319:1995 BLADES, SURGICAL, DETACHABLE (BRAD PARKAR TYPE) AND HANDLES

S.NO.	TESTS	CLAUSE REF.	MAN-HOURS	
1.	Material	4	as per relevant ISS	_
2.	Shape and Dimensions	5	5	
3.	Workmanship and finish	6	1	
4.	Hardness	7	1½	
5.	Sterility test	8	Testing facility no available at CL	
6.	Visual Examination	9.1	2	
7.	Performance Test	9.2	1	
	PREPARATION OF TEST REPO	RT	12	
		Total Ti	me: 11	_

Testing charges per man-hour are Rs. 300.00.

Blade and Handle material if tested as per refereed ISS shall be charged extra.

Testing Charges for physical testing are Rs.3300.00 excluding sterility test for which testing facilities are not available at CL.

Hare Ram Lo-A

OIC (Mech.) OIC (QA) Head (CL)

As decided by the CA, testing charges are:

Rs.1650/- For physical tests(Excluding Sterility Test)

Rs 2860/- for chemical tests Carbon Steel Blade

Rs. 3360/- for chemical tests Stainless steel blade &

Rs. 3360/- for chemical tests for Handle

(Kshitij Bathla) Sc.B, LPPD

Head, LPPD DDGL

BIS CENTRAL LABORATORY SAHIBABAD

( Q. A. DEPARTMENT)

OUR REF.: LAB/14:0 1991 03 20

TESTING CHARGES FOR IS 3319:1985 BLADES, SURGICAL, DETACHABLE (BRAD PARKAR TYPE) AND HANDLES

			AR TIPE) AND HANDLES
	TESTS CLAUSE		
1.	Material	3	
	a) Blade i) Carbon ii) Silicon iii) Manganese iv) Chromium v) Vanadium	3.	1 2½ 2½ 2½ 2½ 3½
		3.	1 Or as per designation 30 Cr.13 Or 40 Cr. 13 of IS 6911:1972
	b) Handle	3.	2 As per designation 07 Cr.19 Ni 9 of IS 6603:1972
2.	Shape and Dimensions	4	4
3.	Workmanship and finish	5	1
4.	Hardness	6	11-2
5.	Cutting edge examination	7.	1 2
6.	Performance Test	7.	2 1
7.	Sterility test	7.	Testing facility not available at CL
	PREPARATION OF TEST REPOR	RT	1-2

\_\_\_\_\_\_

Testing charges per man-hour are Rs. 75.00.

Testing Charges for Chemical tests for blade material are Rs. 975.00 Blade and Handle material if tested as per above refereed IS Specification shall be charged extra.

Testing Charges for physical testing are Rs.825.00 excluding sterility test for which testing facilities are not available at CL.

APPROVED BY THE COMPETENT AUTHORITY.

# The BIS testing charges for IS 3327:1982 effective from 16-05-2018 BUREAU OF INDIAN STANDARDS

WROL, Mumbai

Our Ref.: WROL/TC/Mechanical/ IS 3327

29 Nov

# Testing Charges for Pedal operated Paddy Threshers as per IS 3327:1982 including Amendment-1

Sr. No.	Tests	Clause Ref.	Man Hours
Α	Mechanical Test		
1.	Constructional Requirements	Cl.5 (Cl5.1,Cl.5.2,	12
		Cl.5.3,Cl.5.4)	
2.	All dimension	Cl.6 (Cl.6.1,Cl.6.2,Cl.6.3	2
3.	Other Requiremnets,	Cl.7 (Cl.7.1,Cl.7.2,Cl.7.3)	4
	Tests (Setting strength of threshing		
4.	teeth,Performance)	Cl.8 (Cl.8.1, Cl.8.2)	3
6.	Workmanship and Finish	Cl.9 (Cl.9.1)	2.5
7.	Marking	Cl.10 (Cl10.1,Cl10.1.2)	1
8.	Preparation of Test Reports		2
В			(As per
			manufactures
	Chemical Test		declaration)
			26.5
			(excluding
	Total Man Hours		chemical test)

Testing Charges per Manhours (@Rs 300/-per Manhour) 2

Total Testing Charges(Excluding Chemical Tests)

26.5 hr

Rs 7950.00 Rs 7950.00

Rs 7950/- excluding Chemical tests.

Harshal G. Borkar T.A, Mechanical

OIC(Mech Lab)

**Head WROL** 

**Head LPPD** 

### <u>DDGL</u>

As decided by Competent Authority, the testing charges for the product are Rs. 7950/- excluding chemical tests.

(Ankita Tripathi) Sc.B, LPPD

**HLPPD** 

DDG (Labs)

### The revised BIS testing charges for IS 3383:1982 effective from 15-05-2016

### LABORATORY POLICY & PLANNING DEPARTMENT

Our Ref :LPPD/51:1 10/03/2016

	NG CHARGES FOR IS 3383:19				POWDER
	TESTS	CLAUSI	E REF.		MAN-HOURS
1.	Tabular Requirements				
i)	Sulphur content	i)	of Tabl	le 1	4
	Material passing through , after accelerated ge	ii)	11		1
	Suspensibility, after erated storage	iii)	"		6
iv)	Wettability	iv)	"		0.5
v)	Arsenic	v)	"		2
	PREPARATION OF TEST REPORT				0.5
		TOTA	AL TIME		14

Testing charges per man-hour are Rs. 300.00. Hence complete testing charges for the product are:Rs. 4200.00

DDGL may kindly approve.

(P.Rajesh)

Sc E, LPPD

### Head(LPPD)

**DDGL** 

BIS CENTRAL LABORATORY SAHIBABAD ( Q. A. DEPARTMENT)

OUR REF. : LAB/14:0 2002 01 14

### TESTING CHARGES FOR IS 3383:1982 WETTABLE SULPHUR POWDER

s.NO.	TESTS	CLAUSE	REF.	MAN-HOURS
1.	Tabular Requirements	2.2,	Table 1	
i)	Sulphur content	i)	of Table 1	4
ii)	Material passing through sieve, after accelerated storage	ii)	TI .	1
iii)	Suspensibility, after accelerated storage	iii)	"	6
iv)	Wettability	iv)	"	0.5
v)	Arsenic	V)	"	2
	PREPARATION OF TEST REPORT			0.5
		TOTA	 L TIME 	14

Testing charges per man-hour are Rs. 75.00. Hence complete testing charges for the product are :Rs. 1050.00

DG may please approve.

(V.K. Sethi) TS (QA)

D&H (QA) DDGL ADGT DG

### The revised BIS testing charges for IS 3390:1988 effective from 15-04-2016

### LABORATORY POLICY & PLANNING DEPARTMENT

Our Ref: LPPD/51:1

10/03/2016

#### TESTING CHARGES FOR IS 3390:1988 SPHYGMOMANOMETER MERCURIAL

S.1	NO.	TESTS			
1.		Types, fastening	3	2	
		& scale range			
2.		Material	4		
	a)	Metal Parts			
		(Corrosion resistance	4.1	2	
		test)			
	b)	Rubber parts	4.2	5	
		(Tensile strength and			
		elongation before and			
		after ageing and ageing			
		of rubber parts )			
	c)	Glass parts(Boil Test)	4.3	2	
	d)	Plastics (Boil Test)	4.4	2	
		(if applicable)			
	e)	Fabric (Breaking load,	4.5	3	
		if supplied separately)			
3.		mponent part	4.8		
		Cuff	4.8.2.1	1/2	
		Cubbing	4.8.4	1	
		nflating bag	4.8.3		
		nflating bulb	4.8.5	2	
		Control Valve	4.8.6		
		Pressure measuring	4.9		
		evice			
		Housing	4.10		
4		curacy	4.12	1½	
		libration	7.1	11/2	
6.		akage test (Assembled	7.2 & 7.3	$1\frac{1}{2}$	
		ygmomanometer and its			
		trol valve)			
7.		akage Test	7.3	1	
	(Inf	lating bag)			
	PRI	EPARATION OF TEST REPORT		1/2	
		TOTAL TIME		26	

Testing charges per man-hour are Rs. 300.00.

Hence complete testing charges for the product are :Rs. 7800.00

DDGL may kindly approve.

(Anurita)

# $\frac{Head(LPPD)}{DDGL}$

### Please Refer to Revised Testing Charges mentioned above

# BIS CENTRAL LABORATORY SAHIBABAD ( Q. A. DEPARTMENT)

OUR REF. : LAB/14:0 1990 09 13

		CHARGES FOR IS 33			
	Т		CLAUSE 1	REF.	MAN-HOURS
		fastening	3		2
2.	Materia a) Meta	l l Parts	4		
	(Cor test	rosion resistance	4.1		2
	(Ten elon afte	er parts sile strength and gation before and r ageing and agei ubber parts )	4.2 ing		5
		s parts(Boil Test)	4.3		2
		tics (Boil Test) applicable)	4.4		2
	e) Fabr	ic (Breaking load, upplied separatel)			3
3.	Compone	nt part	4.8		
	a) Cuff		4.8.2	.1	1/2
	b) Tubb	ing	4.8.4		1
	c) Infl	ating bag	4.8.3	3	
	d) Infl	ating bulb	4.8.5	3	2
	e) Cont	rol Valve	4.8.6		2
	f) Pres devi	sure measuring ce	4.9	3 3	
4	g) Hous Accurac		4.10 4.12	3	1½
5.	Calibra	tion	7.1		1½
6.		test (Assembled manometer and its valve)	7.2 &	7.3	11/2
7.	Leakage (Inflat	Test ing bag)	7.3		1

PREPARATION	OF	TEST	REPORT	

1/2

TOTAL TIME	26

Testing charges per man-hour are Rs. 75.00.

Hence complete testing charges for the product are :Rs. 1950.00

APPROVED BY THE COMPETENT AUTHORITY.

Our Ref:CL/QA/79 7 June 2006

### TESTING CHARGES FOR ZINC OXIDE FOR RUBBER INDUSTRY AS PER IS 3399:1993

SlNo.	Characteristics	Clause no.	Man-Hours	kwh whe ever	Cost of consumables d including reference material ere-
A.	TEST PARAMETERS			аррп	Cabic
1.	Colour	4, Table 1	0.5		
2.	ZnO %	do	4	4	75.00
3.	Matter insoluble in HCL %	do	1.5	6	25.00
4.	Moisture %	do	1	4	
5.	Sieve Residue				
	a) 45 micron IS sieve	do	2		
	b) 75 micron IS sieve	do	2		
6.	Relative density at 27/27 deg.C	do	4		
7.	Nitrogen surface area m <sup>2</sup> /g *	do -			
8.	Lead (Pb) %	do	3	6	50.00
9.	Copper (Cu) %	do	3	4	50.00
10.	Manganese (Mn) %	do	4	6	75.00
B.	Electricity power consumed			30 kwh	
C.	Cost of Consumables/CRMs				275/-
D.	PREPARATION OF TEST REPOR	Т	1		
	TOTAL	TIME	26h		

<sup>\*</sup> Testing facilities are not available for the tests mentioned.

Testing charges per man-hour are Rs.75.00. Hence complete testing charges for the products is:

Total Rs.75x26+30x4+225=Rs.2345.00

The proposal is made on the basis of information received from testing lab.

DDGL may kindly approve.

(K.S. Arya) STA(QA)

### The revised BIS testing charges for IS 3419:1989 effective from 23-08-2016

### LABORATORY POLICY AND PLANNING DEPTT

Our Ref : LPPD/54:1 10-03-2016

### TESTING CHARGES FOR IS: 3419:1989 FITTINGS FOR RIGID NON-METALLIC CONDUITS

SL.NO.	CHARACTERISTICS	CLAUSE NO.	MAN-HOURS		
1.	Preparation of test samples				2
2.	Visual examination		8		2
3.	Checking of dimensions	9	O	4	2
4.	Resistance to heat	,	10	•	3
5.	Resistance to burning		11		2
6.	Moisture absorption test	12		3	_
7.	Resistance to chemical action		13		3
8.	Copper test		14		2
9.	Resistance to oil	15		4	
10.	Resistance to impact		16		3
11.	Electrical characteristics	17.2		3	
12.	Insulation resistance		17.3		3
	PREPARATION OF TEST R	EPORT		2	
		TOTAL TIME			36

Testing charges per man-hour are Rs.300.00. Hence complete testing charges for the product are Rs.10800.00

DDGL may kindly approve.

(Anurita) Sc.C, LPPD

Head, LPPD

DDG (Labs)

### Please Refer to Revised Testing Charges mentioned above

# BIS CENTRAL LABORATORY (Q.A. Department)

Our Ref:CL/QA/14:0 2002-12-12

#### TESTING CHARGES FOR IS: 3419:1988 FITTINGS FOR RIGID NON-METALLIC CONDUITS

CHARACTERISTICS	CLAUSE NO.	MAN-HOURS		
Preparation of test samples				2
Visual examination		8		2
Checking of dimensions	9		4	
Resistance to heat		10		3
Resistance to burning		11		2
Moisture absorption test	12		3	
Resistance to chemical action		13		3
Copper test		14		2
Resistance to oil	15		4	
Resistance to impact		16		3
Electrical characteristics	17.2		3	
Insulation resistance		17.3		3
PREPARATION OF TEST R	EPORT		2	
	TOTAL TIME			36
	Checking of dimensions Resistance to heat Resistance to burning Moisture absorption test Resistance to chemical action Copper test Resistance to oil Resistance to impact Electrical characteristics Insulation resistance	Visual examination Checking of dimensions Resistance to heat Resistance to burning Moisture absorption test Resistance to chemical action Copper test Resistance to oil Resistance to impact Electrical characteristics Insulation resistance  PREPARATION OF TEST REPORT	Visual examination 8 Checking of dimensions 9 Resistance to heat 10 Resistance to burning 11 Moisture absorption test 12 Resistance to chemical action 13 Copper test 14 Resistance to oil 15 Resistance to impact 16 Electrical characteristics 17.2 Insulation resistance 17.3  PREPARATION OF TEST REPORT	Visual examination 8 Checking of dimensions 9 4 Resistance to heat 10 Resistance to burning 11 Moisture absorption test 12 3 Resistance to chemical action 13 Copper test 14 Resistance to oil 15 4 Resistance to impact 16 Electrical characteristics 17.2 3 Insulation resistance 17.3  PREPARATION OF TEST REPORT 2

Testing charges per man-hour are Rs.75.00. Hence complete testing charges for the product are Rs.2700.00

DDGL may kindly approve.

(Dr. A.K. Goyal) Director(QA)

D&H(QA)
DDGL
DDGF
ADGT
DG

### BIS CENTRAL LABORATORY SAHIBABAD ( Q. A. DEPARTMENT)

OUR REF. : LAB/14:0 1990 10 12

TESTING CHARGES FOR IS 3431:1982 STEEL FOR THE MANUFACTURE OF VOLUTE HELICAL AND LAMINATED SPRINGS FOR AUTOMOTIVE SUSPENSION (SECOND REVISION WITH AMENDMENT NO. 1 & 2)

S.NO.	TESTS	CLAUSE REF.	MAN-HOURS
1.	Chemical Composition	5	
	<ul><li>a) Carbon</li><li>b) Manganese</li><li>c) Silicon</li><li>d) Sulphur</li><li>e) Phosphorus</li></ul>		1 2½ 2½ 2 2
	f) Chromium g) Vanadium		2½ 3½
2.	Hardenability (Hardness in the core after quenching)	7	1
3.	Mechanical Properties	8 & Table 4	
	a) Hardness (untreated		1
	or Soft annealed) b) Tensile Strength		2
4.	Freedom from defects	10	12
5.	Straightness	12	12
6	Dimensions & Tolerances	13	1½
7.	Calculation of mass	14	1
	PREPARATION OF TEST REPORT		1/2
		TOTAL TIME	24

Testing charges per man-hour are Rs. 75.00.

Hence complete testing charges for the product are :Rs. 1800.00

APPROVED BY THE COMPETENT AUTHORITY.

Our Ref:CL/QA/79 12 Oct 2006

#### TESTING CHARGES FOR SILVERED GLASS MIRROR AS PER IS 3438:1994

SlNo.	Characteristics	Clause no.		Man-Hours	Electricity Power Consumer kwh whe	reference material
					appli	cable
A.	TEST PARAMETERS					
1.	Silvering	4.2		6		150.00
2.	Copper coating	4.3				
3.	Salt spray test	5.2		10	120 kwh	50.00
4.	Testing of copper & silver plating 5.4	4	2		5	50.00
5.	Glass sheet *	4.1		7(As per IS 2	835:87)	
6.	Protective coating	4.4		2	-	
7.	Reflectance	4.5		2		
8.	Waviness	5.1		2		
9.	Hot water test	5.3		2	8 kwh	
B.	Electricity power consumed				128 kwh	
C.	Cost of Consumables/CRMs					250.00
D.	PREPARATION OF TEST REPORT			2		
	TOTAL	TIME	35			

<sup>\*</sup> For Glass sheet, testing charges as per IS 2835:87 shall be Rs.525.00.

Testing charges per man-hour are Rs.75.00. Hence complete testing charges for the products is:

Total Rs.75x35+128x4+250= Rs.3387.00

The proposal is made on the basis of information received from testing lab.

DDGL may kindly approve.

(K.S. Arya) STA(QA)

Our Ref:CL/QA/79 05 June 2006

TESTING CHARGES FOR CORROSION RESISTANT HIGH ALLOY STEEL & Ni-Base CASTINGS FOR GENERAL APPLICATIONS AS PER IS 3444:1999 (for Grade 1,2,3,5,7,7A,8,9,12,13 & 15).

SlNo.	Characteristics	Clause no.	Mar	n-Hours	
A.	TEST PARAMETERS				
1	Carbon	8.1, Table 1	2		
2.	Manganese	do		3	
3.	Phosphorous	do	<u> </u>	3	
4.	Sulphur	do	2	2	
5.	Silicon	do	<u>,</u>	3	44kwh
6.	Nickel	do	, -	3	
7.	Chromium	do		3	
8.	Workmanship & Finish	9	(	0.5	
9.	Freedom from defects	10			
10.	Mechanical tests	13., Table 3			
	a) Tensile strength	13.2			
	b) Yield stress				
	c) Elongation		(	5	5kwh
	d) Reduction of area				
11.	Hardness test	13.3		2	1kwh
12.	Non-Destructive test *	14.1 to 14.3			
13.	Microstructure *	14.4			
14.	Supplementary test *	14.5			
В.	Electricity power consumed				50kwh
C.	Cost of Consumables/CRMs				350.00
Э.	PREPARATION OF TEST REI	PORT	2	2	
	TOTAL	TIME	30h		

<sup>\*</sup>Testing charges for the tests as mentioned will be charged separately, if required

Testing charges per man-hour are Rs.75.00 + Rs.4.00 per unit of electricity charges.

Total Rs.30x75+50x4+350 = Rs.2800.00

The proposal is made on the basis of information received from testing lab.

DDGL may kindly approve.

(K.S. Arya) STA(QA)

Our Ref:CL/QA/79 05 June 2006

TESTING CHARGES FOR CORROSION RESISTANT HIGH ALLOY STEEL, Ni-Base CASTINGS FOR GENERAL APPLICATIONS AS PER IS 3444:1999 (for Grades 4,6A,10,11,14,16 & 17).

SlNo.	Characteristics	Clause no.	M	an-Hours	
A.	TEST PARAMETERS				_
1	Carbon	8.1, Table 1	2		
2.	Manganese	do		3	
3.	Phosphorous	do		3	
4.	Sulphur	do		2	
5.	Silicon	do		3	
6.	Nickel	do		3	
7.	Chromium	do		3	
8.	Molybdenum	do		3	
9	Workmanship & Finish	9		0.5	
10.	Freedom from defects	10			
11.	Mechanical tests	13., Table 3			
	a) Tensile strength	13.2			
	b) Yield stress				
	c) Elongation			6	
	d) Reduction of area				
	e) Hardness test			2	
12.	Non-Destructive test *	14.1 to 14.3			
13.	Microstructure *	14.4			
14.	Supplementary test *	14.5			
B.	Electricity power consumed				50 kwh
C.	Cost of Consumables/CRMs				400.00
D.	PREPARATION OF TEST REP	ORT		2	
	TOTAL	TIME	33h		

<sup>\*</sup>Testing charges for the tests as mentioned will be charged separately, if required

Testing charges per man-hour are Rs.75.00 + Rs.4.00 per unit of electricity charges.

Total Rs. 33x75+50x4+400 = Rs.3075.00

The proposal is made on the basis of information received from testing lab.

DDGL may kindly approve.

(K.S. Arya) STA(QA)

Our Ref:CL/QA/79 05 June 2006

### TESTING CHARGES FOR CORROSION RESISTANT HIGH ALLOY STEEL & Ni-Base CASTINGS FOR GENERAL APPLICATIONS AS PER IS 3444:1999.

1No.	Characteristics	Clause no.		M	lan-Ho	ours	_
<u>A.</u>	TEST PARAMETERS			Gr.23Gr.24	Gr 2	1,22&22A	
1	Carbon	8.1, Table 1	2	2	01.2	2	
2.	Manganese	do	_	3	3	_	3
3.	Phosphorous	do		3	3		3
4.	Sulphur	do		2	2		2
5.	Silicon	do		3	3		3
6.	Nickel	do		-	3		-
7.	Chromium	do		3	3		_
8.	Malybdenum	do		3	3		-
9.	Vanadium	do		3	_		-
10.	Cobalt	do		3	_		=
11.	Iron	do		3	_		3
12.	Copper	do		=	-		3
13.	Workmanship & Finish	9			1		
14.	Freedom from defects	10					
15.	Mechanical tests	13., Table 3					
	a) Tensile strength	13.2					
	b) Yield stress						
	c) Elongation				6		
	d) Reduction of area						
	e) Hardness test				2		
16.	Non-Destructive test *	14.1 to 14.3					
17.	Microstructure *	14.4					
18.	Supplementary test *	14.5					
B.	Electricity power consumed						75 kwh
C.	Cost of Consumables/CRMs						600.00
D.	PREPARATION OF TEST REP	ORT		2	2		2
	TOTAL	TIME	39	33		30	

<sup>\*</sup>Testing charges for the tests as mentioned will be charged separately, if required

Testing charges per man-hour are Rs.75.00 + Rs.4.00 per unit of electricity charges.

Total Rs.39x75+75x4+600 = Rs.3825.0 for Grade 23 33x75+75x4+600 = Rs.3375.00 for grade 24 & 30x75+75x4+600 = Rs.3150.00 for grades 21,22 & 22A

The proposal is made on the basis of information received from testing lab.

DDGL may kindly approve.

(K.S. Arya) STA(QA)

### BIS CENTRAL LABORATORY

(Q.A. Department)

Our Ref:CL/QA/79 5 June 2006

# TESTING CHARGES FOR CORROSION RESISTANT HIGH ALLOY STEEL & Ni-Base CASTINGS FOR GENERAL APPLICATIONS AS PER IS 3444:1999 .

SlNo.	Characteristics	Clause no.			Man-Hour	S	
<u>A.</u>	TEST PARAMETERS		(	Gr.6	Gr.18	Gr.19	Gr.20
1	Carbon	8.1, Table 1	2	2	2	2	
2.	Manganese	do		3	3	3	3
3.	Phosphorous	do		3	3	3	3
4.	Sulphur	do		2	2	2	2
5.	Silicon	do		3	3	3	3
6.	Nickel	do		3	3	-	-
7.	Chromium	do		3	3	3	3
8.	Molybdenum	do		3	3	3	-
9.	Vanadium	do		-	-	3	-
10.	Cobalt	do		-	-	3	-
11.	Iron	do		-	-	3	3
12.	Copper	do		-	3	-	-
13.	Selenium	do		3	-	-	-
14.	Tungsten	do		-	-	3	-
13.	Workmanship & Finish	9		1			
14.	Freedom from defects	10					
15.	Mechanical tests	13., Table 3					
	a) Tensile strength	13.2					
	b) Yield stress						
	c) Elongation				6		
	d) Reduction of area						
	e) Hardness test				2		
16.	Non-Destructive test *	14.1 to 14.3					
17.	Microstructure *	14.4					
18.	Supplementary test *	14.5					
B.	Electricity power consumed						88 kwh
C.	Cost of Consumables/CRMs						700.00
D.	PREPARATION OF TEST REP	ORT		36	36	42	30
	TOTAL	TIME					

<sup>\*</sup>Testing charges for the tests as mentioned will be charged separately, if required

Testing charges per man-hour are Rs.75.00 + Rs.4.00 per unit of electricity charges.

Total Rs.36x75+88x4+700 = Rs.3752 for grades 6 & 18 42x75+88x4+700 = Rs.4202.00 for grade 19 and 30x75+88x4+700 = Rs.3302 for grade 20

The proposal is made on the basis of information received from testing lab.

DDGL may kindly approve.

(K.S. Arya) STA(QA)

# BIS CENTRAL TESTING & CALIBRATION CENTRE (Quality Assurance Section)

f:CL/QA/79 13.11.2014

Subject: Testing Charges for Rice Bran Oil -Specification as per IS 3448: 2014

	Characteristic	Clause no. / Table	Man – hours	Man Hour Cost of Testing	Power Consumption (If internsive in KWh)	Cost of Power (9 rupee per unit)	Consumables required (Approx cost Rs.)	Test facility availablity (Y/N)
	2	3	4	5=4*300	6	7=6*15	8	9
	Freedom from sediments, suspended and other foreign matter and separated water	5.2	0.5	150				Y
	Clarity of the material	5.2.1	1	300	24	360	-	Y
	Non-edible oils & adulterants	5.3	11	3300	5	75	500	Y
	Aflatoxin	5.4	5*	1500	0.2*	3	1000*	N
	Metal contaminants and Pesticide Residues	5.5	-	-	-	-	-	Test method not specified
	Requirements as per table 1	5.7						
	Moisture & Insoluble impurities	Table 1	3	900	6	90	100	Y
	Colour	-do-	0.5	150	-		-	Y
)	Refractive Index	-do-	1	300	1	15	-	Y
	Specific gravity	-do-	0.5	150	1	15	-	Y
	Soponification value	-do-	2	600	1	15	50	Y
	Iodine value	-do-	2	600	-	-	50	Y
)	Acid value	-do-	1	300	-	-	50	Y
i)	Unsaponifiable matter	-do-	3	900	5	75	100	Y
	Flash point Pensky-Martens	-do-	2*	600	1*	15	-	N
	Hexane	-do-	8*	2400	1*	15	1000*	N
	Oryzanol	-do-	2	600	1	15	50	Y
	Optional Requirements for ECO Mark	5.8						
	Aflatoxin	5.8.1.2	#					
	Toxic Metals (Lead, Arsenic, Cadmium, Mercury)	5.8.1.3 Table 2	8	2400	8	120	1000	Y
	Preparation of Report		1	300				
	Total		51.5	15450	54.2	813	3900	

Remark: \* Information taken from BIS OSL,

# Testing charges already covered in Cl. 5.4 at Sr No. 4. Difference is only in specified requirements (i.e. 30  $\mu$ g/kg in Cl.5.4 and 5  $\mu$ g/kg Max in Cl.5.8.1.2 for ECO Mark)

ce Total Testing Charges for the product (except Cl. 5.5) are= Rs. (15450+813+3900) = 20163/-(Rounded to 20170)

(Rupees Twenty Thousand One Hundred Seventy Only)

Adbhut Singh OIC QA

Sc- F & Head (CTCC) Head (PP&C (T&C) Sc-G & DDG (T&C)

# The BIS testing charges for IS 3450:1994 effective from 16-05-2018 BIS NROL Mohali

OUR REF: NROL 29-09-2017 TESTING CHARGES FOR IS 3450:1994 CARBON PAPERS, HANDWRITING

Sr.No.	Requirements	Clause ref. N of IS	Man-Hours	Electricity Power Consumption (KWH)	Consumable	То
1.	Description	5.1	1			
2.	Substance & Coating	Annex B	3	4 Kw x 9=36	200	
3.	Keeping Quality	Annex B	4	4 Kw x 9=36	200	
	PREPARATION OF TEST I	REPORT	1			
	Total	9	72	400	3172.00	

Electricity cost @ ₹ 9.00 per kwh

Testing charges per man-hour are ₹ 300.00.

Hence complete testing charges for the product are: ₹ 3172.00 (only for description, substance & coating and keeping quality)

As decided by Competent Authority, the testing charges for the product are Rs. 3172/- (only for description, substance & coating and keeping quality).

(Ankita Tripathi) Sc.B, LPPD

**HLPPD** 

DDG (Labs)

### BIS CENTRAL LABORATORY SAHIBABAD ( Q. A. DEPARTMENT)

OUR REF. : LAB/14:0 1993 09 11

### TESTING CHARGES FOR IS 3461:1980 SPECIFICATION FOR PVC-ASBESTOS FLOOR TILES

S.NO	o.	TESTS	CLAUSE 1	 REF.	MAN-HOURS
1.		terial & Dimensions			1 <sub>2</sub>
2.	Co.	lour & Finish	4		1/2
3.	Ph	ysical Requirements			
	i)	Squareness	5.1 i)	of Table 1	2
	ii)	Dimensional Stability	ii)	11	4
	iii)	Colour fastness to day light	iii)	"	1½
	iv)	Volatile matter	iv)	11	6½
	v)	Curling	v)	11	8
	vi)	Indentation			
		a) At $27\tilde{n}2^{\circ}C$ b) At $46\tilde{n}2^{\circ}C$	vi) vi)	"	2 2
	vii)	Residual indentation	vii)	11	2½
7	viii)	Resistance to various substances	viii)	11	9
	ix)	Deflation	ix)	11	2
	x)	Impact	x)	11	2
	xi)	Abrasion Resistance	xi)	11	5½
	PR	EPARATION OF TEST REPORT			1-2
				 L TIME 	49

Testing charges per man-hour are Rs. 75.00.

Hence complete testing charges for the product are :Rs. 3675.00

APPROVED BY THE COMPETENT AUTHORITY.

# The BIS testing charges for IS 3466:1988 effective from 16-05-2018 BUREAU OF INDIAN STANDARDS WROL, Mumbai

Our Ref.: WROL/TC/Mechanical/ IS 3466 Nov 2017

29

### Testing Charges for Masonry Cement as per IS 3466:1988 including Amendments:5

Sr. No.	Tests	Clause Ref.	Man Hours
Α	Mechanical Test		
1	Physical Requirements	Cl.3 & Table 1	
	Fineness	(i) Of Table 1	3
	Setting Time	( ii ) Of Table 1	3
	Soundness	( iii ) Of Table 1	
	By Le Chatelier Method		1
	By Autoclave test method		2
2	Compressive Strength	(iv ) Of Table 1	4
3	Air Content	( v ) Of Table 1	3
4	Water Retention	(vi) Of Table 1	2
В	Chemical Test		Facility not exist
	Preparation of test report		1
_	Total Man Hours		19

Electric Power Consumed(@Rs 15 per Unit)	110 Units	Rs 1650.00
Cost of Consumables		Nil
Testing Charges per Manhours (@Rs 300/-per Manhour)	19 hrs	Rs 5700.00
Total Testing Charges (Excluding Chemical Test)		Rs 7350.00

Rs. 7350/- excluding Chemical tests.

K.H.Subramanian LO A, Mechanical

OIC(Mech Lab)

**Head WROL** 

**Head LPPD** 

**DDGL** 

As decided by Competent Authority, the testing charges for the product are Rs. 7350/excluding chemical tests.

(Ankita Tripathi) Sc.B, LPPD

**HLPPD** 

DDG (Labs)

### The revised BIS testing charges for IS 3470:2002 effective from 24-03-2017

# BIS CENTRAL LABORATORY, SAHIBABAD [CHEMICAL DEPARTMENT]

TESTING CHARGES FOR IS: 3470:2002, Amnd. 1 – Hexane (Food Grade)

Requirement	Cl. ref. of IS	Time*(Hours)	Power KWH consumption (if intensive)	Consumable	Remarks
Chemical Requirements					
Density at 20°C	Cl. 3.2 & i)	1	-	-	
	of table 1				
Refractive Index	Cl.3.2 & ii)				Testing facility
	of table 1				is not available
Distillation	Cl.3.2 &				
	iii) of table				
	1	_	_		
a) IBP, °C		2	2	-	
b) Distilled between 64-70°C				-	
Nonvolatile Residue	Cl.3.2 & iv)	2	5	-	
	of table 1				
Reaction of nonvolatile residue	Cl.3.2 & v)	0.5	-	-	
	of table 1				
Sulphur content	Cl.3.2 & vi)				Testing facility
	of table 1				is not available
Lead(Pb)	Cl.3.2 &	2	1	150	
	vii) of table				
_	1				
Benzene content	Cl.3.2 &				Testing facility
	viii) of				is not available
D-11:	table 1 Cl. 3.2 &				T4: 6:1:4
Polycyclic aromatic hydrocarbon					Testing facility
	ix) of table				is not available
Report Preparation	1	1			
Report Freparation		1			
Total		8.5	8	150	

Testing charges per man-hour=Rs 300

Power consumption per unit =Rs 9

Total testing charges =  $8.5 \times 300 + 8 \times 9 + 150$ 

=Rs 2772/- Rounded Off to Rs 2800/- excl. Reflective Index, Sulphur content, Benzene content &

Polycyclic Aromatic Hydrocarbon requirements.

CA may kindly approve.

Mayank Kumar Srivastava T.A.

OIC (Chem) OIC(QA) Head, CL DDGL

### Please Refer to Revised Testing Charges mentioned above

# BIS CENTRAL LABORATORY (Q.A. Department)

Our Ref:CL/QA/14:0 2001-07-10

TESTING CHARGES FOR IS: 3470:1966 HEXANE, FOOD GRADE

SL.NO. CHARACTERISTICS	CLAUSE NO.			MAN-HOURS		
i) Distillation		2.2 Tab	le 1 i)			
a) Initial boiling point		Sr.i)a)			1	
b) Dry point		, ,	Sr.i)b)			1
c) Temp.range of final		Sr.i)c)	, ,		1	
10% deg.c		, ,				
ii) Composition						
a)Aromatic, 0% by volume			ii)a)			2
b)Saturates, 0% by volume			iii)b)			2 3
iii)Density at 25 deg.C		iii)			1	
iv) Colour (Saybolt)			iv)			1
v) Sulphur content, ppm		v)			3	
vi) Corrosion copper strip		vi)			3	
vii)Doctor Test		vii)			2	
viii)Lead g/l			viii)			2
ix) Phosphates, ppm			ix)			2
x) Chlorides ppm (as cl)		x)			2	
xi) Bromine number			xi)			3
xii)Non volalite residue		xii)			2	
xiii)Reaction of NV residue			xiii)			1
PREPARATION OF TE	ST REPORT				1	
	TOTAL	TIME(F	Rounded)	3	1	

Testing charges per man-hour are Rs.75.00. Hence complete testing charges for the product are Rs.2325.00

DG may kindly approve.

(V.K. Sethi) TS(QA)

D&H(QA)
DDGL
ADGT
DG

#### BIS CENTRAL LABORATORY

(Q.A. Department)

Our Ref: Lab/14:0

1997-01-20

TESTING CHARGES FOR IS 3487:1994 COPPER STRIP & FOIL FOR MFG OF COPPER GASKETS & WASHERS

SL.NO	. CHARACTERISTICS	CLAUSE NO. MAN	-HOURS	
1.	Marking	12		0.5
2.	Dimensions	9	0.5	
3.	Hardness	8.1.1	1	
4.	Tensile test (including sample preparation time of 2 h)	8.1.2	3	
5.	Copper + Silver	7.1 Table 1 3		
6.	Bismuth	-dc	)-	3
7.	Lead	-dc	)-	3
8.	Total of all Impurities (excluding silver & oxygen)	-do-	1	
9.	aIron	-do-	2	
10.	Resistivity		1	
	PREPARATION OF TEST REPORT		2	
	TOTAL TIME:		20	
			-	

Testing charges per man-hour are Rs.75.00. Hence complete testing charges for the product are Rs.1500.

\*Resistivity test shall be carried out only if prepared sample in the form of wire of approximately 2.0mm diameter & annealed at a temperature of  $525^{\circ}$  to  $550^{\circ}$ C for not less than 30 minutes, is supplied separately.

DDGL may kindly approve.

(V.K. Sethi)
TS(QA)

DCL(QA) Sd/ 02/21

#### **BIS LABORATORY POLICY & PLANNING DEPTT**

Our Ref: LPPD/52:2 25.05.2015

#### **TESTING CHARGES FOR IS 3491:1965 - SAFFLOWER SEED OIL**

SL. No.	CHARACTERISTICS	CLAUSE NO.		MAN-HOURS					
			Expr	essed	Sol	vent-Extrac	ted		
			Grade 1	Grade 2	Refined Grade	Semi- refined Grade	Grade 1 (Raw)		
1	Description & Clarity	4.1 & 4.1.1	0.5	0.5	0.5	0.5	0.5		
2	Admixture with Other Oils	4.2	11	11	11	11	11		
3	Moisture and Insoluble Impurities	8.1 & 4.3, (i) of Table 1	3	3	3	3	3		
4	Colour	8.1 & 4.3, (ii) of Table 1	0.5	0.5	0.5	0.5	0.5		
5	Refractive Index	8.1 & 4.3, (iii) of Table 1	1	1	1	1	1		
6	Specific Gravity	8.1 & 4.3, (iv) of Table 1	0.5	0.5	0.5	0.5	0.5		
7	Saponification Value	8.1 & 4.3, (v) of Table 1	2	2	2	2	2		
8	Iodine Value	8.1 & 4.3, (vi) of Table 1	2	2	2	2	2		
9	Acid Value	8.1 & 4.3, (vii) of Table 1	1	1	1	1	1		
10	Unsaponifiable Matter	8.1 & 4.3, (viii) of Table 1	3	3	3	3	3		
11	Flash Point Optional Requirement for	8.1 & 4.3, (ix) of Table 1	-	-	2	2	2		
12	ECOMARK	4.4							
(i)	Aflatoxin	4.4.2.1	5	5	5	5	5		
(ii)	Toxic Elements (Lead, Arsenic, Cadmium, Mercury)	4.4.2.4, Table 2	8	8	8	8	8		
	PREPARATION OF TEST REPORT		1	1	1	1	1		
		TOTAL TIME (with Ecomark) TOTAL TIME (without	38.5	38.5	40.5	40.5	40.5		
		Ecomark)	24.5	24.5	26.5	26.5	26.5		
TESTI	NG CHARGES (with Ecomark), in Rs. (@		11550/-	11550/-	12150/-	12150/-	12150/-		
Hour)			7350/-	7350/-	7950/-	7950/-	7950/-		
COST	OF CONSUMABLES, in Rs.		1000/-	1000/-	1000/-	1000/-	1000/-		

 COMPLETE TESTING CHARGES FOR THE PRODUCT (with Ecomark)
 12550/ 12550/ 13150/ 13150/ 13150/ 13150/ 

 COMPLETE TESTING CHARGES FOR THE PRODUCT (without Ecomark)
 8350/ 8350/ 8950/ 8950/ 

DDG (Labs) may kindly approve.

Varsha Gupta Sc-B

Head (LPPD)
DDG (Labs)

Our Ref:CL/QA/79 18 Oct 2005

TESTING CHARGES FOR METAL CHAIRS FOR OFFICE PURPOSES-PART-I (Non-Revolving & Non-Tilting) AS PER IS 3499 (Pt-1):1985

SlNo.	Characteristics		Clause	e no.	Man-Hours	Electricity Power Consumed kwh	Cost of consumables including reference material
						ever applicable	
A.	TEST PARAMETER						
1.	Materials*		497		7, 1285, 1278, 8 3542, 513 or 10		
2.	Dimensions		3	,	1		
3.	Tubular frame		5.1		2		
4.	Seat & Backrest	5.2		1			
5.	Armrest	5.3		0.5			
6.	Studs		5.4		0.5		
7.	Finish		7		10		
8	Performance requirement of finish	8		5			
B.	Electricity power consum	ed			No	ot considered	
C.	Cost of Consumables/CR						Not considered
D.	PREPARATION OF TES	ST REP	ORT		1		
	TOTAL		TIM	E 21		6	

Testing charges for material will be charged extra as per ISS mentioned.

Testing charges per man-hour are Rs.75.00 Hence, the testing charges for the product is:

Total Rs.21x75 = Rs.1575.00.00 (excluding material testing charges)

The proposal is made on the basis of information received from testing lab.

DDGL may kindly approve.

(K.S. Arya) STA(QA)

# The revised BIS testing charges for IS 3502 :2009 effective from 22-08-2017 BIS CENTRAL LABORATORY, SAHIBABAD [CHEMICAL DEPARTMENT]

# TESTING CHARGES FOR IS 3502:2009,Amnd-Nil STEEL CHEQUERED PLATES

SI.No HOURS	TESTS	CLAUSE	MAN-
Cł	nemical composition		
1.	Material	4 As p	per referred ISS
	_ Testing charges for the material indly approve.	al shall be levied as per relevant ISS referred	
		Rak	eshMeena LO-B
			LO-D
Sc-B(Che	<u>m)</u>		
OIC (Che	<u>m)</u>		

Sub.: Proposal for the Time Estimate for Steel Chequered Plates.

IS 3502:2009

SI.No.	Characteristics	Clause No./ Table	Man-	Electric Power required( kwh)	Consumable Cost (Rs)	Test facility at CL Available/Not avail.
1	Material	4	0.5			A
2	Freedom From Defects	5	0.5			А
3	Pattern	6	0.5			A

4	Tensile Test	8	4	10 kWh	А
5	Bend Test	9	2	5 kWh	А
6	Dimensions & Tolerances	10	1		Α
	Preparation of test report & calculations		1		

 $9.5 \, \text{Hrs}$  + 15 Rs Rs Rs Rwh = 2985

Note:

1 Above estimate is only for Mechanical Testing .

Sample size for testing required: 1 m x 1 m: 2 Pcs +

2 Chemical testing

OIC(Mech)

LO(B)

OIC(QA) Head, CL

Mech.Lab

As decided by CA, the testing charges are Rs. 2985/- and material testing charges as per relevant referred ISs

(Ankita Tripathi) Sc. B, LPPD

Head, LPPD

DDGL

#### BIS CENTRAL LABORATORY SAHIBABAD ( Q. A. DEPARTMENT)

OUR REF. : LAB/14:0 1982 01 05

TES	TING CH	IARGES F	OR 1	IS 3	3520:1989	WATER	SOLUBLE	SODIUM
		CARB	SOXYME	ETHY	L CELLULOS	SES		

	TESTS		
	REMENTS		
1.	Solubility in water	3.2	1-2
2.	Active matter	3.3	1½
3.	Moisture content	3.4	12
4.	Degree of substitution	3.5	2
5.	Viscosity	3.6	1 (Testing Facility not available at
	PREPARATION OF TEST REPORT		1/2
		TOTAL TIME	6

Testing charges per man-hour are Rs. 75.00.

Hence complete testing charges for the product are :Rs. 450.00

APPROVED BY THE COMPETENT AUTHORITY.

BIS CENTRAL LABORATORY

### TESTING CHARGES FOR IS: 3536:1966 READY MIXED PAINT BRUSHING, WOOD PRIMER, PINK

SL.NO	. CHARACTERISTICS	CLAUSE NO.	MAN-I	HOURS		
i)	Drying time, hard dry		3.2 Table 1 Sr.i)		2	
ii) Cor	nsistency	ii)		1		
iii) Fini	ish		iii)		1	
iv) Col	lour		iv)		1	
v) Fle	xibility and Adhesion		v)		1	
vi) Fla	sh point	vi)		2		
vii) We	et opacity	vii)		1		
2.	Wt in kgs/10litre	3.3		1		
3.	Resistance to water PREPARATION OF TES	ST REPORT	3.4	0.5	2	
	Keeping Property Test	TOTAI	L TIME	14	13	

Testing charges per man-hour are Rs.75.00. Hence complete testing charges for the product are as follows:

Initial testing : Rs.975.00 For keeping Property: Rs.1050.00

DG may kindly approve.

(V.K. Sethi) TS(QA)

D&H(QA)
DDGL
ADGT
DG

Our Ref:CL/QA/14:0 2001-06-19

#### TESTING CHARGES FOR IS: 3537:1966 READY MIXED PAINT FINISHING INTERIOR FOR GENERAL PURPOSES

SL.NC	. CHARACTERISTICS	CLAUSE NO.		MAN-HOURS				
1.i)	Drying time,		3.2 Table	e 1				
	a) Surface Dry		Sr.i)a)			2		
b)	Hard Dry		i)b)			1		
	c) Tack free		i)c)			1		
ii)	Consistency		ii)			1		
iii)	Finish		iii)			1		
iv)	Colour		iv)			1		
v)	Fastness to light	v)			4			
vi)	Scratch hardness	vi)			1			
vii)	Flexibility and		ii)			1		
	Adhesion							
viii)	Stripping test	•	iii)			1		
ix)	Resistance to water		ix)			2		
x)	Flash point		x)			2		
2.	Water content		3.3			2		
3.	Wt in kgs/10litre	3.4			1			
	PREPARATION OF TES	T REPORT			1			
		TOTAL	TIME			22		
4.	Optional requirements							
	Spreading cap spreading	3.5			4			
	And test opacity							
	Keeping Quality	Table 1,	S.NO.ix)	23				

Testing charges per man-hour are Rs.75.00. Hence complete testing charges for the product are as follows:

Initial testing : Rs.1650.00
For keeping Property: Rs.1725.00
Optional test : Rs. 300.00

DG may kindly approve.

(V.K. Sethi) TS(QA)

 $\frac{D\&H(QA)}{DDGL} \\ \underline{ADGT} \\ DG$ 

### The revised BIS testing charges for IS 3549:1983 effective from 15-04-2016

#### LABORATORY POLICY & PLANNING DEPARTMENT

Our Ref : LPPD/51:1 10/03/2016

# TESTING CHARGES FOR IS 3549:1983 WATER SUCTION AND DISCHARGE HOSE OF RUBBER, HEAVY DUTY

	CLAUSE REF.	
1. Material	4.1	
a) Lining & cover	4.1.1	1/2
b) Reinforcement	4.1.2	1/2
c) Spiral wire	4.1.3	1/2
2. Dimensions and Tolerance	4.2	
a) Bore size	4.2.1	$1\frac{1}{2}$
b) Thickness of lining	4.2.2	$4\frac{1}{2}$
filler & cover)		
3. Length	4.3	1/2
4. Tensile strength &	4.6	4
elongation at break		
5. Accelerated ageing	4.7	5
6. Hydrostatic Tests	4.8	
a) elongation at designed     working pressure	4.8.1	1
b) Pressure Test equal to 1.5 times the designed working pressure	4.8.2	1
c) Burst Pressure Test	4.8.3	1
7. Resistance to vacuum	4.9	1
8. Packing and Marking	5	1/2
PREPARATION OF TEST REPO	DRT	1/2
	TOTAL TIME	22

Testing charges per man-hour are Rs. 300.00.

Hence complete testing charges for the product are :Rs. 6600.00

DDGL may kindly approve.

(P.Rajesh) Sc E, LPPD

#### Head(LPPD

**DDGL** 

### Please Refer to Revised Testing Charges mentioned above

BIS CENTRAL LABORATORY SAHIBABAD ( Q. A. DEPARTMENT)

OUR REF.: LAB/14:0

TESTING CHARGES FOR IS 3549:1983 WATER SUCTION AND DISCHARGE HOSE OF RUBBER, HEAVY DUTY (FIRST REVISION)

	TESTS		
	Material	4.1	
	a) Lining & cover	4.1.1	12
	b) Reinforcement	4.1.2	1/2
	c) Spiral wire	4.1.3	1/2
2.	Dimensions and Tole	erance 4.2	
	a) Bore size	4.2.1	1½
	b) Thickness of lin filler & cover)	ning 4.2.2	41-2
3.	Length	4.3	1/2
4.	Tensile strength & elongation at break		4
5.	Accelerated ageing	4.7	5
6.	Hydrostatic Tests	4.8	
	a) elongation at de		1
	working pressure b) Pressure Test ed 1.5 times the de	qual to 4.8.2 esigned	1
	working pressure :		1
7.	Resistance to vacuu	ım 4.9	1
			(Testing facility no available at CL)
8.	Packing and Marking	g 5	1-2
	PREPARATION OF TEST	I REPORT	15
		TOTAI	

Testing charges per man-hour are Rs. 75.00.

Hence complete testing charges for the product are :Rs. 1650.00 APPROVED BY THE COMPETENT AUTHORITY.

### The revised BIS testing charges for IS 3564:1995 effective from 24-03-2017

# BIS CENTRAL LABORATORY, SAHIBABAD [CHEMICAL DEPARTMENT]

TESTING CHARGES FOR IS 3564:1995, Amnd-Nil ydraulically Regulated Door Closers – Specification

	Hydraulically Regulated Door Closers –Specification									
SI.No	TESTS	CLAUSE	MAN-HOURS							
1.	Material relevant ISs	Cl.7 Table-2	As per							
Rema	rks: Testing charges for the ma	terial shall be levied as per relevant IS	S referred.							
CA ma	y kindly approve.		RakeshMeena LO-B							

### OIC (Chem)

# BIS CENTRAL LABORATORY (Q.A. Department)

Our Ref:CL/QA/79 09 Dec 2016

TESTING CHARGES FOR IS: 3564:1995 (Amnd-nil) HYDRAULICALLY REGULATED DOOR CLOSERS

Sl No.	Chara	cteristics	Clause no.	Man- Hours	Electricity power consumed kwh	Cost of consumable  Rs.
1.	Essen	tial requirement	8.2,8.3,8.4,8.5,8.6&8.7	10.5	-	-
2.	Tests					
	a) b) c)	Surface Performance test Endurance test ARATION OF TE	B-1.5	0.5 0.5 25	- - 31kw	-
Electr		TOTAL		37	31kw	

Testing charges per man-hour are Rs.300.00. Hence complete testing charges for the product are Rs.11100 + 279 (electrical charges) = Rs.11379.00 (Rounded off to) = 11400.00

(Mehtab Singh) LO-A

OIC (Mech) OIC (QA) Head (CL)

As decided by CA, testing charges are Rs.11400/- and testing charges as per referred ISs.

(Kshitij Bathla) Sc.B, LPPD

Head, LPPD DDGL

### Please Refer to Revised Testing Charges mentioned above

# BIS CENTRAL LABORATORY (Q.A. Department)

Our Ref:CL/QA/79 25 Feb 2004

#### TESTING CHARGES FOR IS: 3564:1995 HYDRAULICALLY REGULATED DOOR CLOSERS

Sl No.	Characteris	stics	Clause no.		Man- Hours	Electri power consur	consumable		
						kwh	Rs.		
1.	Essential re	equirement	8.2,8.3,8.4,8.5,8.6&8	3.7 10.5		-	-		
2.	Tests								
	/	urface erformance test	B-1.3	0.5 0.5		-	-		
		ndurance test	B-1.5	0.5	25	_	31kw		
	PREPARA	ATION OF TEST	T REPORT	0.5					
		TOTAL	TIME		37		31kw		
Electri	Electricity consumption charges are Rs.124.00 @ Rs.4.00 per kwh.								

Testing charges per man-hour are Rs.75.00. Hence complete testing charges for the product are Rs.2775  $\pm$  125 (electrical charges) = Rs.2899.00=2900.00

The proposal is made on the basis of information received from testing lab.

DDGL may kindly approve.

(Veer Singh) TS(QA)

# BUREAU OF INDIAN STANDARDS WROL, Mumbai

Our Ref.: WROL/TC/Mechanical/ IS 3565 10 July 2017 Subject: Testing Charges for Rubber Teats for feeding bottles as per IS 3565:1966

Sr. No.	Tests	Cl. Ref.	Man Hours
Α	Mechanical Test		
1	Workmanship and Finish	Cl.2.2	0.5
2	Change in Physical properties	Cl.2.5	1
3	Tension Set	Cl.2.8	0.5
В	Chemical Test		
1	Material	Cl.2.1	3
2	Acetone Extract	Cl.2.3	1.5
3	Free Sulpher in Acetone Extract	Cl.2.4	0.5
4	Properties of Water Extract	Cl.2.6	1
5	pH of Water Extract	Cl.2.7	1
	Preparation of Test Report		0.5
	Total Man Hours		9.5

Electric Power Consumed(@Rs 15 per Unit)	10 Units	Rs 150/-
Testing Charges per Manhours (@Rs 300/-per Manhour)	9.5 hr	Rs 2850/-
Total Testing Charges		Rs 3000/-

Submitted for your approval, please.

Rajeshri Nagvekar

CHIKHALE

LO B, Chemical

Mechanical

OIC(Mech Lab)
Head WROL

**Head LPPD** 

<u>DDGL</u>

### The revised BIS testing charges for IS 3575:1993 effective from 24-03-2017

BIS CENTRAL LABORATORY SAHIBABAD ( Q. A. DEPARTMENT)

OUR REF. : LAB/14:0

01-12-2016

TESTING CHARGES FOR IS 3575:1993 (Amnd-2) BITUMEN DRUMS (SECOND REVISION)

TESTS CLAUSE REF. MAN-HOURS \_\_\_\_\_ 1. Material a) Body and Ends 5.1 As per IS 513 5.2 b) Closures Or IS 1079 2. 4.1 & 4.2 2 Dimensions 3. Construction 4. Finish and Marking 5. Air Pressure Test 1.5 PREPARATION OF TEST REPORT TOTAL TIME

\_\_\_\_\_\_

Testing charges per man-hour are Rs. 300.00.

Hence complete testing charges for the product are :Rs. 1800.00 plus the testing of the relevant ISS referred to.

Sheesh Pal (LO-A)

OIC(Mech)

OIC(QA)

Head (CL)

DDGL

BIS CENTRAL LABORATORY SAHIBABAD ( Q. A. DEPARTMENT)

OUR REF. : LAB/14:0 1991 11 13

TESTING CHARGES FOR IS 3575:1989 BITUMEN DRUMS (SECOND REVISION)

S.NO.	TESTS	CLAUSE REF.	MAN-HOURS
1.	Material	4.1	
	a) Body and Ends	4.1.1 3	
	b) Closures	4.1.2 3	As per IS 513:86 Or IS 1079:88
2.	Dimensions	4.2	2
3.	Manufacturer	4.3	1
4.	Finish and Marking	4.4 & 5	1
5.	Air Pressure Test	4.5	1
	PREPARATION OF TEST REPORT		12
		TOTAL TIME	6

Testing charges per man-hour are Rs. 75.00.

Hence complete testing charges for the product are :Rs. 450.00 plus the testing of the relevant ISS referred to.

APPROVED BY THE COMPETENT AUTHORITY.

# BIS CENTRAL LABORATORY SAHIBABAD ( Q. A. DEPARTMENT)

OUR REF.: LAB/14:0 1991 02 05

S.NO.	TESTS	CLAUSE REE		 MAN-H	
				Pure Gr.	Tech. Gr.
1.	Description (olfactorily requirement)	4.1		2	2
2.	Identification	4.2		1/2	12
3.	Solubility	4.3.1 & 4.	.3.2	1½	1½
4.	Colour	4.4 i) of	Table	1 1	1
5.	Meeting Range	ii)	"	1	1
6.	Optional Rotation	iii)	"	1	1
7.	Non-Volatile matter	iv)	11	2½	2½
8.	Camphor (GLC method)	v)	11	1/2	12
9.	freedom from halogen	app. A vi)	"		
10.	Acidity	app. B 4.5.1	L		
	a) Mineral acidity b) Organic acidity			1½ 1	
11.	Chlorides	4.5.2		2	
12.	Sulphates	4.5.3		2	
	PREPARATION OF TEST RE	PORT		1/2	1/2
	TC	TAL TIME		 17	11

Testing charges per man-hour are Rs. 75.00.

Hence complete testing charges for the product are as follows :

1. Pure Grade Rs. 1275.00

2. Technical Grade Rs. 825.00

APPROVED BY THE COMPETENT AUTHORITY.

#### The revised BIS testing charges for IS 3589:2001 2001effective from 24-03-2017

# BIS CENTRAL LABORATORY, SAHIBABAD [CHEMICAL DEPARTMENT]

TESTING CHARGES FOR IS 3589:2001, Amend-4 Steel Pipes for Water and Sewage.

SI.No	o. Chara	cteristics	Clause no.	Man- Hours	Electricity Power Consumed (Kwh)	Cost of Consumable including reference material wherever Applicable(Rs)
1.	Chem	nical composition	Table 2, Clause 8.1			
	i)	Carbon	2	6		50.00
	ii)	Sulphur	2	6		50.00
	iii)	Phosphorus		3	6	50.00
	iv)	Manganese		3	6	50.00
	v)	Carbon Equivalent		0.5		
		PREPARATION O	F TEST REPO	RT	1	

\_\_\_\_\_

Testing charges per man-hour Rs.300.00

Electricity power consumption Rs.9.00 per KWH

Hence complete testing charges for the product are as follows:

- i) For grade Fe330= 3716 /-, Rounded off to Rs.3700/-
- ii) For grade Fe410 and Fe450 = 3866/-, Rounded off to Rs.3900/-

**Remarks**: Testing charges for each of the elements other than Table (Silicon, Aluminum, Nitrogen, Niobium, Vanadium, Titanium) will be Rs.1004/-CA may kindly approve.

Anita Goel **LO-B** 

OIC (Chem)

BIS- Central Laboratory
Mechanical Laboratory

Sub Proposal for the Time Estimate for Steel Pipes For Water & Sewage

.: (168.3 to 2540 mm

Outside

Diameter)

IS 3589:2001

SI.N o.	Characteristics	Clause No./ Table	Man- hours	Electric Power required( kwh)	Consuma ble Cost (Rs)	Test facility at CL  Available/Not avail.
1	Visual Inspection, Appearance &Workmansh	14 lip	1			A
2	Tensile Strength	9.1	5	10 kWh		А
3	Flattening Test	9.2	2	10 kWh		A
4	Guided Bend Test (For SAW Pipes)	9.3	4	10 kWh		A
5	Dimensions & Mass Per Meter Run Of Pipes	11 & 12	3			A *
6	Straigthness	12.5	1			A
7	Joints & Ends	17	1			A
8	Zinc Coating Test	16.2	3		Rs 1000	А
	(As per IS 4736)				1000	
	। paration of test rep ulations	ort &	2			

#### Note:

- 1 Above estimate is only for Mechanical Testing .
- 2 \* Samples of size upto OD 323.9 mm can be taken up for testing. However,for sizes

more than OD 323.9 mm, only prepared test pieces can be taken up for testing.

3 Sample size for testing required : 1 metre length X 2 Pcs + Chemical testing

OIC(Mech)

OIC(QA) LO(B)
Mech.Lab

Head, CL

As decided by CA, testing charges are Rs.11800/- (for SAW pipe), Rs.10380/- for (ERW Fe410, Fe450 & Fe330)

(Kshitij Bathla) Sc.B, LPPD

Head, LPPD

**DDGL** 

# BIS CENTRAL LABORATORY (Q.A. Department)

Our Ref:CL/QA/79 28 Feb 2007

	TESTING CHARGES	FOR	STEEL	PIPES	AS PEF	R IS	3589:2001
--	-----------------	-----	-------	-------	--------	------	-----------

SlNo.	Characteristics	Clause no.		Man-Hours	Electricity Cost of Power consumables Consumed including kwh reference material where-
					ever
					applicable
A.	TEST PARAMETERS				**
1.	Chemical composition *	8		_	
2.	Workmanship	14		1	
3.	Mechanical properties	9			
	a) Tensile Strength	9.1		2	
	b) Flattening test	9.2.1&9.2.3	1.5		
	c) Guided Bend test (for SAW pipes)	9.3		2.5	
4.	Dimensions & Mass per meter run of pipe	11 & 12	3		
5.	Straightness	12.5		1	
6.	Joints & Ends	17.5		1	
7.	Zinc coating as per IS 4736	16.2		2	
B.	Electricity power consumed				-
C.	Cost of Consumables/CRMs				-
D.	PREPARATION OF TEST REP	ORT & SPECIMEN	10		
	TOTAL	TIME	24		

<sup>\*</sup> Testing charges for chemical composition shall be charged Rs.1053.00 separately. Testing charges per man-hour are Rs.75.00. Hence testing charges for the products is:

Total Rs.75x24 = Rs.1800.00

The proposal is made on the basis of information received from testing lab.

DDGL may kindly approve.

(K.S. Arya) STA(QA)

Head (CL) DDGL

#### The revised BIS testing charges for IS 3601:2006 effective from 24-03-2017

# BIS CENTRAL LABORATORY, SAHIBABAD [CHEMICAL DEPARTMENT]

TESTING CHARGES FOR IS 3601:2006, Amnd-1 STEEL TUBES FOR MECH. & GEN ENGG. PURPOSES

SI.No.	Char	acteristics	Clause no.	Man Hou		Pow	sumed	Cost of Consuincluding reference material where applicable	erence
	Che i) ii)	mical composition Sulphur Phosphorus	4.1	3	2	6	6	50.00	50.00
		PREPARATION OF	F TEST REPOR	Т		1			
		TOTAL	:		6		12		100.00

Testing charges per man-hour Rs.300.00

Electricity power consumption Rs.9.00 per KWH

Hence complete testing charges for the product

As per IS 3601: 2006 is Rs. 2008/-, Rounded off to Rs.2000/-

As per Cl 4.1.1 - As per IS 10748

**Remarks**: Testing charges for each of the elements other than Cl 4.1 (Silicon, Aluminium, Nitrogen etc.) will be Rs.1004/-

CA may kindly approve.

RakeshMeena LO-B

OIC (Chem)

BIS- CentralLaboratory Mechanical

Laboratory

Sub.: Proposal for the Time Estimate for Steel Tubes For Mechanical And General

Engineering Purposes.

IS 3601:2006

SI.No.	Characteristics	Clause No./ Table	Man- hours	Electric Power required( kwh)	Consumable Cost (Rs)	Test facility at CL Available/Not avail.

1	Material	4		As per respe	ective	
2	Workmanship	6	0.5			А
3	Straightness	8	1			А
4	Dimensions	10	2			А
5	Surface Protection	11	3	5 kwh	Rs 1000	A *
6	Tensile Test	13.1	5	10 kWh		А
7	i) Flattening Test	13.2	2	10 kWh		А
	Or ii) Bend Test	13.4	2	10 kWh		А
	iii) Bend Test (Strip)	13.3	2	10 kWh		A
8	Drift Expansion Test	13.5	2	10 kWh		A
9	Crushing Test	13.6	2	10 kWh		A
Preparation of test report & calculations			1.5			

For galvanized tubes extra testing charges (in addition to the above):

+ 5 Rs 3 Hrs kwh + Rs 1000 = 1945

Note:

Above estimate is only for Mechanical

1 Testing.

\*Test facility for checking Uniformity of zinc coating for 90 cm long

2 test piece as

per Cl 2.2.3 of IS 2633 : 1986 is not available at CL. However, test facility for  $\,$ 

checking mass of zinc coating is available at

CL.

Sample size for testing required : 1.5 metre length X 3 Pcs + 3 Chemical testing

OIC(Mech)

OIC(QA)

LO(B)

Mech.Lab

As decided by the CA, testing charges are:

Rs. 7370/- for Un-galvanized WT & HFS, For galvanized tubes Rs. 1945/- extra, Rs. 8060/- for CDS & CEW Material testing charges as per relevant referred ISs to be levied additionally

(Kshitij Bathla) Sc.B, LPPD

Head, LPPD DDGL

# BIS CENTRAL LABORATORY (Q.A. Department)

Our Ref: CL/QA/14:0 2001-08-27

TESTING CHARGES FOR IS 3601:1984 STEEL TUBES FOR MECH. & GEN ENGG. PURPOSES

SL.NO.	CHARACTERISTICS	CLAUSE NO	).		MAN-H	OUR			
					WT I	HFS (	CDS	CEW	
1.	Chemical composition:	3.1							
	a) Sulphur				2	2	2	2	
	b) Phosphorus			2	2	2	2		
2.	Straightness		7.1		1	1	1		1
3.	Dimensions		9.1		2	2		2	2
4.	Galvanizing (Wherever applicable)	10.2		2*	2*	2*	2*		
5.	Tensile test		12.1		2	2	2	. 2	2
6.	a) Flattering test	12.2		2	2	2	2		
	or								
	b) Bend test (whole tube)	12.4							
7.	Crushing test		12.5		_	_	-	_	
8.	Drift expanding test		12.6		2	-		-	-
	PREPARATION OF TEST REPO	ORT		1	1	1	1		
		TOTAL TY	•	1.4					. <u></u>
		TOTAL TIM	IE	14	12	14	1	2	

Testing charges per man-hour are Rs.75.00. Hence complete testing charges for the product are as follows:

Ungalvanized welded steel tube WT : Rs.1050.00 Hot finished seamless HFS : Rs.900.00 Cold drawn seamless CDS : Rs.1050.00

Cold drawn electric resistance CEW : Rs.900.00

DG may kindly approve.

(V.K. Sethi) TS (QA)

DCL(QA)
DDGL
ADGT
DG

<sup>\*</sup>If tubes are galvanized, this test shall be carried out & its charges shall be Rs.150.00.

#### BIS CENTRAL LABORATORY SAHIBABAD

( Q. A. DEPARTMENT)

OUR REF. : LAB/14:0 1990 07 12

## TESTING CHARGES FOR IS 3618:1966 PHOSPHATE TREATMENT OF IRON AND STEEL FOR PROTECTION AGAINST CORROSION

S.NO.	TESTS	CLAUSE REF.	MAN-HOURS
1.	Freedom from defects	6.1 <sup>3</sup>	1
2.	Visual Tests	6.2 3	1
3.	Weight of Coating	6.3	2
4.	Corrosive Residues	6.4	2
5.	Resistance to corrosion	6.5	2
	PREPARATION OF TEST REPORT		1-2
		TOTAL TIME	8 

Testing charges per man-hour are Rs. 75.00.

Hence complete testing charges for the product are :Rs.600.00

APPROVED BY THE COMPETENT AUTHORITY.

### The revised BIS testing charges for IS 3623:1978 effective from 12-02-2018

#### BUREAU OF INDIAN STANDARDS CENTRAL LABORATORY

(Quality Assurance Department)

Ref: CL/QA/Testing Charges/3623

24.10.2017

Based on the inputs received from testing section, the testing charges as per IS 3623:1978 (Amnd-1)

**GUIDE AND RUBBING ROPES** is as below:

S.	Requirement/Characteristics	IS/Clause	Man-	Power	Consumables	Remarks
No.			hours	(kWh)	( <b>Rs.</b> )	
19.	Dimensions	Cl. 3.1 & Cl.	1	-	-	-
		3.2				
20.	Chemical Composition	Cl. 4.1	*	-	-	-
	a. Carbon	Cl. 4.1	2	6	50.00	-
	b. Phosphorus	Cl. 4.1	3	6	50.00	-
	c. Nitrogen	Cl. 4.1	3	6	50.00	-
21.	Mass	Cl. 5	1	_	-	-
22.	Construction	Cl. 6	1	-	-	-
23.	General Requirements	-	-	-	-	-
	a. Workmanship and Joints	Cl. 7.1 & Cl. 7.2	1	-	-	-
	b.Lubrication	Cl. 7.3	**	-	-	-
24.	Tests on wire and rod used by rope manufacturing for each group of wire	-	-	-	-	-
	a. Tensile Test	Cl. 8.2.1	2	-	-	-
	b. Reverse Bend Test	Cl. 8.2.2	1	-	-	-
25.	Breaking Load	Cl. 9.2	6	-	-	-
	Report Preparation		2			
	Total		23	18	150.00	-

<sup>\*</sup>Testing charges for each of the elements other than above = Rs.1004.00.

Testing charges =  $23 \times 300 + 18 \times 9 + 150.00 = \text{Rs}$ . 7212.00 + testing charges as per referred ISS.

OIC (QA)

### Head (CL)

#### **DDGL**

As decided by Competent Authority, the testing charges for the product are Rs 7212/- + charges as per referred ISS excluding Lubrication For elements other than C, P & N: Rs 1004/- per element

(Ankita Tripathi) Sc.B, LPPD

HLPPD DDG (Labs)

<sup>\*\*</sup> Testing charges as per referred ISS.

# BIS CENTRAL LABORATORY (Q.A. Department)

Our Ref:CL/QA/14:0 2002-02-06

TESTING CHARGES FOR IS: 3623:1978 GUIDE AND RUBBING ROPES

SL.NO.	CHARACTERISTICS	CLAUSE NO.	MAN-HOURS			
1.	Dimensions		3.1		1	
	Mass		5		1	
	Breaking load on completed	wire rope 5 & 9.0	) (b)	_		
	Tensile test on wires	1	6 & 9.0 (a)		5	
5.	Construction		6		1	
5.	General Requirements					
	a) Workmanship & Joints	7.1 & 7	7.2	1		
	b) Lubrication		7.3		-	
7.	Tests on wires & Rod used by	y rope				
	manufacturing for each group	o of wire				
	a) Tensile test		8		2	
	b) Reverse bend test				1	
	PREPARATION OF TEST F	REPORT		2		
		mom + x . m = 2 = 2				
		TOTAL TIME			14	

Testing charges per man-hour are Rs.75.00. Hence complete testing charges for the product are Rs.1050/-

DDGL may kindly approve.

(Yad Ram) TS(QA)

DCL(QA) DDGL

## BIS CENTRAL LABORATORY SAHIBABAD ( Q. A. DEPARTMENT)

OUR REF. : LAB/14:0 1990 12 05

TESTING CHARGES FOR IS 3625(part.1):1983 WARP TUBES FOR RING SPINNING & DOUBLING SPINDLES, PART-1- SPECIFIC REQUIREMENTS (SECOND REVISION WITH AMENDMENT NO.1 & 2)

S.NO.	TESTS	CLAUSE REF.	MAN-HOURS
1.	Manufacture-plastic tubes (if raw material supplied separately)		3
2.	Dimensions	5.1	3
3.	Concentricity	5.2	1
4.	Water absorption	5.3	1
5.	steam Conditioning	5.4	2
6.	Mass	5.5	1
7.	Finish	4.4	1/2
	PREPARATION OF TEST REPORT		1/2
		TOTAL TIME	12

Testing charges per man-hour are Rs. 75.00.

Hence complete testing charges for the product are :Rs. 900.00

APPROVED BY THE COMPETENT AUTHORITY.

## BIS CENTRAL LABORATORY SAHIBABAD ( Q. A. DEPARTMENT)

OUR REF.: LAB/14:0 1986 02 26

TESTING CHARGES FOR IS 3625(PART-3):1984 WRAP TUBS FOR RING SPINNING AND DOUBLING SPINDLES, PART-3 RECOMMENDED DIMENSIONS FOR TUBES TAPER 1:64

S.NO.	TESTS	CLAUSE REF.	MAN-HOURS
1.	Dimensions	2.1 & 1 of table 1	1
2.	Dimensions for Gauges	3.1 & Table 2 & 3	1
	PREPARATION OF TEST REPORT		1/2
		TOTAL TIME	3
Поона		D- 75 00	

Testing charges per man-hour are Rs. 75.00.

Hence complete testing charges for the product are :Rs. 225.00

APPROVED BY THE COMPETENT AUTHORITY.

# BIS CENTRAL LABORATORY (Q.A. Department)

Our Ref:CL/QA/14:0 2003-11-20

TESTING CHARGES FOR IS: 3633:2003 TEA

Sl No.	Chara	cteristics		Clause	e no.	Man- Hours		icity consumed xwh	Cost of consumab	
1.	Descr									
	a)	Cup test	4.1.1		1		-		-	
2.	Hygie	ne Requirements								
	a)	Iron fillings		4.3		1		-		-
3.		ical requirement								
	a)	Moisture		4.4		2		2		-
1.	Table		4.4							
	a)	Water extract				2		1		-
	b)	Total ash				1		2		-
	c)	Water soluble			2		-		-	
	d)	Alkalvity of w		le ash	1		1		-	
	e)	Acid insoluble	ash			2		0.5		-
	f)	Crude fibre				4		2		100
5.	Table		4.4.							
	a)	Lead				3		1		
	b)	Copper				3		1		-
5.	Table		4.4					Co	ost of CRM	
	a)	Dicofol			8	_	1		200	
	b)	Ethion				8		1		200
	c)	Quinolphos				8		1		200
	PREP	ARATION OF T	EST REPO	ORT	1					
		TOTAL TIME	E			47h		13.5		700
i) ii) iii)	Total	man hour charges electricity charges of consumables us	s computed					=Rs.3525.0 =Rs. 54.0 =Rs. 700.0	00	
		e complete testing				(Round	ed off)	=Rs.4279.0	00 Rs.4280.00	
	DDGI	L may kindly appr	ove.							
								Λ	Veer Singh)	

(Veer Singh) TS (QA)

D&H (QA) DDGL

#### The BIS testing charges for IS 3650:1981 effective from 12-02-2018

#### BIS NROL Mohali

Our Ref :NROL/3650 20 Sept 2017

# DRAFT PROPOSAL FOR MECHANICAL TESTING CHARGES FOR SPECIFICATION FOR COMBINATION SIDE CUTTING PLIERS AS PER IS 3650:1981

Sl.No.	Characteristics	Clause No.	Man- hours	Electricity power consumed		Cost of consumable s including reference material wherever applicable	Total charges for each test
			@ 300/-	Kwh	Cost @ 9/-		
	A. TEST PARAMETERS		300/-		w 9/-		
1	Dimensions	3	1.0	_	_	I _	300.00
2	Hardness	4	2.0	_		<u> </u>	600.00
3	General Requirements	5		onform t	o IS: 26	515 as detaile	
3	General Requirements		to d be		.0 15. 20	or as actaired	a mom a
a	Materials	5	As per respective ISS as detailed in cl 5.1.1 or IS 2615				cl 5.1.1 of
b	Manufacture	7	1.0	-	_	-	300.00
С	Workmanship and finish	8	1.0	-	-	-	300.00
d	Preservation and packing	12	0.5	-	-	-	150.00
4	Insulation	6	0.5	-	-	-	150.00
5	TESTS	8					
a.	Cutting Test for Side Cutter and Joint Cutter	8.1					
	i)Hard wire cutting test		Facility	not ava	ilable a	t NROL	
	ii)Soft wire cutting test		Facility	not ava	ilable a	t NROL	
b.	Tube Gripping Test	8.2	0.5	-	-		150.00
c.	Shock Test	8.3	0.5	-	-	-	150.00
d.	Torsion Test	8.4	Facility	not ava	ilable a	t NROL	
e.	Handle Load Test	8.5	Facility not available at NROL				
f.	Bend Test	8.6	Facility not available at NROL				
g.	Insulation Test	8.7	1.0	-	-	-	300.00
6.	PREPARATION OF TEST REPORT		1.5				450.00
	TOTAL		9.5	-	-	-	2850.00

Testing charges per man-hour are Rs.300.00. Hence testing charges for the product for facilities available are:

Total Rs.  $9.5 \times 300 = \text{Rs.}2850.00$  Plus materials as per respective ISS (excluding hard-wire cutting test, soft wire cutting test, torsion test, handle load test and bend test)

(Gurmukh Singh) LO-B

OIC (M) HNROL H LPPD

As decided by Competent Authority, the testing charges for the product are Rs 2850/- + Materials as per respective ISS Excluding Hard Wire Cutting Test, Soft Wire Cutting Test, Torsion Test, Handle Load Test and Bend Test

(Ankita Tripathi) Sc.B, LPPD

**HLPPD** 

DDG (Labs)

# The revised BIS testing charges for IS 3652:1995 effective from 12-02-2018 BIS NROL Mohali

Our Ref :NROL/3652 20 Sept 2017

DRAFT PROPOSAL FOR MECHANICAL TESTING CHARGES FOR FOOT SPRAYERS (CROP PROTECTION EQUIPMENT) AS PER IS 3652:1995.

Sl.No.	Characteristics	Clause No.	Man- hours	po	tricity wer umed	Cost of consumable s including reference material wherever applicable	Total charges for each test
			@	Kwh	Cost		
	A TEGT DAD ANGTED C		300/-		@ 9/-		
1	A. TEST PARAMETERS	4	Ι		· . TO(	3 1 . 11 1 1	TD 1.1 .1
1.	MATERIALS  PEDECONA NOT TESTS	5	As per	r respec	ctive ISS	s as detailed i	n Table I
2.	PERFORMANCE TESTS	5.1	2.0	3	27		627.00
a.	Discharge rate	5.2	1.0	3	21		627.00 300.00
b.	Volumetric efficiency	5.3	5.0	50	450		1950.00
c. 3.	Endurance test  DIMENSIONAL & VISUAL		3.0	30	430		900.00
3.	CHECKS	6.2,6.2.1, 6.3.1,6.3.	3.0				900.00
		2,6.3.3,6.					
		3.4,6.3.5,					
		6.3.6,6.5,					
		6.6,6.7.1,					
		6.7.2,6.7.					
		2.1,6.7.2.					
		2,6.7.3.1,					
		6.7.3.2,6.					
		8.1,6.8.2.					
		1,6.8.2.2,					
		6.10,6.11					
4	TOTAL MACC	,7,8&9.1 6.12	0.5				150.00
4. 5.	TOTAL MASS	6.1,6.2.2,	0.5				150.00
3.	FRAME, PEDAL LEVER TEST AND PISTON ROD	6.3.4.1	0.5				150.00
6.	PUMP CYLINDER TEST	6.3.1	1.0				300.00
7.	PRESSURE CHAMBER TEST	6.4,6.4.1	1.5				450.00
8.	TEST FOR HOSE AND HOSE	6.8.2.3	1.0				300.00
0.	CONNECTION	0.0.2.3	1.0				300.00
9.	TEST FOR SPRING	6.3.6.1	1.0	1.5	13.5		313.50
10.	TEST FOR GASKET & PISTON	6.9,6.3.2	2.0	1.3	13.3		600.00
11.	TEST FOR CUT OFF DEVICE	6.8.3	2.0				000.00
a.	Dimension & Visual check	C-2,C-	1.0				300.00
٠	The state of the s	3,C-4,C-					. 2 3 3 . 0 0
		5					
b.	Test For Operating Trigger/Knob	C-6.2	0.5				150.00
c.	Strength Test	C-8	0.5				150.00
d.	Leakage & Reliability Test	C-9	4.0	24	216		1416.00
12.	TEST FOR LANCE	6.8.3					
a.	Dimensions & Construction	D-3	0.5				150.00
b.	Hydraulic Pressure Test	D-4.3.1	0.5				150.00
13.	TEST FOR SPRAY GUN	6.8.3					
a.	Dimensional & Visual Test Including Mass	E-2,E-4	1.0				300.00
b.	Discharge Rate	E-3.1	0.5	1.5	13.5		163.50
c.	Spray Angle	E-3.2	0.5	1.0	13.3		150.00
d.	Trigger Test	E-3.3	0.5				150.00
e.	Test For Jet Spray	E-3.4.1	0.5				150.00
f.	Test For Strength	E-3.4.2	0.5				150.00
g.	Leakage & Reliability Test	E-3.5	4.0	24	216		1416.00
<u>5</u> .	Endurance test	E 2.6	5	150	1250		2850

Testing charges per man-hour are Rs.300.00. Hence testing charges for the product for facilities available are:

For sprayer with Lance  $35.5 \times 300 + 2110.50 = Rs. 12760.50$  rounded off to Rs. 12760/For sprayer with spray gun  $41 \times 300 + 3474 = Rs. 15774.00$  rounded off to Rs. 15774/-

(Gurmukh Singh) LO-B

OIC (M) HNROL H LPPD

As decided by Competent Authority, the testing charges for the product are Rs. 8550/-

(Ankita Tripathi) Sc.B, LPPD

**HLPPD** 

DDG (Labs)

PAGE 1 OF 2

# BIS CENTRAL LABORATORY (Q.A. Department)

Our Ref:CL/QA/14:0

2001-07-17

#### TESTING CHARGES FOR IS: 3652:1995 FOOT SPRAYER (CROP PROTECTION EQUIPMENT)

L.NO.	CHARA	ACTERISTICS	CLAUSE NO.	MAN-HO	URS		
	a)	Material of construction	4.1, Tal	ale 1		1	
•	b)	Chemical composition of	4.1	)ic 1		1	
	0)	brass components(IS 292:83 on					
•	Perform	ance tests	, ••,				
	a)	Discharge rate		5.1			2
	b)	Volumetric efficiency		5.2			1
	c)	Endurance		5.3			5
	Dimens	ional & Visual check		6.2,6.2.1,6.3	.1		
				6.3.2,6.3.3,6	.3.4,		
				6.3.5,6.3.6,6	.5,		
			(	5.6,6.7.1,6.7.2,			3
			(	5.7.2.1,6.7.2.2,			
				5.7.3.1,6.7.3.2,			
				5.8.1,6.8.2.1,			
				5.8.2.2,6.10,6.1	11,		
			7,	8 & 9.1			
•	Total m		(1.60	6.12			0.5
•		Pedal lever test	6.1,6.2.	2,6.3.4.1 0.5			
	and Pist			621			1
		ylinder test e chamber test		6.3.1		1.5	1
•			(922	6.4,6.4.1		1.5	
	connect	Hose and Hose	6.8.2.3			1	
	Test for			6.3.6.1			1
0.		gasket & piston	6.9,6.3.		2		1
0. 1.		r cut off device	6.8.3	2	2		
1.	a)	Dimension & Visual check	0.0.5	C-2,C-3,C-4,	C-5	1	
	b)	Test for operating trigger/	C-6.2	C-2,C-3,C-4,	,C-3	0.5	
	0)	Knob	C 0.2			0.5	
	c)	Strength test		C-8			0.5
	d)	Leakage & Reliability test		C-9			4
	,	,					
			`		PAGI	E 2 OF 2	
2.	Test for	Lance		6.8.3			
	a)	Dimensions		D-3			0.5
	b)	Hydraulic pressure test	D-4.3.1		0.5		
	,						
3.	Test for	spray gun		6.8.3			
	a)	Dimensional & Visual test		E-2,E-4		1	
		including mass					
	b)	Discharge rate		E-3.1			0.5

	c)	Spray angle	E-3.2		0.5
	d)	Trigger test	E-3.3		0.5
	e)	Test for jet spray	E-3.4.1	0.5	
	f)	Test for strength	E-3.4.2	0.5	
	g)	Leakage & Reliability test	E-3.5		4
	h)	Endurance test	E-3.6		*
14.	Test f	for Nozzle	6.8.4		
	a)	Rate of discharge	F-3.1	0.5	
	b)	Spray angle	F-3.2		0.5
	c)	Endurance test	F-3.3		*
	d)	Dimension, Workmanship	F-4,F-5,F-6	0.5	
		Finish and Designation			
15.	Charg	ges of consumables (electricity)			22
	for 68	hours operating endurance			
	testin	g machine, compressor, spring			
		g machine and leakage and			
	reliab	ility testing machine.			
		•			
	PREF	PARATION OF TEST REPORT		1	
		TOTAL TIME			59

Testing charges per man hour are Rs.75.00. Hence complete testing charges for the product are Rs.......

DG may please approve.

(V.K. Sethi) TS (QA)

D&H (QA) DDGL ADGT DG

# BIS CENTRAL LABORATORY (Q.A. Department)

Our Ref:CL/QA/79 7 June 2006

#### TESTING CHARGES FOR RUBBER PROTECTIVE SHEATHS (CONDOMS) AS PER IS 3701:1985

SlNo.	Characteristics	Clause no.		Man-Hours	Electricity Cost of Power consumables Consumed including kwh reference material where- ever applicable
A.	TEST PARAMETERS				иррисион
1.	Description	2.1		1	
2.	Dimensions	2.2		2	
3.	Mass	2.3		1	
4.	Water leakage test	2.4		2	
5.	Tensile properties	2. 5	20*	300	0kwh=300 units
6.	Air infiltration	2.6		2	
7.	Colour fastness test	2.7		3	
B.	Electricity power consumed				300 units
C.	Cost of Consumables/CRMs				-
D.	PREPARATION OF TEST REP	ORT		3	
	TOTAL	TIME	34 h		

Testing charges per man-hour are Rs.75.00. Hence complete testing charges for the products is:

Total Rs.  $75 \times 34 + 300 \times 4 = Rs.3750.00$ 

The proposal is made on the basis of information received from testing lab.

DDGL may kindly approve.

(K.S. Arya) STA(QA)

D&H(QA) DDGL

### The revised BIS testing charges for IS 3725:1966 effective from 15-04-2016

#### LABORATORY POLICY & PLANNING DEPARTMENT

Our Ref : LPPD/51:1 10/03/2016 TESTING CHARGES FOR IS 3725:1966 RESISTANCES WIRES, TAPES AND STRIPS FOR HEATING ELEMENTS

S.1	NO. TESTS	CLAUS	E REF.	MAN-H	OURS	
1. 2.	Dimensions Resistance and Uniformity of resistance	4.1 & 4.1 5.1, 5.2			1/ <sub>2</sub> 11/ <sub>2</sub>	
3. 4. 5.	Wrapping test Tensile test	7.3 4.5 & 7.4 7.6 (Facility not available at CI		CL.)	1/2 2 L.)	
	PREPARATION OF TEST REPORT		TOTAL TIME		1/ <sub>2</sub> 5	

Testing charges per man-hour are Rs. 300.00.

Hence complete testing charges for the product are :Rs. 1500.00 excluding the test for which facility does not exist in CL. DDGL may kindly approve.

(Anurita Jojo)

Sc.C(LPPD)

### Head, LPPD

DDG(Labs)

BIS CENTRAL LABORATORY SAHIBABAD ( Q. A. DEPARTMENT)

OUR REF. : LAB/14:0 1986 12 10

# TESTING CHARGES FOR IS 3725:1966 RESISTANCES WIRES, TAPES AND STRIPS FOR HEATING ELEMENTS

S.NO.	TESTS		
1.	Dimensions	4.1 & 4.2	1/2
2.	Resistance and Uniformity of resistance	5.1, 5.2 & 7.5	5 1½
3.	Wrapping test	7.3	1/2
4.	Tensile test	4.5 & 7.4	2
5.	Endurances test	7.6	(Facility not available at CL.)
	PREPARATION OF TEST REPORT	י	1/2
		TOTAL TIME	5 

Testing charges per man-hour are Rs. 75.00.

Hence complete testing charges for the product are :Rs. 375.00 excluding the test for which facility does not exist in CL.

APPROVED BY THE COMPETENT AUTHORITY.

#### The BIS testing charges for IS 3735:1996 effective from 16-05-2018

#### BUREAU OF INDIAN STANDARDS EROL, Kolkata

27.10.2017

Our Ref: EROL/M/TC(3735)

IS 3735:1996- Canvas Shoes Rubber Sole

Sl No. **Requirements/ Characteristics** Man Man Power Cost Consumable Total Remarks Clause Hour hour consumption of cost (if cost of (Method of No. spent cost of (if intensive) power significant) testing test) in testing testing (III) (VIII) **(I)** (II) (V)= (VI) (VII)= (IX) (X) (IV) (IV)x (VI)x Rs.300 Rs.10 4.1.1, 2 600 IS 1969 1 Upper Canvas-Breaking load 600 Table 1 2 4.1.1, Upper Canvas-Ends and picks 1 300 300 IS 1963 Table 1 Drill-Breaking load 2 3 600 IS 1969 4.1.2, 600 Table1 Drill-Ends and picks 4 300 300 IS 1963 4.1.2, Table1 5 4.1.2, **Drill-Colour Fastness** 2 600 600 IS 686 or Table1 2454 6 Power consumption and 200 5 50 2650 consumables (for sl No. 1 to 5 above) 7 Table 2 # Binding Material- Width, Breaking 4 1200 2 20 100 1320 IS 686 or load and colour fastness 2454 3 910 8 4.1.3, 900 1 10 Threads for upper closing- Braeking IS 2454,765,9 Table3 load 71 9 4.1.4 **Eyelets- Dimensions** 300 300 2 4.1.5 2 10 Laces- Dimensions, Breaking Load, 600 20 620 IS 1969 Table 4 Sulphur dye Test 11 Rubber Component IS3400(9) 12 4.1.6 Relative density 300 300 13 300 300 IS3400(2) 4.1.6 Hardness 14 4.1.6 4 1200 36 360 1560 IS3400(16) Flexing resistance 48 15 4.1.6 300 480 780 IS3400(4) 1 Hardness after ageing 16 4.1.6 4 1200 2 20 1220 IS3400(1) Tensile strength & elongation IS3400(9) 17 4.1.6 Compression 2 600 600 18 4.1.6.2 Ageing of rubber 4 1200 336 3360 4560 IS3400(5) Table-5 19 4.1.6.3, Thickness of Components 4 1200 1200 IS3400(5) Table-6 2 20 4.2 Shape and design 600 600 IS 1638 21 4.3 4 1200 1200 Construction 22 4 1200 1200 4.4 Adhesion 23 3 10 4.5 Consolidation test 900 1 910 24 4.6 Mass 1 300 300 25 Preparation of report 2 600 600

Testing Charges for the product: 21130

<sup>#</sup> Test facility not available at EROL for colour fastness

(A Chakrabarti) OIC(Mechanical)

H(EROL) H(LPPD) DDGL

As decided by Competent Authority, the testing charges for the product Rs. 20470/- excluding colour fastness.

(Ankita Tripathi)
Sc.B, LPPD

HLPPD

DDG (Labs)

BIS CENTRAL LABORATORY SAHIBABAD ( Q. A. DEPARTMENT)

OUR REF. : LAB/14:0 1985 12 23

TECTING CUADGES FOR TO 2725.1004 CANVAG SUCES DIDDED SOLE

	TES	TING CE	HARGES FOR IS 3735	:1984 CANVAS	SHOES, RUBBER SOLE	<u> </u>	
			 ISTICS				
	Mater				4.1	-	
	a)	i)	Canvas Breaking load Ends and picks		4.1.1, Table1		2
		ii)	Breaking load Ends and picks Colour fastness			2*	2
	b)	i) ii)	ng Material Width Breaking load Colour fastness	4.1.2	, Table 2	0.5	1
	c)		ds for upper closi ing load	ng 4.1.3	, Table 3		0.
	d)	Eyelet Dimens			4.1.4	0.5	
	e)	ii)	Dimensions Breaking load Sulphur dye test	4.1.5		0.5	0.
	f)	i) ii) iii)	r components Relative density Hardness Fleking resistanc Hardness after ag	e	, Table 4	1	0.
		v) vi)	Tensile strength Compression Ageing of rubber	& elongation		4 2	
	components TESTING CHARGES FOR IS 3735:1984 CANVAS SHOES, RUBBER SOLE						
	СНА	RACTER	 ISTICS 	CLAUSE REF.		-	
		viii)	Thickness of comp	onents 4.1.6	.2, Table 6 4		
2.	Shape	and de	esign	4.2		0.5	

		TOTAL TIME		41	
	PREPARATION OF TEST REPO	PRT		1	
6.	Mass		4.6		0.5
5.	Consolidation test		4.5		2
4.	Adhesion test		4.4		2
3.	Construction		4.3		2

Testing charges per man hour is Rs.75.00. Hence complete testing charges for the product are Rs.3075.00  $\,$ 

• Testing facility is not available in CL at present.

DG may kindly approve.

(V.K. Sethi)
TS (QA)

DCL (QA) DDGL ADGT DG

### The revised BIS testing charges for IS 3736:1995 effective from 23-08-2016

### LABORATORY POLICY AND PLANNING DEPTT

Our Ref : LPPD/54:1 08-07-2016

TESTING CHARGES FOR IS 3736:1995 CANVAS BOOTS, RUBBER SOLE

SL.NO.	CHARACTERISTICS	CLAUSE NO.	MAN-HOURS
1.	Material		
a)	Upper construction	4.1.1 Table 1	
	i) Breaking Load	-do-	2.5
	ii) Ends/Picks	-do-	1.5
	iii) Colour fastness		2.5
	iii) Coloul lastness	4.1.1.1 Table 1	2.5
b)	Lining material	4.1.2 Table 2	
	i) Breaking Load	-do-	2.5
	ii) Ends/Picks	-do-	1.5
c)	Binding Material	4.1.3 Table 2	
C)			0.5
	i) Width	-do-	
	ii) Breaking Load	do-	1.5
	iii) Sulpher dye test	4.1.3.2	1.5
d)	Reinforcement Material	4.1.4	
,	i) Width	-do-	0.5
	ii) Breaking Load		2.5
	iii) Ends/Picks	-do-	1.5
	III) ENGS/PICKS	-40-	1.3
e)	Threads for upper closing	4.1.5 & Table 4	2
f)	Fabric laces	4.1.6	2
g)	Rubber Components		
J.	i) Soles & heels shall conform to Type 2	As per IS 5676:95 *	
	ii) Tested from finished product	4.1.7.3 Table 4	
	Relative density	-do-	1.5
	Hardness	-do-	1
	Flexing resistance	-do-	2.5
	Accelerated ageing	-do-	1
	Tensile strength	-do-	2.5
	Compression Set	-do-	2.5
	iii) Ageing	4.1.7.4 Table 5	
		-do-	4
	Tensile strength & Elongation	-40-	4
	-		
TESTING CH.	ARGES FOR IS 3736:1995 CANVAS	BOOTS, RUBBER SOLE	
	iv) Thickness of components	4.1.7.5	2
3.	Design	4.2	0.5
	Lay height	4.3	0.5

5.	Construction	4.4	2.5	
6.	Mass	4.6	0.5	
7.	Finish	4.5	0.5	
8.	Consolidation test	4.7	2.5	
9.	Adhesion test	4.8	2.5	
	PREPARATION OF TEST REPOR	T	2	
	TOTAL TIME		 51	
				_

Testing charges per man-hour are Rs.75.00. Hence complete testing charges for the product are Rs.3825.00.

As decided, the testing charges have been doubled and the complete testing charges are 2x3825 = Rs.7650.00

DDGL may kindly approve.

(P. Rajesh) Sc.E, LPPD

Head, LPPD

DDG (Labs)

<sup>\*</sup> If heels & soles are sent separately, the testing charges shall be levied extra as per IS 5676:95.

BIS CENTRAL LABORATORY SAHIBABAD ( Q. A. DEPARTMENT)

OUR R	EF. :	LAB/14:0	1997-10-07		
		ARGES FOR IS:3736:1995 CANVA			
	Mater				
	a)	Upper Canvas i) Breaking load ii) Ends and picks iii) Colour fastness	4.1.1, Table1 do do 4.1.1.1, Table 1 2.5	2.5	
	b)	Lining Material i) Breaking load ii) Ends and picks	4.1.2 Table 2		2.5 1.5
	c)	Binding Material i) Width ii) Breaking load iii) Sulpher dye test		1.5 1.5	
	d)	Reinforcement material i) Width ii) Breaking load iii) Ends/Picks	4.1.4 do 4.1.4, Table 1 do 1.5		2.5
	e)	Threads for upper closing	4.1.5, Table 3	2	
	f)	Fabric laces	4.1.6	2	
	g)	Rubber components i) Soles & heels shall Conform to Type 2	As per IS 5676:95	; *	
		ii) Tested from finished Product Relative density Hardness Flexing resistance Accredited ageing Tensile strength Compression set	do 1.5	1 2.5	
 S.NO.		NG CHARGES FOR IS 3735:1984	CANVAS SHOES, RUBBER SOLE USE REF. MAN-HOURS	-	
		iii) Ageing Tensile strength&elongation iv) Thickness of componen	4.1.7.4, Table 5	2	

viii) Thickness of components 4.1.6.2, Table 6 4

2.	Design		4.2		0.5
3.	Lay height	4.3		0.5	
4.	Construction		4.4		2.5
5.	Mass		4.6		0.5
6.	Finish		4.5		0.5
7.	Conslidators test	4.7		2.5	
8.	Adhesion test		4.8		2.5
	PREPARATION OF TEST REPORT			2	
	TOTAL TIME			51 	

Testing charges per man hour is Rs.75.00. Hence complete testing charges for the product are Rs.3825.00  $\,$ 

• If heels and soles are sent separately the testing charges shall be leived extra as per IS 5676:95

DDGL may kindly approve.

(V.K. Sethi)
TS (QA)

DCL (QA) DDGL

### BIS CENTRAL LABORATORY

(Q.A. Department)

Our Ref: Lab/14:0 1997-10-20 TESTING CHARGES FOR IS 3736:1995 CANVAS BOOTS, RUBBER SOLE

SL.NO.	CHARACTERISTICS	CLAUSE NO. MAN-HOURS	
1. a)	Material	4.1.1 Table 1 -dodo- 4.1.1.1 Table 1 2.5	2.5 1.5
b)	Lining material i) Breaking Load ii) Ends/Picks	4.1.2 Table 2 -dodo-	2.5 1.5
c)	Binding Material i) Width ii) Breaking Load iii) Sulpher dye test	4.1.3 Table 2 -do- do- 4.1.3.2	0.5 1.5 1.5
d)	Reinforcement Material i) Width ii) Breaking Load iii) Ends/Picks	4.1.4 -do- 4.1.4 & Table 1 -do-	0.5 2.5 1.5
e)	Threads for upper closing	4.1.5 & Table 4	2
f)	Fabric laces	4.1.6	2
h)	Rubber Components i) Soles & heels shall conform to Type 2 ii) Tested from finished product Relative density Hardness Flexing resistance Accredited ageing Tensile strength Compression Set  iii) Ageing Tensile strength & Elongation  ARGES FOR IS 3736:1995 CANVAS	4.1.7.3 Table 4  -dododododododod	1.5 1 2.5 1 2.5 2.5 2.5
	iv)Thickness of components	4.1.7.5	2
3.	Design	4.2	0.5
4.	Lay height	4.3	0.5
5.	Construction	4.4	2.5

7. Finish 4.5 0.5 8. Consolidators test 4.7 2.5 9. Adhesion test 4.8 2.5 PREPARATION OF TEST REPORT 2 TOTAL TIME 51	6.	Mass	4.6	0.5	
9. Adhesion test 4.8 2.5  PREPARATION OF TEST REPORT 2  TOTAL TIME	7.	Finish	4.5		0.5
PREPARATION OF TEST REPORT 2  TOTAL TIME	8.	Consolidators test	4.7		2.5
TOTAL TIME	9.	Adhesion test	4.8		2.5
		PREPARATION OF TEST REPORT		2	
51 		TOTAL TIME			
					51 

Testing charges per man-hour are Rs.75.00. Hence complete testing charges for the product are Rs.3825.00.

\* If heels & soles are sent separately, the testing charges shall be levied extra as per IS 5676:95.

DDGL may kindly approve.

Sd/-(V.K. Sethi) TS(QA)

<u>DCL(QA)</u> Sd/d- 10/07 <u>DDGL</u> Sd/- 10/10 TS(QA)

# BIS CENTRAL LABORATORY (Q.A. Department)

Our Ref:CL/QA/79 28 Feb 2007

	ING CHARGES FOR TUBES, GLA			
SlNo	. Characteristics	Clause no.	Man-Hours	Electricity Cost of Power consumables Consumed including kwh reference material where-
				ever
A.	TEST PARAMETERS			applicable
1. Ma	terial			
$\mathbf{a}$	) Material	2.1	1	
b	) Limit of alkalinity	2.1	4	
2.Con	struction, Wormanship & Finish			
a)	) General Requirements	4.1	1	
b	) Specific requirements	4.2	1	
3. Sha	apes & Dimensions	3.1	2	
4. The	ermal Shock Test	7.1	2	
B. C.	Electricity power consumed Cost of Consumables/CRMs			
D.	PREPARATION OF TEST REPO	ORT	1	
	TOTAL	TIME	12h	

Testing charges per man-hour are Rs.75.00. Hence complete testing charges for the products is:

Total Rs.75x12 = 900.00

The proposal is made on the basis of information received from testing lab.

DDGL may kindly approve.

(K.S. Arya) STA(QA)

Head (CL) DDGL

## The revised BIS testing charges for IS 3745:1978 effective from 15-04-2016

#### LABORATORY POLICY & PLANNING DEPARTMENT

Our Ref : LPPD/51:1 10/03/2016

# TESTING CHARGES FOR IS 3745:1978 YOKE TYPE VALVE CONNECTIONS FOR SMALL MEDICAL GAS CYLINDERS(FIRST REVISION WITH THREE AMENDMENTS)

S.NO.	TESTS	CLAUSE REF.	MAN-HOURS
1.	Mechanical Properties	2.2	
	a) Tensile Strength	2.2.1	4
	b) Impact Strength	2.2.2	4
2.	Dimensions	4,5,6 & 7	4
3.	Pneumatic Testing	8	1
4.	Marking	9	1/2
PRI	EPARATION OF TEST REPORT		1/2
		TOTAL TIME	14

Testing charges per man-hour are Rs. 300.00.

Hence complete testing charges for the product are :Rs. 4200.00

DDGL may kindly approve.

(Anurita Jojo)

Sc.C(LPPD)

## Head, LPPD

DDG(Labs)

## Please Refer to Revised Testing Charges mentioned above

BIS CENTRAL LABORATORY SAHIBABAD ( Q. A. DEPARTMENT)

OUR REF. : LAB/14:0 1990 12 05

TESTING CHARGES FOR IS 3745:1978 YOKE TYPE VALVE CONNECTIONS FOR SMALL MEDICAL GAS CYLINDERS (FIRST REVISION WITH THREE AMENDMENTS)

S.NO.	TESTS	CLAUSE REF.	
1.	Mechanical Properties	2.2	
	a) Tensile Strength	2.2.1	4
	b) Impact Strength	2.2.2	4
2.	Dimensions	4,5,6 & 7	4
4.	Pneumatic Testing	8	1
5.	Marking	9	1-2
	PREPARATION OF TEST REPORT		1/2
		TOTAL TIME	14

Testing charges per man-hour are Rs. 75.00.

Hence complete testing charges for the product are :Rs. 1050.00

APPROVED BY THE COMPETENT AUTHORITY.

# BIS CENTRAL LABORATORY SAHIBABAD ( Q. A. DEPARTMENT)

OUR REF. : LAB/14:0 1990 11 12

TESTING CHARGES FOR IS 3749:1978 TOOL AND DIE FOR COLD WORK (FIRST REVISION)

S.NO.		CLAUSE REF.	MAN-HOURS
1.	Chemical composition		
	a) Carbon b) Silicon c) Manganese d) Phosphorous e) Sulphur f) Chromium g) Molybdenum i) Vanadium j) Tungsten k) Nickel		1 2½ 2½ 2½ 2 2 2 2½ 2 3½ 3 2½
2.	Freedom from defects	5	
	<ul><li>a) General</li><li>b) Decarburization</li></ul>	5.1 <sup>3</sup> 5.2 & 9.3 <sup>3</sup>	1½
3.	Dimensional Tolerance	9.1 & 9.2	1/2
4.	Hardness	8	1
5. 6.	Finish Marking	13 <sup>3</sup> <sub>3</sub> 15 <sup>3</sup>	1-2
	PREPARATION OF TEST REPORT		1-2
		TOTAL TIME	28

Testing charges per man-hour are Rs. 75.00.

Hence complete testing charges for the product are as follows :

a) Physical tests : Rs.300.00

b) Chemical tests : Depending upon the grade of steal and

number of elements tested.

APPROVED BY THE COMPETENT AUTHORITY.

### The revised BIS testing charges for IS 3812(Pt-1):2003 effective from 24-03-2017

BIS CENTRAL LABORATORY SAHIBABAD (Q. A. DEPARTMENT)

OUR REF.: LAB/14:0

22 June 2016
TESTING CHARGES FOR IS 3812 (part-1):2013 (PULVERIZED FUEL ASH FOR USE AS POZZOLANA IN CEMENT, CEMENT MORTARAND CONCRETE)

S.NO.	TESTS	CLAUSE REF.	MAN-HOURS	POWER CONSUMED	Cost of
2.	Physical Requirements	7.1		CONSOLIED	CONSUMADICS
				9 kWH	CRM Rs. 3250/-
	a) Fineness by Blaine`s permeability method		4		Kerosene Rs 100/-
	b) Lime Reactivity		4	60 kWH	
	c) Compressive strength		6	6 kWH	OPC 33gm (8Kg=350/-)
	d) Soundness by Autoclave test			6 kWh	
	expansion of specimens		6		
	PREPARATION OF TEST REPORT		1		
	Total		21	81	

Testing charges per man-hour are Rs. 300.00. Hence testing charges are as follows:  $21x300+81x9+3250+350+100=Rs.\,10729.00,\,Rounded\,off\,to\,Rs.10750.00$ 

(Ashok Kumar) Lo-A

OIC,Mech OIC (QA) Head (CL) DDGL

# BIS CENTRAL LABORATORY, SAHIBABAD [CHEMICAL DEPARTMENT]

TESTING CHARGES FOR IS 3812 (Part-1): 2013, Amnd-Nil

Pulverized Fuel Ash - Part 1 : For Use as Pozzolana in Cement, Cement Mortar and Concrete

SI.No. Characteristics

Clause no. ManHours

Power Consumed
kwh

including reference
material wherever
applicable

1. Chemical Requirements Cl. 5.1 & 6.1 Table-1

a)  $SiO_2 + Al_2O_3 + Fe_2O_3$ 

10

SiO <sub>2</sub>	Covered in 1(a) above
Reactive Silica	8
MgO	2
Total Sulphur as SO₃	5
Available Alkalis as Na₂O	4
Total Chlorides	2
Loss on Ignition	2
	Reactive Silica MgO Total Sulphur as SO <sub>3</sub> Available Alkalis as Na <sub>2</sub> O Total Chlorides

# PREPARATION OF TEST REPORT 1

TOTAL: 34 40 500.00

Testing charges per man-hour Rs.300.00

Electricity power consumption Rs.9.00 per KWH

Hence complete testing charges for the material is Rs. 11060 /-, Rounded off to Rs.11100/-.

CA may kindly approve.

RakeshMeena LO-B

## OIC (Chem)

As decided by the CA, complete testing charges are Rs.21850.00

(Kshitij Bathla) Sc.B, LPPD

Head, LPPD **DDGL** 

# BIS CENTRAL LABORATORY, SAHIBABAD [CHEMICAL DEPARTMENT]

TESTING CHARGES FOR IS 3812 (Part-2): 2013, Amnd-Nil Pulverized Fuel Ash - Part 2: For Use as Admixture in Cement Mortar and Concrete

SI.No.	Characteristics	Clause no.	Man-	Electricity	Cost of
6	Consumable		Hours	Power Consumed kwh	including
referen	ice				material
wherev	ver 				applicable
1.	Chemical Requirements	Cl. 5.1 & 6.1 Table-1			
a)	$SiO_2 + Al_2O_3 + Fe_2O_3$		10		
b)	SiO <sub>2</sub>		Covered in 1(	a) above	
c)	MgO		2		
d)	Total Sulphur as SO <sub>3</sub>		5		
e)	Available Alkalis as Na <sub>2</sub> O		4		
f) g)	Total Chlorides  Loss on Ignition		2		
8)	LOSS OII Igilition		2		
	PREPARATION OF TEST REPORT			1	
	TOTAL 450.00	:	26	36	
Testing Electri	g charges per man-hour Rs city power consumption R complete testing charges	Rs.9.00 per KWH	Rs. 8574 /-		
CA ma	ay kindly approve.				RakeshMeena LO-B

OIC (Chem)

## The revised BIS testing charges for IS 3818 (Pt-2):2013 effective from 22-08-2017

## BIS - CL Mechanical

Date: 03.07.2017

Sub: Proposal for time estimate for testing of items: Revised as per guidelines CL/CQAPD/19 dated 27 May 2013

IS 3812 (Part-2): 2013 (Pulverized fuel ash for use as admixture in cement mortar and concrete)

SI .N o.	C I a u s e N o .	Requirements /Characteristics	Manhou r of only TP	Manhour cost of testing (@300/manho ur)	Power consump tion (if intensive	Cost of power (@9 per KWhr)	Consu mable cost (in Rs)	Total Cost of test (9=5+7 +8)	Remar ks
1	2	3	4	5 = 4x Rs300	6	7=6xRs9	8	9	10
1	7	Physical Requirements  Fineness by Blaine's Permeability Method	4	1200	9 kWh	81	Rs.500/ - for SRM & Rs.50/- for Kerose ne	1831	
	7	Soundness test : ii) by Autoclave method - Expansion of specimen	6 hr	18000	6 kWh	54	Rs.350/ - for OPC 33 Grade	2204	
		Preparation of test report	1/2 hr	150				150	
		Total Time	10hr- 30min	3150	15 kWh	135	900	4185	

<sup>\*\*</sup> Electric Power consumption for batch of 8 samples.

Total Cost of Manpowers:

Total cost of Electricity Consumption	135
Total cost of Consumables	900
Testing charges for the product	4185

Ashok Kumar LO-A

# OIC(Mech)

# OIC(QA)

As decided by CA, the testing charges are Rs. 12760/-.

Ankita Tripathi) Sc. B, LPPD

Head, LPPD

DDGL

# BIS CENTRAL LABORATORY SAHIBABAD

( Q. A. DEPARTMENT)

OUR REF. : LAB/14:0 1996-06-19

### TESTING CHARGES FOR IS 3812:1981 FLY ASH FOR USE AS POZZOLANA AND ADMIXTUR

		AND ADMIX'I'UR 	
S.NO.	TESTS	CLAUSE REF.	MAN-HOURS
	emical Requirements Silca + Almina+ Iron		
b) è	10.5 Oxide Silica	3	covered in 1 (a) a
d)	Magnesium Oxide Total Sulphur as So3 Available alkalis as	Na2O	2 15
f)	Loss on ignition		1
Phy	ysical Requirements		
a)	Fineness by Blaine`s permeability method		2
c) d)	Lime Reactivity Compressive strength Dry Shrinkage		4 6 3
e)	Soundness by Autoclar test expansion of spe		4
PRE	EPARATION OF TEST REPO	ORT	1

Testing charges per man-hour are Rs. 75.00. Hence testing charges are as follows:

- $^{\star}$  To be determined when reactive aggregates have been used in concrete and specially required by the purchaser.
- a) Chemical requirements

Rs. 2250.00 (excluding for available alkalis)

- b) Physical requirements Rs. 1500.00 c) Available Alkalis Rs. 225.00

## The revised BIS testing charges for IS 3818:1992 effective from 15-05-2016

### LABORATORY POLICY & PLANNING DEPARTMENT

Our Ref :LPPD/51:1

10/03/2016

### TESTING CHARGES FOR IS: 3818:1992 CONTINUOUS (PIANO) HINGES

Testing charges per man-hour are Rs.300.00. Hence complete testing charges for the product are Rs.1500.00

DDGL may kindly approve.

(P.Rajesh)

Sc.E(LPPD)

### Head, LPPD

DDG(Labs)

## Please Refer to Revised Testing Charges mentioned above

# BIS CENTRAL LABORATORY (Q.A. Department)

Our Ref:CL/QA/14:0 2002-02-04

### TESTING CHARGES FOR IS: 3818:1992 CONTINUOUS (PIANO) HINGES

SL.NO.	CHARACTERI	STICS	CLAUSE NO	).		MAN-HOU
1.	Materials as per	IS 1079, 7 280 or		3, Table	e 1	
2.	Manufacturer	5			0.5	
3.	Finish	6			0.5	
4.	Dimensions & 7	Γolerances	4,Table 1,2,3,4)		3	
	PREPARATIO	N OF TES	T REPORT		1	
			TOTAL	TIME	5	

Testing charges per man-hour are Rs.75.00. Hence complete testing charges for the product are Rs375/-

DDGL may kindly approve.

(Yad Ram) TS(QA)

DCL(QA) DDGL

# BIS CENTRAL LABORATORY SAHIBABAD ( Q. A. DEPARTMENT)

OUR REF.: LAB/14:0 1986 04 21

		R IS 3827:1966 RIBOFL	AVIN
S.NO.	TESTS		
1.	Description		
	a) Visual check & packing	2.1.1 & 3.1	12
	b) Melting point	2.1.2	1
	c) Solubility	2.1.3	1
2.	Identification	2.2	12
3.	Spectrophotometric	2.3	1
4.	Specific rotation	2.4	1
5.	Purity	2.5 & i) of table 1	1
6.	Lumiflavin	-do- ii) "	1½
7.	Arsenic (as As)	-do-iii) "	2
8.	Lead (as Pb)	-do- iv) "	2
	PREPARATION OF TEST REPORT		12
		TOTAL TIME	12

\_\_\_\_\_\_

Testing charges per man-hour are Rs. 75.00.

Hence complete testing charges for the product are :Rs.900.00

APPROVED BY THE COMPETENT AUTHORITY.

# BIS CENTRAL LABORATORY, SAHIBABAD [CHEMICAL DEPARTMENT]

TESTING CHARGES FOR IS 3829 (Part- Horizontal Cylindrical and Horizontal and Pharmaceutical Use)		
SI.No TESTS HOURS	CLAUSE	MAN-
Chemical composition		
1. Material	6.1 and 6.2	As per referred ISS
<b>Remarks:</b> Testing charges for the material	l shall be levied as per relevant ISS referre	d.
CA may kindly approve.		
		RakeshMeena LO-B
Sc-B(Chem)		

OIC (Chem)

## The revised BIS testing charges for IS 3829 (Pt-1):1999 effective from 22-08-2017

### BIS CENTRAL LABORATORY

(Mechanical Department)

Our Ref:CL/QA/14 3 July 2017

TESTING CHARGES FOR HORIZONTAL CYLINDRICAL AND HORIZONTAL RECTANGULAR STEAM STERILIZERS, PRESSURE TYPE, PRESSURE TYPE AS PER IS 3829(Pt-1):1999 (Amnd-nil)

S1No.	Characteristics	Clause no.	Man-Hours	Electricity Cost of Power consumables Consumed including kwh reference material where- ever applicable
A.	TEST PARAMETERS			••
1. 2. 3. 4. 5. 6.	Design Shape & Size Construction Fittings Hydrostatic test Methods of steam supply to sterilizer Electricity power consumed	4 5 7 8 9 10	6 1 3 5 7 1	3/6/9kwh as applicable 3/6/9 kwh
D. С.	Cost of Consumables/CRMs			
D.	PREPARATION OF TEST REPORT		2	
	TOTAL TIM	ME	25	

Testing charges per man-hour are Rs.300.00. Hence testing charges for the products is:

Total Rs.300x25+4x9 = Rs.7536.00 (excluding material testing).

OIC (M)

OIC (QA)

Head (CL)

As decided by CA, the testing charges are 7540/- and material testing charges as per relevant referred ISs

**Ankita Tripathi**)

Head, LPPD

DDGL

# The revised BIS testing charges for IS 3829 (Pt-2):1978 effective from 22-08-2017 BIS CENTRAL LABORATORY, SAHIBABAD [CHEMICAL DEPARTMENT]

Steam	Sterilizers - Part 2 : Horizo ISGNATION OF IS 4510 :	829 (Part-2): 1978, Amnd-4 ontal Cylindrical High Speed 1978)	l Steam Sterilizers,	, -
SI.No HOUI		C	CLAUSE	MAN-
	Chemical composition			
	1. Material	5	.1	As per referred ISS
Rema	rks: Testing charges for th	ne material shall be levied as	per relevant ISS re	eferred.
CA m	ay kindly approve.			
				RakeshMeena LO-B
Sc-B(	<u>Chem)</u>			
OIC (	(Chem)			
		BIS CENTRAL LABO (Mechanical Depar	tment)	
Our Ro	ef:CL/QA/14		3 July	y 2017
	ING CHARGES FOR HORIZ AS PER IS 3829(Pt-2):1978 (	ONTAL CYLINDRICAL HIC (Amnd-4)	GH SPEED STEAM	STERILIZERS, PRESSURE
SlNo	. Characteristics	Clause no.	Man-Hours	Electricity Cost of Power consumables Consumed including kwh reference material where- ever applicable
A.	TEST PARAMETERS			
1. 2. 3. 4.	Design Shape & Size Construction Fittings	3 4 6 7	6 1 3 5	3/6/9kwh as applicable

5.	Hydrostatic test	8	7	
6.	Methods of steam supply to steriliz	zer 9	1	-
B.	Electricity power consumed			3/6/9 kwh
C.	Cost of Consumables/CRMs			
D.	PREPARATION OF TEST REPORT	RT	2	
	TOTAL	TIME	25	

Testing charges per man-hour are Rs.300.00. Hence testing charges for the products is:

Total Rs.300x25+4x9 = Rs.7536.00 (excluding material testing).

## OIC (M)

### OIC (QA)

## Head (CL)

As decided by CA, the testing charges are 7540/- and material testing charges as per relevant referred ISs

Ankita Tripathi) Sc. B, LPPD

Head, LPPD

**DDGL** 

# The revised BIS testing charges for IS 3829 (Pt-3):1985 effective from 22-08-2017 BIS CENTRAL LABORATORY, SAHIBABAD [CHEMICAL DEPARTMENT]

		(Part-3): 1985, Amnd-2 are Sterilizers, Vertical Cylindrical Type	
SI.No HOURS	TESTS	CLAUSE	MAN-
Cł	nemical composition		
1.	Material	5.1	As per referred ISS
	_ Testing charges for the mindly approve.	naterial shall be levied as per relevant ISS referred.	
			RakeshMeena LO-B
Sc-B(Che	<u>m)</u>		
OIC (Che	<u>m)</u>		

# BIS CENTRAL LABORATORY (Mechanical Department)

Our Ref:CL/QA/14 3 July 2017

TESTING CHARGES FOR STEAM STERLIZER, PRESSURE, VERTICAL CYLINDERCIAL TYPE AS PER IS 3829(Pt-3):1985 (Amnd-2)

SlNo.	Characteristics	Clause no.	Man-Hours	Electricity Cost of Power consumables Consumed including kwh reference material where- ever applicable
A.	TEST PARAMETERS			11
1.	Design	3	6	3/6/9kwh as applicable
2.	Shape & Size	4	1	-
3.	Construction	6	3	-
4.	Fittings	7	5	-
5.	Hydrostatic test	8	7	
6.	Methods of steam supply to sterilizer	9	1	-
B.	Electricity power consumed			3/6/9 kwh
C.	Cost of Consumables/CRMs			
D.	PREPARATION OF TEST REPORT		2	
	TOTAL TIM	ME	25	

Testing charges per man-hour are Rs.300.00. Hence testing charges for the products is:

Total Rs.300x25+4x9 = Rs.7536.00 (excluding material testing).

### OIC (M)

## OIC (QA)

### Head (CL)

As decided by CA, the testing charges are 3822/- and material testing charges as per relevant referred ISs

Ankita Tripathi) Sc. B, LPPD Head, LPPD

DDGL

## Please Refer to Revised Testing Charges mentioned above

# BIS CENTRAL LABORATORY (Q.A. Department)

Our Ref:CL/QA/79 2 Nov 2006

TESTING CHARGES FOR STEAM STERLIZER, PRESSURE, VERTICAL CYLINDERCIAL TYPE AS PER IS 3829(Pt-3):1985

SlNo.	Characteristics	Clause no.	Man-Hours	Electricity Cost of Power consumables Consumed including kwh reference material where- ever applicable
A.	TEST PARAMETERS			off-const
1.	Design	3	6	3/6/9kwh as applicable
2.	Shape & Size	4	1	-
3.	Materials*	5	Please refer to TC as per IS 6911/306/318/513/737 as applicable	
4.	Construction	6	3	-
5.	Fittings	7	5	-
6.	Hydrostatic test	8	7	
7.	Methods of steam supply to sterilizer	9	1	-
В.	Electricity power consumed			3/6/9 kwh
C.	Cost of Consumables/CRMs			
D.	PREPARATION OF TEST REPORT		2	
	TOTAL T	IME	25	

<sup>\*</sup> Testing charges for materials as per IS 6911:92-Rs.4067/-, IS 306:83-Rs.3059/-, IS 318:1981- for grades LTB1, LTB2, LTB3 & LTB5-Rs.1650/- for casting, Rs.1500/- for Ingots, for grades LTB4 & LTB6-Rs.1425/- for casting, Rs.1350/- for Ingots, IS 513-1994-Rs.900/-, IS 737:1986-for physical requirements-Rs.375/-, for material of thickness 2.6mm & under, while for other sections-Rs.300/-

Testing charges per man-hour are Rs.75.00. Hence testing charges for the products is:

Total Rs.75x25+4x9 = Rs.1911.00 (excluding material testing).

The proposal is made on the basis of information received from testing lab.

DDGL may kindly approve.

(K.S. Arya) STA(QA)

D&H(QA) DDGL

## The revised BIS testing charges for IS 3830:1979 effective from 24-03-2017

# BIS CENTRAL LABORATORY, SAHIBABAD [CHEMICAL DEPARTMENT]

TESTING CHARGES FOR IS 3830:1979, Amnd-3 SPECIFICATION FOR WATER STILLS FOR PYROGEN FREE DISTILLED WATER

SI.No	. Characteristics	Clause no.	Man- Hours	Electricity Power Consumed kwh	Cost of Consumable including reference material wherever applicable
1.	Materials	Clause 2	As per rele	evant ISS	

**Remarks:** Testing charges for the material shall be levied as per relevant ISS referred.

CA may kindly approve.

RakeshMeena LO-B

OIC (Chem)

5.

BIS CENTRAL LABORATORY SAHIBABAD ( Q. A. DEPARTMENT)

OUR REF. : LAB/14:0

Performance

2016 12 09

TESTING CHARGES FOR IS 3830:1979 (Amnd-3) WATER STILLS FOR PYROGEN FREE DISTILLED WATER

TESTS CLAUSE REF. MAN-HOURS \_\_\_\_\_\_ Material a) Nominal thickness of 2.1 1/5 steel sheets used and permissible reduction, measurements 3.1 & 3.2 2. Shape and capacity 2 3. Construction, checking of 4.1 to 4.5 2 4. Checking the storage tank 5 1 (if provided)

	a) Electric Heater (for stills upto 40 liters capacity)	6.2	As per IS 368 or As per IS 4159
	b) Steam Heater	6.3 to 6.6	3
6.	Testing of distilled water to meet requirements to Indian pharmacopiea	9.1	No test method prescribed in the specification
	PREPARATION OF TEST REPORT		1/2
		TOTAL TIME	9

Testing charges per man-hour are Rs. 300.00.

- a) For Electrically heated stills: Rs.  $6 \times 300.00 = 1800 + \text{the testing}$  charges as per the relevant ISS referred
- b) For steam heated stills: Rs. 9x300 = 2700.00

(Satish Kumar) TA

OIC (Mech) OIC (QA) Head (CL)

As decided by CA, testing charges are:

For Electric Heater Type Rs. 1800/- and testing charges as per referred ISs For Steam Heater Type Rs. 2700/- and testing charges as per referred Iss

> (Kshitij Bathla) Sc.B, LPPD

Head, LPPD DDGL

## Please Refer to Revised Testing Charges mentioned above

BIS CENTRAL LABORATORY SAHIBABAD

( Q. A. DEPARTMENT)

OUR REF. : LAB/14:0 1984 03 09

TESTING CHARGES FOR IS 3830:1979 WATER STILLS FOR PYROGEN FREE DISTILLED WATER (SECOND REVISION)

S.NO.		TESTS	CLAUSE REF.			
1.		terial Nominal thickness of steel sheets used and permissible reduction, measurements	2.1			12
	b)	Stainless steel for various components (if required to be tested)	2.1	As	per I	S 6911:72
	c)	Stainless steel for stop cock and valves (if required to be teste		As	per I	S 6603:72
2.	Sh	ape and capacity	3.1 & 3.2			2
3.	Co	nstruction, checking of	4.1 to 4.5			2
4.		ecking the storage tank f provided)	5			1
5.	Pe	rformance				
	a)	Electric Heater (for stills upto 40 liters capacity)	6.2		-	368:1963 or 38 4159:197
	b)	Steam Heater	6.3 to 6.6			2

S.NO.	TESTS	CLAUSE	REF.	MAN-HOURS

6. Testing of distilled 9.1 No test method preswater to meet require- cribed in the speciments to Indian ments to Indian

fication

#### PREPARATION OF TEST REPORT

8

1/2

TOTAL TIME 8

\_\_\_\_\_\_

Testing charges per man-hour are Rs. 75.00.

Hence complete testing charges excluding material tests at S1. No. 1 b) & c) shall be as under :

a) For Electrically heated stills : Rs. 375.00 plus the testing

charges as per the relevant

ISS referred

b) For steam heated stills : Rs.525.00

Note: 1. Material testing at Sl. No. 1 b) & c) if required, shall attract additional testing charges as per the relevant ISS.

2. If tank is provided, an additional charges of Rs. 75.00 shall be levied for tank testing.

APPROVED BY THE COMPETENT AUTHORITY.

# The BIS testing charges for IS 3831:1979 effective from 12-02-2018

# BIS NROL Mohali

Our Ref: NROL/Mech/3831 20 SEPT 2017

# DRAFT PROPOSAL FOR TESTING CHARGES FOR STERILIZER, SHALLOW (DRESSING DRUM) AS PER IS 3831:1979

Sl.No.	Characteristics	Clause No.	Man- hours		ricity wer umed	Cost of consumable s including reference material wherever applicable	Total charges for each test
			@	Kwh	Cost		
	A TENCT DADAL CENTRO		300/-		@ 9/-		
	A. TEST PARAMETERS						
1.	MATERIAL	2	As per respective ISS as detailed in cl 2			cl 2	
1.	SHAPE AND DIMENSIONS	3	2.0	-	-	-	600.00
2.	WORKMANSHIP AND FINISH	4	3.0	-	-	-	900.00
3.	FINISH	5	0.5	-	-	-	150.00
4.	TESTS	6	1.0	-	-	-	300.00
5.	PREPARATION OF TEST REPORT		1.5	-	-	-	450.00
	TOTAL		8.0				2400.00

Testing charges per man-hour are Rs.300.00. Hence testing charges for the product are:

Total Rs.  $8.0 \times 300 = \text{Rs.} 2400.00 \text{ Plus materials as per respective ISS}$ 

(Gurmukh Singh) LO-B

OIC (M) HNROL H LPPD

As decided by Competent Authority, the testing charges for the product are Rs 1200/- + Materials as per respective ISS (Capped at half of the proposed charges)

(Ankita Tripathi) Sc.B, LPPD

**HLPPD** 

DDG (Labs)

# The revised BIS testing charges for IS 3832:2005 effective from 22-08-2017

BIS CENTRAL LABORATORY SAHIBABAD (Q. A. DEPARTMENT)

OUR REF.: LAB/14:0 03 July 2017

TESTING CHARGES FOR IS 3832:2005 HAND OPERATED CHAIN PULLEY BLOCK (Amnd-2)

	TESTS	CLAUSE REF.	
	Design & Design Test		1
	2		1
		5.1,5.2 & 5.3	
3.	Pawls (including hardness of pawl and ratchet)	5.4	2
4.	Bearing and Lubrication	5.5 & 5.6	
	a) Roller bearings	5.5.1 As	per referred ISS
	b) Plain bearings	5.5.2	1½
5.	Suspensions	5.7	
	a) Hook	5.7.1	4
	b) Other fittings	5.7.2	1-2
6.	Load chain	5.8	
	a) Chain link dimension	5.8.2	4
	b) Length of chain	5.8.3	
	c) Load chain wheel	5.8.4	
	d) Guide	5.8.5	1
	e) Stripper	5.8.6	
	f) Idler Wheels	5.8.7	
7.	Anchorages	5.9	1-2

8.	Hand chain	5.10	1
S.NO.	TESTS	CLAUSE REF.	MAN-HOURS
9.	Material	6	
	a) Frame	6.1 As per	referred ISS
	b) Chain Wheel	6.1 As per	referred ISS
	c) Gears	6.1 As per	referred ISS
10.	Rating	7	1/2
11.	Effort and Velocity ratio	8	1
12.	Design test		ded in Cl. 3.1 Sr. No. 1
13.	Operation proof test & Examination	9.2	2
14.	Light Load Test	9.3 Test Facility	y not available
15.	Endurance Type Test	9.4 Test Facility	y not available
	PREPARATION OF TEST REPORT		1
		TOTAL TIME	21

Testing charges per man-hour are Rs. 300.00.

Hence complete testing charges for the product are :Rs. 6300.00 plus the testing charges as per the relevant ISS referred.

Note:- Material tests, if required, shall attract additional charges as per the relevant ISS referred.

Hare Ram Lo-A

OIC (Mech.) OIC (QA) Head (CL)

As decided by CA, the testing charges are 6300/- (excl. light low test and endurance test) and testing charges as per relevant referred ISs

Ankita Tripathi) Sc. B, LPPD

Head, LPPD

DDGL

# $\begin{array}{ccc} \textbf{Please Refer to Revised Testing Charges mentioned above} \\ & \texttt{BIS CENTRAL LABORATORY SAHIBABAD} \end{array}$

( Q. A. DEPARTMENT)

OUR REF. : LAB/14:0 1991 10 23

> TESTING CHARGES FOR IS 3832:1986 HAND OPERATED CHAIN PULLEY BLOCK (SECOND REVISION AND AMENDMENT NO.1)

S.NO.	TESTS	CLAUSE REF.	MAN-HOURS
1.	Design & Design Test	3.1 & 8.1	1
2.	Construction	4.1,4.2 & 4.3	1
3.	Pawls (including hardness of pawl and ratchet)	4.4	1½
4.	Bearing	4.5	
	a) Roller bearings	4.5.1	As per IS 5669:19 or IS 3697:19 or IS 4215:19
	b) Plain bearings	4.5.2	1½
5.	Suspensions	4.7	
	a) Hook	4.7.1	4
	b) Other fittings	4.7.2	1/2
6.	Load chain	4.8	
	a) Chain link dimension	4.8.2	4
	b) Length of chain	4.8.3 3	
	c) Load chain wheel		
	d) Guide	4.8.5 3	1
	e) Stripper	4.8.6 <sup>3</sup>	
S.NO.	TESTS	CLAUSE REF.	MAN-HOURS
	f) Idler Wheels	4.8.7 <sup>3</sup>	
7.	Anchorages	4.9	15
8.	Hand chain	4.10	1

9.	Material	5	
	a) Frame	5.1	As per IS 226:1975 or IS 961:1975 IS 2062:1984
	b) Chain Wheel	5.1	As per IS 210:1978 or IS 305:1981 or IS 617:1975 or or IS 1030:1982 or IS 2107:1977 IS 2109:1977
	c) Gears	5.1	As per IS 1875:1978 or IS 4367:1967
10.	Rating	6.1	1/2
11.	Effort and Velocity ratio	7.1	1
12.	Design test	8.1	<pre>Included in Cl. 3.1 at Sr. No. 1</pre>
13.	Operation proof test & Examination	8.2 & 8.3	2
14.	Marking	10.1	1
	PREPARATION OF TEST REPORT		1
		TOTAL TIME	21

Testing charges per man-hour are Rs. 75.00.

Hence complete tes ting charges for the product are :Rs. 1575.00 plus the testing charges as per the relevant ISS referred.

Note:- Material tests, if required, shall attract additional charges as per the relevant ISS referred.

APPROVED BY THE COMPETENT AUTHORITY.

# BIS CENTRAL LABORATORY SAHIBABAD ( Q. A. DEPARTMENT)

OUR REF. : LAB/14:0 1991 01 30

TESTING CHARGES FOR IS 3840:1979 LINING LEATHER (FIRST REVISION)

S.NO.	TESTS	CLAUSE REF.			 -HOURS
1.	Finishing	4.3		3	1-2
2.	Thickness	4.4 i) of	Table	1 <sup>3</sup>	
3.	Tensile Strength	-do-ii)	**		2½
4.	Tongue tear strength	-do-iii)	"		2
5.	Stitch tear strength	-do-iv)	"		2
6.	Colour fastness	-do- v)	"		
	a) Dry rubbing				12
	b) Wet rubbing				2
7.	Water vapour permeability	y -do-vi)	11		4
			TYPE I	TYPE II	TYPE III
8.	Chemical Requirements	4.5 of Table2			
	a) Solvent extractable substances	i) "	2	2	2
	b) Chromium (as Cr203)	ii) "	3	-	3
	c) Water soluble matter	iii) "	2	2	2
	<ul><li>d) Water insoluble in ash</li><li>i) Pigment finished leather</li><li>ii) Aniline or unfinished leather</li></ul>		5	5	5
S.NO.		CLAUSE REF.		MAN	-HOURS

S.NO.	TESTS	CLAUSE	REF.		MAN-H	OURS
e)	pH of water soluble	∨)	"	1	1	1
f)	Bound organic substances	vi)	***	2	-	2
g)	Degree of Tannage	vii)	"	-	1	-
h)	Hide Substance	viii)	"	2	2	2

9. Size and shape  $4.6^{-3}$ 

3

10. Packing and Marking 5  $^3$ 

PREPARATION OF TEST REPORT 1

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Testing charges per man-hour are Rs. 75.00.

Hence complete testing charges for the product are as follows :

a) Type I and III : Rs. 2400.00

b) Type II : Rs. 2100.00

#### BIS CENTRAL LABORATORY SAHIBABAD

OUR REF.: LAB/14:0 2002-04-29

TESTING CHARGES FOR IS 3841:1966 CAROTENE

S NO	CHARACTERISTICS	CLAUSE NO.	MAN-HOURS
1.	Description	2.1.1 0.5	
2.	Melting Point	2.1.2	0.5
3.	Solubility	2.2	1
4.	Spectrophotometric requirement	2.3 a)&b)	2
5.	Colour reaction	2.4	0.5
6.	Purity, percent by weight	2.5, Table 1	3*
7.	Arsenic (as As), ppm	2.5, Table 1	3**
8.	Lead (as Pb), ppm	2.5, Table 1	3**
	PREPARATION OF TEST REPORT		0.5
	TOTAL TIME		14

\_\_\_\_\_\_

Testing charges per man-hour are Rs. 75.00. Hence complete testing charges for the product are: Rs.1050.00

• This includes time for drying the material, since purity is required to be carried out on dried samples

\*\* Extra time has been provided, since digestion time for this sample was observed to be much more as compared to other similar samples i.e. Food colours, etc.

DG may kindly approve.

(Yad Ram) TS(QA)

DCL(QA)
DDGL
ADGT
DG

# BIS CENTRAL LABORATORY SAHIBABAD ( Q. A. DEPARTMENT)

OUR REF.: LAB/14:0 1991 12 06

TESTING CHARGES FOR IS 3843:1985 STEEL BACK FLAP HINGES (FIRST REVISION)

S.NO.	TESTS	CLAUSE REF.	
1.	Materials	3	
	a) Flap	3.1 & Table 3	As per IS 226:1975 or Gr. 'O' of IS 1079:1973 or Gr. Tamper No. 2 or 3 of IS 4030:1973
	b) Pin	3.1 & Table 3	As per Gr H or ½ H of IS 280:1978
2.	Dimensions & Tolerances	4 & Tables 1 &	2 2
3.	General requirements & Manufactures	5	2
4.	Finish, Marking & Packing	6, 7 & 8	1
	PREPARATION OF TEST REPOR	T	1-2
		TOTAL TIME	6

Testing charges per man-hour are Rs. 75.00.

Hence complete testing charges for the product are :Rs. 450.00 plus the testing charges for the relevant ISS referred.

# BIS CENTRAL LABORATORY (Q.A. Department)

Our Ref:CL/QA/79 18 July 2007

TESTING CHARGES FOR SWITCHES (6A, 16A, 20A & 32A) AS PER IS 3854:1997

SlNo	. Characteristics	Clause	e no.	Man-Hours	Electricity Power Consumed kwh
<b>A</b> .	TEST PARAMETERS				6A 16A 20A 32A
1.	Rating		6	0.5	
2.	Classification		7	0.5	
	Marking	8	0.5		
	Checking of dimensions	9	0.5		
	Protection against electric shock	10	1	2kwh	2kwh 2kwh 2kwh
).	Provision for earthing		11	0.5	2kwh 2kwh 2kwh
	Terminals		12	1.5	
	Constructional requirements		13	1	3kwh 3kwh 3kwh
	Mechanism		14	0.5	
0.	Resistance to aging, to harmful ingress of water & to humidity	15	3	20kwh	20kwh 20kwh
1.	Insulation resistance & electric strength	16	2		
2.	Temperature rise	17	5	1kwh	1kwh 1kwh 1kwh
3.	Making and breaking test	18	2	2kwh	2kwh 2kwh 2kwh
1.	Normal operation	19	5	110kwh	360kwh 460kwh 760kwh
5.	Mechanical strength test	20	3	1kwh	1kwh 1kwh 1kwh
5.	Resistance to heat		21	2	3kwh 3kwh 3kwh
7.	Screws, current carrying parts and Connections	22	2		
8.	Creepage and clearances	23	0.5		
9.	Resistance to abnormal heat and fire		24.1	1.5	2kwh 2kwh 2kwh
0.	Resistance to tracking	24.2	2.5	3kwh	3kwh 3kwh 3kwh
1.	Resistance to rusting		25	2	1kwh 1kwh 1kwh
	Electricity power consumed				150kwh 400kwh 500kwh 800kwh
	PREPARATION OF SAMPLE		1		
	PREPARATION OF TEST REPORT		2		
	Tetal Time			40.1-	

> 40x75+150x4 = Rs.3600/- (for 6A) 40x75+400x4 = Rs.4600/- (for 16A) 40x75+500x4 = Rs.5000/- (for 20A) 40x75+800x4 = Rs.6200/- (for 32A)

The proposal is made on the basis of information received from testing lab.

DDGL may kindly approve.

(K.S. Arya) STA(QA)

Head (CL) DDGL NOTE: REVISED TESTING CHARGES FOR IS 3854:1997 IS PLACED BELOW:



Our Ref: LPPD/51:1 01.07.2015

Sub: Revision of BIS Testing Charges.

BIS Testing charges for three products have been reviewed and as decided by the CA, the revised testing charges of the same, are given in Annex-1. The revised BIS testing charges for the ISS listed in Annex-1 shall be effective from 30-06-2015 and applicable for samples sent to BIS T&Cs for testing after 29-06-2015.

The above revised BIS testing charges shall not be applicable for outside BIS recognized labs. The outside approved lab who had adopted BIS testing charges

would continue to be paid as per the pre-revised rates. The revision of testing charges of OSLs, if any, shall be reviewed and decided in due course.

All BIS labs/ROs/BOs are advised to note the above for implementation by the said date.

(Dileep Kumar) Sc. F & Head[LPPD]

Sc. 'G' &DDG(Labs)

Encl. As above.

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Circulated to all Heads of Labs/ROs/BOs/DDG(Cert.)/CMDs/DDGF

Copy to: H(ITS)

With a request to get the circular hosted on BIS Intranet.

IS 3854: 1997 Switches for domestic and similar Purposes

(w.e.f 30 June 2015)

r	is 3854: 1997 Switches for domestic an					i similar Purposes (w.e.f 30 June 2015)							
S. No	Clause No.	Requirements/ Characteristics	Manho urs spent in Testing (in hrs)	Manhour cost of testing (@ ₹ 300 /manhour )	Power consumption (if intensive) (in kWh)						Remarks		
1	2	3	4	5	6a (6A	6b (10A	6c (16A	6d (20A	6e (25A	6f (32A	6g (40A	6h (63A)	8
		<u> </u>		-	, ,	,	,	, ,	,	, ,	,	(0011)	
1	6, 7, 8	Rating, Classification, Marking	0.5	₹ 150.00	0	0	0	0	0	0	0	0	
2	9	Checking of Dimensions	1	₹ 300.00	0	0	0	0	0	0	0	0	
3	10	Protection against electric shock	0.5	₹ 150.00	0	0	0	0	0	0	0	0	
4	11	Provision of earthing	0.5	₹ 150.00	0	0	0	0	0	0	0	0	
5	12	Terminals			0	0	0	0	0	0	0	0	
		(i) Screw terminals	1	₹ 300.00	0	0	0	0	0	0	0	0	
		(ii) Screwless terminals	2	₹ 600.00	72	120	192						Batch conditioni ng of 2 samples together
6	13	Construction requirements	1	₹ 300.00	3	3	3	3	3	3	3	3	Batch conditioni ng of 10 samples together
7	14	Mechanism	0.5	₹ 150.00	0	0	0	0	0	0	0	0	
8	15	Resistance to ageing, harmful ingress of water & humidity	1	₹ 300.00	20	20	20	20	20	20	20	20	Batch conditioni ng of 10 samples together
9	16	Insulation resistance and electric strength	0.5	₹ 150.00	0	0	0	0	0	0	0	0	
10	17	Temperature rise test	1	₹ 300.00	0	0	0	0	0	0	0	0	
11	18	Making & Breaking capacity test	1	₹ 300.00	2	3	4	5	8	12	16	20	
12	19	Normal operation test	1.5	₹ 450.00	30	45	135	65	132	170	200	145	
13	20	Mechanical Strength test	1	₹ 300.00	0	0	0	0	0	0	0	0	

14	21	Resistance to heat test	0.5	₹ 150.00	5	5	5	5	5	5	5	5	
15	22	Screws, current carrying parts and connections	0.5	₹ 150.00	0	0	0	0	0	0	0	0	
16	23	Creepage distance, clearances, and distances through sealing compounds	0.5	₹ 150.00	0	0	0	0	0	0	0	0	
17	24	Resistance of insulating material to abnormal heat and to tracking	0.5	₹ 150.00	0	0	0	0	0	0	0	0	
18	25	Resistance to rusting	0.5	₹ 150.00	0	0	0	0	0	0	0	0	
19		Preparation of Test Report	1	₹ 300.00	0	0	0	0	0	0	0	0	

## CONSOLIDATED TESTING CHARGES

S. No	Rated Current	Manhour cost of testing	Power Consumption	Cost of power @ Rs. 9/kWh	Cost of consumable s	Calculated Testing Charges	Total Testing Charges (Rounded to nearest Rs. 50.00)
1	2	3	4	5	6	7	8
				•			
1	6A Screw type terminals	4,350.00	60	540	0	4,890.00	4,900.00
2	6A Screwless type terminals	4,650.00	132	1,188	0	5,838.00	5,850.00
3	10A Screw type terminals	4,350.00	76	684	0	5,034.00	5,050.00
4	10A Screwless type terminals	4,650.00	196	1,764	0	6,414.00	6,400.00
5	16A Screw type terminals	4,350.00	167	1,503	0	5,853.00	5,850.00
6	16A Screwless type terminals	4,650.00	359	3,231	0	7,881.00	7,900.00
4	20A	4,350.00	98	882	0	5,232.00	5,250.00
5	25A	4,350.00	168	1,512	0	5,862.00	5,900.00
6	32A	4,350.00	210	1,890	0	6,240.00	6,250.00
7	40A	4,350.00	244	2,196	0	6,546.00	6,550.00
8	63A	4,350.00	203	1,827	0	6,177.00	6,200.00

(Sudheer Bishnoi) Sc D (LPPD) Sc F & Head (LPPD)
Sc G & DDG (Labs)

## The revised BIS testing charges for IS 3899:1981 effective from 15-04-2016

#### LABORATORY POLICY & PLANNING DEPARTMENT

Our Ref : LPPD/51:1 10/03/2016

## TESTING CHARGES FOR IS 3899:1981 ZINEB WATER DISPERSIBLE POWDERS

S.NO.		TESTS	CLAUSE REF.	MAN-H	OURS
1.		Description Description	2.1		1/2
2.		Zineb content	2.2 & i) of Table	e 1	3
3.		Sieving requirement	2.2 ⅈ) "		
	a)	Before accelerated storage			1
	*b)	After accelerated storage			1½
4.		Suspensibility	2.2 & iii) of tabl	le 1	
	a)	Before accelerated storage	,		31/2
	*b)	After accelerated storage			4
5.	ŕ	Wettability	2.2 & iv) of tabl	e 1	1/2
6.		Zinc content of Zineb	2.2 & v) of table		2
PRI	EPARA'	TION OF TEST REPORT	,		1/2
				tal	16.5hr- Rounded to 17h

\_\_\_\_\_\_

Testing charges per man-hour are Rs. 300.00.

Hence complete testing charges for the product are as follows:

- a) When the sample has crossed half shelf life : Rs. 3300.00
- b) When the sample has not crossed half shelf life: Rs. 5100.00
- \* Not to be performed if sample has crossed half shelf life.

NOTE: The sample for sieving and suspensibility requirements shall be tested either before accelerated storage or after accelerated storage depending upon whether the sample has crossed half shelf life or not.

DDGL may kindly approve.

(P.Rajesh) Sc.E(LPPD)

#### Head, LPPD

DDG(Labs)

#### Please Refer to Revised Testing Charges mentioned above

BIS CENTRAL LABORATORY SAHIBABAD ( Q. A. DEPARTMENT)

OUR REF. : LAB/14:0 1989 08 07

TESTING CHARGES FOR IS 3899:1981 ZINEB WATER DISPERSIBLE POWDERS

S.NO.	TESTS	CLAUSE	REF.	MAN-HOURS
1.	Description	2.1		1/2
2.	Zineb content	2.2	& i) of Table	1 3
3.	Sieving requirement	2.2	ⅈ) "	
	a) Before accelerated storage			1
*	b) After accelerated stora	ge		1½
4.	Suspensibility	2.2	& iii) of tabl	e 1
	a) Before accelerated sto	rage		3½
	*b) After accelerated stor	age		4
5.	Wettability	2.2	& iv) of table	1 ½
6.	Zinc content of Zineb	2.2	& v) of table	1 2
	PREPARATION OF TEST REPOR	T		1/2

Testing charges per man-hour are Rs. 75.00.

Hence complete testing charges for the product are as follows :

- a) When the sample has crossed half shelf life : Rs. 825.00
- b) When the sample has not crossed half shelf life: Rs. 1275.00
- \* Not to be performed if sample has crossed half shelf life.
- NOTE :- The sample for sieving and suspensibility requirements shall be tested either before accelerated storage or after accelerated storage depending upon whether the sample has crossed half shelf life or not.

# BIS CENTRAL LABORATORY SAHIBABAD ( Q. A. DEPARTMENT)

OUR REF. : LAB/14:0 1982 09 27

TESTING CHARGES FOR IS 3900:1975 ZIRAM, TECHNICAL (FIRST REVISION)

S.NO.	TESTS	CLAUSE REF.	MAN-HOURS
1.	Description	2.1	12
2.	Zinc Dimethylditho- carbamate content	i) of Table 1	3
3.	Moisture	ii) -do-	1
	PREPARATION OF TEST REPORT		1/2
		TOTAL TIME	5 

Testing charges per man-hour are Rs. 75.00.

Hence complete testing charges for the product are :Rs. 375.00

# BIS CENTRAL LABORATORY SAHIBABAD ( Q. A. DEPARTMENT)

OUR REF. : LAB/14:0 1982 09 17

# TESTING CHARGES FOR IS 3901:1975 ZIRAM WATER DISPERSIBLE POWDERS

S.NO.	TESTS	CLAUSE REF.	MAN-HOURS
1.	Description	2.1	<u>1∕2</u>
2.	Ziram content	i) of Table 1	3
3.	Material passing through Sieve, after accelerated storage	ii) -do-	1½
4.	Suspensibility after accelerated storage	iii) -do-	4
5.	Wettability	iv) -do-	1/2
	PREPARATION OF TEST REPOR	Т	1/2
		TOTAL TIME	10

-----Testing charges per man-hour are Rs. 75.00.

Hence complete testing charges for the product are :Rs. 750.00

## The revised BIS testing charges for IS 3902:1975 effective from 15-05-2016

#### LABORATORY POLICY & PLANNING DEPARTMENT

Our Ref :LPPD/51:1 10/03/2016

#### TESTING CHARGES FOR IS 3902:1975 DIMETHOATE TECHNICAL (FIRST REVISION)

S.NO.	TESTS	CLAUSE REF.	
1.	Description	2.1	12
2.	Technical content (IR)	i) of table 1	12
3.	Water content	ii) -do-	2
4. in ac	Matter insoluble etone	iii) -do-	1
5.	Acidity	iv) -do-	1
	PREPARATION OF TEST REPOR	T	1/2
		TOTAL TIME	17

-----

Testing charges per man-hour are Rs. 300.00.

Hence complete testing charges for the product are:Rs. 5100.00

DDGL may kindly approve.

(P.Rajesh)

Sc.E(LPPD)

#### Head, LPPD

DDG(Labs)

## Please Refer to Revised Testing Charges mentioned above

#### BIS CENTRAL LABORATORY SAHIBABAD ( Q. A. DEPARTMENT)

OUR REF. : LAB/14:0 1984 03 27

TESTING CHARGES FOR IS 3902:1975 DIMETHOATE TECHNICAL (FIRST REVISION)

s.NO.	TESTS	CLAUSE REF.	
1.	Description	2.1	1/2
2.	Technical content (IR)	i) of table 1	12
3.	Water content	ii) -do-	2
4.	Matter insoluble in acetone	iii) -do-	1
5.	Acidity	iv) -do-	1
	PREPARATION OF TEST REPOR	Т	12
		TOTAL TIME	17

Testing charges per man-hour are Rs. 75.00.

Hence complete testing charges for the product are :Rs. 1275.00

## The revised BIS testing charges for IS 3903:1984 effective from 15-05-2016

#### LABORATORY POLICY & PLANNING DEPARTMENT

Our Ref:LPPD/51:1

10/03/2016

#### TESTING CHARGES FOR IS 3903:1984 DIMETHOATE EMULSIFIABLE CONCENTRATES

SL.NC	CHARACTERISTICS CLAUSE NO	).	MAN-HOURS	
1.	Description	2.2.1	0.5	
2.	Cold Test	2.2.2	1	
3.	Flash Point (Abel)	2.2.3	1	
4.	Emulsion Stability	2.2.4	1	
5.	Dimethoate content	2.3.1	6	
6.	Acidity	2.3.2	1	
	PREPARATION OF TEST REPORT		0.5	
		TOTAL TIME	11	

Testing charges per man-hour are Rs. 300.00. Hence complete testing charges for the product are Rs. 3300.00

DDGL may kindly approve.

(P.Rajesh)

Sc.E(LPPD)

## Head, LPPD

DDG(Labs)

## Please Refer to Revised Testing Charges mentioned above

# BIS CENTRAL LABORATORY (Q.A. Department)

Our Ref:CL/QA/14:0 2001-10-23

TESTING CHARGES FOR IS 3903:1984 DIMETHOATE EMULSIFIABLE CONCENTRATES

SL.NO	. CHARACTERISTICS CLAUSE NO	).	MAN-HOURS
1.	Description	2.2.1	0.5
2.	Cold Test	2.2.2	1
3.	Flash Point (Abel)	2.2.3	1
4.	Emulsion Stability	2.2.4	1
5.	Dimethoate content	2.3.1	6
6.	Acidity	2.3.2	1
	PREPARATION OF TEST REPORT		0.5
		TOTAL TIME	11

Testing charges per man-hour are Rs. 75.00. Hence complete testing charges for the product are Rs. 825.00

DG may kindly approve.

(V.K. Sethi) TS(QA)

D&H(QA)
DDGL
ADGT
DG

#### BIS CENTRAL LABORATORY SAHIBABAD

( Q. A. DEPARTMENT)

OUR REF. : LAB/14:0 1982 09 17

#### TESTING CHARGES FOR IS 3904:1966 THIOMETON CONCENTRATES

S.NO.	TESTS	CLAUS	E REF.	MAN-HOURS
1.	Description	2.1		1/2
2.	O, O-Dimethyl phosphoro- dithionate content	i) of	Table 1	6
3.	Water content	ii)	-do-	2
4.	Acidity	iii)	-do-	1
5.	Material soluble in acetone	iv)	-do-	1
6.	Specific gravity	v)	-do-	1½
	PREPARATION OF TEST REPOR	Г		12
		TOT	AL TIME	13

Testing charges per man-hour are Rs. 75.00.

Hence complete testing charges for the product are :Rs. 975.00

# BIS CENTRAL LABORATORY SAHIBABAD ( Q. A. DEPARTMENT)

OUR REF. : LAB/14:0 1982 09 17

TESTING CHARGES FOR IS 3905:1966 THIOMETON EMULSIFIABLE CONCENTRATES

	CO	NCENTRATES	
S.NO.	TESTS	CLAUSE REF.	MAN-HOURS
1.	Description	2.2.1	12
	Cold Test	2.2.2	1
3.	Flash point (abel)	2.2.3	1
4.	Emulsion stability	2.2.4	1
5.	Thiometon content	2.3.1	6
6.	Acidity	2.3.2	1
7.	Heat stability test (including tests at Sl. No. 2 to 4 which are performed after heat stability)	2.2.5	3
	PREPARATION OF TEST REPOR	т	1,2
		TOTAL TIME	14

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Testing charges per man-hour are Rs. 75.00.

Hence complete testing charges for the product are :Rs. 1050.00

#### **BIS CENTRAL LABORATORY**

(Q.A. Department)

Our Ref:CL/QA/79 16 Jan 2006

TESTING CHARGES FOR HAND	OPERATED KANAPSACE	X SPRAYERS AS PER IS 3906:1995

SlNo.	Characteristics		Clause no.		Man-Hours	Electricity Cost of Power consumables Consumed including kwh reference material
						where-
						ever
_	TECT DAD AMETEDO					applicable
A.	TEST PARAMETERS					
1.	Material of components		4, Table 1		1	
	(including disassembling)					
2.	Performance test					
	a) Discharge rate (including the		5.1		2	
	mounting of sample on m/c)	<i>5</i> 2		1		
3.	b) Volumetric efficiency Dimensions & Visual examination	5.2	1	1 2		
3.	Difficustions & visual examination	0.1 10 0	.4 6.6 to 6.10	2		
			6.12 to 6.15			
4.	Capacity	6.1	0.12 to 0.13	0.5		
5.	Tank leakage & Spillage test	0.1	6.1.2	0.5	1	
6.	Strap drop test		6.3.2		1	
7.	Strainer test		6.4.2		1	
8.	Pressure test					
	a) Pressure chamber		6.5		1	
	b) Pump cylinder	6.6		1		
	c) Piston	6.7		1		
9.	Components strength test	6.9		0.5		
10.	Gasket test		6.11		1.5	
11.	Pressure test of hose & hose connection		6.12.2		0.5	
12.	Cut of device test	6.13	. 10	7.5	_	
13.	Lance test		6.13		5	
14.	Nozzles test		6.14		4	
15. 16.	Mass (including assembling) Endurance test		6.16 6.17		0.5 5	96kwh=96units
10. 17.	Workmanship & Finish		8		0.5	90kwn=90umts
18.	Marking & Packing		9		0.5	
10.	Warking & Facking		9		0.5	
B.	Electricity power consumed					
C.	Cost of Consumables/CRMs					96kwh=96units
D.	PREPARATION OF TEST REPO	RT			1	
	TOTAL	TIME		39		

#### TESTING CHARGES FOR HAND OPERATED KANAPSACK SPRAYERS AS PER IS 3906:1995

Testing charges per man-hour are Rs.75.00. Hence complete testing charges for the products is:

Total Rs.39x75+96x4=3309.00 (Rounded 3310.00

The proposal is made on the basis of information received from testing lab.

DDGL may kindly approve.

(K.S. Arya) STA(QA)

D&H(QA)

**DDGL** 

# BIS CENTRAL LABORATORY SAHIBABAD ( Q. A. DEPARTMENT)

OUR REF. : LAB/14:0

1990 04 12

TESTING CHARGES FOR IS 3948:1986 CALIBRATED HIGH TENSILE STEEL (ROUND LINK) CHAIN (ELECTRIC BUTT WELDED) FOR CHAIN CONVEYORS AND COAL PLOUGHS USED IN MINES.

	O. TESTS	CLAUSE REF.	MAN-HOURS
1.	Dimensions	4	3
2.	Material	5	4
5.	General requirements	6	1½
4.	Tests	8	
	i) Proof force test	8.4	2
	ii) Dimensional test	8.5	2
	iii) Static tensile test	8.6	2
	iv) Fatigue test (Optional)	8.7	<del>-</del>
	v) Bend test	8.9	at CL.
	vi) Notch Impact test (Optional)	8.9	2
5.	Marking	11	12
	PREPARATION OF TEST REPORT		12
		TOTAL TIME	19

Testing charges per man-hour are Rs. 75.00.

Hence complete testing charges for the product are :Rs. 1275.00 excluding the optional test and the test for which testing facilities do not exist in CL.

# BIS CENTRAL LABORATORY (Q.A. Department)

Our Ref:CL/QA/Lab/14:0

2001-08-24

## TESTING CHARGES FOR IS: 3950-1979 (SURFACE BOXES FOR SLUICE VALVES

SL.NO. CHAR	RACTERISTICS	CLAUSE NO.		MAN-HOURS		
1.	Materials					
	a) Frame b) Hinge Pin			2.1 2.2		* *
2.	Manufacture and works	manship	3.1		0.5	
3.	Construction			4.1,4.2		0.5
4.	Dimensions			5.1		3
5.	Mass			6.1		0.5
	PREPARTION OF TE	ST REPORT				1.5
		TOTAL TIME				6

Testing charges per man hour are Rs.75.00. Hence testing charges are Rs.450.00 (Excluding materials at 1)

DG may kindly approve.

(V.K. Sethi) TS(QA)

DCL(QA)
DDGL
ADGT
DG

<sup>\*</sup> Materials shall be tested as per relevant ISS and testing charges leived accordingly

## The revised BIS testing charges for IS 3975:1999 effective from 15-05-2016

#### LABORATORY POLICY & PLANNING DEPARTMENT

Our Ref: LPPD/51:1 10/03/2016

#### TESTING CHARGES FOR LOW CARBON STEEL WIRES & TAPES FOR CABLES AS PER IS 3975:1999

Sl No.	Characteristics	Clause no.	Man- Hours	Electricity power Consumed kwh	Cost of consumable including reference material wherever applicable	
1.	Dimension	7, Table 3&4	0.5			
2.	Tensile test	8.1, Table 5	1.5			
3.	Torsion test	8.2, Table 6	0.5			
4.	Wrapping test	8.3	0.5			
5.	Resistance test	8.4	1			
6.	Mass of zinc coating	9.1	1.5			
7.	Uniformity of zinc coating	9.2	1			
8.	Adhession	9.3	0.5			
9.	Freedom from defect	11	0.5			
	PREPARATION OF TE	EST REPORT	1			
	TOTA	AL TIME	8.5 (rounded 9h)			

Testing charges per man-hour are Rs.300.00.

Total Rs. 9x300 = Rs.2700.00

DDGL may kindly approve.

(Anurita)

Sc.C(LPPD)

## Head, LPPD

DDG(Labs)

## Please Refer to Revised Testing Charges mentioned above

# BIS CENTRAL LABORATORY (Q.A. Department)

Our Ref:CL/QA/79 29 Aug 2005

#### TESTING CHARGES FOR LOW CARBON STEEL WIRES & TAPES FOR CABLES AS PER IS 3975:1999

Sl No.	Characteristics	Clause no.	Man- Hours	Electricity power Consumed kwh	Cost of consumable including reference material wherever applicable	
1.	Dimension	7, Table 3&4	0.5			
2.	Tensile test	8.1, Table 5	1.5			
3.	Torsion test	8.2, Table 6	0.5			
4.	Wrapping test	8.3	0.5			
5.	Resistance test	8.4	1			
6.	Mass of zinc coating	9.1	1.5			
7.	Uniformity of zinc coating	9.2	1			
8.	Adhession	9.3	0.5			
9.	Freedom from defect	11	0.5			
	PREPARATION OF TI	EST REPORT	I			
	TOTA	AL TIME 8	3.5 (rounded 9h)			

Testing charges per man-hour are Rs.75.00.

Total Rs. 9x75 = Rs.675.00

The proposal is made on the basis of information received from testing lab.

DDGL may kindly approve.

(K.S. Arya) STA (QA)

D&H(QA) DDGL

# The revised BIS testing charges for IS 3976:2003 effective from 16-05-2018 BUREAU OF INDIAN STANDARDS EROL, Kolkata

Our Ref: EROL/M/TC(3976) 04.12.2017

#### IS 3976:2003 Protective Rubber Canvas Boots for Miners

Sl No.	IS/ Clause	Requirements/ Characteristics	Man Hour spent in	Man hour cost	Power consumption	Cost of power	Consumable cost (if	Total cost of testing	Remarks (Method of
	No.		testing	of testing	(if intensive)		significant)		test)
(I)	(II)	(III)	(IV)	(V)= (IV)xRs. 300	(VI)	(VII)= (VI)x Rs.10	(VIII)	(IX)	(X)
1	5.1	Design	1	300				300	Fig-1 & Fig-2
2	5.1.1	fittings	1	300				300	Table 9 IS 1638
3	5.2	Material							
4	5.2.1	Upper	12	3600	4	40	200	3840	IS 1969 IS 1963 Table 1
5	5.2.2	Binding material	3	900	1	10	100	1010	IS 1954 IS 1969 Table 2 Annex B
6	5.2.3	Reinforcing Material	1	300				300	5.2.3
7	5.2.4	Rubber Components	22	6600	420	4200		10800	Table 3 Table 4 Table 5
8	5.2.5	Thread for upper closing	3	900	1	10		910	Table 6 Annex B
9	5.2.6	Protective steel toe cap	8	2400				2400	IS 5852
10	5.2.7	Laces	2	600	2	20		620	IS 1969 Annex B
11	5.2.8	Eyelets	2	600				600	
12	5.3	Construction	3	900				900	Table -9 & IS 1638
13	5.4	Finish	0.5	150				150	
14	5.5	Mass	0.5	150				150	
15	5.6	Leg height	0.5	150				150	
16	5.7	Performance test	2.5	450				450	Annex C
17	5.8	Adhesion test	3	900				900	IS 3400 (part 5)
18	5.9	Consolidation test	3	900	48	480		1380	IS 3400 (part 5)
19	6	Breaking load of composite upper material	3	900	1	10		910	
20	6.1 #	Tensile strength and elongation at break	2	600	2	20		620	Table 3
21	6.2 #	Abrasion test	2	600				600	IS 3400 (part 3)
22		Preparation of report	2	600				600	

<sup>#</sup> Test facility not available at EROL

Testing Charges for the product: 27890≈27900/-

(A Chakrabarti)
OIC(Mechanical)

H(EROL) H(LPPD) DDGL

As decided by Competent Authority, the testing charges for the product are Rs. 26670/- excluding abrasion test, tensile test and elongation at break.

(Ankita Tripathi) Sc.B, LPPD

**HLPPD** 

DDG (Labs)

## Please Refer to Revised Testing Charges mentioned above

# BIS CENTRAL LABORATORY (Q.A. Department)

Our Ref : CL/QA/79 10 March 2010

TESTING CHARGES FOR PROTECTIVE RUBBER CANVAS BOOTS AS PER IS 3976:2003

S1. No	Characteristics	Clause No.	Man- hours	Electricity power consumed		Cost of consumables including reference material wherever applicable	Total charges for each test
			@ 75/-	Kw	Cost @		
	A. TEST PARAMETERS			h	9/-		
1.	Material Material	5.2		_	_		T _
1.	a) Upper	5.2.1,		_	_	_	_
	Over layer:	Table 1		-	-	-	-
	i) Breaking load		3	-	-	-	225.00
	ii) Ends and Picks		1	-	-	-	75.00
	iii) Sulphur dyes test		2	1	9	50.00	209.00
	Inner Layer	Table 1		_	_	_	_
	i) Breaking load	1 4010 1	3	_	-	_	225.00
	ii) Ends and Picks		1	-	-	_	75.00
	iii) Sulphur dyes test		2	1	9	50.00	209.00
	b) Rinding meterial	5.2.2					_
	b) Binding material i) Width	5.2.2 Table 2	0.5	1 -	_	-	37.50
	ii) Breaking load	1 4010 2	0.5	_	_	-	150.00
	iii) Sulphur dyes test	5.2.2.1	2	1	9	50.00	209.00
	c) Reinforcement material dimensions	5.2.3	0.5	-	-	-	37.50
	D. D. 11	5.2.4		-	-	-	
	d) Rubber components i) Sole and Heel	5.2.4 5.2.4.1	0.5	_	-	-	37.50
	ii) Rubber components from finished	5.2.4.1	0.5		_		37.30
	boot:	table 3		_	_	_	_
	Relative Density		1	-	-	_	75.00
	Hardness		0.5	-	-	-	37.50
	Flexing resistance		2	-	-	-	150.00
	Hardness after aging		1	-	-	-	75.00
	Tensile strength & Elongation		4	-	-	-	300.00
	Compression set iii) Aging of rubber components:		2	-	-	-	150.00
	Tensile strength & Elongation	5.2.4.3	4		_		300.00
	iv) Thickness of components	5.2.4.4,	4	_	_	_	300.00
	.,,	Table 5		-	-	_	
	e) Threads for upper closing			-	-	-	
	i) Breaking load	5.2.5,	1	-	-	-	75.00
	ii) Sulphur dyes test	Table 6	2	1	9	50.00	209.00
	f) Protoctive Start to - Car	526	6	-	-	-	450.00
	f) Protective Steel toe Cap	5.2.6	6 (as per IS	-	-	-	450.00
			5852)				
	g) Laces:	5.2.7					27.00
	i) Dimensions			-	-	-	37.00
	ii) Breaking Load iii) Freedom from sulphur dye		0.5	1	9	50.00	75.00 209.00
	m, recom nom surplin tyc		1	1		30.00	207.00
	h) Eyelets dimensions	5.2.8	2	-	-	-	37.50
			0.5				
2.	Construction	5.3	0.5	-	_	_	150.00
3.	Finish	5.4	0.5	-	-	-	37.50
4.	Mass	5.5	0.5	-	-	-	37.50
5.	Leg height	5.6	0.5	-	-	-	37.50
6.	Performance test	5.7	2	-	-	-	150.00
7.	Adhesion test	5.8	2	-	-	-	150.00
8.	Consolidation test	5.9	3	-	-	-	225.00
9.	Breaking load of composite upper	6	3	-	=	-	225.00
	material		1		<u> </u>	1	1

• Testing facility for the test mentioned are not available.

Testing charges per man-hour are Rs.75.00. Hence testing charges for the product are:

Total Rs. 68.5x75+5x9+250 = 5432.5 (Rounded to Rs. 5432.00)

The proposal is made on the basis of information received from testing lab.

(K.S. Arya) LO-B (QA)

OIC (QA)

Head-CL

H (CQAPD)

Sc.G (labs)

#### The revised BIS testing charges for IS 3989:2009 effective from 24-03-2017

#### BIS CENTRAL LABORATORY, SAHIBABAD [CHEMICAL DEPARTMENT]

TESTING CHARGES FOR IS 3989:2009, Amnd-2

Centrifugally Cast (SPUN) Iron Spigot and Socket Soil, Waste, Ventilating and Rainwater Pipes, Fittings and Accessories - Specification (Third Revision) SI.No **TESTS CLAUSE** MAN-HOURS Chemical composition 4.1 As per 1. relevant ISs **Remarks:** Testing charges for the material shall be levied as per relevant ISS referred.

CA may kindly approve.

RakeshMeena LO-B

#### OIC (Chem)

## **BIS CENTRAL LABORATORY** (Q.A. Department)

Our Ref:CL/QA/79

17 Nov 2016

TESTING CHARGES FOR IS 3989:2009 CENTRIFUGALLY CAST (SPUN) IRON SPIGOT & SOCKET SOIL, WASTE& VENTILATING PIPES, FITTINGS & ACCESSORIES.

SlNo	c. Characteristics	Clause no.	Man-Hours
1.	Manufacture*	4	
2.	Hammer test	5	1
3.	Hydrostatic test	6	3
4.	Sizes & Mass	7	4

5.	Coating	9	3
D.	PREPARATION OF TEST REPORT		1
	TOTAL TIME		12

<sup>\*</sup> Testing charges as per IS 210:2009 shall be applicable for material test.

Testing charges per man-hour are Rs.300.00. Hence testing charges for the products is: Total Rs.300x12= Rs.3600.00

Hare Ram Lo-A

OIC (Mech.) OIC (QA) Head (CL)

As decided by CA, testing charges are Rs.3600/- and material testing charges as per relevant referred ISs.

(Kshitij Bathla) Sc.B, LPPD

Head, LPPD DDGL

#### Please Refer to Revised Testing Charges mentioned above

# BIS CENTRAL LABORATORY (Q.A. Department)

Our Ref:CL/QA/79 12 Oct 2006

TESTING CHARGES FOR CENTRIFUGALLY CAST (SPUN) IRON SPIGOT & SOCKET SOIL, WASTE& VENTILATING PIPES, FITTINGS & ACCESSORIES AS PER IS 3989:84.

SlNo.	Characteristics	Clause no.	Man-Hours	Electricity Cost of Power consumables Consumed including kwh reference material where- ever applicable
A.	TEST PARAMETERS			-FF
1.	Manufacture*	3	9	
2.	Hammer test	4	1	
3.	Hydrostatic test	5	3	
4.	Sizes & Mass	6	4	
5.	Coating	8	3	
B.	Electricity power consumed			
C.	Cost of Consumables/CRMs			
D.	PREPARATION OF TEST REPORT		1	
	TOTAL	TIME	12	

<sup>\*</sup> Testing charges as per IS 210:1993 shall be Rs.675.00 for material test.

Testing charges per man-hour are Rs.75.00. Hence testing charges for the products is:

Total Rs.75x12= Rs.900.00

The proposal is made on the basis of information received from testing lab.

DDGL may kindly approve.

(K.S. Arya) STA(QA)

D&H(QA) DDGL

# BIS CENTRAL LABORATORY, SAHIBABAD [CHEMICAL DEPARTMENT]

TESTING CHARGES FOR IS 3992:1982 Amnd-1 SPECIFICATION FOR TRAYS, KIDNEY						
SI.No	o. Characteristics	Clause no.	Man- Hours	Electricity Power Consumed kwh	Cost of Consumable including reference material wherever applicable	
1.	Material	3	As per relevant ISS			
Remarks: Testing charges for the material shall be levied as per relevant ISS referred.  CA may kindly approve.						
					RakeshMeena LO-B	

OIC (Chem)

## The revised BIS testing charges for IS 3992:1982 effective from 22-08-2017

BIS CENTRAL LABORATORY SAHIBABAD ( Q. A. DEPARTMENT)

OUR REF. : LAB/14:0

2017 05 22

TESTING CHARGES FOR IS 3992:1982 (Amnd-1) CHARGES FOR TRAYS, KIDNEY

S.NO.	TESTS	CLAUSE	REF.	MAN-HOURS
1.	Packing & Marking	7 & 8		1/2
2.	Shape & Dimensions	4		2½
3.	Workmanship & finish	5		1
4.	Tests	6		4
	PREPARATION OF TEST REPORT			1/2
			TOTAL	8½

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Testing charges per man-hour are Rs. 300.00.

Hence complete testing charges for the product are :Rs. 2550.00 excluding the material tests.

Om Prakash (LO-A)

#### OIC(Mech)

OIC(QA)

Head (CL)

As decided by CA, the testing charges are 1275/- and material testing charges as per relevant referred ISs. [Capped at half of the proposed charges (2550/2 = 1275)

Ankita Tripathi) Sc. B, LPPD Head, LPPD

DDGL

BIS CENTRAL LABORATORY SAHIBABAD ( Q. A. DEPARTMENT)

OUR REF.: LAB/14:0 1993 04 19

					V - + J	
	TESTING CHARGES FOR IS					
	TESTS					
	Packing & Marking	7 & 8				1-2
2.	Material					
	a) Stainless steel	3.1		(As	per IS	19½ 5522:1978)
	b) Enamelled Iron	3.2				
	i) For physical requirements					8½
	ii) For chemical composition					
	a) Carbon, Mangand sulphur and pho					7½
	b) For Aluminium rimmed steel	killed				2
	c) For silicon ki rimmed steel	lled				2½
	d) For Semi-killed rimmed steel	d				1
	e) For copper bear quality	ring				3
4.	Shape & Dimensions	4				2½
5.	Workmanship & finish	5				1
	PREPARATION OF TEST REPO	ORT				1/2

\_\_\_\_\_

Testing charges per man-hour are Rs. 75.00.

Hence complete testing charges for the product are :Rs. 375.00 excluding the material tests. Testing charges for `material` have to be levied extra depending on the type material used and supplied.

# BIS CENTRAL LABORATORY, SAHIBABAD [CHEMICAL DEPARTMENT]

TESTING CHARGES FOR IS 3993:1993, Amnd-Nil TRAYS, INSTRUMENTS- SPECIFICATION 					
SI.No.	Characteristics	Clause no.	Man- Hours	Electricity Power Consumed kwh	Cost of Consumable including reference material wherever applicable
1.	Material	4	As per relevant ISS		
	·ks: Testing charge y kindly approve.	s for the material	shall be levied as per	relevant ISS re	eferred.
	RakeshMeena				LO-B

OIC (Chem)

### The revised BIS testing charges for IS 3993:1993 effective from 22-08-2017

BIS CENTRAL LABORATORY SAHIBABAD ( Q. A. DEPARTMENT)

OUR REF. : LAB/14:0 2017 05 22

	TESTING CHARGES FOR IS	3993:1993 (Am	nd-nil) TRAYS, INSTRUMENTS
S.NO.	TESTS	CLAUSE REF.	MAN-HOURS
1.	Shape Dimensions	5	2
2.	Workmanship & Finish	6	1
3.	Tests		
	i) Enamelled iron trays	7.1	As per referred IS
	<pre>ii) Glass trays boiling   and thermal shock   test on</pre>	7.2	2
	PREPARATION OF TEST REPORT		1-2
Testi	ng charges per man-hour are	Rs. 300.00.	

Hence complete testing charges for the product are as follows :-

a) excluding material

For enameled iron trays :Rs.1050.00 plus the testing charges for the relevant ISS referred

For glass trays, excluding :Rs.1650.00 b)

material

Om Prakash (LO-A)

#### OIC(Mech)

OIC(QA)

Head (CL)

As decided by CA, the testing charges are Rs. For glass trays ₹ 900/- and material testing charges as per relevant referred ISs [Capped at double of the pre-revised testing charges (450x2 = 900)].

For enameled iron trays Rs. 600/- and testing charges as per relevant referred ISs [Capped at double of the pre-revised testing charges (300x2 = 600)]

> Ankita Tripathi) Sc. B, LPPD

Head, LPPD

DDGL

BIS CENTRAL LABORATORY SAHIBABAD ( Q. A. DEPARTMENT)

OUR REF. : LAB/14:0 1988 09 28

		TESTING CHARGES FOR IS		
		TESTS	CLAUSE REF.	MAN-HOURS
1.		terial		
	a)	Stainless steel	3	As for designation X04Cr18Ni11 or Xo7Cr18Ni9 or IS 5522:1978
	b)	Enameled iron		As per IS 513:1973
	c)	Glass		As per IS 2303:1963
	d)	Visual examination for defects in glass		1/2
2.	Sh	ape Dimensions	4	2
3.	Wo	rkmanship & Finish	5	1
4.	Te	sts		
	i)	Enamelled iron trays	6.1	As per IS 3972:1968
	ii)	Glass trays boiling and thermal shock test on	6.2	2
		EPARATION OF TEST REPORT		1-2
	ting	charges per man-hour are	Rs. 75.00.	

Hence complete testing charges for the product are as follows :-

a) For enameled iron trays :Rs.300.00 plus the testing charges excluding material for the relevant ISS referred :Rs.450.00

material

NOTE:- Testing charges for material, if required to be tested, shall be levied extra as per the relevant ISS referred.

# BIS CENTRAL LABORATORY (Q.A. Department)

Our Ref : CL/QA/79 29 Oct 2009

TESTING CHARGES FOR BOWL'S WASH AS PER IS 3994:1993.

Sl.No.	Characteristics	Cl. No.	Man-hours	Electric power consume	ed	Cost of consumables including reference material wherever applicable	Total charges for each test
			@ 75/-	Kwh	Cost @ 4/-		
	A. TEST PARAMETERS						
1.	Material * a) Stainless Steel b) Aluminium	4.1	As per IS 5522:92 As per IS 21:92				
2.	Shape & Dimensions a) Shape b) Dimensions	5.1 5.2	1 4.5	-	-	-	75.00 337.50
3.	Manufacture, Workmanship and Finish	6	2	-	-	-	150.00
	PREPARATION OF TEST REPORT		2.5			1	87.50
	TOTAL		10	-	-	-	750.00

• For material tests charges shall be separately charged as Rs.3010/- for IS 5522:92 & Rs.1650/- for IS 21:92 respectively.

Testing charges per man-hour are Rs.75.00. Hence testing charges for the product are: Total Rs.10x75 = Rs.750.00 (excluding material tests).

The proposal is made on the basis of information received from testing lab.

(K.S. Arya) LO-B (QA)

OIC (QA) Head-CL H (CQAPD) DDGL

### The revised BIS testing charges for IS 4003(Pt-1):1978 effective from 24-03-2017

# BIS CENTRAL LABORATORY, SAHIBABAD [CHEMICAL DEPARTMENT]

TESTING CHARGES FOR IS 4003 (Part-1):1978, Amnd-2,

Pipe Wrenches Part-1 General Purpose

SI.No. Characteristics	Clause no.	Man- Hours	Electricity Power Consumed kwh	Cost of Consumable including reference material wherever applicable
4 37 . 11	C1 4		TOO	

1. Materials Clause 4 As per relevant ISS

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Testing charges for the material shall be levied as per relevant ISS referred.

CA may kindly approve.

RakeshMeena LO-B

Sc -B (Chem)

OIC (Chem)

OIC (QA)

BIS CENTRAL LABORATORY SAHIBABAD ( Q. A. DEPARTMENT)

1

OUR REF.: LAB/14:0 09 Dec 2016
TESTING CHARGES FOR IS 4003(PART-1):1978 (Amnd-2) PIPE WRENCHES PART-1
GENERAL PURPOSES

S.NO.	TESTS	CLAUSE REF.	MAN-HOURS
1.	Dimensions	3	2
2.	Hardness	5	3
3.	Manufacturer	6	2
4.	Workmanship & Finish	7	12
5.	Operation	8	1
6.	Designation & Marking	9 & 10	1/2

7. Static load test 13.1

8.	Static shock load test	13.2	1	
	PREPARATION OF TEST REPOR	Т	1	
		TOTAL TIME	12	-
Hene	ting charges per man-hour  ce complete testing charge  ting charges for the relev	es for the produc		00 plus the
<u>OIC</u>	(Mech)			(Hare Ram) LO-A
OIC	(QA) d (CL)			

BIS CENTRAL LABORATORY SAHIBABAD ( Q. A. DEPARTMENT)

OUR REF.: LAB/14:0 1990 03 19

TESTING CHARGES FOR IS 4003(PART-1):1978 PIPE WRENCHES PART-1 GENERAL PURPOSES

S.NO.	TESTS		M.	AN-HOURS
1.	Dimensions	3		2
2.	Material	4		
	a) Handle and movable jaws opening, adjusting nuts and hinge pin		As per	IS 1570:196
	b) Frame		As per	IS 2108:196
3.	Hardness	5		3
4.	Manufacturer	6		2
5.	Workmanship & Finish	7		12
6.	Operation	8		1
7.	Designation & Marking	9 & 10		12
8.	Static load test	13.1		1
9.	Static shock load test	13.2		1
	PREPARATION OF TEST REPORT			1/2
		TOTAL TIME		12

Testing charges per man-hour are Rs. 75.00.

Hence complete testing charges for the product are :Rs.900.00 plus the testing charges for the relevant ISS referred.

### The revised BIS testing charges for IS 4003(Pt-2):1986 effective from 24-03-2017

# BIS CENTRAL LABORATORY, SAHIBABAD [CHEMICAL DEPARTMENT]

TESTING CHARGES FOR IS 4003 (Part-2):1986, Amnd-2,

Pipe Wrenches Part-2 Heavy Duty

SI.No.	. Characteristics	Clause no.	Man- Hours	Electricity Power Consumed kwh	Cost of Consumable including reference material wherever applicable
1.	Materials	Clause 4	As per releva	nt ISS	

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**Remarks:** Testing charges for the material shall be levied as per relevant ISS referred.

CA may kindly approve.

RakeshMeena LO-B

Sc -B (Chem)

OIC (Chem)

OIC (QA)

BIS CENTRAL LABORATORY SAHIBABAD ( Q. A. DEPARTMENT)

OUR REF. : LAB/14:0 08 Dec 2016

TESTING CHARGES FOR IS 4003(PART-2):1986 (Amnd-2) PIPE WRENCHES HEAVY DUTY

S.NO	. TESTS	CLAUSE REF.	MAN-HOURS
1.	Dimensions	3	2
2.	Hardness	5	4
3.	Manufacture	6	2
4.	Workmanship & Finish	7	1
5.	Operation	8	1
J.	operation	O	-
6.	Designation	9	1
7.	Static Load test	11	1

1

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TOTAL TIME

13

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Testing charges per man-hour are Rs. 300.00.

Hence complete testing charges for the product are :Rs. 3900.00 excluding material test. Additional Charges for material testing shall be levied depending upon the material used.•

(Hare Ram) LO-A

OIC (Mech) OIC (QA) Head (CL)

As decided by CA, testing charges are Rs.3900/- and testing charges as per referred ISs.

(Kshitij Bathla) Sc.B, LPPD

Head, LPPD DDGL

BIS CENTRAL LABORATORY SAHIBABAD

( Q. A. DEPARTMENT)

OUR REF. : LAB/14:0 1990 03 19

TESTING CHARGES FOR IS 4003(PART-2):1986 PIPE WRENCHES PART-2

HEAVY DUTY

S.NO.	TESTS			
1.	Dimensions	3		2
2.	Material a) Handle	4		
	i) Steel casting or		As per IS	2707:19
	ii) Malleable iron Or		As per IS	2108:19
	iii) Block malleable iron Or	casting	As per IS	1865:19
	iv) Aluminium Alloy			1
	b) Springs		As per IS	3 4454(P- :1981
	c) Adjusting nut & pin		As per IS	
3.	Hardness	5		4
4.	Manufacture	6		2
5.	Workmanship & Finish	7		1,2
6.	Operation	8		1
7.	Designation & Marking	9 & 10		1/2
8.	Static Load list	11		1
	PREPARATION OF TEST REPORT			1/2
		TOTAL TIME		13

esting charges per man-hour are Rs. 75.00.

Hence complete testing charges for the product are :Rs. 900.00 excluding material test. Additional Charges for material testing shall be levied depending upon the material used.  $\bullet$ 

# The BIS testing charges for IS 4038:1986 effective from 16-05-2018 BUREAU OF INDIAN STANDARDS

#### **CENTRAL LABORATORY**

(Quality Assurance Department)

## Ref: CL/QA/Testing Charges/4038

13-03-2018

Based on the inputs received from testing section, the testing charges as per IS 4038:1986 (Amnd-nil)

### FOOT VALVES FOR WATER WORKS PURPOSES is as below:

S.	Requirement/Characteristics	IS/Clause	Man-	Power	Consumables	Remarks
No.			hours	(kWh)		
26.	Nominal sizes	Cl. 2	1	-	-	-
27.	Materials	Cl. 3	*	-	-	-
28.	Manufacture	Cl. 4	-	-	-	-
	a. Type	Cl. 4.1 & Cl. 4.2	0.5	-	-	-
	b. Housings	Cl. 4.3	0.5	-	-	-
	c. Flanges	Cl. 4.4	1	-	-	-
	d. Screwed ends	Cl. 4.5	1	-	-	Except screw threads
	e. Strainers	Cl. 4.6	1	-	-	-
	f. Bolts and nuts	Cl. 4.7	*	-	-	-
29.	Coatings	Cl. 5	1	-	-	-
30.	Seat test	Cl. 6.1.1	1.5	-	-	-
31.	Housing test	Cl. 6.1.2	1.5	-	-	-
	Report Preparation		1	-	-	-
	Total		10	-	-	-

<sup>\*</sup>Testing charges as per referred ISS.

Testing charges =  $10 \times 300 = \text{Rs.} 3000.00 + \text{testing charges as per referred ISS (excluding screw threads)}$ .

OIC (QA)

### Head (CL)

### **DDGL**

As decided by Competent Authority, the testing charges for the product are Rs 3000/- + testing charges as per referred ISS (excluding screw threads).

OUR REF. : LAB/14:0 1990 03 19

TESTING CHARGES FOR IS 4046(PART-1):1981 GENT'S COTTON KNITTED BRIEFS.

S.NO.		TESTS	CLAUSE REF.	MAN-HOURS
1.	Manı	ufacture		
	i)	General Design	3.1	12
	ii)	Elastic straps	3.2 & 3.2.1	As per IS 9686:1905 specn. for Elastic Table
i	ii)	Seam and stitches	3.3, 3.3.1 & Table 1	1½
	iv)	Freedom from defects		1/2
2.	Requ	uirements		
	1.	Fabric		
		a) Appearance	4.1	12
		b) Constructional particulars	4.1	
		A. Gauge of machine & count of Yarn		1
		B. Wales and courses/dm		1
	ii)	Dimensions	4.2, 4.2.1 &	Table 2 2
i	ii)	Dimensional change (due to relaxation)		
	iv)	Scouring loss	4.3, Table 3	Sr.2 1
	v)	pH value of aqueous extract	4.3, Table 3	Sr.3 ½
S.NO.		TESTS	CLAUSE REF.	MAN-HOURS
	vi)	Colour fastness of dyed stuff (Light washing & perspiration)		Facility not availablat CL.
3.	Marl	king & Packing	5 & 6	12
	PRE	PARATION OF TEST REPORT		1/2

		_	 	_	 -		_	_	_	_
TOTAL	TIME					11				

\_\_\_\_\_

Testing charges per man-hour are Rs. 75.00.

Hence complete testing charges for the product are :Rs. 825.00 plus the testing charges for the relevant ISS referred.

NOTE:- This testing charges exclude the testing charges of threads used as per IS 1720:1960 `sewing threads` and for the test for which testing facility does not exist in CL.

OUR REF. : LAB/14:0 1990 03 05

## TESTING CHARGES FOR IS 4057:1986 CARPENTERS' ADJUSTABLE METAL BODIED BENCH PLANES

S.NO.	TESTS		MAN-HOURS
	Dimensions & Visual inspection	4	2
2.	Tolerances & Accuracy	5	3
3.	Cut iron and Cap iron	6	As per IS 11832:1986
4.	Manufacture	9	1½
5.	Workmanship & Finish	10	1/2
6.	Performance test	11	1
7.	Designation & Marking	8 & 13	1-2
8.	Material ( if supplied ) fo	r	
	a) Body, frog, Y-adjusting lever & lever cap grey cast iron for	7.1	As per IS 210:1978
	b) Lever cap screws and adjusting screw for cut iron steel for	7.2	As per IS 1510:(pt :1979
	c) Adjusting nuts, of	7.2	
	i) Brass		As per IS 319:1974
	or ii) Forging		As per IS 291:1977
	or iii) Steel		As per IS 1570:197
 S.NO.		CLAUSE REF.	MAN-HOURS
	d) Kneel and handle of		
	i) Hard wood ³visual or ³inspection ii) Plastic ³	on	1 <sub>2</sub>

1/2

PREPARATION OF TEST REPORT

TOTAL TIME	10

-----

Testing charges per man-hour are Rs. 75.00.

Hence complete testing charges for the product are :Rs. 750 plus the  $\,^{\bullet}$  testing charges for the relevant ISS referred and excluding the materials test.

For material, if supplied, additional charges as per the relevant ISS referred shall be levied.

OUR REF.: LAB/14:0 1990 05 17

TESTING CHARGES FOR IS 4064(PART-1) AIR BREAK SWITCHES, AIR BREAK DISCONNETORS AND FUSE COMBINATION UNITS FOR VOLTAGES NOT EXCEEDING 1000 V AC 1200 V DC PART-1 GENERAL REQUIREMENTS

#### TESTING CHARGES FOR FUSE COMBINATION UNITS

S.NO.	TESTS	CLAUSE REF.	MAN-HOURS
1.	Markings	6	1-2
2.	Mechanical design	7.1 3	1,2
3.	Enclosures	7.2 3	
4.	Verification of temperature rise limits	7.3, 8.2.2 & Table 1	5
5.	Verification & dialectic properties	8.2.3	1
6.	Verification of rated, marking and breaking capacities	8.2.4	Facilities do not available at CL.
7.	Verification of rated fused short circuit current	8.2.7	-do-
8.	Verification of mechanical endurance(for 1000 volts)	8.2.9	3
	PREPARATION OF TEST REPORT		1/2
		TOTAL TIME	11

Testing charges per man-hour are Rs. 75.00.

Hence complete testing charges for the product are :Rs. 825.00 excluding those tests for which facilities do not exist in CL.

OUR REF. : LAB/14:0 1982 10 22

TESTING CHARGES FOR IS 4079:1967 CANNED RASOGOLA

Ref. CMD/16:4076 DT. 82 09 20

S.NO.	TESTS	CLAUSE REF.	
1.	Requirements	2.1	1
2.	Moisture	i) of Table 1	1
3.	Fat	ii) do	1½
4.	Sucroe	iii) do	4
5.	Protein	iv) do	2
6.	Acidity of syrup	i) of Table 2	1
7.	Concentration of syrup	ii) do	1
8.	Bacterial count	iii) do	2
9.	Coliform count	iv) do	2
	PREPARATION OF TEST REPOR	RT	1/2
		TOTAL TIME	16

Testing charges per man-hour are Rs. 75.00.

Hence complete testing charges for the product are :Rs. 1200.00

OUR REF. : LAB/14:0 1982 03 03

TESTING CHARGES FOR IS 4084:1978 EYELETS AND WASHERS (SAIL) FIRST REVISION)

S.NO.		CLAUSE REF.	MAN-HOURS
1.	Shape & dimensions		2
2.	a) Material	4	As per IS 410:1977
	<pre>(if raw material is supplied separately)</pre>		or IS 737:1974
	b) Chemical Analysis	4.2	As per IS 410:1977 or IS 737:1974
3.	Manufacture	5	12
4.	Workmanship & finish	6	12
5.	Test (roll over & close)	9	1
	PREPARATION OF TEST REPORT		12
		TOTAL TIME	5 

Testing charges per man-hour are Rs. 75.00.

Hence complete testing charges for the product are :Rs. 375.00 excluding the material tests at Sl. o. 2). Material tests, if required to be tested, shall attract additional charges as per the relevant ISS referred.

OUR REF. : LAB/14:0 1983 12 23

TESTING CHARGES FOR IS 4087:1980 PIPETTE FOR HAEMOGOBIOMETERS AND BLOOD PIPETTE FOR BIOCHENICAL WORK (FIRST REVISION)

s.NO.	TESTS	CLAUSE REF.	MAN-HOURS
1.	Shape & dimensions	3	2
2.	Workmanship and finish	4	2
3.	Graduation	5	1-2
4.	Determination of capacity	5.1	2
5.	Thermal shock test	6.2	1½
6.	Test for permanency of marking	6.3	2
	PREPARATION OF TEST REPORT		1-5
		TOTAL TIME	11

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Testing charges per man-hour are Rs. 75.00.

Hence complete testing charges for the product are :Rs. 825.00

## The revised BIS testing charges for IS 4109:1967 effective from 24-03-2017

# BIS CENTRAL LABORATORY, SAHIBABAD [CHEMICAL DEPARTMENT]

consur				• ,	,
	Material				
Rema	rks: Testing charges for				
CA ma	ay kindly approve.				
					RakeshMee LO-I
OIC (	<u>Chem)</u>				
			LABORATORY		
	/1 / 0			20	16 12 09
OUR I	REF. : LAB/14:0				10 12 07
OUR I		CHARGES FOR 1	rs 4109:1967	(Amnd-nil)	
OUR I	TESTING (	 3	CLAUSE REF	 7.	KADHIES
 S.NO	TESTING (	 S	CLAUSE REF	······································	KADHIES
 S.NO 	TESTING (	ensions	CLAUSE REE	······································	KADHIES MAN-HOURS
S.NO  1.	TESTING ( TESTS  Shape and dime	ensions	CLAUSE REE	e 1,2& 3	KADHIES MAN-HOURS
 S.NO	TESTING ( TESTS  Shape and dimental Manufacture ar	ensions	CLAUSE REF	e 1,2& 3	KADHIES MAN-HOURS ½

Testing charges per man-hour are Rs. 300.00.

Hence testing charges for the product are :Rs.750.00

(Sheesh Pal) LO-A

OIC (Mech) OIC (QA) Head (CL)

As decided by CA, testing charges are Rs.750/- and testing charges as per referred ISs.

(Kshitij Bathla) Sc.B, LPPD

Head, LPPD DDGL

BIS CENTRAL LABORATORY SAHIBABAD ( Q. A. DEPARTMENT)

OUR REF.: LAB/14:0 1983 12 24

		TESTING	CHARGES FOR	R IS 4109	9:1967 B	KADH	HIES		
S.NO.		 TESTS 		CLAUSE F	REF.		N	1AN-	-HOURS
1.	Material required	•	sted)						
	a) Mid st	eel shee	t	2.1		As	per	IS	1079:1973
	b) Cast i	ron				As	per	IS	210:1978
2.	Shape and	dimensi	ons	3.1					1-2
3.	Manufactu	re and W	orkmanship	4					1,2
4.	Pull test			6.1					1
	PREPARATI	ON OF TE	ST REPORT						12
				TOTAL	TIME				3

Testing charges per man-hour are Rs. 75.00.

Hence complete testing charges for the product are :Rs. 225.00 excluding the materials test Sl. no.1). Material, if required to be tested, shall attract additions charges as per the relevant ISS referred.

## The revised BIS testing charges for IS 4123:1982 effective from 15-04-2016

### LABORATORY POLICY & PLANNING DEPARTMENT

Our Ref : LPPD/51:1

#### **TESTING CHARGES FOR IS: 4123:1982 CHAIN PIPE WRENCHES**

SL.NC	. CHARACTERISTICS	CLAUSE NO.	MAN-HOURS
1.	Dimensions	3	1.5
2.	Material as per IS 1570(Pt-II) & Cl.8 of IS 1367 (Pt-1)	.8	
3.	Hardness	5	2
4.	Construction	6	2.5
5.	Workmanship & finish	7	0.5
6.	Test	9	1.5
	PREPARATION OF TEST REPORT		1
	Т	OTAL TIME	9

Testing charges per man-hour are Rs.300.00. Hence complete testing charges for the product are Rs.2700.00

DDGL may kindly approve.

(P.Rajesh)

Sc.E(LPPD)

## Head, LPPD

**DDGL** 

# BIS CENTRAL LABORATORY (Q.A. Department)

Our Ref:CL/QA/14:0 2002-02-04

#### TESTING CHARGES FOR IS: 4123:1982 CHAIN PIPE WRENCHES

SL.NO.	CHARACTERISTICS	CLAUSE NO.		MAN-HOURS		
1.	Dimensions		3			1.5
2.	Material as per IS 1570(Pt-I	I) & Cl.8.8				
	of IS 136	7 (Pt-1)				
3.	Hardness		5			2
4.	Construction		6			2.5
5.	Workmanship & finish	7			0.5	
6.	Test		9			1.5
	PREPARATION OF TEST	REPORT			1	
	TOTAL TIME					9

Testing charges per man-hour are Rs.75.00. Hence complete testing charges for the product are Rs.675/-

DDGL may kindly approve.

(Yad Ram) TS(QA)

DCL(QA)

**DDGL** 

# BIS CENTRAL LABORATORY, SAHIBABAD [CHEMICAL DEPARTMENT]

Date: 28-06-2017

	NG CHARGES FOR IS 4 al rubber gloves	148:1989, Amnd			
SI.No.	Characteristics	Clause no.	Man- Hours	Electricity Power Consumed kwh	Cost of Consumable including reference material wherever applicable
	Chemical Requirements	only			
1.	pH of aqueous extract Preparation of test report =	4.5 0.5 hr 	1.5		50.00
Testing Electri	g charges per man-hour Rs city power consumption R complete testing charges f	s.9.00 per KWH			
CA ma	ay kindly approve.				
					Parveen Kumar LO-B
Sc – B	(Chem)				
OIC (	<u>Chem)</u>				

### The revised BIS testing charges for IS 4148:1989 effective from 22-08-2017

## BIS - Centra Laboratory Mechanical Laboratory

Sub. Proposal for the Time Estimate for Surgical Gloves

IS 4148:1989

SI.No	Characteristics	Clause No./	Man-	Electric Power	Consumab le	Test facility at CL
•		Table	hours	required( kwh)	_	Available/Not avail.
1	Manufature requirement	4.1	1	-	-	А
2	Tensile Test	4.4.1	3	2		A
3	Tensile Test (Accelerated Ageing)	4.4.2	3	242		А
4	Tensile Test (Autoclave Ageing)	4.4.3	3	4		А
5	Tension Set Test	4.4.4	3	2		A
6 7	Dimensions & Thickness Preparation of test report & calc	4.2 & 4.3 culations	3 1	-		А

Total	17 Hrs+ 250kWh	=	Rs 7350

Note:

1 Above estimate is only for Mechanical Testing .

2 Sample size for testing required : 20 Pairs

OIC(Mech)

OIC(QA) Head, CL TA (Lab.) Mech.Lab

As decided by CA, testing charges are Rs.3925. [Capped at half of the proposed charges (7850/2 = 3925)]

(Ankita Tripathi) Sc.B, LPPD Head, LPPD DDGL

## The revised BIS testing charges for IS 4151:1993 effective from 16-05-2018

### BUREAU OF INDIAN STANDARDS CENTRAL LABORATORY

(Quality Assurance Department)

## **Ref: CL/QA/Testing Charges/4151**

13-03-2018

Based on the inputs received from testing section, the testing charges as per IS 4151:1993 (Amnd-3)

## PROTECTIVE HELMETS FOR MOTORCYCLE RIDERS is as below:

S.	Requirement/Characteristics	IS/Clause	Man-	Power	Consumables	Remarks
No.			hours	(kWh)		
32.	Material	Cl. 4.1 to Cl.	8	-	-	-
		4.8				
33.	Visor (if provided)	Cl. 4.6 & Cl.	23	-	-	-
		6.6				
34.	Size	Cl. 5.1	2	-	-	-
35.	Constructional requirement	Cl. 6.1 to Cl.	6	-	-	-
		6.3				
36.	Retention System	Cl. 6.4	6	-	-	-
37.	Peripheral vision	Cl. 6.5	6	-	1	-
38.	Workmanship and Finish	Cl. 7.1	4	-	1	-
39.	Mass	Cl. 8.1	1	-	1	-
40.	Impact Absorption Test	Cl. 9.1	*	-	-	-
	a. Solvent Conditioning	-	-	-	-	-
	b. Ambient Conditioning	-	-	-	-	-
	c. Heat Conditioning	-	-	-	-	-
	d. Low Temperature Conditioning	-	-	-	-	-
	e. Ultraviolet Conditioning	-	-	-	-	-
41.	Resistance to penetration	Cl. 9.2	*	-	-	-
42.	Rigidity Test	Cl. 9.3	6	-	-	-
43.	Dynamic Test of retention system	Cl. 9.4	6	-	-	-
44.	Audibility test	Cl. 9.5	6	-	-	-
45.	Retention test of Helmet	Cl. 9.6	8	-	-	-
46.	Opening angle test (for visor)	Cl. 9.7	4	-	-	-
47.	Flexibility of peak (if provided)	Cl. 9.8	4	-	-	-
	Report Preparation		1			
	Total		91	-	-	-

<sup>\*</sup>Test facility not available at CL.

Testing charges =  $91 \times 300 = \text{Rs.} 27300.00$  excluding impact absorption test and resistance to penetration.

## Head (CL)

## **DDGL**

As decided by Competent Authority, the testing charges for the product are Rs. 27300/- excluding impact absorption test and resistance to penetration.

(Ankita Tripathi) Sc.B, LPPD

**HLPPD** 

DDG (Labs)

BIS CENTRAL LABORATORY (Q.A. Department)

Our Ref:CL/QA/79 16 Jan 2006

SlNo.	Characteristics		Clause no.	Man-	Hours	Electrici Power Consu kwh	r (	reference material
					ever a	applicable		
A.	TEST PARAMETERS							
1.	Material	4.1 to	4.5	8	_		_	
2.	Visor (if provided)		4.6 & 6.6		23	-		-
3.	Size		5.1		2	-		-
4.	Constructional requirement		6.1 to 6.3		6	-		-
5.	Retention system	6.4		6	-		-	
6.	Peripheral vision	6.5		6	-		-	
7.	Workmanship & Finish		7.1		4	-		-
8.	Mass		8.1		1	-		-
9.	Impact Absorption test		9.1					
	a) Solvent conditioning				10			
	b) Ambient conditioning			10	10		-	
	c) Heat conditioning				10	10		-
	d) Low temp conditioning			10	10		-	
	e)Ultraviolet radiation conditionin	g			48	10		-
10.	Resistance to Penetration	9.2		8	10		-	
11.	Rigidity test		9.3		6	-		-
12.	Dynamic test of retention system	9.4		6	_		-	
13.	Audibility test		9.5		6	-		-
14.	Retention test of helmet		9.6		8	-		-
15.	Opening angle test (for visor)		9.7		4	-		-
16.	Flexibility of peak (if provided)		9.8		4	-		-
B.	Electricity power consumed					50kw	h	
C.	Cost of Consumables/CRMs							500.00
D.	PREPARATION OF TEST REPO	RT			1			
	TOTAL TIME	3						
					187 1	nrs		

TESTING CHARGES FOR PROTECTIVE HELMETS FOR MOTOR CYCLE RIDERS AS PER IS 4151:1993.

Testing charges per man-hour are Rs.75.00. Hence complete testing charges for the product with visor:

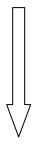
The proposal is made on the basis of information received from testing lab.

DDGL may kindly approve.

(K.S. Arya) STA(QA)

D&H(QA) DDGL

NOTE: REVISED BIS TESTING CHARGES PLACED BELOW



# BUREAU OF INDIAN STANDARDS [PP&C(T&C)]

Our Ref: PP&C(T&C)/51:1

29.08.2014

Sub: Revision of BIS Testing Charges.

In continuation to revision of BIS Testing charges for nine products as circulated vide note of even number dated 26.06.2014, testing charges for another twelve products have been reviewed and as decided by the CA, the revised testing charges of the same, are given in Annex-1. The revised BIS testing charges for the ISS listed in Annex-1 shall be effective from 26.08.2014 and applicable for samples sent to BIS T&Cs for testing after 25.08.2014.

The above revised BIS testing charges shall not be applicable for outside BIS recognized labs. The outside approved lab who had adopted BIS testing charges would continue to be paid as per the pre-revised rates. The revision of testing charges of OSLs, if any, shall be reviewed and decided in due course.

All Testing Centres/ROs/BOs are advised to note the above for implementation by the said date.

Encl. As above.

(Dileep Kumar) Sc. F & Head[PP&C(T&C)]

Sc. 'G' &DDG(T&C)

### Circulated to all Heads of T&Cs/ROs/BOs/DDG(Cert.)/CMDs/DDGF

**Copy to : H(ITS)**- With a request to get the circular hosted on BIS Intranet.

4151:1993 PROTECTIVE HELMET FOR MOTORCYCLE RIDERS						
BIS TESTING CHARGES (in Rs.)	Complete testing charges of helmet with Visor	Testing charges of helmet without Visor	Remarks			
1	2	3	4			
Revised	14725	13000	No change.			

## The revised BIS testing charges for IS 4159:2002 effective from 07-11-2016

# BIS CENTRAL LABORATORY (Electrical Department)

OUR REF: CL/E/IS 4159 4<sup>th</sup> May 2016

Testing charges for IS 4159:2002 MINERAL FILLED SHEATHED HEATING ELEMENTS

(FOR ONE SAMPLE OF TWO HEATING ELEMENTS)

S NO.	TESTS	CLAUSE REF.	MAN-HOURS
1.	Protection against electric shock	8	1
2.	Input	10	1
3.	Temperature rise	11	3
4.	Operation under overload conditions	12	NA
5.	Electrical insulation and leakage current at operating temperature	13	1
6.	Moisture resistance	15 & 16	3
7.	Endurance	18	8
8.	Abnormal operation	19	3
9.	Earthing connection	27	1
10.	Terminals for external conductors	26	1
11.	Creepage distances and clearances	29	1
12.	Resistance to heat	30	1
13.	Resistance to rusting	31	1
14.	Finish	33	1
15.	Leakage and hydrostatic strength (for immersion oil heating elements)	103	*
16.	Visual examination PREPARATION OF TEST REPORT	7,22,23 & 24	1 2

Electricity consumed during the test - for 1 kw & 1.5 kw 150 units @ Rs.9.00 per unit:Rs.1350 for 2.0 kw & 3 kw 250 units @ Rs.9.00 per unit:Rs.2250

Testing charges per man hour are Rs.300.00. Hence testing charges are as follows:

1KW & 1.5 KW : Rs.10050.0 2 KW & 3 KW : Rs.10950.0

Testing facility for test at S.No.15 is not available at CL presently.

A K SHARMA LO(A)

OIC (E) Head (CL)

As decided by Competent Authority, to keep the uniformity of testing charges for different wattage (kW), the testing charges ( taken as average of all wattage) is Rs.10500.00 (for 1 kW to 3 kW) excluding leakage and hydrostatic strength test for immersion oil heating element.

(Kshitij Bathla) Sc.B, LPPD

Head, LPPD DDG (Labs)

#### Please Refer to Revised Testing Charges mentioned above

## BIS CENTRAL LABORATORY, SAHIBABAD [ Q.A.DEPARTMENT ]

OUR REF : CL/QA/14:0 2001 06 08

Testing charges for IS 4159:1983 MINERAL FILLED SHEATHED HEATING ELEMENTS

(FOR ONE SAMPLE OF TWO HEATING ELEMENTS)

\_\_\_\_\_\_ S NO. TESTS CLAUSE REF. MAN-HOURS 1. Protection against 8 1 electric shock 2. Input 10 1 3. Temperature rise 11 4. Operation under overload 12 5 conditions Electrical insulation 13 5. 1 and leakage current at operating temperature Moisture resistance 6. 15 & 16 3 7. Endurance 8 18 8. Abnormal operation 19 3 9. Earthing connection 27 1 10. Terminals for external 26 1 conductors 11. Creepage distances and 29 1 clearances 12. Resistance to heat 30 1 13. Resistance to rusting 31 1 14. Finish 33 1 15. Leakage and hydrostatic 103 strength (for immersion oil heating elements) 16. Visual examination 7,22,23 & 24 PREPARATION OF TEST REPORT TOTAL TIME 34

\_\_\_\_\_

Electricity consumed during the test - for 1 kw & 1.5 kw 150 units @ Rs.4.00 per unit:Rs.600 for 2.0 kw & 3 kw 250 units @ Rs.4.00 per unit:Rs.1000

\_\_\_\_\_\_

Testing charges per man hour are Rs. 75.00. Hence testing charges are as follows:

1 KW & 1.5 KW : Rs.3150.00 2 KW & 3 KW : Rs.3550.00

• Testing facility for test at Sl.No.15 is not available at CL presently.

DG may please approve.

(V.K. Sethi)
TS (QA)

D&H (QA)
DDGL
ADGT

DG

#### BIS CENTRAL LABORATORY SAHIBABAD

( Q. A. DEPARTMENT)

OUR REF.: LAB/14:0 1992 01 17

TESTING CHARGES FOR IS 4170:1967 (INCORPORATING AMEND. NO.1)
BRASS RODS FOR GENERAL ENGINEERING PURPOSES

 S.NO.	TESTS	CLAUSE REF.	MAN-HOURS
	Chemical composition  Physical properties	4	10
	a) Tensile test	5.1	11-2
	b) Hardness test	5.2	2
	<pre>c) Mercurous nitrate test   (optional)</pre>	5.3	3
	d) Bend test	5.4	12
3.	Freedom from defects	6.1	12
4.	Dimensions & tolerances		
	a) Sizes	7.1	12
	<pre>b) Radius on Edge   (optional)</pre>	7.2	1/2
5.	Packing & Marking	8 & 9	1/2
	PREPARATION OF TEST REPORT		1-2

\_\_\_\_\_

Testing charges per man-hour are Rs. 75.00.

Hence complete testing charges for the product are :Rs. 1275.00 excluding the optional tests at Sl. no.2 c) and 4b).

APPROVED BY THE COMPETENT AUTHORITY

#### BIS CENTRAL LABORATORY SAHIBABAD

( Q. A. DEPARTMENT)

OUR REF. : LAB/14:0 1982 02 09

#### TESTING CHARGES FOR IS 4174:1977 TYPEWRITER RIBBONS, COTTON (SECOND REVISION)

s.No.	TESTS		
1.	Types & Degree of Inking		1/2
2.	Description	4.1	1
3.	Cotton fabric	4.2	4½
4.	Dimensions	4.3	1
5.	Typed work	4.4	1
6.	Durability	4.5 & App. A	2
7.	Recuperation	4.6 & App. B	1½
8.	Packing & Marking	5.1 & 5.2	1/2
	PREPARATION OF TEST REPORT		1/2
		TOTAL TIME	13

Testing charges per man-hour are Rs. 75.00.

Hence complete testing charges for the product are :Rs. 975.00

APPROVED BY THE COMPETENT AUTHORITY.

## BIS CENTRAL LABORATORY (Q.A. Department)

Our Ref:CL/QA/79 25 April 2005

#### TESTING CHARGES FOR STEEL WHEELBARROWS WITH TWO WHEELS) AS PER IS 4184:1967

Sl No.	Characteristics	Cla	use no.		Man- Hours
1.	Materials		3		2
2.	Capacity a) Non capacity b) Proof load		4		3.5 1.0
3. 4. 5. 6. 7. 8.	Body Chasis Wheel Axle Bearings Finish	9	5 6 7 8	1	3 3 1 1
9.	Marking PREPARATION	OF TEST REPORT TOTAL TI	ме	0.25 1 17.75 (	(Rounded to 18)

Testing charges per man-hour are Rs.75.00 + Rs.4.00 per unit of electricity charges.

Therefore, total 75 x 18 = Rs.1350.00

The proposal is made on the basis of information received from testing lab.

DDGL may kindly approve.

(K.S. Arya) STA(QA)

D&H(QA) DDGL

#### BIS CENTRAL LABORATORY SAHIBABAD

( Q. A. DEPARTMENT)

OUR REF. : LAB/14:0 1981 10 21

TESTING CHARGES FOR IS 4191:1967 LEATHER FOR VOLLEYBALL

	TESTS				M.	
					Type 1	Type 2
1.	Total ash	i)	of table	2	-	11/2
2.	Oils and Fats	ii)	-do-		2½	2½
3.	Chromium content	iii)	-do-		-	2½
4.	Water Solubles	iv)	-do-		-	1½
5.	Soluble Ash	v)	-do-		-	1½
6.	Insoluble Ash	vi)	-do-		-	1
7.	pH of water soluble	vii)	-do-		1	1
8.	Differential number	viii)	-do-		-	1½
9.	Degree of tannage				-	2½
	PREPARATION OF TEST	REPORT	י		1/2	1/2
			TOTAI	L TIME	7	 15

Testing charges per man-hour are Rs. 75.00.

Hence complete testing charges for the product are as follows :

a) Type 1 : Rs. 525.00 b) Type 2 : Rs. 1125.00

APPROVED BY THE COMPETENT AUTHORITY.

# The revised BIS testing charges for IS 4199:2001 effective from 12-02-2018 BUREAU OF INDIAN STANDARDS WROL, Mumbai

Our Ref.: WROL/TC/Chemical/ IS 4199

28 NOV 2017

#### Testing Charges for Toilet Soap, Liquid as per IS 4199:2001 including Amendment Nil

Sr. No.	Tests	Cl. Ref.	Man Hours
Α	Chemical Test		
1.	Description	Cl 4.1	0.5
2.	Storage	Cl 4.2	0.25
3.	Sedimentation	Cl 4.3	0.25
4.	Phenolic Substances	Cl 4.5.1	1
5.	Chemical Composition	Cl 4.6	
	Total Fatty Matter		2
	Matter Insoluble in Alcohol		1
	Free caustic alkali, (as K <sub>2</sub> O)		1
	Synthetic Detergent		2
6.	Preparation of Test Report		0.5
	Total Man Hours		8.5

Electric Power Consumed(@Rs 15 per Unit)	2 units	Rs 30.00
Cost of Consumables		Rs 400.00
Testing Charges per Manhours (@Rs 300/-per Manhour)	8.5 hrs	Rs 2550.00

Total Testing Charges Rs 2980.00

Rajeshri Nagvekar LOB, Chemical

OIC(Chem) Head WROL Head LPPD DDGL

As decided by Competent Authority, the testing charges for the product are Rs 2980/-

(Ankita Tripathi) Sc.B, LPPD

HLPPD DDG (Labs)

#### Please Refer to Revised Testing Charges mentioned above

#### BIS CENTRAL LABORATORY (Q.A. DEPARTMENT)

Our Ref: Lab/14.0

#### TESTING CHARGES FOR IS 4199:1992 LIQUID TOILET SOAP

SL.NO.	CHARACTERISTICS	CLAUSE NO.	MAN-HOURS		
1.	Description	4.1			1
2.	Sedimentation	4.3			1
	Keeping Quality	4.2		2	
	Total fatty matter	4.8 Table 1		2	
	Matter insoluble in alchol	- do -		1	
	Free caustic alkali	- do -			1
	Synthetic detergent	- do -			2
	Phenolic substance	4.5			2
	PREPARATION OF TEST	T REPORT		2	
			TOTAL TIME :	14	

Testing charges per man-hour are Rs. 75.00.

Hence complete testing charges for the product are: Rs. 1050.00

DG may kindly approve.

(V.K. Sethi) TS (QA)

DCL (QA)
DDGL
ADGT
DG

#### BIS CENTRAL LABORATORY SAHIBABAD ( Q. A. DEPARTMENT)

OUR REF. : LAB/14:0 1985 03 22

#### TESTING CHARGES FOR IS 4200:1984 SODIUM ALUMINATE

	TESTS	CLAUSE REF.	
1.	Description	2.1	1-2
2.	stability	2.2	1/2
3.	Caustic alkali (Na <sub>2</sub> O)	2.3 & i) of Table 1	1
4.	Water soluble aluminate	-do- ii) -do-	2
5.	Iron oxide (Fe <sub>2</sub> O <sub>3</sub> ) -c	do-iii) -do-	$1\frac{1}{2}$
6.	Matter insoluble in water	-do- iv) -do-	1
7.	Silica (as SiO <sub>2</sub> )	-do- v) -do-	2
8.	Sulphates (as Na <sub>2</sub> SO <sub>4</sub> )	-do- vi) -do-	2
9.	Chlorides (as NaCl)	-do-vii) -do-	1
10.	Carbonates (as Na <sub>2</sub> CO <sub>3</sub> )	-do-viii) -do-	2
11.	Lead (as Pb)	-do- ix) -do-	2
12.	Arsenic (as As <sub>2</sub> O <sub>3</sub> )	-do- x) -do-	2
13.	Moisture content	2.4	1
	PREPARATION OF TEST REPORT		1/2
		TOTAL TIME	19

Testing charges per man-hour are Rs. 75.00. Hence complete testing charges for the product are :Rs.1425.00

APPROVED BY THE COMPETENT AUTHORITY.

## BIS CENTRAL LABORATORY SAHIBABAD ( Q. A. DEPARTMENT)

OUR REF. : LAB/14:0 1981 10 21

TESTING CHARGES FOR IS 4207:1967 LEATHER FOR FOOTBALL

1. Total ash 2. Oils and Fats 3. Chromium cont 4. Aluminium 5. Water Soluble 6. Soluble Ash 7. Insoluble Ash 8. pH of water s 9. Differential	ii)	-do-		Type 2  - 2½	
<ol> <li>Oils and Fats</li> <li>Chromium cont</li> <li>Aluminium</li> <li>Water Soluble</li> <li>Soluble Ash</li> <li>Insoluble Ash</li> <li>pH of water s</li> </ol>	ii)	-do-			1½
3. Chromium cont 4. Aluminium 5. Water Soluble 6. Soluble Ash 7. Insoluble Ash 8. pH of water s			2½	214	
<ol> <li>Aluminium</li> <li>Water Soluble</li> <li>Soluble Ash</li> <li>Insoluble Ash</li> <li>pH of water s</li> </ol>	ent iii)	-do-		∠*2	2½
<ol> <li>Water Soluble</li> <li>Soluble Ash</li> <li>Insoluble Ash</li> <li>pH of water s</li> </ol>		ao	2½	2½	-
<ol> <li>Soluble Ash</li> <li>Insoluble Ash</li> <li>pH of water s</li> </ol>	iv)	-do-	-	2½	-
7. Insoluble Ash 8. pH of water s	s v)	-do-	-	2½	2 <sup>1</sup> ⁄ <sub>2</sub>
8. pH of water s	vi)	-do-	-	-	1½
-	vii)	-do-	_	-	1½
9. Differential	olublevi	ii)-do-	1	1	1
	umber xi	) -do-	-	-	1½
10. Degree of tan	nage x)	)	-	_	2½
PREPARATION O	F TEST RI	EPORT	1/2	1/2	1/2
		TOTAL TIM		12	

Testing charges per man-hour are Rs. 75.00.

Hence complete testing charges for the product are as follows :

a) Type 1 : Rs. 525.00

b) Type 2 : Rs. 900.00

c) Type 3 :Rs. 1125.00

APPROVED BY THE COMPETENT AUTHORITY.

## BIS CENTRAL LABORATORY SAHIBABAD ( Q. A. DEPARTMENT)

OUR REF. : LAB/14:0 1985 10 22

TESTING CHARGES FOR IS 4224:1972 STEEL WIRE FOR STAPLES, PINSAND CLIPS

S.NO.	TESTS	CLAUSE REF.	MAN-HOURS
1.	Chemical composition	3	
	a) Carbon		1
	b) Manganese		1½
	c) Sulphur		2
	d) Phosphorus		2
2.	Freedom from defects	4.1 & 4.2	1/2
3.	Size and finish	5.1 & 6.1	1/2
4.	Galvaized coating	6.1.1	1
5.	Tensile test	7.1	1½
6.	Reverse bend test		1
	PREPARATION OF TEST REPORT		1/2
		TOTAL TIME	12

Testing charges per man-hour are Rs. 75.00.

Hence complete testing charges for the product are :Rs. 900.00

APPROVED BY THE COMPETENT AUTHORITY.

## BIS CENTRAL LABORATORY, SAHIBABAD [CHEMICAL DEPARTMENT]

TESTING CHARGES FOR IS 4246:2002, Amnd-3 Domestic Gas Stoves for use with Liquefied Petroleum Gases					
SI.No	TESTS	CLAUSE	MAN-HOURS		
	Chemical composition				
1.	. Material	5	As per referred ISS		
Remarks	s: Testing charges for the mate	erial shall be levied as per relevant ISS refer	red.		
CA may	kindly approve.		RakeshMeena LO-B		
<u>ScB (C</u>	<u>hem)</u>		LO-B		
OIC (Ch	<u>nem)</u>				

#### The revised BIS testing charges for IS 4246 :2002 effective from 22-08-2017

#### BIS - Central Laboratory Mechanical Laboratory

Sub. Proposal for the Testing Charges of Domestic Gas Stoves for use with LiquefiedPetroleum Gases

as per IS 4246:2002

SI.No.	Characteristics	Clause No./	Man-	Electric Power	Consumable Cost	Remarks
		Table	hours	required( kwh)	(Rs)	
1	Material/Applyaie 9 Marsussus	5 of IS	0.5		C00	
'	Material(Analysis & Mercurous	5116:	9.5		600	<u> </u>
	Nitrate test)	1996				-
2	Design for maintenance	6	1			
3	Discidia o Cashilla	7	0.5		]	
3	Rigidity & Stability	/	0.5			<u> </u> 
4	Finish	8				
	a) Workmanship & finish	8.1	5.5		7	
	b) External finish	8.2	0.5			
					<b>-</b>	
5	Gas taps	9	2			1
6	Injector jets	10	0.5		1	
	injector jets	10	0.5			
7	Burners	11	0.5			
					7	
8	Pan supports	12	0.5			<u> </u> 
9	Ga soundness	13	1	2		<u> </u>
					_	J
10	Gas inlet connections	14	0.5			<u> </u>
11	Strength & Rigidity	15	1.5		]	
	5 5 7				•	
12	Gas consumptions	17		2		
	a) For single burner		1.5			
	b) For double burners		2			
	c) For three burners		2.5			

	d) For four burners		3		
	e) For five burners		3.5		
	f) Total gas consumptions		1		
	NA for a)				
13	Ignition & Flame travel	18.1,18.2 & 18.3	1		180
14	Flame failure device	18.4	1		180
15	Flame stability	19	1		180
16	Noise control	20	0.5		180
17	Flash back	21	1		200
18	Formation of soot	22	1.5		390
19	Resistance to draught	23	1	2	60
20	Combustion	24			
	a) For single burner		1.5		180
	b) For double burners		2		360
	c) For three burners		2.5		540
	d) For four burners		3	1	720
	e) For five burners		3.5		900

#### IS 4246:2002

SI.No.	Characteristics	Clause No./ Table	Man- hours	Electric Power required( kwh)	Consumable Cost (Rs)	Remarks
21	Fire hazard & limiting	25	3	5	740	<u> </u> 
	Temprature					
22	Thermal Efficiency test	26				
	a) For single burner		2	5	90	
	b) For double burners		3	10	180	
	c) For three burners		4	15	270	
	d) For four burners		5	20	360	

	e) For five burners		6	25	450
23	Instructions & Marking	28 & 29	0.5		
24	Time in cutting gas cock & pipe		1	4	
25	Preparation of test report &  Calculations		3		

**Total Testing charges** 

1	For single burner stove	43 Hrs * 300 + 20 KWh * 9 + 3580	П	Rs 16660
2	For double burners stove	46 Hrs * 300 + 25 KWh * 9 + 3850	=	Rs 17875
3	For three burners stove	48 Hrs * 300 + 30 KWh * 9 + 4120	=	Rs 18790
4	For four burners stove	50 Hrs * 300 + 35 KWh * 9 + 4390	=	Rs 19705
5	For five burners stove	50 Hrs * 300 + 40 KWh * 9 + 4660	=	Rs 20020

Note

1 Above estimate is only for Mechanical Testing.

2 Testing charges as per man-hour are Rs 300 and Electricity Rs 9/unit.

#### OIC(Mech)

OIC(QA) Head, CL

As decided by CA, testing charges are:

Rs. 16660/- for single burners stove and material testing charges as per relevant referred ISs Rs.17875/- for double burners stove and material testing charges as per relevant referred ISs Rs.18790/- for three burners stove and material testing charges as per relevant referred ISs Rs.19705/- for four burners stove and material testing charges as per relevant referred ISs Rs. 20020/- for five burners stove and material testing charges as per relevant referred ISs

(Anikta Tripathi) Sc.B, LPPD

Head, LPPD

**DDGL** 

## Please Refer to Revised Testing Charges mentioned above BIS CENTRAL LABORATORY

### (Q.A. Department)

Our Ref:CL/QA/79 02 March 2007

TESTING CHARGES FOR DOMESTIC GAS STOVES FOR USE WITH LIQUEFIED PETROLEUM GASES AS PER IS 4246:2002.

SlNo.	Characteristics		Claus	e no.		Man-Hours	Electricity Cost of Power consumables Consumed including kwh reference material where- ever applicable
1. Material & Mercu test)	(Analysis rous Nitrate		5 of IS	S 5116:19	996 9.5	5	
2. Design f	For maintenance	6		1			
3. Rigidity	& Stability		7			0.5	
4. Finish		8					
a) Workr	manship & Finish	8.1		5.5			
b) Extern	nal Finish		8.2		0.5		
5. Gas taps	:	9		2			
6. Injector	jets	10		0.5			
7. Burners		11		0.5			
8. Pan Sup	ports		12		0.5		
9. Gas sour	ndness		13		1		
10. Gas inle	et connections	14		0.5			
11. Strength	n & Rigidity	15		1.5			
12. Gas con	sumption	17					
b) For do	ngle burner ouble burners HARGES FOR DOMEST	IC GAS ST	OVES F0	OR USE	1.5 2 WITH LI	QUEFIED PET	ROLEUM GASES AS PER IS
e) I f) To	burners For four burners For five burners otal gas consumption applicable for a)				2.5 3	3.5	

13. Ignition & flame travel	18.1, 1	8.2, 18.3		1		
14. Flame failure device	18.4		1			
15. Flame stability		19		1		
16. Noise control		20		0.5		
17. Flash back		21		1		
18. Formation of soot		22		1.5		
19. Resistance to drought	23		1			
20. Combustion a) For single burner		24		1.5		
b) For double burners				2		
c) For three burners				2.5		
d) For four burners				3		
e) For five burners					3.5	
21. Fire hazard & limiting Temperature test	25		3			
<ul> <li>22. Thermal efficiency test *</li> <li>a) For single burner</li> <li>b) For double burners</li> <li>c) For three burners</li> <li>d) For four burners</li> <li>e) For five burners</li> </ul>	26			2 3 4 5	Rs.138. Rs.275/ 413.00 550.00	
e) For five burners					U	000.00

TESTING CHARGES FOR DOMESTIC GAS STOVES FOR USE WITH LIQUEFIED PETROLEUM GASES AS PER IS 4246:2002.

23. Instructions & marking	28 & 29	0.5	
24. Time in cutting Gas cock & pipe		1	
PREPARATION OF TEST REPORT		3	
	**	Man hours	43,46,48,50 & 52

<sup>\*</sup> Tests includes cost of elect LPG gas & distilled water.

Testing charges per man-hour are Rs. 75.00. Hence complete testing charges for the product are:

<sup>\*\*</sup> Man-hours for single, double, three, four & five burners respectively.

For single burner stoves: 43x75+138 = Rs. 3363.00For double burner stoves: 46x75+275 = Rs. 3725.00For three burner stoves: 48x75+413 = Rs. 4013.00For four burner stoves: 50x75+550 = Rs. 4338.00For five burner stoves: 52x75+668 = Rs.4568.00

DDGL may kindly approve.

(K.S. Arya) STA (QA)

#### Head (CL)

#### **DDGL**

NOTE: REVISED BIS TESTING CHARGES PLACED BELOW:



### BUREAU OF INDIAN STANDARDS [PP&C(T&C)]

Our Ref: PP&C(T&C)/51:1
Sub: Revision of BIS Testing Charges.

29.08.2014

In continuation to revision of BIS Testing charges for nine products as circulated vide note of even number dated 26.06.2014, testing charges for another twelve products have been reviewed and as decided by the CA, the revised testing charges of the same, are given in Annex-1. The revised BIS testing charges for the ISS listed in Annex-1 shall be effective from 26.08.2014 and applicable for samples sent to BIS T&Cs for testing after 25.08.2014.

The above revised BIS testing charges shall not be applicable for outside BIS recognized labs. The outside approved lab who had adopted BIS testing charges would continue to be paid as per the pre-revised rates. The revision of testing charges of OSLs, if any, shall be reviewed and decided in due course.

All Testing Centres/ROs/BOs are advised to note the above for implementation by the said date.

Encl. As above.

(Dileep Kumar) Sc. F & Head[PP&C(T&C)]

Sc. 'G' &DDG(T&C)

#### Circulated to all Heads of T&Cs/ROs/BOs/DDG(Cert.)/CMDs/DDGF

 $\textbf{Copy to: H(ITS)}\text{-}\ With a request to get the circular hosted on BIS\ Intranet.}$ 

1.		
	IS 4246:2002	
DOME	ESTIC GAS STOVE FOR USE WITH LPG	
BIS TESTING CHARGES (in Rs.)	Total Testing Charges for all parameters as per IS 4246, including material routine and type tests	Remarks
1	2	3
Revised		
Single Burner Stove	3750	
Double Burner Stove	3900	
Three Burner Stove	4050	
Four Burner Stove	4350	
Five Burner Stove	4600	

#### The revised BIS testing charges for IS 4250:1980 effective from 07-11-2016

## BIS CENTRAL LABORATORY (Electrical Department)

Our Ref: CL/E/IS 4250 4<sup>th</sup> May 2016

#### TESTING CHARGES FOR IS: 4250:1980 DOMESTIC ELECTRIC FOOD MIXERS (LIQUIDIZERS AND GRINDERS)

S.NO. CHARACTERISTICS	CLAUSE NO.	MAN-HOURS	
Protection against electric shock	8	0.5	
2. Starting	9	0.5	
3. Input	10	0.5	
4. Temperature rise	11	2	
5. Electrical insulation & leakage current at operating Temperature	12	1	
6. Moisture Resistance	15	4	
7. Insulation Resistance & Electric strength	16	1	
8. Endurance	16	5	
9. Abnormal operation	19	1	
10. Stability and Mechanical Hazards	20	0.5	
11. Mechanical strength	21	0.5	
12. Construction	22	0.5	
13. Internal wiring	23	0.5	
14. Components	24	0.5	
15. Supply connections and external flexible cables and cores	25	1.0	
16. Provision of earthing	27	0.5	
17. Screws and connections	28	0.5	

18. Creepage Distance & Clearance & distance through insulation	29	0.5
19. Resistance to heat, fire and tracking	30	3
20. Resistance to rusting	31	0.5
21. Finish	33	0.5
22. Operation tests	34	3
23. Temperature withstand for bowl	35	0.5
24. Test of controls	36	0.5
25. Strength of assembly	37	0.5
PREPARATION OF TEST REPORT		2
TOTAL TIME		31

Electricity consumed: 50 units @ Rs.9/- per unit: Rs.450

Testing charges per man hour are Rs.300.00. Hence complete testing charges for the product are: Rs.9750.00 (excluding Endurance test on Juicers)

A K SHARMA LO (A)

#### OIC(E)

 $Head(CL) - \quad DDGL \ may \ kindly \ approve \ the \ testing \ charges \ mentioned \ above.$ 

As decided by Competent Authority, the complete testing charges for the product are: Rs.9750.00 (excluding Endurance test on Juicers).

(Kshitij Bathla) Sc.B, LPPD Head, LPPD DDG (Labs)

#### Please Refer to Revised Testing Charges mentioned above

Page 1 of 3

## BIS CENTRAL LABORATORY (Q.A. Department)

Our Ref:CL/QA/Lab/14:0

2001-07-11

#### TESTING CHARGES FOR IS: 4250:1980 DOMESTIC ELECTRIC FOOD MIXERS (LIQUIDIZERS AND GRINDERS)

SL.NO. CHARACTERISTICS					
Protection against electric shock	 	8			0.5
2. Starting	9			0.5	
3. Input	10		0.5		
4. Temperature rise		11			2
5. Electrical insulation & leakage current at operating Temperature		12		1	
6. Moisture Resistance	15			4	
7. Insulation Resistance & Electric strength	16			1	
8. Endurance	16			5	
9. Abnormal operation	19			1	
10. Stability and Mechanical Hazards	20			0.5	
11. Mechanical strength	21			0.5	

12. Construction	22		0.5			
13. Internal wiring		23		0.5		
			Page 2	of 3		
			r age 2	01 5		
14. Components		24		0.5		
15. Supply connections and external flexible cables and cores	25		1.0			
16. Provision of earthing	27		0.5			
17. Screws and connections	28		0.5			
18. Creepage Distance & Clearance & distance through insulation	29		0.5			
19. Resistance to heat, fire and tracking		30		3		
20. Resistance to rusting		31		0.5		
21. Finish	33		0.5			
22. Operation tests		34		3		
23. Temperature withstand for bowl	35		0.5			
24. Test of controls		36		0.5		
25. Strength of assembly	37		0.5			
PREPARATION OF TEST REPORT			2			
TOTAL TIME			31			
Electricity consumed :50 units @ Rs.4/- per unit: Rs.200						

Testing charges per man hour are Rs. 75.00. Hence complete testing charges for the product are :Rs.2525.00 ( excluding Endurance test on Juicers)

Note:- I) The above testing charges does not include the testing charges of testing component part to their relevant Indian Standard Specification such as testing of electric motor, cable control switches, etc.

II) Charges for Endurance test on Juicers (Cl. 18):

a) b)	Preparation of sam Endurance test	nples TOTAL	192 manhours 96 manhours 288 manhours	
Testin	ng charges @ Rs. 75	per manhour		Rs. 22600/-
	of 2000 Kg of carrot endurance test )@ R			Rs. 10000/-
Total	testing charges for e	endurance test on Jui	cers	Rs. 32600/-

DG may kindly approve.

(V.K. Sethi) TS(QA)

D&H(QA)
DDGL
ADGT
DG

## BIS CENTRAL LABORATORY (Q.A. Department)

Our Ref:CL/QA/14:0 2001-09-25

TESTING CHARGES FOR IS: 4266:1967 lcoker bed side

SL.NO.	CHARACTERISTICS	CLAUSE NO.	MAN-HOURS		
1.	Material	2.0		2	
2.	Dimensions		3		2
3.	Frame Work		2.1		0.5
4.	Cabinet Body		2.3		0.5

5.	Top test	2.2	0.5
6.	Manufacturer	4.1 to 4.3.4	1
7.	Finish	5	1
8.	Drop test	6.1	1
	PREPARATION OF TEST REPO	ORT	0.5
		TOTAL TIME	9

Testing charges per man-hour are Rs.75.00. Hence complete testing charges for the product are Rs.675.00.

Raw material shall be supplied separately.,

DG may kindly approve.

(V.K. Sethi) TS(QA)

D&H(QA)
DDGL
ADGT
DG

OUR REF. : LAB/14:0 1989 04 12

TESTING CHARGES FOR IS 4269:1981 DEXTRIN FOR IN FOUNDRIES

S.NO.	TESTS	CLAUSE REF.	MAN-HOURS
1.	Moisture	3.1 & Table 1	1
2.	Ash	-do-	1
3.	Insoluble in cold water	-do-	1½
4.	Soluble or reducing sugars	-do-	2
5.	Dextrin	-do-	2
6.	Fineness	3.2	1
	PREPARATION OF TEST REPORT		1/2
		_	
		TOTAL TIME -	9

Testing charges per man-hour are Rs. 75.00.

Hence complete testing charges for the product are :Rs. 675.00

#### The revised BIS testing charges for IS 4270:2001 effective from 15-05-2016

#### LABORATORY POLICY & PLANNING DEPARTMENT

Our Ref: LPPD/51:1 10/03/2016

#### TESTING CHARGES FOR IS:4270:2001 STEEL TUBES USED FOR WATER WELLS

Sl No.	Characteristics	Clause no.	Man- Hours kwh	Electricity power consumed Rs.	y Cost of consumable
1.	Chemical composition a) Sulphur b) Phosphrus	5.2	2 3		
2.	Tensile test	6.1	2		
3.	Flattering test	6.2	2		
4.	Dimension & Mass	7.1	2		
5.	Straightness	7.3	1		
6.	Hydrostatic test	8	3		
7.	Threads	9.2,9.3	4		
8.	Sockets	10	1		
9.	Alignment test	11	2		
10.	Protective coating	12	2		
	PREPARATION OF TEST	REPORT	1		
	TOTAL T	TIME	25		

DDGL may kind	aiv	approve.
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P.Rajesh Sc-E, LPPD

**Head-LPPD** 

**DDGL** 

#### Please Refer to Revised Testing Charges mentioned above

## BIS CENTRAL LABORATORY (Q.A. Department)

Our Ref:CL/QA/14:0 16 Aug 2004

#### TESTING CHARGES FOR IS:4270:2001 STEEL TUBES USED FOR WATER WELLS

Sl No.	Characteristics	Clause no.	Man- Electricity Cost of Hours power consumable
			consumed
			kwh Rs.
1.	Chemical composition	5.2	
1.	a) Sulphur	3.2	2
	b) Phosphrus		3
2.	Tensile test	6.1	2
3.	Flattering test	6.2	2
4.	Dimension & Mass	7.1	2
5.	Straightness	7.3	1
6.	Hydrostatic test	8	3
7.	Threads	9.2,9.3	4
8.	Sockets	10	1
9.	Alignment test	11	2
10.	Protective coating	12	2
	PREPARATION OF TEST	REPORT	1
	TOTAL 7	ГІМЕ	25

Testing charges per man-hour are Rs.75.00. Hence complete testing charges for the product are Rs.1875.00

The proposal is made on the basis of information received fro testing lab.

DDGL may kindly approve.

(Veer Singh) TS(QA)

D&H(QA) DDGL DG

#### **BIS CENTRAL TESTING & CALIBRATION CENTRE**

#### (Quality Assurance Section)

Ref: CL/QA/79 13.11.2014

Subject: Testing Charges for Soybean Oil –Specification as per IS 4276: 2014

5.8.1.2

Mark

Aflatoxin

i)

S. No	Characteristic	Clause no. / Table	Man – hours	Man Hour Cost of Testing	Power Consumption (If internsive in KWh)	Cost of Power (9 rupee per unit)	Consumables required (Approx cost Rs.)	Test facility availablity (Y/N)
1	2	3	4	5=4*300	6	7=6*15	8	9
1 a)	Freedom from sediments, suspended and other foreign matter and separated water	5.2	0.5	150			-	Y
b)	Peroxide value	5.2	2	600			50	Y
2	Clarity of the material	5.2.1	0.5	150	24	360	-	Y
3	Non-edible oils and adulterants	5.3	11	3300	5	75	500	Y
4	Afla toxin	5.4	5*	1500	0.2*	3	1000*	N
5	Metal contaminants and Pesticide Residues	5.5	-	-	-		-	Test method not specified
6	Requirements as per table 1	5.7						
i)	Moisture & Insoluble impurities	Table 1	3	900	6	90	100	Y
ii)	Colour	-do-	0.5	150	-		-	Y
iii)	Refractive Index	-do-	1	300	1	15	-	Y
iv)	Soponification value	-do-	2	600	1	15	50	Y
v)	Iodine value	-do-	2	600	-		50	Y
vi)	Acid value	-do-	1	300	-		50	Y
vii)	Unsaponifiable matter	-do-	3	900	5	75	100	Y
viii)	Flash point Pensky-Martens	-do-	2*	600	1*	15	-	N
ix)	Hexane	-do-	8*	2400	1*	15	1000*	N
x)	Phosphorous content	-do-	3	900	5	75	100	Y
xi)	Insoluble Bromide test	-do-	1		-	-	25	Y
7	Optional Requirements for ECO	5.8		•		•		

ii)	Toxic Metals (Lead, Arsenic, Cadmium, Mercury)	5.8.1.3 Table 2	8	2400	8	120	1000	Y
8	Preparation of Report		1	300				
9	Total		54.5	16350	57.2	858	4025	

Remark: \* Information taken from BIS OSL,

# Testing charges already covered in Cl. 5.4 at Sr No. 4. Difference is only in specified requirements (i.e. 30  $\mu$ g/kg in Cl.5.4 and 5  $\mu$ g/kg Max in Cl.5.8.1.2 for ECO Mark)

Hence total Testing Charges for the product (except Cl. 5.5) are= Rs (16350+858+4025) = Rs 21233/- (Rounded to 21240/-)

= Rs 21240/- (Rupees Twenty One Thousand Two Hundred Forty Only)

Adbhut Singh OIC QA

Sc- F & Head (CTCC) Head (PP&C (T&C) Sc-G & DDG (T&C)

#### BIS CENTRAL TESTING & CALIBRATION CENTRE

(Quality Assurance Section)

Ref:CL/QA/79 13.11.2014

Subject: Testing Charges for Sunflower Oil –Specification as per IS 4277: 2014

S. No	Characteristic	Clause no. / Table	Man – hours	Man Hour Cost of Testing	Power Consumpti on (If internsive in KWh)	Cost of Power (9 rupee per unit)	Consumables required (Approx cost Rs.)	Test facility availablity (Y/N)
1	2	3	4	5=4*300	6	7=6*15	8	9
1	Freedom from sediments, suspended and other foreign matter and separated water	5.2	2	600			-	Y
	Peroxide value	5.2	2	600			50	
2	Clarity of the material	5.2.1	0.5	150	24	360	-	Y
3	Non-edible oils and adulterants	5.3	11	3300	5	75	500	Y
4	Afla toxin	5.4	5*	1500	0.2*	3	1000*	N
5	Metal contaminants and Pesticide Residues	5.5						Test method not specified
6	Requirements as per table 1	5.7						
i)	Moisture & Insoluble impurities	Table 1	3	900	6	90	100	Y
ii)	Colour	-do-	0.5	150	-	-	-	Y
iii)	Refractive Index	-do-	1	300	1	15	-	Y
iv)	Soponification value	-do-	2	600	1	15	50	Y
v)	Iodine value	-do-	2	600	-	-	50	Y
vi)	Acid value	-do-	1	300	-	-	50	Y
vii)	Unsaponifiable matter	-do-	3	900	5	75	100	Y
viii)	Flash point Pensky-Martens	-do-	2*	600	1*	15	-	N
ix)	Hexane	-do-	8*	2400	1*	15	1000*	N
7	Optional Requirements for ECO Mark	5.8		•	•	•	-	•
i)	Alfatoxin	5.8.1.2	#					
ii)	Toxic Metals (Lead, Arsenic, Cadmium, Mercury)	5.8.1.2 Table 2	8	2400	8	120	1000	Y

8	Preparation of Report	 1	300				
9	Total	 52	15600	52.2	783	3900	

Remark: \* Information taken from BIS OSL,

# Testing charges already covered in Cl. 5.4 at Sr No. 4. Difference is only in specified requirements (i.e. 30 µg/kg in Cl.5.4 and 5 µg/kg Max in Cl.5.8.1.2 for ECO Mark)

Hence Total Testing Charges for the product (except Cl. 5.5) are= Rs (15600+783+3900)=20283/- (Rounded to 20290/-)

= Rs 20290/- (Rupees Twenty Thousand Two Hundred Ninety Only) OIC QA **Adbhut Singh** 

Sc- F & Head (CTCC) Head (PP&C (T&C) Sc-G & DDG (T&C)

### The revised BIS testing charges for IS 4283:1981 effective from 15-05-2016

#### LABORATORY POLICY & PLANNING DEPARTMENT

Our Ref: LPPD/51:1 10/03/2016

#### TESTING CHARGES FOR IS 4283:1981 HOT AIR FAN

	TESTS	CLAUSE REF.	MAN-HOURS
	esign & General	4	3
2. V	erification of marking	7	
3. T		8	
a	n) Hot air output	8.4.1 & 6.2	2.5
	) Input	8.4.2	1
	c) Temperature rise		2.5
	ting of fan motor		0.5
	e) Earthing connections		1
	, ,	8.4.6	0.5
	5	8.4.7	0.5
	n) Insulation resistance		0.5
	ection against	8.4.9	1
	c shock		
_	) Moisture resistance		3
k & stabi	n) Mechanical strength	8.4.11	3
	.) Cord grip	8.4.12	2
_	., 0010 911P	0.1.1	_
	n) Performance of thermal cs (200 cycles)	8.4.13	1
	Creepage distances & Clearances	8.4.14	1
	O) Supply connections	5.9	1
		5.10	0.5
_		5.11	0.5
	1.	5.12	0.5
	,	5.14	0.5
	Silent operation		0.5
	PREPARATION OF TEST REPORT		1.5

-----

TOTAL TIME (without thermostat) 28

Electricity consumed in tests except performance test of thermostats 40kwh

#### TESTING CHARGES FOR IS 4283:1981 HOT AIR FAN

4. In case thermostat is provided then:

Performance of thermostat C1.8.4.13 3 manhours (10000 cycles) ---

Total manhours (with thermostate)

31 h

Electricity consumed in performance test of thermostat:

300 kwh

Testing charges are computed @ Rs.300.00 per man hour and charges for electricity consumption @ Rs.9.00 per kwh. Hence complete testing charges for the product :

i) Without thermostat (300x28) + (9x40) = Rs8760/ii) With thermostat (300x31) + (9x340) = Rs.12360/-

Note: Sample size – one sample of two hot air fans.

DDGL may kindly approve.

Anuirta

Sc-C, LPPD

#### **Head-LPPD**

#### **DDGL**

### Please Refer to Revised Testing Charges mentioned above

BIS CENTRAL LABORATORY SAHIBABAD ( Q. A. DEPARTMENT)

2003-09-09 OUR REF. : LAB/14:0

#### TESTING CHARGES FOR IS 4283:1981 HOT AIR FAN

S.NO.	TESTS	CLAUSE REF.	
	Design & General constructions	4	3
	Verification of marking	7	
3.	Tests	8	
	a) Hot air output		2.5
		8.4.2	1
	c) Temperature rise	8.4.3	2.5
	<ul><li>d) Starting of fan motor</li><li>e) Earthing connections</li></ul>	8.4.4	0.5
	e) Earthing connections	8.4.5	1
	f) Leakage current		0.5
	g) High Voltage		0.5
	h) Insulation resistance		0.5
	<ul><li>i) Protection against electric shock</li></ul>	8.4.9	1
	j) Moisture resistance	8.4.10	3
	<pre>k) Mechanical strength    &amp; stability</pre>	8.4.11	3
		8.4.12	2
	m) Performance of thermal cut-outs (200 cycles)		1
	n) Creepage distances & Clearances		1
	O) Supply connections	5.9	1
	p) Cord Grip	5.10	0.5
	q) Terminals	5.11	0.5
		5.12	0.5
		5.14	0.5
	t) Silent operation		0.5
	PREPARATION OF TEST REPORT		1.5

#### TESTING CHARGES FOR IS 4283:1981 HOT AIR FAN

4. In case thermostat is provided then:

Performance of thermostat Cl.8.4.13 3 manhours (10000 cycles) ---

Total manhours (with thermostate)

31 h

Electricity consumed in performance test of thermostat: 300 kwh

Testing charges are computed @ Rs.75.00 per man hour and charges for electricity consumption @ Rs.4.00 per kwh. Hence complete testing charges for the product .

i) Without thermostat (75x28) + (4x40) Rs.2260/ii) With thermostat (75x31) + (4x340) Rs.3685/-

Note: Sample size – one sample of two hot air fans.

DDGL may kindly approve.

(Veer Singh) TS (QA)

D&H(QA) DDGL

### The revised BIS testing charges for IS 4308:2003 effective from 07-11-2016

# BIS CENTRAL LABORATORY SAHIBABAD (Q. A. DEPARTMENT)

# TESTING CHARGES FOR IS 4308:2003 Amend.-4 "DRY CHEMICAL POWDER FOR FIGHTING BAND CLASS FIRES" (FIRST REVISION)

S No.		consu	Man-H mption		(Rs)		Power		Consumables	
					Ordin		Foam		- (KwH)	
1.	Apparent density	4.2		1		1				
2.	Chemical content	4.3		4		4				50
3.	Particle size distribution	4.4		1½		1½				
4.	Hygroscopicity	4.5		1		1				
5.	Caking test	4.6		21/2		$2\frac{1}{2}$				
6.	Water Repellence	4.7		11/2		11/2		2x9		
7.	Moisture content	4.8		3		3				
8.	Free flowing characters stics (Efficient fluid		4.10		1½		1½			
9.	Heat test	4.9		1½		11/2				
10.	Fire knocking down	4.12		Facili	ties not	availab	ole			
11.	Foam compatibility			-		2				
	PREPARATION OF		REPORT	Γ		1/2		1/2		
				18		20			- <del></del>	
	Total '	Гime								

Testing charges per man-hour are Rs. 300.00.

Hence complete testing charges for the product are as follows:

a) Ordinary type: Rs.18x300+2x9+50 = Rs 5468/-

b) Foam compatible type : Rs.20x300+2x9+50 = Rs 6068/-

CA may kindly approve.

#### **Praveen Kumar**

T. A.

### OIC (Chem)

As decided by Competent Authority, in order to keep the uniformity of testing charges for different Types, the testing charges (taken as average of all types) is Rs.5770.00 (for both ordinary type & Foam compatible type). Excluding fire knock down.

(P. Rajesh) Sc. E, LPPD

Head, LPPD DDG (Labs)

### Please Refer to Revised Testing Charges mentioned above

# BIS CENTRAL LABORATORY SAHIBABAD ( Q. A. DEPARTMENT)

`OUR REF. : LAB/14:0 1983 02 17

# TESTING CHARGES FOR IS 4308:1982 DRY POWDERS FOR FIRE FIGHTING (FIRST REVISION)

		•		
S.NO.		CLAUSE REF.	MAN-HC	DURS
		-		Foam compatible
1.	Apparent density	3.1	1	1
2.	Particle size distribution	3.2	1½	1½
3.	Hygroscopicity and caking	3.3	3	3
4.	Water Repellence	3.4	1½	$1\frac{1}{2}$
5.	Free flowing characte stics (Efficient fluidity)	r- 3.5	1½	1½
6.	Heat test	3.6	1½	1½
7.	Fire knocking down properties	3.7	Facilit able at	cies not availe CL.
8.	Foam compatibility	3.8	-	2
	PREPARATION OF TEST R	EPORT	1-2	1,2
		TOTAL TIME	11	13

-----

Testing charges per man-hour are Rs. 75.00.

Hence complete testing charges for the product are as follows :

a) Ordinary type :Rs.825.00

b) Foam compatible type :Rs.975.00

### The revised BIS testing charges for IS 4320:1982 effective from 15-05-2016

#### LABORATORY POLICY & PLANNING DEPARTMENT

Our Ref: LPPD/51:1 11/03/2016

### TESTING CHARGES FOR IS 4320:1982 THIRAM, TECHNICAL (FIRST REVISION)

S.NO.	TESTS	CLAUSE REF.	MAN-HOURS
1.	Description	2.1	1/2
	Bis (dimethythiocerbomy) phide content	2.2 &i) of Table 1	5
3.	Loss on drying	-do- ii) -do-	1
4.	Ash content	-do-iii) -do-	1½
	PREPARATION OF TEST REPORT		1/2
		TOTAL TIME	9

Testing charges per man-hour are Rs. 300.00.

Hence complete testing charges for the product are :Rs. 2700.00

DDGL may kindly approve.

P.Rajesh Sc-E, LPPD

### Please Refer to Revised Testing Charges mentioned above

BIS CENTRAL LABORATORY SAHIBABAD ( Q. A. DEPARTMENT)

OUR REF.: LAB/14:0 1983 11 17

TESTING CHARGES FOR IS 4320:1982 THIRAM, TECHNICAL (FIRST REVISION)

S.NO.	TESTS	CLAUSE REF.		
1.	Description	2.1		1-2
2.	Bis (dimethythiocerbomy) disulphide content	2.2 & i) of	Table 1	5
3.	Loss on drying	-do- ii)	-do-	1
4.	Ash content	-do-iii)	-do-	1½
	PREPARATION OF TEST REPORT			12
		TOTAL TIM	 E	9

Testing charges per man-hour are Rs. 75.00.

Hence complete testing charges for the product are :Rs. 675.00

# BIS CENTRAL LABORATORY SAHIBABAD ( Q. A. DEPARTMENT)

OUR REF. : LAB/14:0 1982 09 29

	TESTING CHARGES FOR IS	4322:1967 ENDOSULLFAN	, DUSTING POWDERS
S.NO.	TESTS	CLAUSE REF.	MAN-HOURS
1.	Description	2.1	1-2
2.	Endosulfan content	i) of Table 1	4
3.	Material passing through sieve	ii) -do-	1
4.	Bulk density	iii) -do-	1-2
5.	Acidity/Alkalinity	iv) -do-	1
	PREPARATION OF TEST REPO	RT	12

-----

TOTAL TIME

8

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Testing charges per man-hour are Rs. 75.00.

Hence complete testing charges for the product are :Rs. 600.00

APPROVED BY THE COMPETENT AUTHORITY.

# BIS CENTRAL LABORATORY (Q.A. Department)

Our Ref:CL/QA/14:0 2001-10-09

TESTING CHARGES FOR IS 4323:1980 ENDOSULFAN, EMULSIFIABLE CONCENTRATES

SL.NO	O. CHARACTERISTICS	CLAUSE NO.	MAN-HOURS
1.	Description	2.2.1	0.5
2.	Cold test	2.2.2	1

3.	Flash point	2.2.3	1
4.	Emulsion stability	2.2.4	1
5.	Endosulfan content	2.3.1	4
6.	Acidity/ Alkalinity	2.3.2	1
	PREPARATION OF TEST REPORT		0.5
		TOTAL TIME	9

Testing charges per man-hour are Rs.75.00. Hence complete testing charges for the product are Rs.675.00.

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(V.K. Sethi) TS(QA)

D&H(QA) DDGL ADGT DG

OUR REF.: LAB/14:0 1982 09 27

# TESTING CHARGES FOR IS 4324:1967 ENDOSULLFAN WATER DISPERSIBLE POWDER CONCENTRATES

S.NO.	TESTS	CLAU	SE REF.	MAN-HOURS
1.	Description	2.1		1/2
2.	Endosulfan content	i) of	Table 1	5
3.	Material passing through	ii)	-do-	1½
	sieve after accelerated storage			
4.	Suspensibility, after accelerated storage	iii)	-do-	4
5.	Acidity	iv)	-do-	1
	PREPARATION OF TEST REPORT	ı		1/2
		ТО	TAL TIME	13

Testing charges per man-hour are Rs. 75.00.

Hence complete testing charges for the product are :Rs. 975.00

# BIS CENTRAL LABORATORY SAHIBABAD ( Q. A. DEPARTMENT)

OUR REF. : LAB/14:0

# TESTING CHARGES FOR IS 4344:1978 ENDOSULLFAN, TECHNICAL (FIRST REVISION)

S.NO		CLAUSE REF.	
1.	Tabular Requirements	2.2, Table 1	
i)	Active ingredient content	i) of Table 1	4
ii)	Moisture content	ii) -do-	2
iii)	Material insoluble in acetone	iii) -do-	2
iv)	Acidity	iv) -do-	1
	PREPARATION OF TEST REPORT		0.5
	TOTA	AL TIME(Rounded)	10

Testing charges per man-hour are Rs. 75.00.

Hence complete testing charges for the product are :Rs. 750.00 APPROVED BY THE COMPETENT AUTHORITY.

#### BIS CENTRAL LABORATORY

#### (Q.A. Department)

Our Ref: LAB/14:0

1996 08 12

	TESTING CHARGES FOR IS 4	346:1982 RUBBE	ER WASHE	RS	
SL.	NO. CHARACTERISTICS	CLAUSE NO.	MAN-HO	URS	
1.	Marking		7		0.5
2.	General		5.1		0.5
	00110101		0.1		•••
3.	Materials				
	i) Rubber		5.2		*
	or	- 0			
	ii) Leather or	5.3	•	**	
	iii) Vulcanized fibres	5.5		*	
	iii, valeanizea iizies	3 <b>.</b> 3			
4.	Dimension		6.1		1
5.	Effects on Potable Water		3.1		*
6.	Effect on metal	3.2		3	
	PREPARATION OF TES	T REPORT		0.5	
	TOTAL	TIME:			
					6 hrs.

Testing charges per man-hour is Rs.75.00. Hence testing charges for the product are Rs.450.00 + testing charges for material as per Sl. No.3.

- \* Rubber to be test as per IS 5192:1995 & testing charges shall be Rs. 975.00.
- \*\* Leather to be test as per IS a581:1976 & testing charges shall be Rs.1275.00.
- \* Vulcanized fibres to be tested as per IS 4346:1982 & testing charges shall be Rs. 375.00,
- \* Test method not specified.

DDGL may kindly approve.

(V.K. Sethi)

Technical Supervisor(QA)

<u>ADDL. DCL(SRS)</u> Sd/- 08/14 DCL(QA) Sd/- 08/19

DDGL Sd/- 08/19

### The revised BIS testing charges for IS 4351:2003 effective from 24-03-2017

BIS- Central Laboratory Mechanical Laboratory

Proposal for the Time Estimate for Steel Door

Sub.: Frames.

IS 4351:2003

SI.No.	Characteristics	Clause No./	Man-	Electric Power	Consumable	Test facility at CL	
		Table	hours	required( kwh)	Cost (Rs)	Available/Not avail.	
		1 4 5 1 5	110010	As per respec			
1	Material	5		Table 1	I VO 100 40 40		
2	Sizes & Tolerances	6.1, 6.2 & Fig 1	1			А	
3	Designation	6.3	0.5			А	
4	Profile	7 & Fig 2	2.5			А	
5	Construction	8	0.5			А	
6	Base Ties	9 & Fig 3	1			A	
7	Fittings i) Fixing Lugs(Holdfast)	10 10.1 & Fig 4	2			А	
	ii) Hinges	10.2	2			А	

	iii) Mortar Guards	10.3	0.5		А
	iv) Aldrops,Sliding Bolts And Tower Bolts	10.4	0.5		А
	v) Lock Strike Plate	10.5 & Fig 6A	0.5		А
	vi) Shock Absorbers	10.6, Fig 6A & Fig 6B	1		А
8	Finish i) Pre-treatment And Phosphating	11 11.1		As per IS 1477(Pt 1)	
	ii) Painting	11.2		As per IS 2074 & IS 1477(Pt 2)	
	iii) Powder Coating	11.3		As per IS 13871	
Preparation of test report & calculations			1.5		

Total 13.5 Hrs Rs 4050

Above estimate is only for

Note: 1 Mechanical Testing.

Sample size for testing required : 1 Piece Door

2 Frame Material

T CHEITICAL LESUIT	+	Chemical	testing
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OIC(Mech)

LO(B)

OIC(QA)

Head, CL Mech.Lab

As decided by CA, testing charges are Rs.4050/- and material testing charges as per relevant referred ISs.

(Kshitij Bathla) SC.B, LPPD

Head, LPPD DDGL

### Please Refer to Revised Testing Charges mentioned above

#### BIS CENTRAL LABORATORY SAHIBABAD

( Q. A. DEPARTMENT)

OUR REF. : LAB/14:0 1995 02 08

TESTING CHARGES FOR IS 4351:1976 STEEL DOOR FRAMES

S.NO.	TESTS	CLAUSE REF. MAN				
	Marking	9	1/2			
2.	Material	2.1 As per IS	513 or 1079			
3.	Size and tolerance	3.1, 3.2 & Fig 1	1			
4.	Designation	3.2	1/2			
5.	Profile	4 & Fig. 2	2½			
6.	Construction	5 & Fig. 3	1/2			
7.	Base time & Angle Thresholds	6 & Fig.4	12			
8.	Fittings	7				
	a) Fixing lugs	7.2 & Fig. 5 & 6	2			
	b) Hinges	7.2, & Fig. 7 (abo ref. IS 1341)	2			
	c) Mortar Guards	7.3	1/2			
	d) Lock Strike plate	7.4 & Fig. 8	1/2			
	e) Shock absorbers	7.5 & Fig. 8	1			
9.	Finish	8				

a	) Painting	8.1.1	
b	) Phosphating & painting	8.1.2	
	TESTS		
	Zinc Spraying & 8 painting		
d)	) Hotdip Galvanizing	8.1.3	1½
10. P	reparation of sample		3
Pl	REPARATION OF TEST REPORT		1
			17
	charges per man-hour are		
Hence co	omplete testing charges fo	or the product are :Rs	. 1275.00
_	charges for raw material, e as per follows:	if supplied, as per	IS 513
F	or Physical tests	:Rs. 675.00	
F	or Chemical composition	:Rs. 675.00 to 1050.	00
	epending upon the element anufacture employed.)	present in the steel	and process of
	esting charges for for raw 079 shall be as follows:-	material, if supplie	d, as per IS

For Chemical composition shall vary between Rs. 600 to 1200.00 depending upon the elements present in the steel.

For Physical tests the charges shall be :Rs. 450.00

For cupping test (if applicable) :Rs. 75.00

For stain Age test (if applicable) :Rs. 225.00

APPROVED BY THE COMPETENT AUTHORITY.

# The BIS testing charges for IS 4355:1977 effective from 16-05-2018 BUREAU OF INDIAN STANDARDS CENTRAL LABORATORY

(Quality Assurance Department)

**Ref: CL/QA/Testing Charges/4355** 

13.03.2018

Based on the inputs received from testing section, the testing charges as per IS 4355:1977 (Amnd-1)

FIRE-RESISTANT BRATTICE CLOTH is as below:

S.	Requirement/Characteristics	IS/Clause			Consumables	Remarks
No.			hours	(kWh)		
48.	Base fabric	Cl. 3.1	1	ı	-	-
49.	Dimensions	Cl. 3.2	1	-	-	-
50.	General	Cl. 3.3	0.5	-	-	-
51.	Performance	Cl. 3.4		-	-	-

a. Fire resistance	Cl. 3.4.1	*	-	-	-
b. Breaking load	Cl. 3.4.2		-	-	-
i. Warp		1	-	-	-
ii. Weft		1	-	-	-
c. Accelerated weathering test	Cl. 3.4.3	*	-	-	-
d. Air permeability	Cl. 3.4.4	*	-	-	-
e. Electrical resistance (For plastic brattice cloth only)	Cl. 3.4.5	*	-	-	-
Report Preparation		1	-	-	-
Total		5.5	-	-	-

<sup>\*</sup>Test facility not available at CL.

Testing charges =  $5.5 \times 300 = \text{Rs}$ . 1650.00 excluding Fire resistance, Accelerated weathering test, Air permeability, Electrical resistance)

OIC (QA)

### Head (CL)

### **DDGL**

As decided by Competent Authority, the testing charges for the product are <u>Rs. 1650/- excluding Fire resistance</u>, <u>Accelerated weathering test</u>, <u>Air permeability</u>, <u>Electrical resistance</u>).

(Ankita Tripathi) Sc.B, LPPD

HLPPD DDG (Labs)

# BIS CENTRAL LABORATORY SAHIBABAD ( Q. A. DEPARTMENT)

OUR REF. : LAB/14:0 1991 10 10

TESTING CHARGES FOR IS 4366(part-1):1985 AGRICULTURAL TILLAGE DISCS, PART-1 CONCARE TYPE. (SECOND REVISION)

S.NO.	TESTS		MAN-HOURS
1.	Material	4	As per IS 9442:1980
2.	Hardness	5	1
3.	Dimensions and tolerance	6 <sup>3</sup>	3
4.	Hoe types and hole sizes		3
5.	Other requirements	9	4
6.	Workmanship and finish	11 <sup>3</sup>	1-5
7.	Marking & Packing	12 <sup>3</sup>	*2
	PREPARATION OF TEST REPORT		1/2
		TOTAL TIME	9

Testing charges per man-hour are Rs. 75.00.

Hence complete testing charges for the product are :Rs.675.00 Plus the testing charges for the relevant ISS referred.

# BIS CENTRAL LABORATORY SAHIBABAD ( Q. A. DEPARTMENT)

OUR REF.: LAB/14:0 1991 01 08

TESTING CHARGES FOR IS 4375:1975 COTTON KNITTED SPORTSSHIRTS (FIRST REVISION)

S.NO.	TESTS	CLAUSE REF.	MAN-HOURS
1.	Manufacture	4	
	a) Seams and Stitches	4.1 & Table 1	2½
	b) Reinforcement	4.2 <sup>3</sup>	1-5
	c) Freedom from defects	4.3 3	2
2.	Requirements	5	
	a) Fabric	5.1	As per IS 4964(P-1):1975 or IS 4965(P-1):1975
	b) Dimensions	5.2 & Table 2	1½
	i) Dimensional charges (due to relaxation)		
	ii) pH value of aqueous Extract	5.3.1 &11) -d	0- 1

	iii) Colour fastness to	5.3.2	
	a) Light		Testing facilities
	<u>-</u>		not available at CL.
	b) Washing		2
	c) Perspiration		2
3.	Marking & Packing	6 & 7	1/2
	PREPARATION OF TEST REPORT		1/2
		TOTAL TIME	12

Testing charges per man-hour are Rs. 75.00.

Hence complete testing charges for the product are :Rs. 900.00 Excluding the tests for which facilities do not exist in CL.

# BIS CENTRAL LABORATORY, SAHIBABAD [ Q.A.DEPARTMENT ]

OUR REF : LAB/14:0 1991 03 05

# TESTING CHARGES FOR IS 4396-1981 BARIUM NITRATE FOR EXPLOSIVE AND PYROTECHNIC COMPOSITIONS (FIRST REVISION)

s no	TESTS	CLAUSE REF.		
1.	Description	2.1 <sup>3</sup>		
2.	Particle	2.2 3		1
3.	Moisture	2.3,(i) of	Table 1	1
4.	Matter Soluble in water a) Total b) Organic matter 3	(ii)	"	3
5.	Hygroscopicity	(iii)	"	2
6.	Grit	(iv)	***	2½
7.	рН	(v)	"	1/2
8.	Chlorides (as Nacl)	(vi)	***	1
9.	Chlorates	(vii)	***	1
10	Nitrites (as KNO2)	(viii)	***	1
11.	Sodium Compounds (as NaNO3)	(ix)	11	1
12.	Ammonium Compounds (as NH3)	(x)	***	1
13.	Calcium Compounds (as calciu Nitrate)	m (xi)	11	1
14.	Sulphur	(xii)	***	1
15.	Barium Nitrate content (as Ba (No3-)2)	(xiii)	11	1½
16.	Packing & Marking	3		12

PREPARATION OF TEST REPORT 1

TOTAL TIME : ZU

Testing charges per man-hour are Rs. 75.00.

Hence complete testing charges for the product are : Rs.1500.00

### भारतीय मानक ब्यूरो / Bureau Of Indian Standards बैंगलोर शाखा प्रयोगशाला / Bangalore Branch Laboratory

सन्दर्भ : बीएनबीएल/केमिकल/2023/VK/Oct/20

20-Oct-दिनांक: 2023

Testing charges for Sodium Chloride, Analytical

Reagent, as per IS 4408: 1979

S. No.	IS / Clause No.	Requirement / Characteristic	Man hours spent in testing	Man hour cost of testin g	Power consumption (if intensive) (kWh)	Cost of power	Consumables cost (if significant) Rs.	Total cost of test	Testing time  for the purpose of time norms	Sample  Preparation/ Conditioning /  curing time etc for the purpose of time norms	Total time for the purpose of time norms	Remarks
1	2	3	4	5=4xR s 300	6	7=6xRs 9	8	9=5+7+8	10	11	12=10+11	13
1	Table 1, Annexure-A2	Sodium Chloride	1	300	0	0	50	350	1.5		1.5	
2	Table 1, Annexure-A3	Sulphate	1	300	0	0	50	350	1.5		1.5	
3	Table 1, Annexure-A4	Nitrate	1	300	0	0	50	350	1.5		1.5	
4	Table 1, Annexure-A5	Phospahte	1.5	450	2	18	100	568	2.0		2.0	
5	Table 1, Annexure-A6	Iron	1.5	450	0	0	100	550	2.0		2.0	
6	Table 1, Annexure-A7	Heavy Metals	1.5	450	0	0	100	550	2.0		2.0	
7	Table 1, Annexure-A8	Barium	1	300	0	0	50	350	1.5		1.5	
8	Table 1, Annexure-A9	Calcium and Magnesium	1.5	450	0	0	100	550	2.0		2.0	
9	Table 1, Annexure-A10	Potassium	2	600	4	36	100	736	2.5		2.5	
10	Table 1,	Ammonium	1.5	450	2	18	50	518	2.0		2.0	

	Annexure-A11	salts									
	Table 1,										
11	Annexure-A12	Arsenic	1.5	450	2	18	50	518	2.0	2.0	
	Table 1,										
12	Annexure-A13	pН	1	300	0	0	0	300	1.0	1.0	
	Table 1,	Bromide and									
13	Annexure-A14	lodide	1.5	450	0	0	100	550	2.0	2.0	
	Table 1,	Insoluble									
14	Annexure-A15	Matter	2	600	4	36	50	686	2.5	2.5	
	Table 1,										
15	Annexure-A16	Ferrocyanide	1	300	0	0	50	350	1.5	1.5	
		Man hours for									
	Other	test report									
16		preparation	1.5	450	0	0	0	450	0.0	0.0	
		Total	22	6600	14	126	1000	7726	27.5	27.5	

Cost of total manhours

6150 Rs.

**Total electricity consumption:** 

126

Total cost of consumables:

Rs. 1000

Charges for preparation of

Rs.

Rs.

test report Testing charges for the 450

product:

Rs. 7726

Total time for the purpose of time norms

27.5

### Remarks:

अधिकारी प्रभारी (रसायन)

वैज्ञानिक- ई / निदेशक एवं प्रमुख बीएनबीएल

विकास कुमार तकनीकी सहायक (प्रयोगशाला)

## भारतीय मानक ब्यूरो / Bureau Of Indian Standards बैंगलोर शाखा प्रयोगशाला / Bangalore Branch Laboratory

### सन्दर्भ : बीएनबीएल/केमिकल/2023/VK/Oct/20

दिनांक: 20-Oct-2023

Testing charges for Sodium Chloride, Analytical Reagent, as per IS 4408: 1979

S. No.	IS / Clause No.	Requirement / Characteristic	Manhours spent in testing	Manhour cost of testing	Power consumption (if intensive) (kWh)	Cost of power  Remark 1	Consumables cost (if significant)	Total cost of test	Testing time for the purpose of time norms	Sample preparation/ conditioning/ curing time etc for the purpose of time norms	Total time for the purpose of time norms	Remarks
1	2	3	4	5=4xRs 300	6	7=6xRs 9	8	9=5+7+8	10	11	12=10+11	13
1	Table 1, Annexure- A2	Sodium Chloride	1	300	0	0	50	350	1.5		1.5	
2	Table 1, Annexure- A3	Sulphate	1	300	0	0	50	350	1.5		1.5	
3	Table 1, Annexure- A4	Nitrate	1	300	0	0	50	350	1.5		1.5	
4	Table 1, Annexure- A5	Phospahte	1.5	450	2	18	100	568	2.0		2.0	
5	Table 1, Annexure- A6	Iron	1.5	450	0	0	100	550	2.0		2.0	
6	Table 1, Annexure- A7	Heavy Metals	1.5	450	0	0	100	550	2.0		2.0	

	Table 1, Annexure-										
7	A8	Barium	1	300	0	0	50	350	1.5	1.5	
	Table 1,										
	Annexure-	Calcium and									
8	A9	Magnesium	1.5	450	0	0	100	550		2.0	
	Table 1,										
•	Annexure-	D. G. C.	0	000	4	00	400	700	0.5	0.5	
9	A10	Potassium	2	600	4	36	100	736	2.5	2.5	
	Table 1, Annexure-	Ammonium									
10	Affilexure-	salts	1.5	450	2	18	50	518	2.0	2.0	
10	Table 1,	Saits	1.5	430		10	30	310	2.0	2.0	
	Annexure-										
11	A12	Arsenic	1.5	450	2	18	50	518	2.0	2.0	
	Table 1,										
	Annexure-										
12	A13	pН	1	300	0	0	0	300	1.0	1.0	
	Table 1,										
	Annexure-	Bromide and			_	_					
13	A14	lodide	1.5	450	0	0	100	550	2.0	2.0	
	Table 1,										
14	Annexure-	Insoluble Matter	2	600	4	36	50	686	2.5	2.5	
14	A15 Table 1,	ivialler		600	4	30	50	000	2.5	2.5	
	Annexure-										
15	Affilexule	Ferrocyanide	1	300	0	0	50	350	1.5	1.5	
	11.0	Man hours for	· ·		<u> </u>						
	Other	test report									
16		preparation	1.5	450	0	0	0	450	0.0	0.0	
		Total	22	6600	14	126	1000	7726	27.5	 27.5	

Cost of total manhours Total electricity	Rs.	6150	
consumption:	Rs.	126	
Total cost of			
consumables:	Rs.	1000	
Charges for preparation			
of test report	Rs.	450	
Testing charges for the			
product:	Rs.	7726	
Total time for the purpose			
of time norms		27.5	

### Remarks:

अधिकारी प्रभारी (रसायन)

वैज्ञानिक- ई / निदेशक एवं प्रमुख

बीएनबीएल

विकास

कुमार

#### BIS CENTRAL LABORATORY, SAHIBABAD

[ Q.A.DEPARTMENT ]

OUR REF : LAB/14:0 1992 01 17

TESTING CHARGES FOR IS 4413:1991 (FIRST REVISION), BRASS WIRE FOR GENERAL ENGINEERING PURPOSES.

S 1	NO TESTS	CLAUSE REF.	MAN-HOURS
1.	Chemical composition	4	10
2.	Physical properties		
	a) Tensile Test	5.1	1½
	b) Wrapping test	5.2	1-2
	c) Cold Heading Test (optional)	5.3.1	1
3.	Freedom from Defect	6	1-2
4.	Diameters and tolerances	7	1-2
5.	Packing & Marking	9 & 10	1-2
	PREPARATION OF TEST REPORT		1-2
	TOTA	L TIME :	15

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Testing charges per man-hour are Rs. 75.00.

Hence complete testing charges for the product are: Rs.1050.00 excluding the optional test.

# The revised BIS testing charges for IS 4432:1988 effective from 12-02-2018 BUREAU OF INDIAN STANDARDS CENTRAL LABORATORY

(Quality Assurance Department)

**Ref: CL/QA/Testing Charges/4432** 

13.10.2017

Based on the inputs received from testing section, the testing charges as per IS 4432:1988 (Amnd-1)

**CASE HARDENING STEELS** is as below:

S.	Requirement/Characteristics	IS/Clause	Man-	Power	Consumables	Remarks
No.			hours	(kWh)		
52.	Freedom from defects	Cl. 4	0.5	ı	-	-
53.	Chemical Composition	Cl. 5	*	1	-	-
54.	Hardness	Cl. 7	4	10	-	-
55.	Tensile Test	Cl. 8.1 &	4	10	-	-
		Table 4				
56.	Izod Impact Test	Cl. 8.1 &	2	-	-	-
		Table 4				
57.	Grain Size	Cl. 9	**	-	-	-
58.	Cleanliness of Steel	Cl. 10	**	-	-	-
59.	Dimensional Tolerances	Cl. 11	1	-	-	-
60.	Additional Tests	Cl. 14	**	-	-	-
	Report Preparation		1			-
	Total		12.5	20	-	-

<sup>\*</sup>Testing charges for Chemical composition as per relevant ISS.

Testing charges =12. 5 x 300 + 20 x 9 = Rs. 3930.00 + testing charges as per relevant ISS.

OIC (QA)

Head (CL)

**DDGL** 

<sup>\*\*</sup>Test Facility not available at CL.

As decided by Competent Authority, the testing charges for the product are Rs 11660/- excluding Grain size, Cleanliness of steel and additional tests For elements other than Table-1: Rs 1004/- per element

(Ankita Tripathi) Sc.B, LPPD

**HLPPD** 

DDG (Labs)

#### Please Refer to Revised Testing Charges mentioned above

BIS CENTRAL LABORATORY, SAHIBABAD
[ Q.A.DEPARTMENT ]

OUR REF : LAB/14:0 1990 07 12

TESTING CHARGES FOR IS 4432:1988 CASE HARDENING STEELS

S NO TESTS	CLAUSE REF.	
1. Chemical Composit	cion 5 Table 1	
i) Carbon		1
ii) Silicon		2½
iii) Manganese		2½
iv) Nickel		2½
v) Chromium		2½
vi) Molybdenum		2
vii) Sulphur		2
viii) Phosphorus		2
2. Hardness	7	2
3. Mechanical proper	rties 8	
a) Tensile Test	8.1 Table 4	4
b) Izod Impact te	est 8.4 Table 4	3
4. Grain Size	9	2
PREPARATION OF TE	EST REPORT	1/2
	TOTAL TIME :	29

Testing charges per are man-hour Rs. 75.00.

Hence complete testing charges for the product are as follows:

- a) Chemical Rs.1350.00 (Depending upon the type of steel and elements required to be tested)
- b) Physical Rs. 900.00

### BIS CENTRAL LABORATORY (Q.A. Department)

Our Ref:CL/QA/79 06 Dec 2004

#### TESTING CHARGES FOR CHLOROPHYLL-COPPER COMPLEX AS PER IS 4446(Pt-2):1986

Sl No.	Characteristics	Clause no.	Man- Hours	Electricity power Consumed kwh	Cost of consumable including reference material wherever applicable	
1.	Identification	3.2 3.2.1	0.5			
		3.2.2	2			
		3.2.3	1			
2.	Copper (as Cu)	3.3, Table 1 1				
3.	Absorbance at 405 nm	3.3, Table 1 2.5				
4.	Arsenic (as As)	3.4, Table 2 2				
5.	Lead (as Pb)	3.4, Table 2	1		e estimation as per Test	
6.	Free ionizable copper *	3.4, Table 2 1		od given in Ap	pendix B.	
7.	Basic coal tar dyes	3.4.2	0.5			
	PREPARATION OF TE					

Testing charges per man-hour are Rs.75.00.

Total Rs.12x75 = Rs.900.00

The proposal is made on the basis of information received from testing lab.

DDGL may kindly approve.

(B.M. Gupta) TS(QA)

D&H(QA)
DDGF
DDGL

#### The revised BIS testing charges for IS 4447:1994 effective from 24-03-2017

#### BUREAU OF INDIAN STANDARDS WESTERN REGIONAL LABORATORY

Our Ref: WROL/TC/Chemical/IS 4447 Date: 20 March 2017

#### Revised Testing Charges For IS 4447: 1994 Sodium Benzoate, Food Grade (Incorporating Amendment 1 & 2)

S No	Tests	Clause Reference	Man Hours
1	Description & Solubility	3.1	0.5
2	Identification Tests		
	a) Reaction with Ferric Chloride	3.2.1	0.5
	b) Tests for Sodium	3.2.2	
	Reaction with Uranyl Zinc Acetate	3.2.2.1	0.5
	2. Flame Test	3.2.2.2	0.5
	Melting Range of the Precipitate with Hydrochloric Acid	3.2.2.3	2
3	Purity, expressed as C <sub>7</sub> H <sub>5</sub> 0 <sub>2</sub> N	3.3, i) of Table 1	1
4	Moisture	3.3, iii) of Table 1	1

5	Acidity or Alkalinity	3.3, iv) of Table 1	0.5
6	Readily Carbonizable Substances	3.3, v) of Table 1	2
	B 21 0 12 11 0 1	2.2 3 677.11.1	
7	Readily Oxidizable Substances	3.3, vi) of Table 1	1
8	Chlorinated Organic Compounds	3.3, vii) of Table 1	2
9	Arsenic	3.3, viii) of Table 1	2
	Atsenie	3.3, VIII) OF Table 1	
10	Heavy Metal (as Pb)	3.3, ix) of Table 1	2
	Preparation Of Test Report		0.5
	reparation of rest report		0.5
	Total Time (Rounded Off)		16

Cost of Consumables : `500.00

Testing Charges per Man-Hour are : `300.00

Hence Complete Testing Charges for the product are  $: (16 \times 300) + 500 = 5,300.00$ 

Submitted for approval please.

P.V.Indrasena Rao OIC-Chemical

**HWROL** 

<u>HLPPD</u>

<u>DDGL</u>

#### Please Refer to Revised Testing Charges mentioned above

BIS CENTRAL LABORATORY, SAHIBABAD
[ Q.A.DEPARTMENT ]

OUR REF : LAB/14:0 1985 07 15

TESTING CHARGES FOR IS 4447:1967 SODIUM BENZOATE, FOOD GRADE

S NO	TESTS	CLAUSE REE	r.	MAN-HOURS
1.		2.1 & 2.2		1/2
2.	Identification tests			
	a) Reaction with ferric chloride	2.3.1		1/2
	b) Melting range of the precipitate with hydrochloric and	2.3.2		1½
	c) Reaction with Uranyl zinc acetate	2.3.3		1/2
3.	Purity, expressed as C7H5O2- Na	2.4 & i) c	of table 1	1
4.	Moisture	" ii)	11	1
5.	Acidity or Alkalinity	" iii)	11	1-2
6.	Readily Carbonizable substances	" iv)	"	2
7.	Readily oxidizable substance	ces v)	11	1
8.	Polycyclic acids	" vi)	"	2
9.	Chlorinated organic compoun	nds vii)	"	2
10.	Arsenic	" viii)	"	2

11. Lead " ix) " 2

PREPARATION OF TEST REPORT

~2

TOTAL TIME: 17

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Testing charges per man-hour are Rs. 75.00.

Hence complete testing charges for the product are : Rs.1275.00

### BIS CENTRAL LABORATORY, SAHIBABAD [ Q.A.DEPARTMENT ]

OUR REF : LAB/14:0 1985 07 15

TESTING CHARGES FOR IS 4448:1967 BENZOIC ACID FOOD GRADE

S NO	TESTS		MAN-HOURS
1.	Description & solubility at 27@C	2.1 & 2.2	1
2.	Identification tests (Reaction with ferric chloride)	2.3	1-2
3.	Purity, as C7H6O2-	2.4 & i) of table 1	1
4.	Melting Range	" ii) "	1
5.	Sulphated ash	" iii) "	11/2
6.	Readily Carbonizable substances	" iv) "	2
7.	Readily oxidizable substances	" v) "	1
8.	Polycyclic compounds	" vi) "	2
9.	Chlorinated organic compoun	nds vii)	2
10.	Arsenic (as As)	" viii) "	2
11.	Lead (as Pb)	" ix) "	2
	PREPARATION OF TEST REPORT		1/2
	TOTA	AL TIME :	 17

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Testing charges per man-hour are Rs. 75.00. Hence complete testing charges for the product are: Rs.1275.00

### BIS CENTRAL LABORATORY, SAHIBABAD [ Q.A.DEPARTMENT ]

OUR REF : LAB/14:0 1996-06-14

#### TESTING CHARGES FOR IS 4448:1994 BENZOIC ACID FOOD GRADE

S NO	TESTS	CLAUSE REF.	MAN-HOURS
1.	Description & h	3.1	
) 1	\		
	solubility at 27°C		
2.	Identification tests (Reaction with ferric chloride)	3.2	1
3.	Purity, as C7H6O2-	3.3 & i) of table	1 1
4.	Melting Range	" ii) "	1
5.	Sulphated ash	" iii) "	1
6.	Readily Carbonizable substances	" iv) "	2
7.	Readily oxidizable substances	" v) "	1
8.	Loss on drying		1
9.	Chlorinated organic comp	ounds vii)	2
10.	Arsenic (as As)	" viii) "	2
11.	Heavy Metals	" ix) "	3
	PREPARATION OF TEST REPO	PRT	1
	Ι	OTAL TIME :	17

TESTING charges per man-hour are Rs. 75.00. Hence complete testing charges for the product are: Rs.1275.00

Testing charges fixed w.e.f. 02-02-2017 is placed below

### Testing charges fixed w.e.f. 02-02-2017

#### Bureau Of Indian Standards WRO Laboratory, Mumbai. [Chemical Section]

Our Ref: WROL/TC/Chemical/IS 4448 Date: 22 December 2016

Revised Testing Charges For IS 4448: 1994 Benzoic Acid, Food Grade (Incorporating Amendment 1 & 2).

S No	Tests	Clause Reference	Man Hours
1	Description & Solubility	3.1	1
2	Identification Tests		
	a) Reaction with Ferric Chloride	3.2.1	0.5
	b) Sublimation Test	3.2.2	0.5
3	Purity, expressed as C <sub>7</sub> H <sub>6</sub> O <sub>2</sub>	3.3, i) of Table 1	1
4	Melting Range	3.3, ii) of Table 1	1
5	Sulphated Ash	3.3, iii) of Table 1	1.5
6	Readily Carbonizable Substances	3.3, iv) of Table 1	2
7	Readily Oxidizable Substances	3.3, v) of Table 1	1
8	Loss On Drying	3.3, vi) of Table 1	1
9	Chlorinated Organic Compounds	3.3, vii) of Table 1	2
10	Arsenic	3.3, viii) of Table 1	2
11	Heavy Metal	3.3, ix) of Table 1	3
	Preparation Of Test Report		0.5
	Total Time (Rounded Off)		17

Cost Of Consumable : ` 500.00

Testing Charges per Man-Hour are : ` 300.00

Testing Charges (**Excluding** Heavy Metal Test,  $(14 \times 300) + 500 = 4,700.00$ 

as Amend No. 2 has not been implemented)

Testing Charges (**Including** Heavy Metal Test) :  $(17 \times 300) + 500 = 5,600.00$ 

Submitted for approval please.

(Mahendra T. Kamble) Laboratory Officer B

OIC (Chem) – Testing Charges may please be approved.

**HWROL** 

**HLPPD** 

**DDGL** 

BIS CENTRAL LABORATORY, SAHIBABAD

[ Q.A.DEPARTMENT ]

OUR REF : LAB/14:0 1991 10 08

TESTING CHARGES FOR IS 4454(PT-I):1981, STEEL WIRE FOR COLD FORMED SPRINGS, PART-I PATENTED AND COLDDRAWN WIRES - UNALLOYED.

S NO TESTS CLAUSE REF. MAN-HOURS

1. Freedom from defects 5

2. Chemical composition 7

a) Carbon 1

	b) Manganese		2½
	c) Silicon		2½
	d) Sulphur		2
	e) Phosphorus		2
	f) Copper		3
3.	Size and size tolerances 8		1/2
4.	Tensile test 9.1		11/2
5.	Wrapping test/torsion test 9.2,	/9.3	1
6.	Deep etch test 9.5		1½
7.	Decarburisation test 9.6		3
8.	Packing and marking 11		1/2
	PREPARATION OF TEST REPORT		1/2
	TOTAL TIN	ME :	22
		_ <b></b>	

Testing charges per man-hour are Rs. 75.00.

Hence complete testing charges for the product are : Rs.1650.00

### BIS CENTRAL LABORATORY, SAHIBABAD [ Q.A.DEPARTMENT ]

OUR REF : LAB/14:0 1991 10 10

TESTING CHARGES FOR IS 4454 (PT-IV):1975, STEEL WIRE FOR COLD FORMED SPRINGS, PART-IV STAINLESS SPRING STEEL WIRE FOR NORMAL CORROSION RESISTANCE (FIRST REVISION).

S NO	TESTS	CLAUSE REF.	MAN-HOURS
1.	Freedom from defects	5	12
2.	Chemical composition	7	
	a) Carbon		1
	b) Manganese		2½
	c) Silicon		2½
	d) Sulphur		2
	e) Phosphorus		2
	f) Chromi		2½
	g) Aluminium		2
	h) Nickel		2½
3.	Size and size tolerances	8	1/2
4.	Tensile test	9.1	1½
5.	Wrapping test	9.2	1
6.	Packing and marking	11	1/2
	PREPARATION OF TEST REPORT		1/2
	TOT	AL TIME :	22

Testing charges per man-hour are Rs. 75.00. Hence complete testing charges for the product are as follows:

a) For Gr.1 : Rs.1500.00

b) For Gr.2 : Rs.1650.00

#### BIS CENTRAL LABORATORY, SAHIBABAD [ Q.A.DEPARTMENT ]

OUR REF : LAB/14:0 1993 03 03

TESTING CHARGES FOR IS 4457:1982 CERAMIC UNGLAZED VITREOUS ACID RESISTING TILES

S No	) 	TESTS	CLAUSE REF.	
1.	Ma	nufacture	2.1	1-2
2.	Di	mensions	5	1
3.	Re	quirements	4	
	i)	Squareness		1/2
	ii)	Warpage		1-2
	iii)	Water absorption		3
	*iv)	Compressive strengt	h	3
	* v)	Flexural strength		2
	vi)	Resistance to acid		5
	*vii)	Abrasion resistance		4
4.	Ма	rking	5	12
	PR:	EPARATION OF TEST RE	PORT	1/2
			TOTAL TIME :	21

Testing charges per man-hour are Rs. 75.00.

Hence complete testing charges for the product are : Rs.1575.00

<sup>\*</sup> Testing facilities not available at CL.

### The revised BIS testing charges for IS 4467:1996 effective from 15-05-2016

#### LABORATORY POLICY & PLANNING DEPARTMENT

Our Ref :LPPD/51:1 11/03/2016

#### **TESTING CHARGES FOR IS 4467:1996 CARAMEL**

SLTESTS		CLAUSE NO.			MAN-	<u>HOUR</u>	
<u>NO</u>					Tr		
			I	II	Type III	IV	
. Solid Content		6.1.2, Table 1(i)	1.5	1.5	1.5	1.5	
. Colour Intens	ity	6.1.2, Table 1(ii)	1	1	1	1	
Ammonical N	litrogen	6.1.2, Table 1(iii)	3	3	3	3	
4-Methylimid	azole	6.1.2, Table 1(iv)	6	-	-	6	
Lead		6.1.2, Table 1(v)	2	2	2	2	
Arsenic		6.1.2, Table 1(vi)	2	2	2	2	
Total Sulphur		6.1.2, Table 2(i)	2	2	2	2	
Sulphur Dixo	ide	6.1.2, Table 2(ii)	3	-	3	-	
Total Nitorzei	n	6.1.2, Table 2(iii)	4	4	4	4	
Heavy metals		6.1.2, Table 2(iv)	2	2	2	2	
2-Acetyl 4-tet Mercury	rahydroxy	6.1.2, Table 2(v) 6.1.2, Table 2(vi)	- 22	2	2	4*	-butylemidazole (THI)
Copper		6.1.2, Table 2(vii)	2	2	2	2	
PREPARAT	ION OF TEST	REPORT	0.5	0.5	0.5	0.5	
		TOTAL TIME 22	25	32	31		-

Type 1 Type 2 Type 3 Type 4	Rs.6600.00 Rs.7500.00 Rs.9600.00 Rs.9300.00		
*Testing facility	for determination of THI is not available pres	ently at CL.	
DDGL may kind	ly approve.		
		P.Rajesh	Sc-E, LPPD
Head-LPPD			
DDGL			

Testing charges per man-hour are Rs.300.00. Hence complete testing charges for the product are as follows:

#### Please Refer to Revised Testing Charges mentioned above

#### BIS CENTRAL LABORATORY

(Q.A. Department)

Our Ref : CL/QA/14:0 1999 06 18

#### TESTING CHARGES FOR IS 4467:1996 CARAMEL

SL <u>NO</u>	TESTS	CLAUSE NO.		MAN	-HOUR			
						Type		
					Ι	II	III	IV
1.	Solid Content	6.1.2, Table 1(i)		1.5	1.5	1.5	1.5	
2.	Colour Intensity	6.1.2, Table 1(ii)	1	1	1	1		
3.	Ammonical Nitrogen	6.1.2, Table 1(iii)		3	3	3	3	
4.	4-Methylimidazole	6.1.2, Table 1(iv)		-	-	6	6	
5.	Lead	6.1.2, Table 1(v)		2	2	2	2	
6.	Arsenic	6.1.2, Table 1(vi)	2	2	2	2		
7	Total Sulphur	6.1.2, Table 2(i)		2	2	2	2	
8.	Sulphur Dixoide	6.1.2, Table 2(ii)	-	3	-	3		
9.	Total Nitorzen	6.1.2, Table 2(iii)		4	4	4	4	
10.	Heavy metals	6.1.2, Table 2(iv)		2	2	2	2	
11.	2-Acetyl 4-tetrahydroxy	6.1.2, Table 2(v)	-	-	4*	-		butylemidazole (THI)
12.	Mercury	6.1.2, Table 2(vi)	2	2	2	2		
13.	Copper	6.1.2, Table 2(vii)			2	2	2	2
	PREPARATION OF TE	EST REPORT		0.5	0.5	0.5	0.5	
		TOTAL TIM	E	2225	32	31		-

Testing charges per man-hour are Rs.75.00. Hence complete testing charges for the product are as follows:

Type 1	Rs.1650.00
Type 2	Rs.1875.00
Type 3	Rs.2400.00
Type 4	Rs.2325.00

• Testing facility for determination of THI is not available presently at CL.

DG may kindly approve.

### BIS CENTRAL LABORATORY (Q.A. Department)

Our Ref : CL/QA/14:0 1985 07 22

#### TESTING CHARGES FOR IS 4467(PART I1);1980 CARAMEL PART I1 AMMONIA PROCESS

SL	TESTS	CLAUSE NO. MAN	N-HOUR		
<u>NO</u>					
1.	Routine Tests	3.1			
	1000000				
	a) Description	3.1.1		$1/_{2}$	
	b) Identification	3.1.2	1 ½		
	c) Ammoniacel Nitrogen	3.1 & i) of Table 1	2		
	d) 4-methylimidazole, mg/kg	3.1 & ii) of Table 1		4	
	e) Lead (as Pb) mg/kg	3.1 & iii) of Table 1	2		
	f) Arsenic (as As)	3.1 & iv) of Table 1		2	
	PREPARATION OF TEST REPO	RT	1/2		
2.	Type Tests	3.2			
	a) Sulphur dioxides (as SO2)	3.2.1 & i) of Table 2		2	
	b) Total sulphur	3.2.1 & ii) of Table 2	4		
	c) Phosphate (as P205)	3.2.1 & iii) of Table 2	2 ½		
	d) Copper (as Cu)	3.2.1 & iv) of Table 2		2	
	e) Heavy Metal (as Pb)	3.2.1 & v) of Table 2	2		
	PREPARATION OF TEST REPO	RT	1/2		
		TOTAL TIME	25	<del></del>	

Testing charges per man-hour are Rs.75.00 Hence complete testing charges for the product are Rs.1875.00

APPROVED BY THE COMPETENT AUTHORITY.

### BIS CENTRAL LABORATORY (Q.A. Department)

Our Ref : CL/QA/14:0 1985 07 22

#### TESTING CHARGES FOR IS 4467(PART II1);1980 CARAMEL PART II1 AMMONIA SULPHITE PROCESS

SL NO	TESTS	CLAUSE NO. MAN-HO	UR			
1.	Routine Tests	3.1				
	a) Description	3.1.1		1/2		
	b) Identification	3.1.2	1 1/2			
	c) Ammoniacel Nitrogen	3.1.3 & i) of Table 1	2			
	d) 4-methylimidazole, mg/kg	3.1.3 & ii) of Table	: 1	4		
	e) Lead (as Pb) mg/kg	3.1.3 & iii) of Table 1	2			
	f) Arsenic (as As)	3.1.3 & iv) of Table	e 1	2		

2.	Type Tests	3.2		
	a) Sulphur dioxides (as SO2)	3.2.1 & i) of Table 2		2
	b) Total sulphur	3.2.1 & ii) of Table 2	4	
	c) Phosphate (as P205)	3.2.1 & iii) of Table 2	2 1/2	
	d) Copper (as Cu)	3.2.1 & iv) of Table 2		2
	e) Heavy Metal (as Pb)	3.2.1 & v) of Table 2	2	
	PREPARATION OF TEST REPORT		1/2	
		TOTAL TIME	25	

Testing charges per man-hour are Rs.75.00

Hence complete testing charges for the product are Rs.1875.00

APPROVED BY THE COMPETENT AUTHORITY.

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#### The BIS testing charges for IS 4505: 2015 effective from 23-10-2018

#### BUREAU OF INDIAN STANDARDS CENTRAL LABORATORY

(Quality Assurance Department)

**Ref: CL/QA/Testing Charges/4505** 

2018-10-15

Based on the inputs received from testing section, the testing charges as per IS 4505:2015 (Amnd-1)

#### **SODIUM FORMALDEHYDE SULPHOXYLATE** is as below:

S. No.	Requirement/Characteristics	Clause	Man- hours	Power (kWh)	Consumables (in Rs)	Remarks
61.	Description	4	0.5	-	- (III 143)	_
62.	Requirements	4.3 & Table-1	-	-	-	-
	a. Dihydrate percent by mass		0.5	-	200	-
	b. Bisulphate percent by mass		0.5	-	-	-
	c. Sulphite percent by mass		0.5	-	-	-
	d. pH		0.5	-	50	-
	e. Iron percent by mass		2	-	250	-
	f. Lead percent by mass		2	9	50	-
	g. Copper percent by mass		2	-	200	-
	h. Zinc percent by mass		2	-	200	-
63.	Keeping quality	5	*	-	-	-
	Report Preparation		1			
	Total		11.5	9	950	-

Testing charges =  $11.5 \times 300 + 9 \times 9 + 950 = \text{Rs.} 4481/-$ 

Testing charges for keeping quality = Rs. 4331/-

#### Head (CL) DDGL

As decided by Competent Authority, the testing charges for the product are Rs. 4480/-. Testing Charges for keeping quality: Rs. 4330/-.

(Ankita Tripathi) Sc.B, LPPD OIC (QA)

HLPPD DDG (Labs)

#### The revised BIS testing charges for IS 4508:1992 effective from 15-04-2016

#### LABORATORY POLICY & PLANNING DEPARTMENT

Our Ref : LPPD/51:1 11-03-2016

#### TESTING CHARGES FOR OPEN ENDED SLUGGING WRENCHES (SPANNERS) AS PER IS 4508:1992.

Testing charges per Rs.300.00. Hence testing charges

Total Rs. 5X300 + 50 =

The proposal is made on received from testing lab.

Head,	LPPD

**DDGL** 

Sl. No.	Characteristics	Clause No.	Man- hours	Electricity power consumed		Cost of consumables including reference material wherever applicable
			@ 300/-	Kwh	Cost @ 9/-	
	A. TEST PARAMETERS				•	
1.	Dimensional measurements	3	2		-	
2.	Hardness	5	1.5	-	-	50.00
3	Manufacture, Workmanship & Finish	6	0.5	-	-	-
	PREPARATION OF TEST REPORT		1		1	,
	TOTAL		05	-	-	50.00
	IUIAL		05	_	-	30.00

man-hour are for the product are:

Rs.1550.00

the basis of information

P. Rajesh

Sc.E, LPPD

#### Please Refer to Revised Testing Charges mentioned above

### BIS CENTRAL LABORATORY (Q.A. Department)

Our Ref : CL/QA/79 02-12-10

#### TESTING CHARGES FOR OPEN ENDED SLUGGING WRENCHES (SPANNERS) AS PER IS 4508:1992.

Sl.	Characteristics	Claus	Man	Elect	ricity	Cost of	Total
No.		e No.	-	powe	r	consumables	charges
			hour	const	ımed	including	for each
			S			reference	test
						material	
						wherever	
						applicable	
			@	Kw	Cost @		
			75/-	h	9/-		
	A. TEST PARAMETERS		•				
1.	Dimensional measurements	3	2	-	-		200.00
2.	Hardness	5	1.5	_	-	50.00	162.50
3	Manufacture, Workmanship	6	0.5	-	-	-	37.50
	& Finish						
	PREPARATION OF TEST REPORT		1		1	75	5.00
	TOTAL		05	-	-	50.00	425.00

Testing charges Hence testing charges for the product

Total Rs. 5X75 +

per man-hour are Rs.75.00. are:

50 = Rs.425.00

The proposal is made on the basis of information received from testing lab.

(A. Azhoni) Sc.B & OIC (QA)

**Head-CL** 

H (CQAPD)

Sc.G (Labs)

# The BIS testing charges for IS 4509:1992 effective from 12-02-2018 BUREAU OF INDIAN STANDARDS CENTRAL LABORATORY

(Quality Assurance Department)

Ref: CL/QA/Testing Charges/4509

13.10.2017

Based on the inputs received from testing section, the testing charges as per IS 4509:1992 (Amnd-2)

RING SLUGGING WRENCHES (SPANNERS) is as below:

S.	Requirement/Characteristics	IS/Clause	Man-	Power	Consumables	Remarks
No.			hours	(kWh)		
64.	Dimension	Cl. 3	2	-	-	-
65.	Material	Cl. 4	*	-	-	-
66.	Hardness	Cl. 5	2	-	-	-
67.	Manufacture Workmanship & Finish and Designation	Cl. 6 & Cl. 9	2	-	1	-
	Report Preparation		1			
	Total		7	-	-	-

<sup>\*</sup>Testing charges for Material as per relevant ISS.

Testing charges =  $7 \times 300 = \text{Rs.} 2100.00 + \text{testing charges as per relevant ISS.}$ 

OIC (QA)

#### Head (CL)

#### **DDGL**

As decided by Competent Authority, the testing charges for the product are Rs 2100/- + charges as per relevant ISs

### BIS CENTRAL LABORATORY, SAHIBABAD [ Q.A.DEPARTMENT ]

OUR REF : LAB/14:0 1984 03 29

TESTING CHARGES FOR IS 4510:1978 HORIZONTAL CYLINDRICAL HIGH SPEED STEAM STERILIZERS, PRESSURE TYPE (FIRST REVISION)

s no	TESTS		MAN-HOURS
1.	Design	3	1½
2.	Shape & Size	4	1
3.	Material (if tested)	5	
	a) Stainless steel		As per IS 6911:1972
	b) Mild steel		IS 2041:1962
	c) Gun metal		IS 306:1968 OR IS 318:1962 (for Gr. 1 or 2)
	d) Forged steel		IS 2002:1962
4.	Construction	6	2
5.	Fitting, checking of	7	2
6.	Hydrostatic test	8	3
7.	Source of steam supply	9.1 to 9.3	1

		TOTA	 L TIME :	14
	PREPARATION	OF TEST REPORT		12
9.	Accessories	check	10	1/2
8.	Capacity of generator	steam	9.4	2

Testing charges per man-hour are Rs. 75.00.

Hence complete testing charges for the product are : Rs.1125.00 excluding the material test. Additional testing charges for materials, if tested shall be levied as per the relevant ISS referred.

### BIS CENTRAL LABORATORY, SAHIBABAD [ Q.A.DEPARTMENT ]

OUR REF : LAB/14:0 1983 03 21

### TESTING CHARGES FOR IS 4512:1978 FOOTWEAR LASTS, WOODEN (FIRST REVISION)

S NO	TESTS	CLAUSE REF.	MAN-HOURS
		3.1 to 3.3	12
2.	Requirements		
	a) Wood	4.1	1½
	b) Bottom plates	4.2	12
	c) Metal tubes	4.3	1
	d) Metallic or wooden stop	4.4	12
	e) Lock or bush spring fastener (for scoop block last)	4.5	1,2
	f) Gas spring hinges and pins (for hinged lasts)	4.6	
	i) Material		As per IS 4454 (Pt2):1975
	ii) Dimensions	4.6.1 & 4.6.2	1
	g) Nails and screws	4.7	1,2
	h) Top plates or reinforces	4.8	1/2
3.	Constructional requirements		
	a) Dimensions of scoop block and hinged last	4.9.1 & 4.9.2	3

S NO	TESTS	CLAUSE REF.	MAN-HOURS
	b) Galvanized bottom plates	4.9.3	2
	c) Metallic tubes	4.9.4	1/2
4.	Finishing	4.10	1
5.	Dimensions & Permissible deviations	4.11 & 4.13	1
6.	Defects	4.12	1
7.	Toe spring	4.14	1-2
8.	Height of quarter	4.15	1
9.	Packing & Marking	5	1
	PREPARATION OF TEST REPORT		1/2
	TOT	- AL TIME :	18

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Testing charges per man-hour are Rs. 75.00.

Hence complete testing charges for the product are: Rs.1350.00 plus the testing charges for the relevant ISS referred.

#### The revised BIS testing charges for IS 4521:2001 effective from 24-03-2017

# BIS CENTRAL LABORATORY, SAHIBABAD [CHEMICAL DEPARTMENT]

### TESTING CHARGES FOR IS: 4521:2001 STEEL WIRE ROPES FOR HAULAGE PURPOSES

SI.No	. Charac	eteristics	Clause no.	Man- Hours material v	Electricity Power Consumed kwh vherever	Cost of Consumable including reference
		applicable				
1.	Chem	ical composition	on	As per IS 183	5:1976 with Amnd	-2
	i)	Carbon		2	6	50.00

ii)	Sulphur		2		6	50	00.0
iii)	Phosphorus	3		6		50.00	
iv)	Manganese	3		6		50.00	
v)	Silicon		3		6	50	00.0
vi)	Copper	3		6		50.00	
vii)	Nickel	3		6		50.00	
viii)	Chromium	3		6		50.00	

PREPARATION OF TEST REPORT

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TOTAL : 23 48 400.00

Testing charges per man-hour Rs.300.00

Electricity power consumption Rs.9.00 per KWH

Hence complete testing charges for the product is Rs.7732/-, Rounded off to Rs.7750/-

CA may kindly approve.

#### RakeshMeena

LO-B

#### OIC (Chem)

## BIS CENTRAL LABORATORY (Q.A. Department)

Our Ref:CL/QA/Lab/14:0

17 Nov 2016

#### TESTING CHARGES FOR IS: 4521:2001 WIRE ROPES USED IN OIL WELLS AND OIL WELL DRILLING

SL.NO	O. CHARACTERISTICS	CLAUSE NO.	MAN-HOURS	
1	Dono Sizo	4	1	
1.	Rope Size	4 (Table 1to10)	1	
2.	Min. Breaking load	5	6.5 *	
2	General Requirements	(Table 1to10)		

	a) b) c) d) e) f)	Core Joints Mass Lay Lay length Lubrication Construction	6.2 6.3 6.4 6.5 6.6 8		3.5
4.	Galva	nizing	7		3
6.	Indivi	dual testing on wires	10 of IS 6594:77	7	10
	PREP.	ARATION OF TEST I	REPORT		1
			TOTAL TIME		25

Testing charges per man-hour are Rs.300.00. Hence complete testing charges for the product are Rs.7500.00

Hare Ram Lo-A

OIC (Mech.) OIC (QA) Head (CL)

As decided by CA, testing charges are Rs.7750/- for Chemical test and Rs.7500/- for Mechanical test.

(Kshitij Bathla) Sc.B, LPPD

Head, LPPD DDGL

<sup>\*\*</sup> Testing charges for Fibre core as per IS 1804 and Lubrication as per IS 6594 shall be leaved accordingly.

### Please Refer to Revised Testing Charges mentioned above

# BIS CENTRAL LABORATORY (Q.A. Department)

Our Ref:CL/QA/Lab/14:0

2001-04-27

#### TESTING CHARGES FOR IS: 4521:1977 STEEL WIRE ROPES FOR HAULAGE PURPOSES

1120111	TO CIT	INGLOID TOK ID. 4.	,21.17// DILLL	WIKE ROLES I C	I III TOLAGE	I CIVI OBLB	,			
SL.NO.	. CHAR	ACTERISTICS	CLAUSE NO.	MAN-H	HOURS					
1.	Rope S	Size		3 (Table 1to10)		1				
2.	Min. B	reaking load		4		6.5 *				
_				(Table 1to10)						
3.	Genera	al Requirements								
	d)	Core		5.2 5.3		2.5				
	e) f)	Joints Mass		5.3 5.4		3.5				
	d)	Lay		5.5						
	e)	Lay length		5.6						
	h)	Lubrication								
	i)	Construction								
4	C 1				I	2				
4.	Galvar	nizing		6		3				
6.	Individ	lual testing on wire		9.3 of 6594:77	10					
	PREPA	ARATION OF TES	ST REPORT		4					
			TOTA	L TIME	-	28	-			

Testing charges per man-hour are Rs.75.00. Hence complete testing charges for the product are Rs.2100.00

- Testing facilities for breaking load of wire rope are available upto 22mm diameter at CL.
- \*\* Testing charges for Fibre core as per IS 1804 and Lubrication as per IS 6594 shall be leived accordingly.

DG may kindly approve.

(V.K. Sethi) TS(QA)

DCL(QA)
DDGL
ADGT
DG

### BIS CENTRAL LABORATORY (**Q.A. Department**) 2002 01 08

Our Ref:CL/QA/14:0

### TESTING CHARGES FOR IS: 4529:1968 GLASS TUBES FOR MEDICAL THERMOMETERS

					MAN HOURS		, , , LE TERO			
SL.NO.	CHARA	ACTERISTICS	CLAUSE NO.		MAN-HOURS					
1.	Shape			3						
	a)	Cappillary tube	3.1			0.5				
	b)	Bulb		3.2			0.5			
	0)	2410		U. <u>_</u>			0.0			
2.	Materia	.1	4							
	a)	Appearance		4.1			1			
	b)	Capillary tube		4.1.1			0.5			
	c)	Capillary defects	4.2			1				
	d)	Leus front of cap		4.3			0.5			
	e)	Defects of bulb t		4.4			0.5			
3.	,		uoc	7.7			0.5			
3.	Require		0 111 1				0.7			
	a)	Devitrification o flame *	n Oxidised	5.1			0.5			
	b)	Co-efficient of li	near	5.2			3			
		thermal expansion	on							
	c)	Stability of bulb	tubing 5.3			2				
	d)	Alkalnity	C	5.4			2.5			
4.	Dimens	ions								
••	a)	Length & Diame	ter	5.5.1 & 3	5.5.2		1			
	,				J.J.L		0.5			
	b)	Bore		5.5.3			0.5			
	PREPA	RATION OF TES	ST REPORT			0.5				

Testing charges per man-hour are Rs.75.00. Hence complete testing charges for the product are Rs.1125.00

\* Presently, testing facility for this test is not available at CL.

DG may kindly approve.

(V.K. Sethi) TS(QA)

 $\begin{array}{c} \underline{D\&H(QA)} \\ \underline{DDGL} \\ \underline{ADGT} \\ DG \end{array}$ 

### The revised BIS testing charges for IS 4533:1995 effective from 07-11-2016

### BIS CENTRAL LABORATORY

(Electrical Department)

OUR REF: CL/E/IS 4533 4<sup>TH</sup> MAY 2016

TESTING CHARGES FOR IS 4533:1995 SUCTION APPARATUS

S NO	TESTS	CLAUSE REF.	MAN-HOURS
1.	Material	4	
	a) Metal parts (Visual examination only)	4.1	1/2
	b) Rubber components ageing test	4.2	3

	c) Glass and plastics parts	4.3	& 4.4		1
2.	Construction	5			
	a) Vacuum unit     (vacuum checking)	5.1			2
	b) Base (visual examination only)	5.2			1/2
	c) Vacuum gauge	5.3		As per IS 3	624:79
	d) Suction bottle and lid (visual checking only)	5.4			1/2
	e) Sterilization	5.5			3
	f) Tubing and coupling	5.6			
	i) For dimensions only				1/2
	ii) if separate sample is provided			As per IS 6	37:1965
	g) Castors (if separate sample is provided)	5.7		As per IS	4034:1968
	h) Switches and wiring	5.8			1/2
3.	Test for noise level	6.1			2
4.	Test for ability	6.3			1
5.	Safety requirements	7		As per IS	302:1979
6.	Adhesion test	9.1			1
	PREPARATION OF TEST REPORT				2
		TOTAL	TIME:		18

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Testing charges per man-hour are Rs. 300.00

Electricity consumed: 50 units @ Rs. 9/- per unit: Rs. 450

Hence complete testing charges for the product are : 5850.00 excluding the testing charges for vacuum gauge, testing & coupling, castors & Safety Requirements.

A K SHARMA LO (A)

OIC (E)

Head(CL) - DDG (Labs) may kindly approve the testing charges.

As decided by Competent Authority, the testing charges for the product are Rs.5850.00 excluding the testing charges for vacuum gauge, testing & coupling, castors & Safety Requirements.

(Kshitij Bathla) Sc.B, LPPD

HLPPD DDG (Labs)

### Please Refer to Revised Testing Charges mentioned above

# BIS CENTRAL LABORATORY, SAHIBABAD [ Q.A.DEPARTMENT ]

OUR REF : LAB/14:0 1991 03 27

#### TESTING CHARGES FOR IS 4533:1978 SUCTION APPARATUS

S NO		TESTS	CLAUSE REF.		N-HOURS
1.	Mate	erial	3		
		Metal parts (Visual examination only)	3.1		12
		Rubber components ageing test	3.2		3
	c) (	Glass and plastics parts	3.3 & 3.4		1
2.	Cons	struction	4		
	,	Vacuum unit (vacuum checking)	4.1		2
	,	Base (visual examination only)	4.2		12
	c) 7	Vacuum gauge	4.3	As per IS	3624:79
	,	Suction bottle and lid (visual checking only)	4.4		12
	e) S	Sterilization	4.5		3
	f) T	Tubing and coupling	4.6		
	_	i) For dimensions only			12

#### ii) if separate sample is As per IS 637:1965 provided

s no	TESTS	CLAUSE REF.		MA:	N-HOURS
	g) Castors (if separate sample is provided)	4.7	As per	IS	4034:1968
	h) Switches and wiring	4.8			1/2
3.	Test for noise level	5.1			2
4.	Test for ability	5.3			1
5.	Safety requirements	6	As per	IS	302:1979
6.	Adhesion test	8.1			1
	PREPARATION OF TEST REPORT				2
	TOTA	AL TIME :			18

Testing charges per man-hour are Rs. 75.00.

Hence complete testing charges for the product are : Rs.1350.00 excluding the testing charges for vacuum gauge, testing & coupling, castors & Safety requirements.

### BIS CENTRAL LABORATORY

(Q.A. Department)

Our Ref:CL/QA/79 29 Nov 2006

		Consumed including
		kwh reference
		material where-
	ever	Where
		applicable
TEST PARAMETERS		
Material *	3	As per IS:5522-1992
Dimensions, Finish etc	4 & 5	3
Coating thickness test	6.1	4
Adhesion test	6.2	4
Staining test	6.3	3
	Material *  Dimensions, Finish etc  Coating thickness test  Adhesion test	TEST PARAMETERS  Material * 3  Dimensions, Finish etc 4 & 5  Coating thickness test 6.1  Adhesion test 6.2

2

16

Testing charges per man-hour are Rs.75.00. Hence testing charges for the products is:

TIME

Total Rs.75x16 = Rs.1200.00

Electricity power consumed

Cost of Consumables/CRMs

PREPARATION OF TEST REPORT

TOTAL

B.

C.

D.

\*Testing charges for material as per IS 5522:92 shall be Rs.3010.00

The proposal is made on the basis of information received from testing lab.

DDGL may kindly approve.

### D&H(QA) DDGL

# The BIS testing charges for IS 4572:2014 effective from 12-02-2018 BUREAU OF INDIAN STANDARDS CENTRAL LABORATORY

(Quality Assurance Department)

**Ref: CL/QA/Testing Charges/4572** 

29.11.2017

Based on the inputs received from testing section, the testing charges as per IS 4572:2014 (Amnd-nil)

FIBRE ROPES POLYAMIDE 3-, 4-, 8- AND 12-STRAND ROPES is as below:

S.	Requirement/Characteristics	IS/Clause	Man-	Power	Consumables	Remarks
No.			hours	(kWh)		
68.	General requirements	Cl. 5	0.5	-	-	-
69.	Physical properties	Cl. 6	3	1	-	-
	Report Preparation		1	-	-	-
	Total		4.5	1	-	-

Testing charges =  $4.5 \times 300 + 1 \times 9 = \text{Rs.} 1359.00$ .

OIC (QA)

### Head (CL)

### **DDGL**

As decided by Competent Authority, the testing charges for the product are Rs 1360/-

(Ankita Tripathi) Sc.B, LPPD

**HLPPD** 

DDG (Labs)

### The revised BIS testing charges for IS 4605:1981 effective from 23-08-2016

### LABORATORY POLICY AND PLANNING DEPTT

Our Ref : LPPD/54:1 08-07-2016

TESTING CHARGES FOR IS 4605:1981 CREPE BABDAGE

S NO		CLAUSE REF.	
1.	Material	2.1 2.1	2 1 <sub>2</sub>
2.	Dimensions a) Width b) Length (Stretched)	3.1 3.1 & App A	½ 1½
3.	Manufacture, workmanship & finish a) Weave i) Warp Yarn	4.1.1	1
	ii) Weft Yarn	4.1.2	1
	b) Selvedges	4.2	12
4.	REQUIREMENTS		
	i) Thread count a) Ends/dm ; b) Pick/dm Ù	5.1 App B	1
	ii) Weight per unit area	5.2 & App C	1
	iii) Stretchability & recovery	5.3, 5.4 & App. D	1
	iv) Chemical Neutrality	5.5	1
	v) Breaking load	5.6	2
	vi) Scouring loss	5.7	1

\_\_\_\_\_

TOTAL TIME: 15

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Testing charges per man-hour are Rs. 75.00.

Hence complete testing charges for the product are : Rs.1125.00

As decided, the testing charges have been doubled and the complete testing charges are 2x1125 = Rs.2250.00

DDGL may kindly approve.

(P. Rajesh))

Sc.E, LPPD

Head, LPPD

DDG (Labs)

### Please Refer to Revised Testing Charges mentioned above

BIS CENTRAL LABORATORY, SAHIBABAD
[ Q.A.DEPARTMENT ]

OUR REF : LAB/14:0 1988 06 28

#### TESTING CHARGES FOR IS 4605:1981 CREPE BABDAGE

S NC		CLAUSE REF.	MAN-HOURS
	Material a) Composition b) Defects		2 ½
2.	a) Width	3.1 tched) 3.1 & App A	1½ 1½
3.	Manufacture, wo & finish a) Weave i) Warp Yarn		1
	ii) Weft Yarn		1
	b) Selvedges	4.2	1/2
4.	REQUIREMENTS		
	<ul><li>i) Thread count</li><li>a) Ends/dm</li><li>b) Pick/dm</li></ul>	ં	1
	ii) Weight per u	nit area 5.2 & App C	1
	iii) Stretchabili & recovery	ty 5.3, 5.4 & App. D	1
	iv) Chemical Neu	trality 5.5	1
	v) Breaking loa	d 5.6	2
	vi) Scouring los	s 5.7	1

1/5

15

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TOTAL TIME :

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Testing charges per man-hour are Rs. 75.00.

Hence complete testing charges for the product are: Rs.1125.00

### BIS CENTRAL LABORATORY, SAHIBABAD [ Q.A.DEPARTMENT ]

OUR REF : LAB/14:0 1981 10 16

# TESTING CHARGES FOR IS 4615:1968 SWITCH SOCKET OUTLETS (NON-INTERLOCKING TYPE)

S NO	TESTS	CLAUSE REF.	
1.	Visual examination (Construction, terminals and screws switch Actuating mechanism & marking)	10.3, 5, 6, 7	12
2.	Dimensional check	10.4	1½
3.	Effectiveness of contact	10.5	1
4.	Withdrawal pull	10.6	12
5.	<pre>Insulation resistance test (Dry)</pre>	10.7	1-2
6.	High Voltage test	10.8	12
7.	Moisture resistance test	10.9	2
8.	Contact resistance & temperature rise test	10.10	1
9.	Overvoltage & over current capacity test	10.11	1/2
10.	Endurance test	10.12	
	i) For 5A rating		7½
	ii) For 15A rating		12½
i	ii) For 30A rating		17½

11.	Switch socket outlets	10.13	1
s NO	TESTS		MAN-HOURS
	for an inductive circuits		
12.	Screws & connections	10.14	1/2
13.	Mechanical strength test	10.15	1
14.	Water absorption test	10.16	1
15.	Resistance to heat test	10.17	1
16.	Tracking test (applicable to moulded insulating material only)	10.18	1½
17.	Resistance to rusting	10.19	1/2
18.	Endurance of shutters	10.20	21/2
	PREPARATION OF TEST REPORT		1
	TOTA	L TIME :	56

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Testing charges per man-hour are Rs. 75.00. Hence complete testing charges for the product are as follows:

a) 5A rating :Rs.1950.00

b) 15A Rating :Rs.2325.00

c) 30A rating :Rs.2700.00

### The revised BIS testing charges for IS 4654:1993 effective from 15-05-2016

### LABORATORY POLICY & PLANNING DEPARTMENT

Our Ref:LPPD/51:1 TESTING CHARGES FOR IS 4654:1993 PARAFFIN WAX						
s no	TESTS	CLAUSE REF.	MAN-HC	OURS		
			Type 1	Type 2	Type 3	
1.	Description	3.1	1/2	1/2	1/2	
2.	Melting point (Cooling curve)	3.2 i) of table 1	1	1	1	
3.	Ash content	ii)	1½	1½	1½	
4.	Acidity	iii)	1½	11/2	1½	

- a) Organic
- b) Inorganic

		TOTAL TIME :15	11	11	
	PREPARATION OF TEST I	REPORT	1	1	1
9.	cm path length Odour		2	-	-
test	or UV absorbance per		*	-	-
8.	Acid discolorations		2	-	-
	Colour, lovibond, in cell	vi)	1	1	1
6.	Oil content	v)	2½	2½	21/2
5. value	Saponification	iv)	2	2	2

Testing charges per man-hour are Rs. 300.00.

Hence complete testing charges for the product are as follows

Type 1 Rs. 4500.00 Type 2 Rs. 3300.00

Type 3 Rs. 3300.00

NOTE: Out of the two alternative tests mentioned as SL. No. 8 above, only one test is to be performed, however, facilities for the UV absorbance test are not available at CL.

\* Facilities not available in CL.

DDGL may kindly approve.

(P.Rajesh) Sc.E (LPPD)

# Head, LPPD DDG(Labs)

### Please Refer to Revised Testing Charges mentioned above

BIS CENTRAL LABORATORY, SAHIBABAD [ Q.A.DEPARTMENT ]

OUR REF : LAB/14:0 1995 01 25

TESTING CHARGES FOR IS 4654:1993 PARAFFIN WAX

S NO	TESTS	CLAUSE	REF.	MAN-HO	DURS	
				Type 1	Type 2	Type 3
1.	Description	3.1		12	1/2	1/2
2.	Melting point (Cooling curve)	3.2 i)	of table 1	1	1	1
3.	Ash content	ii)		1½	1½	$1\frac{1}{2}$
4.	Acidity a) Organic b) Inorganic	iii)		1½	1½	1½
5.	Saponification value	iv)		2	2	2
6.	Oil content	v)		2½	2½	2½
7.	Colour, lovibond, in IS in cell	vi)		1	1	1
8.	Acid discolorations test or			2	-	-
	UV absorbance per cm path length			*	-	-
9.	Odour			2	-	-
	PREPARATION OF TEST	REPORT		1	1	1
		TOTA	AL TIME :	15	11	11

Testing charges per man-hour are Rs. 75.00.

Hence complete testing charges for the product are as follows

Type 1 Rs. 1125.00

Type 2 Rs. 825.00

Type 3 Rs. 825.00

NOTE: Out of the two alternative tests mentioned as SL. No. 8 above, •

only one test is to be performed, however, facilities for the  $^{ullet}$  UV absorbance test are not available at CL.

\* Facilities not available in CL.

### BIS CENTRAL LABORATORY

#### (Q.A. Department)

6 Sept 2004

#### TESTING CHARGES FOR IS: 4664:1986-PULP BOARD

Our Ref:CL/QA/79

Burst Index Ash, % pH	4.1 4.2 4.3 4.4 s as per Table 1, cl.4.5 S.No.1 S.No.2 S.No.3	0.5	1.5 3 1 1.5	consumed kwh  2kw for 24h  2kw for 24h 3kw for 6h	consumable Rs.	
General Thickness Grammage Size cific requirement Burst Index Ash, % pH	4.2 4.3 4.4 s as per Table 1, cl.4.5 S.No.1 S.No.2	0.5	3 1 1	kwh 2kw for 24h 2kw for 24h	Rs.	
General Thickness Grammage Size cific requirement Burst Index Ash, % pH	4.2 4.3 4.4 s as per Table 1, cl.4.5 S.No.1 S.No.2	0.5	3 1 1	2kw for 24h 2kw for 24h	Rs.	
General Thickness Grammage Size cific requirement Burst Index Ash, % pH	4.2 4.3 4.4 s as per Table 1, cl.4.5 S.No.1 S.No.2	0.5	3 1 1	2kw for 24h		
Thickness Grammage Size cific requirement Burst Index Ash, % pH	4.2 4.3 4.4 s as per Table 1, cl.4.5 S.No.1 S.No.2	0.5	3 1 1	2kw for 24h		
Grammage Size cific requirement Burst Index Ash, % pH	4.3 4.4 s as per Table 1, cl.4.5 S.No.1 S.No.2		3 1 1	2kw for 24h		
Size cific requirement Burst Index Ash, % pH	4.4 s as per Table 1, cl.4.5 S.No.1 S.No.2		1	2kw for 24h		
cific requirement Burst Index Ash, % pH	s as per Table 1, cl.4.5 S.No.1 S.No.2		1 1 1.5			
Burst Index Ash, % pH	S.No.1 S.No.2		1 1.5			
Ash, % pH	S.No.2		1 1.5			
pН			1.5	3kw for 6h		
	S.No.3					
			1	1.5kw for 1h		
Moisture co	ntent S.No.4	1	1kw fo	or 6h		
Lead	S.No.5		2 (Gr.:	S)		
Chloride	S.No.6	1.5 (	Gr.S)			
Sulphate	S.No.7	2 (G	r.S)			
) Faty & or	S.No.8		3 (Gr.	S)		
				~.		
Ether solubl	e S.No.9		1.5 (G	r.S)		
PREPARA	ΓΙΟΝ OF TEST REPORT		0.5			
TOTAL TIN			11	122 units		
	Chloride Sulphate Faty & or similar acid Ether solubl	Chloride S.No.6 Sulphate S.No.7 Faty & or S.No.8 similar acids Ether soluble S.No.9  PREPARATION OF TEST REPORT	Chloride S.No.6 1.5 (constitution of the sulphate S.No.7 2 (Grant S.No.8 similar acids Ether soluble S.No.9 Separation of test report Total time for grade 'G'	Chloride S.No.6 1.5 (Gr.S) Sulphate S.No.7 2 (Gr.S) Faty & or S.No.8 3 (Gr.S) similar acids Ether soluble S.No.9 1.5 (G PREPARATION OF TEST REPORT 0.5  TOTAL TIME FOR GRADE 'G' 11	Chloride S.No.6 1.5 (Gr.S) Sulphate S.No.7 2 (Gr.S) Faty & or S.No.8 3 (Gr.S) similar acids Ether soluble S.No.9 1.5 (Gr.S)  PREPARATION OF TEST REPORT 0.5  TOTAL TIME FOR GRADE 'G' 11 122 units	Chloride S.No.6 1.5 (Gr.S) Sulphate S.No.7 2 (Gr.S) Faty & or S.No.8 3 (Gr.S) similar acids Ether soluble S.No.9 1.5 (Gr.S)  PREPARATION OF TEST REPORT 0.5  TOTAL TIME FOR GRADE 'G' 11 122 units

Testing charges per man-hour are Rs.75.00. Electricity consumption charges are @ Rs.4.00 per kwh. Hence complete testing charges for the product are :

- i) For Grade 'G' (75x11) + (122x4) = Rs.1313.00 rounded to Rs.1325.00
- ii) For Grade 'S' (75x21) + (122x4) = Rs.2063.00 rounded to Rs.2075.00

The proposal is made on the basis of information received fro testing lab.

DDGL may kindly approve.

(B.M. Gupta) TS(QA)

D&H(QA) DDGL

# The BIS testing charges for IS 4684:1975 effective from 16-05-2018 BUREAU OF INDIAN STANDARDS CENTRAL LABORATORY

(Quality Assurance Department)

### Ref: CL/QA/Testing Charges/4684

24.10.2017

Based on the inputs received from testing section, the testing charges as per IS 4684:1975 (Amnd-3)

### SPECIFICATION FOR EDIBLE GROUNDNUT FLOOR (EXPELLER PRESSED) is as below:

S.	Requirement/Characteristics	IS/Clause	Man-	Power	Consumables	Remarks
No.			hours	(kWh)		
70.	Description	Cl. 2.2	0.5	-	-	-
71.	Particle Size	Cl. 2.3	0.5	-	-	-
72.	Requirements	Cl. 2.5 &	-	-	-	-
	a. Moisture	Table-1 Cl. 2.5 &	1	7	_	-
		Table-1				
	b. Protein	Cl. 2.5 & Table-1	4	4	200	-
	c. Total Ash	Cl. 2.5 & Table-1	1.5	12	25	-
	d. Acid Insoluble Ash	Cl. 2.5 & Table-1	1.5	10	25	-
	e. Fat	Cl. 2.5 & Table-1	3	20	200	-
	f. Acid value of extracted fat	Cl. 2.5 & Table-1	1	-	150	-
	g. Crude Fiber	Cl. 2.5 & Table-1	5	28	300	-
	h. Aflatoxin	Cl. 2.5 & Table-1	*	-	-	-
	Report Preparation		1	-	-	-
73.	Bacteriological Requirements	Cl. 2.6 & Table-2	-	-	-	-
	a. Total Bacterial Count	Cl. 2.6 & Table-2	4	42	25	-

b.	Coliform Bacterial Count	Cl.	2.6	&	8	26	50	-
		Table	e-2					
C.	Salmonella Bacteria	Cl.	2.6	&	4	70	150	-
		Table	e-2					
Rej	port Preparation				1	-	1	-
Tot	tal				-	-	-	-

<sup>\*</sup>Test facility not available at CL.

Testing charges for Chemical requirements =  $19 \times 300 + 81 \times 9 + 900.00 = Rs. 7329.00$ . (Excluding Aflatoxin)

Testing charges for Microbiological requirements =  $17 \times 300 + 138 \times 9 + 225.00 = 6567.00$ 

OIC (QA)

### Head (CL)

### **DDGL**

As decided by Competent Authority, the testing charges for the product are For Chemical: Rs. 7329/- excluding Aflatoxin. For Microbiological: Rs. 6567/-.

(Ankita Tripathi) Sc.B, LPPD

HLPPD

DDG (Labs)

### BIS CENTRAL LABORATORY, SAHIBABAD [ Q.A.DEPARTMENT ]

OUR REF : LAB/14:0 1987 06 19

TESTING CHARGES FOR IS 4685(PT-2):1984 VARNISH BONDED GLASS-FIBRE COVERED COPPER CONDUCTORS PART-2 RECTANGULAR CONDUCTORS.

\_\_\_\_\_\_

S NO	TESTS	CLAUSE REF.	MAN-HOURS
1.	Conductor	4.1	
	<ul><li>a) Dimensions</li><li>b) Radius on corners</li><li>c) Resistance</li><li>d) Tensile strength and elongation</li></ul>		1 <sub>2</sub> 1 <sub>2</sub> 1 <sub>2</sub> 1 <sup>1</sup> <sub>2</sub>
2.	Increase in dimensions due to covering	5.4	1/2
3.	Flexibility	5.5	
	a) Before heat ageing b) After heat ageing		½ 1
4.	Adherence	5.6	1½
5.	Cure test	5.7	1
6.	Break down test	5.8	
	a) Test at room temperature b) Test at elevated temp.	е	2½ 1½
7.	Thermal endurance test	5.9	Presently facility not available in CL.
8.	Test for glass yarn	5.2	not available in CL.
	a) Alkali content b) pH value		2 1
	PREPARATION OF TEST REPORT		12

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TOTAL TIME : 15

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Testing charges per man-hour are Rs. 75.00. Hence complete testing charges for the product are: Rs.1125.00 excluding the test for which test facility does not exist in CL.

# BIS CENTRAL LABORATORY, SAHIBABAD [ Q.A.DEPARTMENT ]

OUR REF : LAB/14:0 1990 03 07

TESTING CHARGES FOR IS 4687:1980 GLAND PACKING ASBESTOS

S NO	TESTS	CLAUSE REF.	MA	AN-HOURS	
			Gr. 1	Gr. 2	Gr. 3
1.	Material a) Yarn				
	i) Visual exam.	3.1.1 3.1.2	1/2	12	1,2
	ii) Loss on ignition	3.1.1.1	2	2	2
	iii) Mass	3.1.1.2, 3.1.2.6 3.1.3.6	1-2	1-2	1/2
	iv) Count of Yarn	3.1.2.1. 3.1.3.1	-	1/2	1/2
	b) Lubricating oil	3.1.2.2 3.1.3.2	-	2	2
	c) Graphite	3.1.2.3 3.1.3.3	-	1	1
	d) Treatment of the yarn	3.1.2.4 3.1.3.4	-	1/2	1/2
2.	Dimensions	4, 7.1	1/2	1/2	1/2
3.	Flexibility test	7.2	1/2	1/2	1/2
	PREPARATION OF TEST REPOR	RT	1/2	1/2	12
	TO	OTAL TIME :	<b></b> 5	 9	 9

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Testing charges per man-hour are Rs. 75.00. Hence complete testing charges for the product are as follows

a) Gr. 1 Rs. 375.00

b) Gr. 2 Rs. 675.00

c) Gr. 3 Rs. 675.00

### BUREAU OF INDIAN STANDRADS NORTHEN REGIONAL LABORATORY

OUR REF: NRL/Testing Charges Date: 12.12.2023

### Testing charges for IS 4709:2021 (Flavoured Milk)

Sr.No. Requireme	ents	Clause ref. of IS	Man-H	lours	Electricity Power Consumption (KWH)	Consumable
A. TEST PARA	METERS					
1. Milk Fat		Cl. 4.1	5	5	200.00	
2. Milk Soli	d	Cl. 4.1	2		5	-
3. Salmonell	la sp.	Cl. 8.3	4		144	450.00
4. Listeria m	onocytogenes	Cl. 8.3	5		120	450.00
5. Aerobic P	late Count	Cl. 8.3	4		72	90.00
6. Coliform	Count	Cl. 8.3	4		24	100.00
B. POWER CON	SUMPTION –					
1. FOR STE	RILIZATION A	AND DECONTA	MINATIO	N	41KWH=41 units	
2.ELECTRIC	TITY POWER C	ONSUMED			370 KWH=370 units	
C. COST OF CO	NSUMABLES/	CRMs				1290.00
D. PREPARTIO	N OF TEST RE	PORT	2			
 Total	26hr					

Electricity cost @ ₹ 9.00 per kwh

Testing charges per man-hour are ₹ 300.00.Hence complete testing charges for the product are:

### OIC (Chemical & Microbiology)

**HNRL** 

**DDGL** 

BIS CENTRAL LABORATORY, SAHIBABAD
[ Q.A.DEPARTMENT ]

OUR REF : LAB/14:0 1991 01 21

TESTING CHARGES FOR IS 4717:1980 ZINC OXIDE SELF ADHESIVE PLASTER (FIRST REVISION)

S NO	TESTS	CLAUSE REF.	MAN-HOURS
1.	Material	2	
	a) Cloth	2.1	1
	b) Ends & Picks	2.1.1 Table 1	12
	c) Weight g/m2	do	12
	<pre>d) Self adhesive material   (ZnO IP Grade)</pre>	2.2	7
2.	Dimensions	3	1
3.	Manufacture	4	
	a) Weight of adhesive mass	4.1	3

	b) Zinc Oxide content	4.2	1½
4.	Performance Requirements	5	
	a) Tensile strength of plaster	5.1	2½
	b) Adhesion property	5.2.1 & 5.2.2	21/2
	PREPARATION OF TEST REPORT		12
	TOTA	 L TIME :	20

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Testing charges per man-hour are Rs. 75.00. Hence complete testing charges for the product are : Rs.1500

#### BIS CENTRAL LABORATORY, SAHIBABAD

#### [ Q.A.DEPARTMENT ]

OUR REF : LAB/14:0 1994 05 13

# TESTING CHARGES FOR IS 4736:1986 HOT-DIP ZINC COATING ON STEEL TUBES (INCORPORATING AMDT.NO.1)

S NO	TESTS	CLAUSE REF.	MAN-HOURS
1.	Mass of Zinc coating	5.1	1½
2.	Freedom from defects	5.2	12
3.	Free bore test	5.3	12
4.	Uniformity of Galvanized Coating	5.4	1½
5.	Adhesion Test	5.5	1
	PREPARATION OF TEST REPORT		12
	TOTA	 AL TIME : 	5

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Test charges per man-hour is Rs. 75.00.

Hence complete testing charges for the product are : Rs.450.00

### BIS CENTRAL LABORATORY

### (Q.A. Department)

Our Ref:CL/QA/14:0

1999 06 17

TESTING CHARGES FOR IS 4738:1993 PLASTER OF PARIS BANDAGES

SL. NO.	CHARACTERISTICS	CLAUSE	NO. MAN-	HOURS		
1.	Ends		3 Table 1			1
2.	Picks		-do-		1	
3.	Mass		-do-			1.5
4.	Plaster of Paris		3.2			
i) Free M	oisture	Table 2 Sl.	No.(I)		1	
ii) Carbo	nate	-do- s	:l. No.(ii)		1	
	insoluble		l. No.(iii		1.5	
	um Sulphate content	-do- sl. No.		2		
v) Fitnes		-do- sl. No.	` '	1		
vi) Setti		-do- sl. No.				
vii) Tensile Strength		-do- sl. No.		2.5	0 5	
	pressive strength				2.5	
ix) Alkal	<del>-</del>		1. No.(ix)	1	0.5	
x) Los	s on ignition	-do- sl. No.	(X)	Τ		
5.	Dimensions		4.1		0.5	
6.	Mass/Area		5.1			1
7.	Saturation time		6.1		0.5	
8.	Setting time for	bandage	6.2			1
9.	Cast breaking str	rength	6.3		2	
10.	Calcium sulphate	content	6.4			1
PREPARATION OF T		EST REPORT			1	
	TOTAL	TIME				
						24

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Testing charges per man-hour are Rs.75.00. Hence complete testing charges for the product are Rs.1800.00.

DG may kindly approve.

(V.K. Sethi)

TS(QA)

 DCL (QA)
 Sd/- 06/17

 DDGL
 Sd/ 

 ADGT
 Sd/- 06/17

DG

# BIS CENTRAL LABORATORY, SAHIBABAD [ Q.A.DEPARTMENT ]

OUR REF : LAB/14:0 1985 07 15

TESTING CHARGES FOR IS 4750:1968 SORBITOL, FOOD GRADE

2.	Description				MAN-HOURS
2.		2.			
	Solubility at 27øc		1		12
_		2.	2		12
3.	Identification	2.	3		3
	Purity, as d-sorbitol C6H14O6	2.	4 & i)	of Table	1 2½
5.	Moisture	"	ii)	**	1
6.	Melting range	"	iii)	**	
	a) Metastable				1
	b) Stable				1
7.	Reducing sugars	"	iv)	**	2
8.	Non-reducing sugars	"	v)	**	2
9.	Sulphated ash	"	vi)	**	1½
10.	Sulphates (as SO4)	"	vii)	**	2
11.	Chlorides (as Cl)	"	viii)	**	1
12.	Arsenic (as As)	"	ix)	**	2
13.	Lead (as Pb)	"	x)	**	2
	PREPARATION OF TEST REPORT				<u>1∕2</u>

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Testing charges per man-hour are Rs. 75.00.

Hence complete testing charges for the product are : Rs.1725.00

#### The revised BIS testing charges for IS 4751:1994 effective from 07-11-2016

### BIS CENTRAL LABORATORY, SAHIBABAD [CHEMICAL DEPARTMENT]

IS NO.	Part	Sec	Year	Title	Variety (Grade/Ty pe/Size)	Cl. ref. of IS	Requirement	Time* (Hours)	Power KWH consumption (if intensive)	Consumable	Remarks
4751			1994	POTASSIUM METABISULPHITE	Food Grade						
			Amend No. Nil				Chemical Requirements				
						Cl. 3.1	1.Description	0.5	-	-	
						C1. 3.2	2. Identification test	1.5	-	-	
						Cl. 3.3 Table 1 i)	3. Purity, (as K2S2O5)	1	-	50	
						Cl. 3.3 Table 1 ii)	4. Water Insoluble Matter	1.5	4	-	
						Cl. 3.3 Table 1 iii)	5. Thisulphate	1	-	100	
						Cl. 3.3 Table 1 iv)	6.Arsenic	2	1	150	
						Cl. 3.3 Table 1 v)	7.Iron	1.5	-	-	
						Cl. 3.3 Table 1 vi)	8.Selenium	2.5	2	100	
						Cl. 3.3 Table 1 vii)	9. Heavy Metals	2	-	-	
						Cl. 3.3 Table 1 vii)	10. ph	0.25	-	-	
							Report Preparation	1			
							Total	14.75	7	400	

Testing charges per man-hour=Rs 300 Power consumption per unit =Rs 9 Total testing charges =  $14.75 \times 300 + 7 \times 9 + 400$ = 4425 + 63 + 400= **Rs 4888/-**

CA may kindly approve.

Mayank Srivastava T.A. <u>OIC (Chem)</u>

Head(CL) - DDG (Labs) may kindly approve the testing charges.

As decided by Competent Authority, the testing charges for the product are Rs.4890.00 (rounded off)

#### (Kshitij Bathla) Sc.B, LPPD

HLPPD DDG (Labs)

#### Please Refer to Revised Testing Charges mentioned above

BIS CENTRAL LABORATORY, SAHIBABAD [ Q.A.DEPARTMENT ]

OUR REF : LAB/14:0 1985 07 15

### TESTING CHARGES FOR IS 4751:1968 POTASSIUM METABISULPHITE FOOD GRADE.

S NO	TESTS	CLAUSE REF.	MAN-HOURS
1.	Description & solubility	2.1 & 2.2	1/2
2.	Identification test	2.3	1½
3.	Purity, (as K2S2O5)	2.4 & i) of table 1	1
4.	Matter insoluble in water	" ii) "	1½
5.	Thiosulphates	" iii) "	1
6.	Arsenic(as As)	" iv) "	2
7.	Lead (as Pb)	" v) "	2
8.	Iron (as Fe)	" vi) "	2
9.	Selenium (as Se)	" vii) "	21/2

1/5

15

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TOTAL TIME :

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Testing charges per man-hour are Rs. 75.00.

Hence complete testing charges for the product are : Rs.1125.00

APPROVED BY THE COMPETENT AUTHORITY.

The revised BIS testing charges for IS 4752:1994 effective from 07-11-2016

### BIS CENTRAL LABORATORY, SAHIBABAD [CHEMICAL DEPARTMENT]

IS NO.	Part	Sec	Year	Title	Variety (Grade/Ty pe/Size)	Cl. ref. of IS	Requirement	Time*(Hours)	Power KWH consumption (if intensive)	Consumable	Remarks
4752			1994	SODIUM	Food						
				METABISULPHITE	Grade						
			Amend No. 1				<u>Chemical Requirements</u>				
						Cl. 3.1	1.Description	0.5	-	-	
						Cl. 3.2	2. Identification test	1.5	-	-	
						Cl. 3.3	3. Water Insolubles	0.5	-	-	
						Cl. 3.4 Table 1 i)	4.Purity, (as Na2S2O5)	1	-	50	
						Cl. 3.4 Table 1 ii)	5. Water Insoluble Matter	1.5	4	-	
						Cl. 3.4 Table 1 iii)	6. Thiosulphate	1	=	100	
						Cl. 3.4 Table 1 iv)	7. Arsenic	2	1	150	
						Cl. 3.4 Table 1 v)	8. Heavy Metals	2	=	75	
						Cl. 3.4 Table 1 vi)	9. Iron	1.5	=	=	
						Cl. 3.4 Table 1 vii)	10. Selenium	2.5	2	100	
						Cl. 3.4 Table 1 viii)	11. pH	0.25	=	=	
						Cl. 3.4 Table 1 ix)	12. Lead	2	1	150	
							Report Preparation	1			
							Total	17.25	8	625	

Testing charges per man-hour=Rs 300

Power consumption per unit =Rs 9

Total testing charges= 17.25 x 300+ 8 x 9+625

**=Rs 5872/-** CA may kindly approve.

**Mayank Srivastava** 

T.A.

#### OIC (Chem)

Head(CL) - DDG (Labs) may kindly approve the testing charges.

As decided by Competent Authority, the testing charges for the product are Rs.5870.00 (rounded off)

(Kshitij Bathla) Sc.B, LPPD

HLPPD/DDG (Labs)

#### Please Refer to Revised Testing Charges mentioned above

### BIS CENTRAL LABORATORY, SAHIBABAD [ Q.A.DEPARTMENT ]

OUR REF : LAB/14:0 1985 07 15

TESTING CHARGES FOR IS 4752: 1968 SODIUM METABISULPHITE FOOD GRADE.

s NO	TESTS	CLAUSE REF.	
1.	Description & solubility		1/2
2.	Identification	2.3	1½
3.	Water insolubles	2.4	1/2
4.	Purity, as K <sub>2</sub> S <sub>2</sub> O <sub>5</sub> -	2.5 & i) of table 1	1
5.	Thiosulphates	" ii) "	1
6.	Arsenic (as As)	" iii) "	2
7.	Lead (as Pb)	" iv) "	2
8.	Iron (as Fe)	" v) "	2
9.	Selenium (as Se)	" vi) "	2½
	PREPARATION OF TEST REPORT		1/2
		TOTAL TIME :	14

Testing charges per man-hour are Rs. 75.00.

Hence complete testing charges for the product are : Rs.1075.00

OUR REF : LAB/14:0 1985 12 10

TESTING CHARGES FOR IS 4760:1992 DOMESTIC COOKING RANGES INCLUDING GRILLERS FOR USE WITH LIQUEFIED PETROLEUM GASES

S NO	TESTS	CLAUSE REF.	MAN-HOURS
1.	Design for Maintance	6	1
2.	Rigidity & stability	7	12
3.	Workmanship & Finish	8	
	a) Workmanship & finish	8.1	5½
	b) External finish	8.2	1/2
4.	Gas Tapes	9	
	a) Dimensions	9.1	1 •
	b) Analysis & mercurous Nitrate test	9.2	9½

5.	Injector Jets	10	12
6.	Burners	11	12
7.	Burner pan supports	16	1/2
8.	Spillage collection	17	1/2
9.	Grill design	18	1/2
10.	Cooking range doors	19	$1_2$
11.	Oven flame inspection	20	1-2
12.	Gas inlet connections	21	1
13.	Thermostat (when provided)		2
S NO	TESTS	CLAUSE REF.	MAN-HOURS
14.	Gas soundness	24	1
15.	Strength of appliance	25	1
15.	Strength of appliance  Gas consumption a) For two burners b) For three burners c) For four burners d) For grill burners e) For each oven burner	<ul><li>25</li><li>28</li></ul>	1 2 2 2 2 3 1 1
16.	Gas consumption a) For two burners b) For three burners c) For four burners d) For grill burners		2 2½ 3 1
16. 17.	Gas consumption a) For two burners b) For three burners c) For four burners d) For grill burners e) For each oven burner  Ignition, flave travel	28	2 2 <sup>1</sup> / <sub>2</sub> 3 1
16. 17.	Gas consumption a) For two burners b) For three burners c) For four burners d) For grill burners e) For each oven burner  Ignition, flave travel & flame stability	28	2 2½ 3 1 1
	Gas consumption a) For two burners b) For three burners c) For four burners d) For grill burners e) For each oven burner  Ignition, flave travel & flame stability  Noise control  Flash back	29 30	2 2½ 3 1 1

22.	Over heat distribution	35	1½
23.	Victoria sandwich cake baking test	36	3½
	for ovens		
24.	Toasting performance	37	2
25.	Combustion a) For two burners b) For three burners c) For four burners	38	2 2½ 3
26.	Surface temperature	39	2
27.	Thermal efficiency a) For two burners b) For three burners c) For four burners	40	3 4 5
28.	Time in cutting gascock & p	ipeline	1½
	PREPARATION OF TEST REPORT		12
	TOTA	L TIME :	74 

Testing charges per man-hour are Rs. 75.00.

Hence complete testing charges for the product are: Rs.3375.00 excluding tests for gas consumption, combustion and thermal efficiency.

Testing charges for these tests shall be as per the following:

		Gas	Consumption	Combustion	Thermal Efficiency
a)	For two burners		Rs.150.00	Rs.150.00	Rs.225.00
b)	For three burners		Rs.190.00	Rs.190.00	Rs.300.00
c)	For four burners		Rs.225.00	Rs.225.00	Rs.375.00

d) For Grill burner Rs.75.00 -- --

c) For each oven burner Rs.75.00 -- --

#### The revised BIS testing charges for IS 4766:1982 effective from 15-05-2016

#### LABORATORY POLICY & PLANNING DEPARTMENT

Our Ref: LPPD/51:1

### TESTING CHARGES FOR IS 4766:1982 THIRAM WATER DISPERSIBLE POWDER (FIRST REVISION)

S NO	TESTS	CLAUSI	E REF.	MAN-HOURS
1.	Description	2.1		1/2
2.	Thiram content	i) of	table 1	5
	Material passing through , after accelerated ge	ii)	"	1½
	Suspensibility after erated storage	iii)	"	6
5.	Wettability	iv)	"	1/2
	PREPARATION OF TEST REPORT	1		1-2
TOTAL	TIME:			14

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Testing charges per man-hour are Rs. 300.00.

Hence complete testing charges for the product are: Rs.4200.00

DDGL may kindly approve.

(P.Rajesh) Sc.E (LPPD)

#### Head, LPPD

**DDG**(Labs)

#### Please Refer to Revised Testing Charges mentioned above

### BIS CENTRAL LABORATORY, SAHIBABAD [ Q.A.DEPARTMENT ]

OUR REF : LAB/14:0 1983 09 09

TESTING CHARGES FOR IS 4766:1982 THIRAM WATER DISPERSIBLE POWDER (FIRST REVISION)

S NO	TESTS		E REF.	
1. D	Description	2.1		12
2. T	Thiram content	i) of	table 1	5
S	Material passing through sieve, after accelerated storage	ii)	"	1½
	Suspensibility after accelerated storage	iii)	"	6
5. W	Jettability	iv)	"	1,2
P	PREPARATION OF TEST REPORT			1/2
	TOT	'AL TIME	:	14

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Testing charges per man-hour are Rs. 75.00.

Hence complete testing charges for the product are : Rs.1050.00

OUR REF : LAB/14:0 1988 05 10

TESTING CHARGES FOR IS 4771:1985 ABRASION RESISTANT IRON CASTINGS

S NO	TESTS	CLAUSE REF.	MAN-HOURS
1.	Chemical composition	5 & table 1	
	a) Total carbon		1
	b) Silicon		2½
	c) Manganese		1½
	d) Nickel		2
	e) Chromium		2½
	f) Molybdenum		2
	g) Sulphur		2
	h) Phosphorus		2
3.	Workmanship and finish (if drawing supplied)	7	2

4.	Microstructure (If agreed between the purchaser and supplier		2½
5.	Hardness	10	2
	PREPARATION OF TEST RE	PORT	1/2
		TOTAL TIME :	23

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Testing charges per man-hour are Rs. 75.00.

Hence complete testing charges for the product are: Rs.1425.00 excluding the tests at Sl. Nos. 3) & 4). If the tests at Sl. No. 3) & 4) are to be carried out additional charges of Rs.375.00 shall be levied.

OUR REF : LAB/14:0 1991 01 30

### TESTING CHARGES FOR IS 4778:1982 COTTON LACES FOR FOOTWEAR (FIRST REVISION)

S NO	TESTS	CLAUSE REF.	MAN-HOURS
1.	Materials	2	
	a) Yarn	2.1 As per	IS 171:1985
	b) Laces	2.2	12
	c) Tags	2.3	1
2.	Requirements for shoes (for General use)	3	
	a) Length	3.1, i) of table 1	1/2
	b) Breaking strength of	ii) "	1
	c) Colour fastness to	iii) "	
	i) Washing (for dyed lac	es)	2
	ii) Light (for dyed laces		
	d) Slip Resistance	iv) "	le at CL. 1
	f) Gripping strength of metallic tags	v) "	1
3.	Requirements for shoes (for Defence use)		
	a) Length	3.1, i) of table 2	1/2
	b) Breaking strength of	ii) "	1

	c) Colour fastness to	iii)	11	
s no	TESTS	CLAUSE	REF.	MAN-HOURS
	i) Washing (for dyed lace	es)		2
	ii) Light (for dyed laces)	)		T/Facility not available at CL.
	d) Slip Resistance	iv)	of tab	le 2 1
	e) Gripping strength of metallic tags	v)	"	1
	f) Flat width & tolerances	iv)	"	1-2
	g) Mass g/pair including tag	gs v)	"	1/2
	h) Manufacturing details	vi)	"	
	i) No. of ends			1-2
	ii) No. of spindles			1-2
	iii) Ends/Spindles			
	iv) Recommended approx. count of yarn	vii)	11	1
	PREPARATION OF TEST REPORT			1/2
	TOTA	L TIME	:	16

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Testing charges per man-hour are Rs. 75.00.

Hence complete testing charges for the product are as following which excludes the testing charges for the relevants ISS referred and the tests for which facilities do not exist in CL:

a) For shoe laces, General use :Rs.600.00

b) For shoe laces General use :Rs.825.00 APPROVED BY THE COMPETENT AUTHORITY.

# The BIS testing charges for IS 4783:1982 effective from 16-05-2018 BUREAU OF INDIAN STANDARDS CENTRAL LABORATORY

(Quality Assurance Department)

**Ref: CL/QA/Testing Charges/4783** 

08.11.2017

Based on the inputs received from testing section, the testing charges as per IS 4783:1982 (Amnd-2)

THIRAM SEED DRESSING FORMULATIONS is as below:

S.	Requirement/Characteristics	IS/Clause	Man-	Power	Consumables	Remarks
No.			hours	(kWh)		
74.	Description	Cl. 2.2.1	0.5	-	-	-
75.	Colour	Cl. 2.2.2		-	-	-
76.	Sieving requirement	Cl. 2.2.3	2	2	-	-
77.	Thiram Content	Cl. 2.3.1	5	1	300	_
	Report Preparation		1	-	-	-
	Total		8.5	3	300	-

Testing charges =  $8.5 \times 300 + 3 \times 9 + 318.00 = \text{Rs.} 2877.00$ .

OIC (QA)

#### Head (CL)

#### **DDGL**

As decided by Competent Authority, the testing charges for the product are Rs. 2877/-

(Ankita Tripathi) Sc.B, LPPD

**HLPPD** 

DDG (Labs)

#### The revised BIS testing charges for IS 4787:1968 effective from 15-04-2016

#### LABORATORY POLICY & PLANNING DEPARTMENT

Our Ref: LPPD/51:1 11/03/2016

#### **TESTING CHARGES FOR IS: 4787:1968, TABLE EXAMINATION**

SL.NO.	CHARACTERISTICS	CLAUSE NO.	MAN-HOURS	
1.	Material	3.1 to 3.2		2
2.	Shape & Dimensions	4.1 to 4.3		3
3.	Frame Work	5.1		1
4.	Cabinet Body	6.1		1
5.	Adhesion Test	7.1		1
6.	Performance test	7.2.1		2
	PREPARATION OF TE	ST REPORT		0.5
		TOTAL TIME		11

Testing charges per man-hour are Rs.300.00. Hence complete testing charges for the product are Rs.3300.00.

DDGL may kindly approve.

(P.Rajesh) Sc.E (LPPD)

Head,(LPPD)

DDG(Labs)

#### Please Refer to Revised Testing Charges mentioned above

### BIS CENTRAL LABORATORY (Q.A. Department)

Our Ref:CL/QA/14:0 2001-09-18

TESTING CHARGES FOR IS: 4787:1968, TABLE EXAMINATION

SL.NO.	CHARACTERISTICS	CLAUSE NO.	MAN-HOURS		
1.	Material	3.1 to 3.2	2		
2.	Shape & Dimensions	4.1 to 4.3	3		
3.	Frame Work	5.1	1		
4.	Cabinet Body	6.1	1		
5.	Adhesion Test	7.1	1		
6.	Performance test	7.2.1	2		
	PREPARATION OF TE	ST REPORT	0.5		
		TOTAL TIME			

Testing charges per man-hour are Rs.75.00. Hence complete testing charges for the product are Rs.825.00.

DG may kindly approve.

(V.K. Sethi) TS(QA)

D&H(QA) DDGL ADGT DG

OUR REF : LAB/14:0 1991 01 21

TESTING CHARGES FOR IS 4800(Pt-5):1986 ENAMELLED ROUND WINDING WIRE, PART 5 WIRES FOR ELEVATED TEMPERATURES (INCORPORATING UPTO AMENDMENT NO. 6Z

s no	TESTS	CLAUSE REF.	MAN-HOURS
1.	Diameter	5.1	1
2.	Resistance	5.2	1
3.	Elongation	5.3	1
4.	Springiness	5.4	1
5.	Flexibility & adherence	5.5	1½
6.	Resistance to abrasion	5.6	2
7.	Heat shock test	5.7	1½
8.	Cut through test	5.8	2
9.	Solvent test	5.10	1

10.	Break down voltage test	5.11	3
11.	Continuity of covering	5.12	2
12.	Packaging, wrapping & Labelling	6	1-2
	PREPARATION OF TEST REPORT		12
	TOTA	 L TIME :	18

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Testing charges per man-hour are Rs. 75.00.

Hence complete testing charges for the product are : Rs.1350.00

### The BIS testing charges for IS 4808:1982 effective from 12-02-2018 BUREAU OF INDIAN STANDARDS

#### **CENTRAL LABORATORY**

(Quality Assurance Department)

Ref: CL/QA/Testing Charges/4808

24.10.2017

Based on the inputs received from testing section, the testing charges as per IS 4808:1982 (Amnd-2)

**PYRETHRUM EMULSIFIABLE CONCENTRATES** is as below:

S.	Requirement/Characteristics	IS/Clause	Man-	Power	Consumables	Remarks
No.			hours	(kWh)	(Rs.)	
78.	Description	Cl. 2.2.1	-	1	-	-
79.	Identity	Cl. 2.2.2	4	-	500.00	-
80.	Cold Test	Cl. 2.2.3	1	-	-	-
81.	Flash Point (Abel)	Cl. 2.2.4	1	1	-	-
82.	Emulsion Stability	Cl. 2.2.5	1	2	-	-
83.	Total Pyrethrin Content	Cl. 2.3	9	2	500.00	-
	Report Preparation		1	-	-	-
	Total		17	5	1000.00	-

Testing charges =  $17 \times 300 + 5 \times 9 + 1000 = \text{Rs. } 6145.00.$ 

OIC (QA)

#### Head (CL)

#### **DDGL**

As decided by Competent Authority, the testing charges for the product are Rs 6150/-

(Ankita Tripathi) Sc.B, LPPD

**HLPPD** 

DDG (Labs)

OUR REF : LAB/14:0 1984 07 24

### TESTING CHARGES FOR IS 4810:1968 FUMIGATION SHEETS AND COVERS, RUBBERIZED

S NO		CLAUSE REF.	MAN-HOURS	
1.	Visual examination	3.1	12	
2.	Base fabric	4.2		
	a) Weight	i) of table 1	12	
	b) Ends & Picks	ii) & iii) <b>"</b>	1	
	c) Breaking strength warpway & weftway	iv) "	2	
3.	Proofing	4.3		
	a) Rubber Polymer content	:	5	
	b) Freedom from Cu & Mn		2	
4.	Fumigation sheet	4.4		
	a) Dimensions & Weight	4.4.1 & 4.4.2	1	
	b) Breaking strength	4.4.3	11/2	
	c) Workmanship & finish	4.4.4	1-2	
	d) Proofing content	4.4.5	2	
	e) Adhesion between fabric plies	4.4.6		
	i) Normal condition		1½	
	ii) After accelerated a	geing	2	
	iii) After immersion		2	

in fumigant

s NO	TESTS	CLAUSE REF.	MAN-HOURS
	and then conditioning		
	f) Resistance to fumigant	4.4.7	2½
	g) Accelerated ageing test	4.4.8	3
	h) Waterproofness test	4.4.9	1
5.	Design size, stitching and sealing of the stitched joints; checking of	4.5	1
6.	Breaking strength of thread (if determined)	4.5.2	2
	PREPARATION OF TEST REPORT		1
	TOTA	 L TIME : 	32

Testing charges per man-hour are Rs. 75.00.

Hence complete testing charges for the product are: Rs.2250.00 excluding the tests for breaking strength of thread. Additional charges of Rs.150.00 shall be levied, if the test is to be carried out.

OUR REF : LAB/14:0 1990 08 23

### TESTING CHARGES FOR IS 4816:1987 PERMANENT MAGNETIC CHUCKS (SECOND REVISION)

S NO	TESTS		MAN-HOURS
1.	Dimensions	3	1
2.	Flatness	5.1	1
3.	Parallelism	5.2	T/Facility not available at CL.
4.	Leak-proofness	5.3	1-2
5.	Residual Magnetism	5.4	1/2
6.	Tests		1
	PREPARATION OF TEST RE	EPORT	12
		TOTAL TIME :	5

Mosting charges now man hour are Do. 75 00

Testing charges per man-hour are Rs. 75.00.

Hence complete testing charges for the product are : Rs.375.00 excluding the tests for which facility does not exist in CL.

OUR REF : LAB/14:0 1985 07 15

TESTING CHARGES FOR IS 4818:1968 SORBIC ACID, FOOD GRADE

S NO	TESTS	CLAUSE REF.	
1.	Description & solubility	2.1 & 2.2	15
2.	Identification	2.3	1½
3.	Purity	2.4 & i) of table 1	2
4.	Moisture	" ii) "	1
5.	Sulphated ash	" iii) "	1½
6.	Aldehydes	" iv) "	1
7.	Stability	" v) "	1
3.	Arsenic (as As)	" vi) "	2
·	Lead (as Pb)	" vii) "	2
	PREPARATION OF TEST REPORT		1/2
	TOTA	L TIME :	13

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Testing charges per man-hour are Rs. 75.00.

Hence complete testing charges for the product are : Rs.975.00

#### APPROVED BY THE COMPETENT AUTHORITY.

### BIS CENTRAL LABORATORY, SAHIBABAD [ Q.A.DEPARTMENT ]

OUR REF : LAB/14:0 19

TESTING CHARGES FOR IS 4827:1983 ELECTROPLATED COATINGS OF NICKEL AND CHROMIUM ON COPPER AND COPPER ALLOYS. (FIRST REVISION)

S NO		CLAUSE REF.	
1.	Finish & appearance	3	1/2
2.	Thickness of nickel coating	6.3.1	2
3.	Thickness of chromium coating	6.4.1	2
4.	Adhesion	8.2	1/2
5.	Corrosion Resistance	8.3	3
	PREPARATION OF TEST REPORT		1/2
	TOTA	 L TIME :	9

Testing charges per man-hour are Rs. 75.00.

Hence complete testing charges for the product are : Rs.675.00

OUR REF : LAB/14:0 1985 07 06

### TESTING CHARGES FOR IS 4830:1979 AMMONIUM PHOSPHATE SULPHATE GRANULAR

s NO	TESTS		F.	MAN-HOURS	MAN-HOURS		
				Grade 16-20-0, 19.5-19.5-0 & 18-9-0	Grade		
1.	Description & General checking	3.1		1/2	1/2		
2.	Particle size	3.2		1	1		
3.	Resistance to break down of granules	3.3		1½	1½		
4.	Lump formation	3.4		Factory	Test		
5.	Moisture	3.5 & i)	of tab.	1 1	1		
6.	Ammoniacal nitrogen	" ii)	**	2½	2½		
7.	Urea Nitrogen	" iii)	***	-	2½		
8.	Neutral ammonium citrate soluble phosphate (as P205)	" iv)	"	3	3		
9.	Water soluble phosphate (as P2O5)	e V	)	3	3		
	PREPARATION OF TEST REI	PORT		12	12		
		TOTAL TIM	E :	13	16		

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Testing charges per man-hour are Rs. 75.00.

Hence complete testing charges for the product are as follows

a) Grade 16-20-0, 19.5-19.5-0, & 18-9-0 Rs. 975.00

b) Grade 20-20-0 Rs.1200.00

# The BIS testing charges for IS 4835:1979 effective from 16-05-2018 BUREAU OF INDIAN STANDARDS CENTRAL LABORATORY

(Quality Assurance Department)

**Ref: CL/QA/Testing Charges/4835** 

13-03-2018

Based on the inputs received from testing section, the testing charges as per IS 4835:1979 (Amnd-2)

#### SPECIFICATION POLYVINYL ACETATE DISPERSION BASED ADHESIVES FOR WOOD as below:

S.	Requirement/Characteristics	IS/Clause	Man-	Power	Consumables	Remarks
No.			hours	(kWh)	(Rs.)	
84.	Solid content	Cl. 6.1	1.5	2	-	-
85.	Ash content	Cl. 6.2	1.5	9	-	-
86.	pH value	Cl. 6.3	2	-	-	-
87.	Bulk density	Cl. 6.4	*	-	-	-
88.	Glue joint strength	Cl. 6.5	**	-	-	-
89.	Early strength development	Cl. 6.6	**	-	-	-
90.	Stability	Cl. 6.7	**	-	-	-
91.	Working consistency	Cl. 6.8	**	-	-	-
92.	Temperature of set	Cl. 6.9	**	-	-	-
93.	Resistance to sustained load	Cl. 6.10	**	-	-	-
	Report Preparation		1	-	-	-
	Total		6	11	-	-

<sup>\*</sup>Testing charges as per referred ISS.

Testing charges =  $6 \times 300 + 11 \times 9 = \text{Rs}$ . 1899.00 + testing charges as per referred ISS (excluding Glue joint strength, Early strength development, Stability, Working consistency, Temperature of set, Resistance to sustained load)

OIC (QA)

Head (CL)

**DDGL** 

<sup>\*\*</sup>Test facility not available at CL.

As decided by Competent Authority, the testing charges for the product are Rs. 1899/- + testing charges as per referred ISS (excluding Glue joint strength, Early strength development, Stability, Working consistency, Temperature of set, Resistance to sustained load).

(Ankita Tripathi) Sc.B, LPPD

**HLPPD** 

DDG (Labs)

OUR REF : LAB/14:0 1998 02 27

#### TESTING CHARGES FOR IS 4859:1959 HIGH STRENGTH AIRCRAFT PLYWOOD TESTS CLAUSE REF. 1. Material a) Timber 3.1 1 b) Adhesive 3.2 As per IS 848:1957 (for BWR Grade) 2. Manufacture 4.1 to 4.16 3. Size and thickness of 5 boards 4. Finish 6 5. Adhesion of plies 7 6. Resistance to water 8 7. Moisture content 9 1 8. Transverse strength 10.1 9. Sheer strength 10.2 PREPARATION OF TEST REPORT TOTAL TIME : 16

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Testing charges per man-hour are Rs. 75.00. Hence complete testing charges for the product are: Rs.1200.00 plus the testing charges for the relevant ISS referred.

## APPROVED BY THE COMPETENT AUTHORITY. BIS CENTRAL LABORATORY, SAHIBABAD [ Q.A.DEPARTMENT ]

OUR REF : LAB/14:0 1990 12 05

## The revised BIS testing charges for IS 4923:1997 effective from 15-05-2016

### LABORATORY POLICY & PLANNING DEPARTMENT

Our Ref :LPPD/51:1 11/03/2016

### TESTING CHARGES FOR HOLLOW STEEL SECTION FOR STRUCTURAL USE AS PER IS 4923:1997

SlNo.	Characteristics	Clause no.	Man-Hours I	Electricity Cost of Power consumables Consumed including kwh reference material
	where- applicable			ever
A.	TEST PARAMETERS			
1. 2. 3.	Manufacture* Designation Dimensions & Weight a) Depth or width b) Thickness	6.1 5 8.1 (Table 1&	Chemical Requirements 0.5 2, Section 2&3)	
	c) Weight d) Squareness of corners e) Radius of corners f) Length		4.5 1.5 1 0.5	
4. 5. 6. 7.	Straightness & Twist Oiling & Painting Mechanical tests Marking	9.1 10.1 14 & 18 12	2 0.5 5 0.5	10kwh
B.	Electricity power consumed			10kwh
C.	Cost of Consumables/CRMs			
D.	Preparation of test specimens		5	
E.	PREPARATION OF TEST REPO	RT	3	
	TOTAL	TIME	24 h	

<sup>\*</sup> Testing charges for chemical requirements shall be Rs.566.00 separately.

Testing charges per man-hour are Rs.300.00. Hence testing charges for the products is:

### Total Rs.24x300+10x9 = Rs.7290.00

DDGL may kindly approve.
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(P.Rajesh) Sc.E (LPPD)

### Head, LPPD

DDG(Labs)

## Please Refer to Revised Testing Charges mentioned above

# BIS CENTRAL LABORATORY (Q.A. Department)

Our Ref:CL/QA/79 23 March 2007

### TESTING CHARGES FOR HOLLOW STEEL SECTION FOR STRUCTURAL USE AS PER IS 4923:1997

SlNo.	Characteristics	Clause no.	Man-Hours	Electricity Cost of Power consumables Consumed including kwh reference material
				where-
		ever		and last la
A.	TEST PARAMETERS			applicable
1.	Manufacture*	6.1	Chemical Requirements	
2.	Designation	5	0.5	
3.	Dimensions & Weight a) Depth or width b) Thickness	8.1 (Table 1&2	, Section 2&3)	
	c) Weight		4.5	
	d) Squareness of corners		1.5	
	e) Radius of corners		1	
	f) Length		0.5	
4.	Straightness & Twist	9.1	2	
5.	Oiling & Painting	10.1	0.5	401 1
6.	Mechanical tests	14 & 18	5	10kwh
7.	Marking	12	0.5	
B.	Electricity power consumed			10kwh
C.	Cost of Consumables/CRMs			
D.	Preparation of test specimens		5	
E.	PREPARATION OF TEST REPO	PRT	3	
	TOTAL	TIME	24 h	

<sup>\*</sup> Testing charges for chemical requirements shall be Rs.566.00 separately.

Testing charges per man-hour are Rs.75.00. Hence testing charges for the products is:

### Total Rs.24x75+10x4 = Rs.1840.00

The proposal is made on the basis of information received from testing lab.

(K.S. Arya) STA(QA)

16

### Head (CL)

# BIS CENTRAL LABORATORY, SAHIBABAD [ Q.A.DEPARTMENT ]

OUR R	OUR REF : LAB/14:0 1982 11 11					
TESTI	NG CHARGES FOR IS 492	REVISION)	TECHNICAL (FIRST			
S NO	TESTS					
1.	Description	2.1	12			
2.	Dichlorvos content	i) of table 1	12			
3.	Moisture content	ii) "	1			
4.	Material insoluble in acetone	iii) "	1			
5.	Acidity	iv)	1			
	PREPARATION OF TEST REP	PORT	12			

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TOTAL TIME :

Testing charges per man-hour are Rs. 75.00.

Hence complete testing charges for the product are : Rs.1200.00

APPROVED BY THE COMPETENT AUTHORITY.

# BIS CENTRAL LABORATORY, SAHIBABAD [CHEMICAL DEPARTMENT]

TESTING CHARGES FOR IS 4947:2006, Amnd-Nil

Specification for Gas cartridges for use in fire extinguishers

SI.No.	Charac	cteristics	Clause no.	Man- Hours		Electr Power Kwh	ricity r Cons	umed	includ	mable ing reference ial wherever
1.	Chem	ical composit	ion	Claus	es 4.1 (I	Body)				
	i)	Carbon		2		6		50.00		
	ii)	Sulphur			2		6		50.00	
	iii)	Phosphorus			3		6		50.00	
	iv)	Manganese			3		6		50.00	
	v)	Silicon		3		6		50.00		
		PREPARAT	TION OF TEST	REPOR	RT		1			
		TOT	AL	:		14	-	30		250.00

Testing charges per man-hour Rs.300.00 Electricity power consumption Rs.9.00 per KWH

Hence complete testing charges for the Bodyis Rs. 4720 /-

**Remarks:** Testing charges for the material as per Cl. 4.2 & 4.3 shall be levied As per referred ISS.

CA may kindly approve.

RakeshMeena LO-B

Sc.-B (Chem) OIC (Chem)

## The revised BIS testing charges for IS 4947:2006 effective from 22-08-2017

# BIS- CentralLaboratory Mechanical Laboratory

Sub.: Proposal for the Time Estimate for Gas cartridges For Use in Fire Extinguishers.

IS 4947:2006

SI.No.	Characteristics	Clause No./ Table	Man-	Electric Power required( kwh)	Consumable Cost (Rs)	Test facility at CL Available/Not avail.
1	General Requirements	3	2			А
2	Material i) Physical Properties	4 4.1	4	10 kWh		A
	ii) Outlet Connections	4.2		As per IS 3224, 6912, 319		
3	Construction	5	2			А
4	Capacity & Contents	6	1			A
5	Performance requirements i) Internal hydraulic Pressure	7 7.1	1	5 kWh		A

	ii) Ultimate Failure Test	7.2	1	5 kWh	Α	
6	Leakage Test	7.3	4	5 kWh	Α	
7	Finish	8	1		Α	
Preparation calculations	of test report &		1.5			

17.5 Rs Total Hrs + 25 kwh = 5475

Note:

- 1 Above estimate is only for Mechanical Testing .
- 2 Sample size for testing required: 2 Pcs + Chemical testing

LO(B) Mech.Lab

OIC (M)

OIC (QA) Head, CL

As decided by CA, testing charges are Rs. 10200/- and testing charges as per relevant referred ISs.

(Ankita Tripathi) Sc.B, LPPD Head, LPPD

DDGL

# Please Refer to Revised Testing Charges mentioned above BIS CENTRAL LABORATORY, SAHIBABAD

BIS CENTRAL LABORATORY, SAHIBABAD
[ Q.A.DEPARTMENT ]

OUR REF : LAB/14:0 1987 04 20

# TESTING CHARGES FOR IS 4947:1985 GAS CARTRIDGES FOR USE IN FIRE EXTINGUISHERS

S NO	TESTS	 CLAUSE REF.	MAN-HOURS
1.	Material	3.1	
i)	a) Carbon		1
	b) Maganese		1½
	c) Sulphur		2
	d) Phosphorus		2
	e) silicon		2½
ii)	Physical Properties	3.1	3
iii)	Outlet connections, sealing device and other fittings	3.2	As per IS 3224:1979
2.	Construction	4.1	1
3.	Capacity and contents	5.1	1
4.	Performance requirements		
	a) Hydraulic test and test for rupture pressure		1½
	b) Leakage test	6.3	1½
5.	Finish	7.1	1½
	PREPARATION OF TEST REPORT		12

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Testing charges per man-hour are Rs. 75.00.

Hence complete testing charges for the product are : Rs. 1425.00 plus  $^{ullet}$  the testing charges for the relevant ISS referred.

APPROVED BY THE COMPETENT AUTHORITY.

## The revised BIS testing charges for IS 4948:2002 effective from 15-05-2016

### LABORATORY POLICY & PLANNING DEPARTMENT

Our Ref: LPPD/51:1 11/03/2016

### TESTING CHARGES FOR WELDED STEEL WIRE FABRIC FOR GENERAL USE AS PER IS 4948:2002

SlNo.	Characteristics	Clause no.	Man-Hours Electricity Cost of Power consumables Consumed including kwh reference material
where-	applicable		ever
A.	TEST PARAMETERS		
1.	Material *	4	As per relevant ISS
2.	Manufacture of Mesh	5	2
3.	Test for welding	6	6
4.	Finish	10.1&10.2	3
5.	Marking	9	1
B. C.	Electricity power consumed Cost of Consumables/CRMs		 
D.	PREPARATION OF TEST REPOR	CT .	1
	TOTAL	TIME	13

Testing charges per man-hour are Rs.300.00. Hence complete testing charges for the products is:

Total Rs.300x13= Rs.3900.00

\* Testing charges for material will be charged separately as per IS 280/6528 DDGL may kindly approve.

(P.Rajesh) Sc.E(LPPD)

Head, LPPD

DDG(Labs)

## Please Refer to Revised Testing Charges mentioned above

# BIS CENTRAL LABORATORY (Q.A. Department)

Our Ref:CL/QA/79 05 June 2006

### TESTING CHARGES FOR WELDED STEEL WIRE FABRIC FOR GENERAL USE AS PER IS 4948:2002

SlNo.	Characteristics	Clause no.	Man-Hours Electricity Cost of Power consumables Consumed including kwh reference material
		ever	where-
A.	TEST PARAMETERS		
1.	Material *	4	As per relevant ISS
2.	Manufacture of Mesh	5	2
3.	Test for welding	6	6
4.	Finish	10.1&10.2	3
5.	Marking	9	1
B. C.	Electricity power consumed Cost of Consumables/CRMs		 
D.	PREPARATION OF TEST REPORT		1
	TOTAL T	TIME	13

Testing charges per man-hour are Rs.75.00. Hence complete testing charges for the products is:

Total Rs.75x13= Rs.975.00

The proposal is made on the basis of information received from testing lab.

DDGL may kindly approve.

<sup>\*</sup> Testing charges for material will be charged separately as per IS 280/6528

### (K.S. Arya) STA(QA)

### D&H(QA) DDGL

# BIS CENTRAL LABORATORY, SAHIBABAD [ Q.A.DEPARTMENT ]

OUR REF : LAB/14:0 1987 09 12

TESTING CHARGES FOR IS 4949:1968 2-amp SWITCHES FOR DOMESTIC AND SIMILAR PURPOSES

S NO	TESTS	CLAUSE REF.	MAN-HOURS
1.	Visual examination	9.3	1-2
2.	High voltage	9.4	12
3.	Insulation resistance (dry)	9.5	1-2
4.	Moisture resistances	9.6	1
5.	Contact resistance and temperature rise	9.7	1
6.	Overvoltage and overcurrent capacity	9.8	1/2
7.	Endurance	9.9	2
8.	Screws and connections	9.10	1/2
9.	Mechanical strength	9.11	12
10.	Water absorption	9.12	1

	TOTA	AL TIME :	15
	PREPARATION OF TEST REPORT	_	12
14.	*Resistance to rusting	9.16	1
13.	*Cord grip	9.15	2
12.	*Tracking	9.14	2½
11.	Resistance to heat	9.13	1

Testing charges per man-hour are Rs. 75.00.

Hence complete testing charges for the product are : Rs.1125.00

APPROVED BY THE COMPETENT AUTHORITY.

<sup>\*</sup> Wherever applicable.

## BIS CENTRAL LABORATORY, SAHIBABAD [ Q.A.DEPARTMENT ]

OUR REF : LAB/14:0 1982 03 15

TESTING CHARGES FOR IS 4950:1968 BACON RASHERS (REAFFIRMED 1978)

S NO	TESTS	CLAU	SE REF.	MAN-HOURS
REQUIF	REMENTS			
1.	Raw Materials	3	.2	5½
2.	Finished products Requirements	3	. 4	1
3.	Arsenic	i) o	f table 1	2
4.	Lead	ii)	11	2
5.	Copper	iii)	"	2
6.	Zinc	iv)	"	2
7.	Tin	v)	"	2
8.	Microbiological activity	vi)		4
	PREPARATION OF TEST REPOR	Т		12
	TO	TAL TIM	 E :	21

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Testing charges per man-hour are Rs. 75.00.

Hence complete testing charges for the product are : Rs.1575.00

# BIS CENTRAL LABORATORY (Q.A. DEPARTMENT)

Our Ref: Lab/14.0 1999 06 30

### TESTING CHARGES FOR IS 4955:1993 HOUSEEHOLD LAUNDRY DETERGENT POWDERS

SL.NO	O. CHARACTERISTICS	CLAUSE NO.	MAN-HO	URS	
1.	Description	5.1			0.5
2.	Active ingredients	5.2.	1 & 5.3.1		*
3.	Irritant potential	5.4		\$	
4.	Skin sensitization potential	5.4			\$
5.	Injury to fabric washed	5.5		#	
6.	Active ingredient	Table		4	
7.	Total phosphate expressed as STPP	- do	)-		4
8.	STPP and pyrophosphate	- do -		12	
9.	Active alkalinity	- do -		1	
10.	ECO mark requirements	5.7		\$	
	PREPARATION O	F TEST REPORT		1	
		TOTAL TIM	IE (Rounded)		23

Testing charges per man-hour are Rs. 75.00. Hence testing charges for the product are Rs. 1725.00.

• Testing charges for IS 8401:1977 (Rs. 600/Rs. 825) and for IS 9458:1980 (Rs.1500/Rs. 1125) shall be levied for this test.

- \$ Testing facilities for these tests are not available at CL presently.
- # No Test Method has been specified.

DG may kindly approve.

(V.K. Sethi) TS (QA)

DCL (QA)
DDGL
ADGT
DG

# BIS CENTRAL LABORATORY, SAHIBABAD [ Q.A.DEPARTMENT ]

OUR REF : LAB/14:0 1982 09 06

TESTING CHARGES FOR IS 4956:1977 SYNTHETIC DETERGENTS FOR INDUSTRIES PURPOSES (FIRST REVISION)

S NO	TESTS	CLAUSE REF.	MA	MAN-HOURS		
			Type 1	Type 2	Type 3	
1.	Description	4.1	1/2	12	1/2	
2.	Moisture and volatile matter content	i) of table 1	1	1	1	

3.	Active ingredient	ii)	"	3	3	3
4.	Clear point	iii)	"	-	-	1
5.	pH of 1% solution	iv)	"	1	1	1
6.	Matter insoluble	in v)	"	2	2	2
	water					
	PREPARATION OF TE	ST REPORT		1/2	1/2	1/2
		TOTA	L TIME :	8	8	8

Testing charges per man-hour are Rs. 75.00.

Hence complete testing charges for the product are as follows

a) Type 1 Rs.600.00

b) Type 2 Rs.600.00

c) Type 3 Rs.675.00

APPROVED BY THE COMPETENT AUTHORITY.

### Testing Charges for IS 4964: 2013 – Vest, Cotton, Plain Knitted Chemical Requirement

S. No.	Clouse no.	Requirements	Manhours	Manhour cost of	Power	Cost of	Consumable	Total cost
			spent in	testing (@300/	consumptio	Power (@ 9	cost	
			testing (in	manhour)	n (in KWh)	per kwh)		
			hrs)			_		
1	2	3	4	5	6	7	8	9
1	5.2	Chemical						
		requirement						
a)	(ii) of table 4	PH value of	1	Rs. 300.00				
		aqueous extract						
b)	(iii) of table 4	Light	1	Rs. 300.00				
c)	(iii) of table 4	Washing	2	Rs. 600.00	0	0	Rs. 1000.00	Rs.
								3250.00
d)	(iii) of table 4	Perspiration	2	Rs. 600.00				
e)	(iii) of table 4	Rubbing	1	Rs. 300.00				
2		Preparation of		Rs. 150.00				
		test report						

Note: Testing charges (rounded to nearest Rs.50.00) for only chemical test report: Rs. 3,250.00

OIC(Chem)

**HBNBOL** 

# The revised BIS testing charges for IS 4964:2013 effective from 12-02-2018 Testing Charges for IS 4964: 2013 TEXTILES — VESTS, COTTON, PLAIN (SINGLE JERSEY) KNITTED

### **Physical Requirement**

S.No.	Clause No.	Requirements/ Characteristics	Manhours spent in Testing (in hrs)	Manhour cost of testing (@ `300 /manhour)	Power consumption (if intensive) (in kWh)	Cost of power (@ '9 per kWh)	Consumable Cost (if significant)	Total cost of test
1	2	3	4	5	6	7	8	9
		Physical Requirement						
1	4	Manufacture and Finish	4	1200	0	0	0	1200.00
	5.1 Table 2 and	Dimensions	2	600	0	0	0	600.00
	5.2 (i) of Table 4	Dimensional change due to relaxation	4	1200	0	0	0	1200
2		Preparation of Test Report	0.5	150	0	0	0	150.00
		TOTAL		3150	0	`0.00	0	3150.00

Hence, testing charges (rounded to nearest Rs. 50.00) for only Physical test report: Rs. 3150.00 OIC (Mech.)

Note: Total (chemical + Physical) testing charges: Rs. 6400.00

Sc. E & HBNBOL

As decided by Competent Authority, the testing charges for the product are Rs 6400/-

(Ankita Tripathi)

HLPPD

DDG (Labs)

## Please Refer to Revised Testing Charges mentioned above

# BIS CENTRAL LABORATORY (Q.A. Department)

Our Ref:CL/QA/14:0 2002-02-19

#### TESTING CHARGES FOR IS: 4964:1991 VEST COTTON PLAIN NITTED

SL.NO. CF	IARACTERISTICS	CLAUSE NO.	MAN-HOURS				
.•	Seams & Stitches	4.3 to 4	.5, Table 1	2			
2.	Freedom from defec	t	4.6		1		
3.	Dimensions		5.2, Table 2/3		2		
<b>.</b>	Other requirements		(as per IS 9469:90)				
a)	Construction		5.2, Table 1		1		
b)	Dimensional change	<b>;</b>	5.3, Table 2		2		
c)	pH value		5.3, Table 2		2		
d)	Colour fastness			*			
	PREPARATION OF	F TEST REPORT		1			
	TOTAL TI	ME (Rounded)		11			

Testing charges per man-hour are Rs.75.00. Hence testing charges for the product are Rs.825.00 (Excluding test for colour fastness)

DG may kindly approve.

(Yad Ram) TS(QA)

D&H(QA) DDGL ADGT DG

<sup>\*</sup> Testing facility for colour fastness test is not available at CL.

## The revised BIS testing charges for IS 4984:1995 effective from 24-03-2017

BIS CENTRAL LABORATORY, SAHIBABAD

[ Q.A.DEPARTMENT ]

OUR REF : LAB/14:0 2016 12 09

TESTING CHARGES FOR IS 4984:1995 (Amnd-6) HIGH DENSITY POLYETHYLENE PIPES FOR POTABLE WATER SUPPLIES SEWAGE & INDUSTRIAL EFFLUENTS (THIRD REVISION)

			,				
S	NO	TESTS	CLAUSE	REF.	IAM	N-HOI	JRS
		aterial Melt flow index	5		3		
	b)	Density Percentage of anti	8.4 5.3		Facility		available available
	d)	oxidant percentage of carbon black content in the material.	8.6	Test	Facility	not	available
	e)	Dispersion of carbon black	8.6	Test	Facility	not	available
2.	Di	mensions of pipes	6		1.5	5	
3.	R€	eversion Test	8.2		2		
4.	НΣ	draulic Characteristics 8	.1,Table	2 Test	Facility	not	available
5.	7O	verall Migration	8.3	Test	Facility	not	available
6.	Vi	sual Appearance	7		0.5	5	
	PREPARATION OF TEST REPOR				0.5	5	
		TOTA	AL TIME :		7.5= 8		

Testing charges per man-hour are Rs. 300.00.

Hence complete testing charges for the product are : Rs.2400.00 excluding tests for which facility is not available.

APPROVED BY THE COMPETENT AUTHORITY.

(Mehtab Singh) LO-A

OIC (Mech) OIC (QA) Head (CL)

As decided by CA, testing charges are:

Rs. 2250/- Excluding density, Percentage of anti- oxidant, carbon black, Hydraulic Characteristics & overall migration

(Kshitij Bathla) Sc.B, LPPD

Head, LPPD DDGL

### Please Refer to Revised Testing Charges mentioned above

BIS CENTRAL LABORATORY, SAHIBABAD

[ Q.A.DEPARTMENT ]

OUR REF : LAB/14:0 1990 11 09

TESTING CHARGES FOR IS 4984:1987 HIGH DENSITY POLYETHYLENE PIPES FOR POTABLE WATER SUPPLIES SEWAGE & INDUSTRIAL EFFLUENTS (THIRD REVISION)

S NO	TESTS	CLAUSE I	REF.	MAN-HOURS
1.	Material a) Melt flow index	3		
	<ul><li>b) Density</li><li>c) Percentage of antioxidant</li><li>d) percentage of carbon content in the materio</li></ul>	black	Method not sp	pecified in ISS 2
	e) Dispersion of carbon	black		3
2. 3. 4.	Dimensions of pipes Reversion Test Acceptance test	4, 8.2.3 6.2 & 8 6.1, 8.3 Table 2	.2.4 2.4	1.5 2 5
5.	Type test	6.1, 8.1 Table 2	1 &	8
ô.	Supply of pipes	7		0.5
7.	Marking	9		
	PREPARATION OF TEST REPO	RT		0.5
	Т	TAL TIME :		26

Testing charges per man-hour are Rs. 75.00.

Hence complete testing charges for the product are: Rs.1350.00 excluding the material tests. Additional charges of Rs.600.00 shall be levied if materials supplied separates and in required to be tested.

APPROVED BY THE COMPETENT AUTHORITY.

NOTE: REVISED TESTING CHARGES PLACED BELOW

 $\prod_{i=1}^{n}$ 

# BUREAU OF INDIAN STANDARDS [PP&C(T&C)]

Our Ref: PP&C(T&C)/51:1

inion of DIC Tooting Charge

29.08.2014

Sub: Revision of BIS Testing Charges.

In continuation to revision of BIS Testing charges for nine products as circulated vide note of even number dated 26.06.2014, testing charges for another twelve products have been reviewed and as decided by the CA, the revised testing charges of the same, are given in Annex-1. The revised BIS testing charges for the ISS listed in Annex-1 shall be effective from 26.08.2014 and applicable for samples sent to BIS T&Cs for testing after 25.08.2014.

The above revised BIS testing charges shall not be applicable for outside BIS recognized labs. The outside approved lab who had adopted BIS testing charges would continue to be paid as per the pre-revised rates. The revision of testing charges of OSLs, if any, shall be reviewed and decided in due course.

All Testing Centres/ROs/BOs are advised to note the above for implementation by the said date.

Encl. As above.

(Dileep Kumar)

Sc. F & Head[PP&C(T&C)]

Sc. 'G' &DDG(T&C)

### Circulated to all Heads of T&Cs/ROs/BOs/DDG(Cert.)/CMDs/DDGF

Copy to: H(ITS)- With a request to get the circular hosted on BIS Intranet.

	4984:1995 HDPE PIPES FOR WATER SUPPLY							
BIS TESTING CHARGES	All Tests (including Type Test)	Type Test only (Hydraulic Test(165h)		Additional charges for HDPE Granules/Compound(Cluase 5)				
(in Rs.)			Resin Compound		mpound			
			MFR	Density	Carbon Black Content	Dispersion of Carbon Black		
1	2	3	4	5	6	7	8	

Revised	5000	2000	500	400	700	

## The revised BIS testing charges for IS 4985:2000 effective from 24-03-2017

# BIS CENTRAL LABORATORY (Q.A. Department)

Our Ref:CL/QA/Lab/14:0

2016-12-09

SL.N		CLAUSE NO.	CIZED PVC PIPES FOR POTABLE WATER SUPPLIES  MAN-HOURS	
1.	Dimensions of pipes	7	2	
2.	Sealing Ring	8	As per IS 5382	
3.	Visual Appearance	10.1	1	
4.	Opacity	10.2	2	
5.	Effect on water  a) Effect on comp.of water  b) Organtin test  c) Extractability test		Test facility not available Test facility not available Test facility not available	
6.	Reversion test	10.4	3	

	TOTAL TIME (Roun	nded)	15
	PREPARATION OF TEST REPORT		1
11.	Resistance to external blows at 0 deg.C	11.2	2
	<ul><li>i) Type test</li><li>ii) Acceptance test</li></ul>		Test facility not available Test facility not available
10.	Hydrostatic Charateristics test	11.1	
9.	Sulphated Ash Content	10.7	Test facility not available
8.	Density	10.6	2
7.	VST (Vicat softening test)	10.5	2

Electricity Charges for 5 kW power consumption @9 RS/unit = Rs.45.00 and Testing charges per man hour is Rs.300.00. Hence testing charges for the product are Rs.4545.00. (Rounded off to 4550.00)

(Mehtab Singh) LO-A

OIC (Mech) OIC (QA) Head (CL)

As decided by CA, testing charges are:

Rs. 4550/-

Excluding Effect on Comp. of water, organtin test, Extractability test, Sulphated Ash content & hydrostatic Characteristic test

(Kshitij Bathla)

Head, LPPD DDGL

## Please Refer to Revised Testing Charges mentioned above

# BIS CENTRAL LABORATORY (Q.A. Department)

Our Ref:CL/QA/Lab/14:0

2002-02-18

### TESTING CHARGES FOR IS: 4985:2000 UNPLASTICIZED PVC PIPES FOR POTABLE WATER SUPPLIER.

SL.NO	O. CHARACTERISTICS CLAUSE NO.	MA	N-HOURS	
1.	Dimensions of pipes	7	2	
2.	Sealing Ring	8	@	
3.	Visual Appearance	10.1	1	
4.	Opacity	10.2	2	
6.	Effect on water  a) Effect on comp.of water  b) Organtin test  c) Extractability test		7 3 5	
6.	Reversion test	10.4	3	
7.	VST (Vicat softening test)	10.5	*	
8.	Density	10.6	2	
9.	Sulphated Ash Content	10.7	4	
10.	Hydrostatic Charater- istics test	11.1		
	<ul><li>i) Type test</li><li>ii) Acceptance test</li></ul>		84 ** 5	
11.	Resistance to external 3.5 blows at 0 deg.C			
	PREPARATION OF TEST REPORT		1	
	TOTAL TIME (	Rounded)	119	

#### TESTING CHARGES FOR IS: 4985:2000 UNPLASTICIZED PVC PIPES FOR POTABLE WATER SUPPLIER.

### SL.NO. CHARACTERISTICS CLAUSE NO.

### MAN-HOURS

(For two samples electricity charges-5kwx1000h=5000 units) Electricity charges @ Rs.4/- per unit = Rs.20000/- for type test

Testing charges per man hour is Rs.75.00. Hence complete testing charges for the product are as follows:

All tests (excluding type test and

Rs. 2625.00

Vicot softening test)

For type test

Rs.16300.00(This includes electricity charges also)

@ Sealing if supplied shall be tested as per IS 5382 and testing charges levied accordingly

DG may please approve.

(V.K. Sethi) TS(QA)

DCL(QA)
DDGL
ADGT
DG

NOTE: REVISED BIS TESTING CHARGES PLACED BELOW



# BUREAU OF INDIAN STANDARDS [PP&C(T&C)]

Our Ref: PP&C(T&C)/51:1

Sub: Revision of BIS Testing Charges.

29.08.2014

In continuation to revision of BIS Testing charges for nine products as circulated vide note of even number dated 26.06.2014, testing charges for another twelve products have been reviewed and as decided by the CA, the revised testing charges of the same, are given in Annex-1. The revised BIS testing charges for the ISS listed in Annex-1 shall be effective from 26.08.2014 and applicable for samples sent to BIS T&Cs for testing after 25.08.2014.

The above revised BIS testing charges shall not be applicable for outside BIS recognized labs. The outside approved lab who had adopted BIS testing charges would continue to be paid as per the pre-revised rates. The revision of testing charges of OSLs, if any, shall be reviewed and decided in due course.

All Testing Centres/ROs/BOs are advised to note the above for implementation by the said date.

Encl. As above.

(Dileep Kumar)

Sc. F & Head[PP&C(T&C)]

Sc. 'G' &DDG(T&C)

### Circulated to all Heads of T&Cs/ROs/BOs/DDG(Cert.)/CMDs/DDGF

Copy to: H(ITS)- With a request to get the circular hosted on BIS Intranet.

1.

4985:2000 UPVC Pipe for Potable Water Supply									
BIS TESTING CHARGES (in Rs.)	All tests including Type Test			Types Test Only			Addition for PVO	Remarks	
	Socketed	Plain- ended	Pipe with sealing ring	Opacity (Cl. 10.2)	Effect on water (Cl. 10.3)	Hydrostatic Test(1000h) (Cl. 11.1)	VCM Conte nt	K value	
1	2	3	4	5	6	7	8	9	10
Revised		19000		200	1500	16300	1500	450	

## The BIS testing charges for IS 4989:2006 effective from 16-05-2018

## BIS NROL MOHALI

Our Ref: NROL 29-09- 2017

TESTING CHARGES FOR IS 4989:2006 FOAM CONCENTRATE FOR PRODUCING MECHANICAL FOAM FOR FIRE FIGHTING

S NO T	ESTS	CLAUSE REF.	MAN-HOURS
1. General a 2. Physical		1/2	
a) pH (Origi	nal and c	onditioned sample)	2
-	ific Grav nal and c	ity onditioned sample)	2
	_	ith water nditioned sample)	1
d) Visc (Origin	-	nditioned sample)	2
	ge conten al & cond	ts itioned sample)	4
3. Performan	ce Requir	ements as per Table 2	TF not available in NROL
4. Packing		4	As per relevant ISS
PREPARATI		T REPORT	1
TOTAL TIME:			12½

excluding pour point, spreading coefficient and performance requirement) + charges as per relevant ISS.

As decided by Competent Authority, the testing charges for the product are Rs. 3750/- (excluding pour point, spreading coefficient and performance requirement) + charges as per relevant ISS.

(Ankita Tripathi) Sc.B, LPPD

HLPPD DDG (Labs)

## BIS CENTRAL LABORATORY, SAHIBABAD [ Q.A.DEPARTMENT ]

OUR REF : LAB/14:0 1992 01 17

TESTING CHARGES FOR IS 4989(Pt-1):1985 (INCORPORATING AMND. 1) FOAM CONCENTRATE (COMPOUND) FOR PRODUCING MECHANICAL FOAM FOR FIRE FIGHTING

	NTRATE (CON			FIGHTING				
S NO		STS		CLAUSE	REF.	MA	N-HOUF	
1.	General and	l Markin	g	2.1 &	5.1	1-2		
2.	Physical Re	equireme	nts	2.2 Ta	ble 1			
	a) pH for condition	_					2	
	b) Specific Original condition	sample	and				2	
	c) Miscibil	ity wit	h wate	er			1	
	d) Viscosit	ХУ				2		
	e) Sludge o		ditior	ned)			4	
	f) Freezing	point					3	
	g) Microbia	ıl susce	ptibil	Lity			4	
	Performance Requirements							
	Facilities	not ava	ilable	e in any of	BIS labs.			
3.	Packing			3	As	per rel	evant	ISS
	PREPARATION	OF TES	T REPO	ORT			1/2	
			T	TOTAL TIME	:		19	

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Testing charges per man-hour are Rs. 75.00.

Hence complete testing charges for the product are : Rs.1425.00  $\bullet$  excluding the tests for which facilities do not exist in CL and the  $\bullet$  tests on packing containers.

APPROVED BY THE COMPETENT AUTHORITY.

## BIS CENTRAL LABORATORY, SAHIBABAD [ Q.A.DEPARTMENT ]

OUR REF : LAB/14:0 1983 11 14

TESTING CHARGES FOR IS 4990:1981 PLYWOOD FOR CONCRETE SHUTTERING • WORK (FIRST REVISION)

S NO	TESTS	CLAUSE REF.	MAN-HOURS
1.	Material	3	
	i) Timber		1
	<pre>ii) Adhesive for bonding   of veneers (if   received separately)</pre>	As	per IS 848 : 1974
2.	Manufacture	4	11/2
3.	Dimensions of Tolerances	5	1/2
4.	Workmanship & Finish	6	1/2
5.	Moisture content	7.1.1	1½
6.	Glue Adhesion		
	a) Glue shear strength	7.1.2.1	2
	b) Adhesion of plies	7.1.2.2	1
7.	Water resistance test	7.1.3	
	a) Glue shear strength	7.1.3.1	2
	b) Adhesion of plies	7.1.3.2	1
8.	72 hours boiling test	7.1.4	1½
9.	Checking uniformity of absorption of preservative	7.1.5	1/2

10. Tensile strength 7.1.6 2 11. Mycological test 7.1.7 3 PREPARATION OF TEST REPORT 1,5

TOTAL TIME : 19

Testing charges per man-hour are Rs. 75.00.

Hence complete testing charges for the product are: Rs.1425.00 excluding the tests at Sl. No. 1 ii). Additional charges shall be • levied, if sample of adhesive used for bonding received and is • required to be tested as per the relevant ISS referred.

APPROVED BY THE COMPETENT AUTHORITY.

### Note: REVISED TESTING FOR IS 4990:2011 W.E.F. 27-07-2015 IS PLACED BELOW:

### **BUREAU OF INDIAN STANDARDS** [LPPD]

Our Ref: LPPD/51:1 22.07.2015

Sub: Revision of BIS Testing Charges.

BIS Testing charges for four products have been reviewed and as decided by the CA, the revised testing charges of the same, are given in Annex-1. The revised BIS testing charges for the ISS listed in Annex-1 shall be effective from 27-07-2015 and applicable for samples sent to BIS T&Cs for testing after 26-07-2015.

In addition to the above, the testing charges of IS 1328: 1996 Veneered Decorative Plywood, have also been reviewed and as decided by CA, the testing charges for this product shall continue at existing rate of Rs. 2700.00.

The above revised BIS testing charges shall not be applicable for outside BIS recognized labs. The outside approved lab who had adopted BIS testing charges

would continue to be paid as per the pre-revised rates. The revision of testing charges of OSLs, if any, shall be reviewed and decided in due course.

All BIS labs/ROs/BOs are advised to note the above for implementation by the said date.

(Dileep Kumar) Sc. F & Head[LPPD]

Sc. 'G' &DDG(Labs)

Encl. As above.

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Circulated to all Heads of Labs/ROs/BOs/DDG(Cert.)/CMDs/DDGF

Copy to : H(ITS)- With a request to get the circular hosted on BIS Intranet.

Testing Charges for IS 4990: 2011 Plywood for Concrete Shuttering works (with/without ECO MARK)

(w.e.f. 27 July 2015) Manhour **Power** Cost of Manhours cost of consumpti power Consumab Requirements/ **Total cost** spent in S.N Clause Remark testing (@ ₹ on (if (@₹9 le cost (if Characteristics of test No. **Testing** 0.  $\mathbf{S}$ 300 intensive) significant) per (in hrs) /manhour) (in kWh) kWh) 5 7 8 9 10 1 2 3 4 6 5 Materials a) 5.1 Timber As declared by Manufac turer

b)	5.2	Adhesive							As per IS 848
2	6 & 8	Manufacture and Workmanship & Finish	1	₹ 300.00	0	0	0	₹ 300.00	15 0 10
3	7	Dimensions & Toleraces	1	₹ 300.00	0	0	0	₹ 300.00	
4	10.1.1	Moisture Content	2	₹ 600.00	0	0	0	₹ 600.00	
5	10.1.2	Glue Adhesion in Dry State	3	₹ 900.00	0	0	0	₹ 900.00	
6	10.1.3 & 10.1.4	Resistance to water	3.5	₹ 1,050.00	10	90	0	₹ 1,140.00	Batch conditio ning of 2 samples together
7	10.1.5	Mycological test	4	₹ 1,200.00	25	225	50	₹ 1,475.00	Batch conditio ning of 2 samples together
8	10.1.6	Tensile Strength	2.25	₹ 675.00	0	0	0	₹ 675.00	
9	10.1.7	Static Bending Strength	6	₹ 1,800.00	10	90	0	₹ 1,890.00	Batch conditio ning of 2 samples together
10	10.1.8	Wet Bending Strength	6.5	₹ 1,950.00	20	180	0	₹ 2,130.00	Batch conditio ning of 2 samples together
11	10.1.9	Retention of Preservative	5.5	₹ 1,650.00	0	0	500	₹ 2,150.00	
13	12	Marking	0.25	₹ 75.00	0	0	0	₹ 75.00	
14		Preparation of Test Report	1	₹ 300.00	0	0	0	₹ 300.00	
		TOTAL	36	₹ 10,800.00	65	585	550	₹ 11,935.00	

Hence, complete testing charges (rounded to nearest Rs. 50.00) for the product (excluding tests at Sl. No. 1)

₹ 11950.00

Testing charges for testing of Adhesive (if supplied) shall be levied extra as per the relevant IS mentioned above. Testing charges for Veneer (if supplied) shall be levied extra as per the details given below:

(i) Moisture content

₹ 600.00

(ii) Thickeness ₹ 150.00 (iii) Identification ₹ 300.00 **₹ 1,050.0** Total 0

(Sudheer Bishnoi) Sc D (LPPD)

Sc F & Head (LPPD) Sc G & DDG (Labs)