

Regarding review of standards related to metal lasts, I wish to propose following amendments:

IS 7329 – 1974 (I propose 8 modifications)

1. On page No. 5, point No. 3.2.4 following needs to be added :

The last should be finished using CNC machines with pitch ranging 1.3 to 1.8 mm to ensure accuracy. It is advisable to finish toe part by CNC machine without any manual work. Use felt mop (combination of abrasive grit 100 and felt) for final polishing.

2. On page No. 8, point No. 3.5.1.1, the tolerance ± 0.5 mm should be replaced by ± 1.0 mm.

3. On page no. 8, Point No. 3.5.2
16 mm should be removed.

Explanation : The toe spring and heel height depends on design of shoe or as mutually agreed upon between purchaser and supplier. It can not be fixed.

4. On page No. 13, point No. 7.2.3.1

“157 MM” should be removed.

Explanation : This measurement can not be fixed. It will vary with shape and size of lasts for ladies, gents and children.

5. On page 14, Fig. 7

The figure shows there is increase and decrease in back height size to size. In my opinion, this is wrong. When we grade Aluminum lasts, the back height remains constant for all sizes of same model. Hence this figure needs to be changed with a figure having constant back height. All other parameters will remain same.

6. On page 17, line No. 7,
Replace “(AJ=1/6 AD)” with “(AJ=1/6 17, AB)”

7. On page 17, Line No. 8
Replace “LK” with “NK”

8. On page 17, Line No. 9
Replace “J” with “J1”