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MINUTES

Meeting	Meeting Date & Time	
11 th Meeting of Safety of	23 September 2024	Virtual
Machinery Sectional Committee,	(Monday)	(BIS Webex
MED 40	at 11:00 h	Platform)

Meeting Link: https://bismanak.webex.com/bismanak/j.php?MTID=m12a0e4449bcceda0ab89b7e3e2ae59a7

Meeting No.: 2510 509 1445 Meeting Password: MED@123

Chairperson: Shri Vikas Dogra, Director, Ministry of Heavy Industries and Public

Enterprises, Department of Heavy Industry, New Delhi

Member Secretary: Ms Ankita Vidhyarthi, Scientist 'D'/Joint Director, Mechanical

Engineering Department, Bureau of Indian Standards, New Delhi

ITEM 0 OPENING REMARKS BY CHAIRPERSON/CONVENER

- **0.1** Head, Mechanical Engineering Department welcomed all the members of the committee in the meeting. He explained that this committee is distinct, as it does not focus on specific products but instead addresses the safety aspects of machinery across all sectors of manufacturing. Its scope encompasses a broad range of topics related to industrial safety. He informed the committee of the recently launched IRD portal and urged them to actively participate in the standardization activities of the Bureau, through the meetings and through their comments on the WC drafts, P-drafts and ballots on the BIS portal.
- **0.2** The chairman welcomed the members in the meeting. He emphasized that the recent Quality Control Orders (QCOs) on Omnibus Technical Regulations introduced by the Ministry of Heavy Industries will serve as a significant advancement for the industrial sector. MED 40 is expected to play a pivotal role in this development. Furthermore, he recommended that the committee prioritize the development of indigenous standards tailored to India's specific conditions and contexts.
- **0.3** Shri Rakesh Kumar, Scientist-D, CMD-III, and guest invitee, addressed the committee to discuss the implementation of the Omnibus Technical Regulations (OTR). He outlined the key aspects of the regulations, including their scope and applications, and noted that any issues encountered during implementation may be directed to the regulatory body, i.e., the Ministry of Heavy Industries (MHI). He further explained that OTR will be covered under BIS Scheme-X, wherein all manufacturers are required to obtain a BIS license, and in the case of batch production, a Certificate of Conformity. Additionally, training programs are being organized for BIS officers and manufacturers to ensure proper compliance. A portal is also being developed for the registration of manufacturers with BIS, and stakeholders will be notified once it is operational, at which point certification activities will commence. Any machinery manufactured, sold, or imported in India that falls under the scope of the Omnibus Technical Regulations (OTR) must comply with mandatory BIS certification.

ITEM 1 CONFIRMATION OF THE MINUTES OF THE LAST MEETING

1.1 The *Committee CONFIRMED the minutes*.

ITEM 2 SCOPE, COMPOSITION AND PROGRAMME OF WORK OF THE COMMITTEE

2.1 Scope

The Committee PROPOSED the scope to remain as -

Standardisation of safety of machines in airborne hazardous substances, fire, access to machinery, control systems, design and construction, risk reduction.

2.2 Composition of Committee

- **2.2.1** *The committee noted the information.*
- **2.2.2** The committee noted the information.
- **2.2.3** The committee noted the information.

2.3 Co-options and the revised nominations

2.3.1 Co-options/Revised nominations recommended during previous Meetings-

Sl No.	Organisat ion/Indivi		Action Status	Decision during the 11th meeting.
	dual	meeting		G
	CLW, ICF RCF and MCF	Research Designs and Standards Organization (RDSO), Lucknow suggested that representation from Production Units of Railways including MCF and ICF will be more appropriate as they are using various types of machines and can give inputs regarding requirements of safety of machines. Consequently, Mr Vijay Kumar Goel provided contact details of the relevant departments and officials.	nominations have been received. b) Email sent to ICF on 02 Feb 2024 and 22 May 2024 Email ICF_22 MAY 2024.pdf Response awaited from ICF c) Email sent to RCF on 02 Feb 2024 and 22 May 2024	The committee accepted that No response has been received from ICF, RCF and MCF. However, the committee decided that one more e-mail may be sent to these firms for their representation in BIS. If no further response is received, they may be removed from further agenda items.

			d) Email sent to MCF on on 22 May 2024 Email MCF 22 MAY 2024 .pdf Response awaited from MCF.	
2	M/s Internation al Centre for Automotiv e Technolog y (iCAT)	1	Nomination proforma sent vide Email dated 24 July 2023 and 22 May 2024 Email_ICAT_22 MAY 2024.pdf iCAT Nomination request Dated 24 July 2023 Email.pdf	The committee accepted that No response has been received from iCAT. However, the committee decided that one more e-mail may be sent to them for their representation in BIS. If no further response is received, they may be removed from further agenda items.

2.3.2 New Co-option requests received

Sl	Organisation	nisation Members Other Information		Remark
No.	Name			
	Gudel India Pvt Ltd, Pune	Designation: Director Engineering Mob: 9552579968 Email: neeta.bodas@in.gudel.co m Name: Shri Sunil Inamdar Designation: General Manager – Design & Development Mob: 9850827004 Email:	Organisation to join MED 40 was received during the Seminar on Machine Safety in September 2023. Committee decided to coopt the organisation	Prodip Sarkar, Rockwell Automation informed of contacting Gudel India representatives on behalf of the committee for their nomination.
2.	URS Verification Pvt. Ltd and Trio Technologie s	Name: Mr Mahesh Dave Designation: Associate Director – Products, Strategy & Global Regulatory Affairs	Co-option request received on 10 Aug 2022. CV is enclosed. MED_40_CV_Mahesh Dave.pdf	The committee accepted that No response has been received from Mr. Mahesh Dave. However, the committee decided that one more e-mail may be sent to them for their

3.	In Personal	Email: maheshkumardave@gm ail.com Phone- 9810330717 Name: Mr Amol	Committee decided to coopt the individual. Reminder for nomination were sent on 05 Jul 2024. EMAIL REMINDER ME D40 URS.pdf No reply has been received. Co-option request	representation in BIS. If no further response is received, they may be removed from further agenda items. The committee accepted that
3.	Capacity	Sangekar Designation: Human Factors and Ergonomics Consultant Email: asangekar73@gmail.co m ergonomics@indiaergo.c om	received on 30 September 2022. CV is enclosed. MED_40_CV_Dr. Amol Sangekar.pdf. Committee decided to coopt the individual. Reminder for nomination was sent on 05 Jul 2024. EMAIL_REMINDER_MED40_AMOL.pdf No_reply_has_been received.	No response has been received from Mr. Amol Sangekar. However, the committee decided that one more e-mail may be sent to them for their representation in BIS. If no further response is received, they may be removed from further agenda items.
4.	Shell India Markets Private Limited, Mumbai	Name: Mr Arulmani Arunachalam Designation: Senior Marine Engineer Email: A.Arunachalam@shell.c om	Co-option request received on 30 December 2022. CV is enclosed. MED_40_CV_Arulmani Arunachalam.pdf. Committee could not come to a consensus in the meeting and decided to hold the decision till the next meeting.	The Committee accepted the nomination.
	In Personal Capacity	Name: Mr Sanjay Bhure Designation: Senior Marine Engineer Email: bhuresanjay@gmail.co m	Co-option request received on 30 May 2023. CV is enclosed. MED40-SANJAY BHURE.pdf Committee could not come to a consensus in the meeting and decided to hold the decision till the next meeting.	The Committee accepted the nomination.

6.	Skylark India	Name:	Mr	Subodh	Co-option	request	The Committee decided that a
	Elevator	mehrra			received on 25	5 December	reminder may be sent to him
	Company	Designat	ion:	Director	2023. CV is no	ot enclosed.	for nomination and if no reply
		Email: sieco1@l	notma	ail.com	Reminder for sent on 17 Sep EMAIL REMIND D40 SUBODE MEHRA.pdf Reply awaited	2024. <u>NDER_ME</u> <u>H</u>	received, they may be removed from further agenda items.

2.4 Programme of Work

The present programme of work of the Safety of Machinery Sectional Committee, MED 40 is attached below. (No. of Published Standards is **34**)

POW_MED40

The committee noted the information.

2.4.1 Standards under Certification

As on date, none of the product standards have operating conformity assessment licences against them.

The committee noted the information.

ITEM 3 DRAFT STANDARDS/AMENDMENTS UNDER DEVELOPMENT

S. No	Document Number	Document Title	Doc.	Document Stage
			Type	
1	MED/40/24378	Safety of machinery -	New	Under Publication
	(Identical To:	Evaluation of fault masking		
	ISO/TR	serial connection of		
	24119:2015)	interlocking devices		
		associated with guards with		
		potential free contacts		
2	MED/40/24382	Safety of machinery	New	WC draft Pending for approval
	(Identical To:	Safeguarding supportive		from MEDC.
	ISO/TR	system		
	22053:2021)			
3	MED/40/24376	Safety of machinery	New	Under Publication
	(Identical To: ISO	Integrated manufacturing		
	11161:2007)	systems Basic requirements		
4	MED/40/24388 Safety of machinery		New	WC draft Pending for approval
	(Identical To:	Relationship with ISO 12100		from MEDC.
	ISO/TR 22100-	Part 5: Implications of		
	5:2021)			

		artificial intelligence machine		
		learning		
5	MED/40/24379	Safety of machinery Trapped	New	Ready for gazette
	(Identical To:	key interlocking devices		, ,
	ISO/TS	Principles for design and		
	19837:2018)	selection		
6	MED/40/24373	Safety of machinery	Revision	WC-Draft floated on 31-07-
	IS/ISO/TR 22100:	Relationship with ISO 12100		2024.
	Part 3: 2013	Part 3: Implementation of		
	(Identical To:	ergonomic principles in		No comments received yet.
	ISO/TR 22100-3:	safety standards		
	2016)			
7	MED/40/24384	Safety of machinery	New	WC draft Pending for approval
	(Identical To:	Relationship with ISO 12100		from MEDC.
	ISO/TR 22100-	Part 1: How ISO 12100		
	1:2021)	relates to type-B and type-C		
		standards		
8	MED/40/24377	Safety of machinery Risk	New	Ready for gazette
	(Identical To:	assessment Part 2: Practical		
	ISO/TR 14121-	guidance and examples of		
	2:2012)	methods		
9	MED/40/24381	Safety of machinery	New	WC draft Pending for approval
	(Identical To: ISO	Instruction handbook General		from MEDC.
	20607:2019)	drafting principles		
10	MED/40/24375	Safety of machinery Rules	New	Under Publication
	(Identical To: ISO	for drafting and presentation		
	Guide 78:2012)	of safety standards		
11	MED/40/24386	Safety of machinery	New	WC draft Pending for approval
	(Identical To:	Relationship with ISO 12100		from MEDC.
	ISO/TR 22100-	Part 4: Guidance to		
	4:2018)	machinery manufacturers for		
		consideration of related IT-		
		security cyber security		
		aspects		

ITEM 4 Standards due for Review 2024 - 2025

Sl No.	IS No	Title	Status
1	IS 16817 : 2020	Safety of Machinery — Two-Hand Control	Reviewed
	ISO 13851:2019	Devices — Principles for Design and Selection	
		(First Revision)	
2	IS 16807 : 2020	Safety of Machinery — Fire Prevention and	Reviewed
	ISO 19353 : 2019	Fire Protection (First Revision)	

ITEM 5 INTERNATIONAL ACTIVITIES

India has membership on ISO committees as listed below, related to MED 40. Being a P-member, it is obligatory for India to vote on all the documents. The documents received from time to time are being sent to committee members for comments and voting is done accordingly.

Standards published by ISO Committee

44 Total ISO Standards	32 Latest version of ISO adopted	Older version of ISO adopted	
11 ISO standards not adopted	Indigenously developed Standards	Amendment issued by ISO, not adopted	

5.1 The list of active various working group working under ISO/TC 199 in liaison with MED 40 Sectional Committee is as under-

Sl No.	ISO/TC	Title		
1)	ISO/TC 199	Safety of machinery - Participating (P)		
2)	ISO/TC 199/WG 10	Fire prevention and protection		
3)	ISO/TC 199/WG 11	Permanent means of access to machinery		
4)	ISO/TC 199/WG 12	Human-machine-interactions		
5)	ISO/TC 199/WG 3	Safety of integrated manufacturing system		
6)	ISO/TC 199/WG 5	General principles for the design of machinery and risk		
		assessment		
7)	ISO/TC 199/WG 6	Safety distances and ergonomic aspects		
8)	ISO/TC 199/WG 7	Interlocking devices		
9)	ISO/TC 199/WG 8	Safe Control Systems		

https://www.iso.org/committee/54604.html

The Committee noted the information.

5.2 Working Groups under ISO/TC 199 and members nominated from India

The committee had decided to formulate internal Working Groups under MED 40 corresponding to ISO Working Groups with the objective to have a discussion group for deliberating on ISO draft standards and ballots. The members mentioned below expressed their interest to be part of the Working Groups. Nominations of the Working Groups are open and as decided in the committee, internal Working Groups structure are being circulated to all committee members to suggest more names for inclusion in the Working Groups. Email for the same was sent to the Committee on 31 Oct 2023.

Following responses have been received-

Sl	WG	Project	Project	Participation by	Internal Working
No.		Number	Title		Group
1.	WG 3	ISO/DIS 11161 :2023	Integration of machinery into systems	 a) Shri N. Madhan, IMTMA b) Shri V. Ravindranath, M/s ITC c) Mr DB Naik, Directorate General of Mines Safety 	, M/s ITC c) Mr Atul Bhargav , IIT
2.	WG 5	ISO 12100/PW 1 Amd I	General principles for design — RA & RR	a) Shri Vinay Girdhar Bansod, M/s PMMAI b) Mr Girish Alawe, M/s Schmersal volunteered c) Mr D. B. Naik, Directorate General of Mines Safety d) Mr Siddhesh Dalal, Macsafe e) Mr Sathiya Mohan. S, Ross Controls	a) Shri Vinay Girdhar Bansod , M/s PMMAI
3.	WG 6	ISO/FDIS 13855:201 0	Positionin g of safeguards	a) Shri Girish Alawe ,M/s Schmersal India PvtLtdb) Mr D. B. Naik,Directorate General ofMines Safety	a) Shri Girish Alawe,

4.	WG 6	ISO/CD 12895:202 3	Whole body access	a) Shri Girish Alawe , M/s Schmersal India Pvt Ltd	a)Shri Girish Alawe , M/s Schmersal India Pvt Ltd.
				b) Mr D. B. Naik, Directorate General of Mines Safety	b) Mr Mudit Maheshwari, M/s ITC Ltd.
					c) Mr DB Naik, Directorate General of Mines Safety
5.	WG 7	ISO/FDIS	Interlockin	a) Shri Girish Alawe,	a) Shri Girish Alawe,
		14119:202	g devices	M/s Schmersal India Pvt	M/s Schmersal India Pvt
		3	associated	Ltd	Ltd
			with	1) 01 ' 0 ' 17 1	1
			guards	b) Shri Samir Kanchan,	,
				M/s Macsafe	M/s Macsafe
				c) Mr D. B. Naik,	c) Mr D. B. Naik,
				<i>'</i>	Directorate General of
				Mines Safety	Mines Safety
6.	WG 8	ISO/TR	Markov-	a) Shri Girish Alawe,	a) Shri Girish Alawe,
		13849-3	Modelling	M/s Schmersal India Pvt	M/s Schmersal India Pvt
				Ltd.	Ltd.
				b) Shri Siddesh Dalal,	b) Shri Siddesh Dalal,
				M/s Macsafe	M/s Macsafe
7.	WG 10	-	Fire	a) Shri V. Ravindranath,	,
			protection	M/s ITC.	M/s ITC
			and	L) C1: A41 D1	b)Shri Atul Bhargav,
			*	b) Shri Atul Bhargav, Indian Institute of	Indian Institute of
				Technology	recimology
8.	WG 11	ISO 14122	Permanent	a) Shri Girish Alawe,	Gandhinagar a) Shri Girish Alawe,
0.	WG11	series	means of	· ·	· ·
		501105	access to		Ltd.
			machinery		
			- J	b) Mr Mohan Babu ,	b) Mr Mohan Babu ,
				Joint Chief, Directorate	Directorate of Factories,
				of Factories, Telangana	Telangana State,
				State, Hyderabad.	Hyderabad.
9.	WG 12	ISO/CD	Mechanica	a) Shri Girish Alawe,	·
		TR 21260	1 safety		
				Ltd	Ltd
			phys. contacts		
			Comacis		

			mov. machinery/ people	M/s BEML Limited volunteered to nominate an expert on this working group during the 9th Meeting. M/s BEML Limited volunteered to nominate an expert on this working group during the 9th Meeting.
10.	ISO/JW G betwee n TC	ISO 14159	machinery — Hygiene	Technology b) Mr Anar
	199 and TC 326			b) Mr Anant Maheshwari - Hygiene ITC Limited c) Mr Samir Kanchar M/s Macsafe.

- a) Mr. Vinay Bansod, Windsor Machines ltd, in previous meeting had requested to add Mr. Amit Patel from Windsor and Mr. Pradip Vanwani from Milacron ultimately representing PMMAI to be added in WG/5. The committee agreed to it.
- b) Shri Dhiraj Podutwar from Pilz India, requested to be nominated in WG 5, WG 6, WG 7, WG 8, WG 11 and WG 12. The committee agreed to it.
- c) Shri Dinesh Saner requested to be added in WG 5, WG 6, WG 7, WG 8, WG 11 and WG 12. The committee agreed to it.
- d) Shri Biswa Rath from Prazmanna requested to be added in WG 5, WG 6, WG 11 and WG 12. The committee agreed to it.

ITEM 6 NEW SUBJECTS

As per the latest policy and guidelines, before any new subject is taken up for formulation of National Standard the following issues are to be examined by BIS.

- a) Whether the subject is financed by the proposer;
- b) Sale ability of the standard;
- c) Standards shall be user friendly; and
- d) Social needs with regards to safety, health and environment.

Only after assessing the above aspects, will it be possible for BIS to consider the formulation of the Indian standard. The proposal should essentially be taken in the prescribed Performa, as a preliminary work item as given in **Annex B**. When members propose in the Technical Committee (TC) meeting, they have to fill-in the Performa beforehand which is then considered by the TC.

ANNEX B.pdf

The Committee noted the information.

ITEM 7 DATE AND PLACE OF NEXT MEETINGS

Proposed meeting Calendar for FY 2024-25 is as follows-

	Q1 2024-25	Q2 2024-25	Q3 2024-25	Q4 2024-25
	May	August	November	February
MED 40	May 29, 2024 Wednesday	September 23, 2024 Monday	November 22 , 2024 Friday	February 21 , 2025 Friday

ITEM 8 ANY OTHER BUSINESS

- 1. The committee decided to make a panel that will look into the gap areas of standardization in the Safety of Machinery aspect of Indian industries. This panel will lead efforts in the development of indigenous standards for the sector. The committee recommended that the panel meeting may be organized at the earliest, so that the inputs from the Panel can be analysed in the next committee meeting. Following members volunteered to be the part of the panel
 - a) Shri Mudit Maheshwari, ITC limited, Kolkata.
 - b) Shri Dinesh Saner, In-person capacity.
 - c) Shri Sachheendra Bapat, V-Same Engineering.
 - d) Shri Biswa Rath, Prazamanna Safety Limited Liability Partnership, Pune.
 - e) Shri Prodip Sarkar, Rockwell Automation.
 - f) Shri Mohan Babu, Directorate of Factories, Telangana State, Hyderabad.
- 2. The committee decided that the next meeting may be in physical mode and preferably in Pune. There being no other business, the meeting ended with a vote of thanks to the Chair and the committee.

Annex-A

ATTENDANCE

11th Meeting of Safety of Machinery Sectional Committee, MED 40

Sl No.	Organization Name	Member Name	Email ID	Mob. No.
1.	Ministry of Heavy Industries and Public Enterprises, Department of Heavy Industry, New Delhi	Shri Vikas Dogra (<i>Chairperson</i>)	vikasdogra71-cgo@gov.in	9404946411
2.	Automotive Research Association of	Shri Vyanktesh S. Khairatkar	khairatkar.shl@araiindia.com	9881473749
	India, Pune	Shri Moqtik A. Bawase	bawase.erl@araiindia.com	9970055127
3.	BEML Limited, Kolar	Shri Somegowda K. T.	somegowda.kt@bemlltd.in	9008295172
		Shri Vijay M.	gde@beml.co.in	9731800410
4.	Bharat Heavy Electrical Limited, New Delhi	Dr Kuruva Gopanna	gopanna@bhel.in	9489202868
5.	Central Manufacturing Technology Institute, Bengaluru	Shri Anil Kumar K.	anilkumar@cmti.res.in	8022188266
6.	Cummins India Limited, Pune	Shri Riyazahmad Abbasalli Kazi	riyazahmad.kazi@cummins.com; riyazahmad.kazi@gmail.com	8805981208

		Shri Ravi Sonawala	ravi.sonawala@cummins.com	9130087510
		Shri Santoshkumar S. Rajguru	santoshkumar.rajguru@cummins.com	9623448245
7.	Directorate General of Mines Safety, Dhanbad	Shri D. B. Naik	dbnaik74@gmail.com; ddg.mech@dgms.gov.in	9483544266
8.	Directorate of Factories, Telangana State, Hyderabad	Shri Y. Mohan Babu	ymbabu@rediffmail.com	9848083872
9.	Directorate General Factory Advice Service and Labour Institutes, Mumbai	Shri N. Varadharajan	n.varadhrajan@dgfasli.nic.in	9962695659
10.	In Personal Capacity	Shri Dinesh Keshav Saner	saner.dinesh11@gmail.com	8460518936
11.	Indian Machine Tools Manufacturers Association, Bengaluru	Shri N. Madhan	director@amttf.in	8056324243
12.	Indian Printing Packaging and Allied Machinery Manufacturers Association, Noida	Shri Prashant Vats	admin@ipama.org	9871999384
13.	ITC Limited, Kolkata	Shri Mudit Maheshwari	mudit.maheshwari@itc.in	9831305335
14.	National Institute of	Dr Manoj Kumar Gupta	mkg201322@gmail.com	9355222278

	Technology, Kurukshetra			
15.	Pilz India Private Limited, Pune	Shri Dhiraj Podutwar	d.podutwar@pilz.in	8390900754
16.	Plastics Machinery Manufacturers Association of India (PMMAI), New Delhi	Shri Pradip Vanwani	pradip_a_vanwani@milacron.com	9512950018
17.	Prazamana Safetic	Shri Biswa Bhushan Rath	biswa_rath@prazamana.in	9421697027
	Limited Liability Partnership, Pune	Shri Bikram Nag	bikram_nag@prazamana.in	9561829536
		Shri Ankit Kumar	akumar@prazamana.in	8956479257
18.	Rockwell Automation India Private Limited, Noida	Shri Prodip Kumar Sarkar	psarkar@rockwellautomation.com; sarkar@ra.rockwell.com; prodip.sarkar@ra.rockwell.com	9582804074
19.	Ross Controls India Private Limited, Chennai	Shri Yashpal Setiya	yashpal.setiya@rosscontrols.com	9810308761
		Shri Sathiya Mohan S.	sathiya.selvaraju@rosscontrols.com	9003066021
20.	Schmersal India Private Limited, Pune	Shri Gaurav Gore	ggore@tecnicum.com	8796879724
21.	Sick India Private Limited, Mumbai	Shri Jayesh Jani	jayesh.jani@sick-india.com	9323116438
22.	V-SAME Engineering and Training Solutions, Pune	Shri Shacheendra Bapat	shacheendrabapat@gmail.com	8275573159

23.	BIS, New Delhi	Shri K. V. Rao (HMED)	hmed@bis.gov.in	_			
24.	BIS, New Delhi	Ankita Vidhyarthi (Scientist-D)	ankita14v@gmail.com	_			
INV	ITEE						
Sl No.	Organization Name	Member Name	Email ID	Mob. No.			
23.	Macsafe India Solutions Private Limited, Pune	Shri Mayank Choudhary	mayank.choudhary@safe-t-sense.in				
GUI	GUEST						
Sl No.	Organization Name	Member Name	Email ID	Mob. No.			
24.	Ministry of Heavy	Shri Abhinav Kumar	hemt-dhi@nic.in	_			
	Industries and Public Enterprises,	Shri Shahid Qayoom	shahid.qayoom@nic.in	_			
	Department of Heavy	Shri	shubhankit.hei@gov.in				

NOTE — Attendance of member organisations updated in Standards Portal of BIS. Members are requested to check and revert if their attendance is not showing in their profile in the portal.

Heavy

Delhi

Industry, New

Shubhankit