

IS 10089 – 1981 (I propose 9 modifications)

1. On page 5, point no. 3.2.4

Add word “minimize”. The correct sentence should be :

Note : As knee boot is a high legged one piece footwear (made of rubber upper and fabric lining), detachable or articulated lasts are preferable both in organized and small scale industries in order to achieve quality finish of the footwear and also minimize the chance of tear while unlasting.

2. On page No. 9, point no. 3.2.13 following needs to be added :

The last should be finished using CNC machines with pitch ranging 1.3 to 1.8 mm to ensure accuracy. It is advisable to finish toe part by CNC machine without any manual work. Use felt mop (combination of abrasive grit 100 and felt) for final polishing.

3. On page 10, Table 1 - Remove Columns M and N

4. On page No. 17, point No. 7.2.14

Replace :

“For all sizes, height of heel and toe spring shall be 25 mm and 25 mm respectively or as per agreement between the purchaser and the supplier.”

With :

“For all sizes, height of heel and toe spring shall be as per agreement between the purchaser and the supplier, depending on design of desired shoe.”

5. On page 17, point No. 7.2.15

Replace :

“For all sizes, the height of the last shall be same and as per table given in Fig. 5 or as per agreement between the purchaser and the supplier.”

With

“For all sizes, the height of the last shall be same or as per agreement between the purchaser and the supplier.”

6. On page 18, under A-1,

Replace “AJ=1/6 AD” with “AJ=1/6 AB”

7. On page 18, under A-1

Replace “JK=width of heel” with “LK=width of heel”

8. On page 18, under A-1

Replace “S = height of heel =16” mm with “S = Height of heel”

9. On page 18, under A-1

Replace “T = Toe Spring = 16 mm” with “T = Toe Spring”