**ANNEX 6**

**Draft Amendment No. 2 to IS 15477 : 2019 Adhesives For Use With Ceramic, Mosaic And Stone Tiles Specification (First Revision)**

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| **A-6 CONDITIONING**  b) *Wet condition —*  *i)* Condition the specimens  under standard conditions for 7 days.  ii) Thereafter immerse in water at standard  temperature for 20 days.  iii) Remove the specimens from water, wipe with a cloth,  and bond the pull head plates to the tile or stone.  iv) Keep the bonded sample for 7 h under standard  conditions.  v) Immerse the specimen in water for another day at standard temperature.  vi) On the following day, after total 28 days, remove the specimens from water, wipe with a wet cloth and immediately determine the tensile adhesion strength of the adhesive as per the procedure given in |