**BUREAU OF INDIAN STANDARDS**

1st Working Group MEETING (MTD 19/WG-5)

subject matter:

1. to discuss WORKING DRATFS of high t seamless tubes
2. to discuss revision of is 6630

MEETING DATE: 23 OCT 2024, (WEDNESday)

VENUE: Virtual Meeting (Webex)

<https://bismanak.webex.com/bismanak/j.php?MTID=ma4c733274172b43f57a61b1230f7c8c7>

Wednesday, OCT 23, 2024 03:00 PM | 3 hours | (UTC+05:30) Chennai, Kolkata, Mumbai, New Delhi

Meeting number: 2510 115 9619

Password: 12345

**Convener:** Shri Avnish Kumar **Member Secretary:** Shri Ajay Kumar Soni

**Members Present:**

|  |  |  |  |
| --- | --- | --- | --- |
| **Sl No.** | **Organization Name** | **Participant Name** | **Email** |
|  | M/s Seamless Tube Manufacturers Association of India, New Delhi | Shri Avnish Kumar | avnish.kumar@jindalsaw.com |
|  | M/s Seamless Tube Manufacturers Association of India, New Delhi | Shri Simranjeet Singh | ipma.secy@gmail.com |
|  | Maharashtra Seamless Limited, Sukeli | Shri Hemant Matreja | hemantmatreja@mahaseam.com |
|  | Maharashtra Seamless Limited, Sukeli | Shri D P Singh | dpsingh@mahaseam.com |
|  | Maharashtra Seamless Limited, Sukeli | PSN Ramesh | rameshreddy@unitedseamless.in |

**Item 1 Opening Remarks**

**1.1 Welcome Remarks by Member Secretary**

Member secretary introduced and welcomed all the members, convener Shri Avnish Kumar on behalf of the Bureau of Indian Standards. The meeting was convened to discuss the draft made by working group. Member secretary informed the Panel that during the last sectional committee meeting, it was decided to circulate the p-draft after it is finalized by the working group.

**1.2** **Opening Remarks by the Convener**

Shri Avnish Kumar welcomed all the WG members, and emphasized the points mentioned by the member secretary. He requested all the members to finalize the drafts rapidly as per BIS requirement.

**Item 2 Existing issue/items**

The Working Group deliberated on the following issues:

|  |  |  |  |  |
| --- | --- | --- | --- | --- |
| **Sl. No.** | **Subject** | **Decision of the MTD 19 committee in its last meeting** | **Action taken** | **Decision of the Panel** |
|  | Working draft of carbon steel seamless tubes for high temperature services | As decided in the 5th Panel Meeting of Panel 5. Draft documents are prepared and attached in annexure.The working group may deliberate and decide. | No action taken, since it is first meeting of WG | Please ref **Annexure-A** for the discussions held during the meeting.  |
|  | Revision of IS 6630 |

**Item 3 Agenda for Next Meeting**

The panel decided to convene the next meeting once drafts are finalized and circulated among WG members and approved by the convener.

**Item 4 Any other Business**

**Annexure-A**

|  |  |  |
| --- | --- | --- |
| **Subject** | **Discussion Held** | **Timeline** |
| Working draft of carbon steel seamless tubes for high temperature services | 1. Member Secretary requested the group members to draft the standards as per IS 12. Outline of the draft to be followed and shall be as per IS 12.
2. It was suggested to refer Indian standards in place of internation standards, where ever identical Indian standard is available against international standard.
3. It was suggested to follow metric system of units. For example, metre in place of inch, MPa in place of psi, etc.
4. Avnish Kumar suggested that the annex A of draft of carbon steel seamless tubes for high temperature services shall be reviewed and modified as following –
5. In the 1st column NPS to be replaced with NB.
6. 2nd column to be deleted
7. 3rd column to be renamed as WTS (Wall Thickness Schedule)
8. Shri D. P. Singh suggested that length of the pipes shall be reviewed as per the customer data. Generally, single length pipes are supplied in the range of 4-7 metre and double length pipes are supplied in 7-11 metres.
9. It was decided to modify other documents as per the discussion held and after draft documents are finalized it will be circulated for 7 days among working group for comments.
 | 7 days |
| Revision of IS 6630 |