Annex - 9

Comment Received on WC Draft on Oriented Strand Board - Specification CED 20 (26301)

Sl. No. (1)	Clause/Sub-clause/Para No. (2)	Commentator (3)	Comments/Suggestions (4)	Modified Wordings (5)	Reasons/ Justifications for the Proposed Changes (6)
1	-	Shri Saket Kumar Pandey	Agree with the Draft	-	-
2		STRANDPLY LLP, Dist. Morbi, Gujarat	Editorial	Word “it cover” can be replaced with “Coated and”	Grammatical error
3	Page 1, Para. 3, Line 1		Editorial	Word “plan” can be replaced with “plain”	Spelling error
4	Page 1, Para. 4		Technical	replace class E1 and E2 by “ Class E0 , E1 and E2”	Need to add E0 emission standard as this can be achievable, and the furniture industry market demand for E0 for special furniture works very often.
5	Page 1, Para. 4		Technical	Need to add this in the end “Similarly E0 is more stringent than E1”	Need to add E0 emission standard as this can be achievable, and the furniture market demand for E0 for special furniture works very often.
6	Page 6, clause 4.5, Line 2		Technical	replace word “two” by “three”	upon inclusion of emission Class, E0
7	Page 6, clause 4.5, sub-clause iii		Technical	add “ Formaldehyde Class, E0” and to renumber	Need to add E0 emission standard.
8	Page 11, Table 4		Technical	Add “ Class E0 Fc ≤ 0.0 mg/100g “ Add “Class E0 Fc ≤ 0.050 mg/m3.”	Need to add E0 emission standard.
9	clause 12.1.g			replace “Date of Manufacture” by	Batch no will have Tractability, and printing week number in EN 300 and more appropriate.

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				"Date of week "	
10	Table 3 -mechanical requirements for oriented strand boards (clause 9.3)		Technical	A) Bending Strength, N/mm2 - Major Axis B) Bending Strength, N/mm2 - Minor Axis C) Modulus of Elasticity in bending, N/mm2 Major Axis D) Modulus of Elasticity in bending, N/mm2 — Minor Axis E) Internal Bond strength, N/mm2	Should be indication as minimum value
11	Table 3 -mechanical requirements for oriented strand boards (clause 9.3)		Technical	A) Swelling in Thickness, % - 24 h	Should be indication as Maximum value
12	Table 3 -mechanical requirements for oriented strand boards (clause 9.3)		Technical	A)Bending Strength after cyclic Test, N/ mm2 – Major Axis B) Internal Bond strength, N/mm2	Should be indication as minimum value

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				After cyclic test or, After accelerated water resistance test	
13	Table 3 -mechanical requirements for oriented strand boards (clause 9.3)		Technical	Screw withdrawal Test Max. Force at Surface	The test value should be in minimum or maximum range, In other words the limit should be mentioned.The screw withdrwal strength measurement unit is not given only range 140-200 is mentioned , unit must be Newton and range shall be 1400N-2000N. Similarly screw withrwal strength of edge should be mentioned.
14	Table 3 -mechanical requirements for oriented strand boards (clause 9.3)		Technical	Screw withdrawal test in minimum in kgf at edge	The test value should be in minimum or maximum range, In other words the limit should be mentioned.The screw withdrwal strength measurement unit is not given only range 140-200 is mentioned , unit must be Newton and range shall be 1400N-2000N. Similarly screw withrwal strength of edge should be mentioned.