

<u>भारतीय मानक ब्यूरो</u> BUREAU OF INDIAN STANDARDS

MINUTES

MEETING	DAY and DATE	TIME
26th Meeting of Turbo Machinery Sectional		BHEL Office,
Committee, MED 22	20 September	Ramachandrapuram,
	2024	Hyderabad,
	(Friday)	Telangana-502032
		(Physical)
		10: 30 AM

CHAIRPERSON: Shri K. Ravi, Ex. CGM (Projects), Bharat Petroleum Corporation Ltd, Kochi.

MEMBER SECRETARY: Shri Lokraj Meena, Sc. 'C' & Deputy Director, MED, BIS HQ, New Delhi.

MEMBERS PRESENT: Please see Annex A.

ITEM 0 GENERAL

0.1 Welcome by Head (MED)

Shri Venkateswara Rao, Head (MED) could not attend the meeting physically due to prior engagements. Hence, Member Secretary (MS) welcomed the members to the 26th meeting of the Committee on his behalf. He further also thanked Shri Madhusudan and Shri Sai Pratap, BHEL for agreeing to host the BIS meeting and making the necessary arrangements.

0.2 Opening remarks by Chairperson, MED 22

Shri K. Ravi, CGM (Projects), Chairperson MED 22 welcomed all the Members present in the meeting. He appreciated the good work done by the Committee so far and requested the privileged members to continue

doing so and actively contribute towards the revision and formulation of new Indian standards. He hoped for fruitful discussion during the meeting on various agenda items.

ITEM 1 CONFIRMATION OF THE MINUTES OF THE LAST MEETING

There being no comments on the minutes of the last meeting, the Committee formally confirmed the minutes.

ITEM 2 SCOPE AND COMPOSITION OF COMMITTEE

2.1 Scope

The Committee noted the present scope of the Committee and deliberated on same. After the deliberations, it decided to make following changes in the scope:

- a) Formulation of standards for compressors, blowers, exhausters, turbines, and expanders, and their related accessories. It also covers methods of measuring various quantities parameters connected with the testing and code of practices.
- b) Preparation of technical supply conditions and acceptance tests for centrifugal, reciprocating, rotary, and dynamic compressors (centrifugal and axial), blowers, exhausters, turbines, and expanders.
- c) Co-ordination of work with ISO/TC 192 (Gas turbines) and ISO/TC 118 (Compressors, Pneumatic Tools and Pneumatic machines and its sub-Committees).
- d) Co-ordination of work with IEC/TC 4 (Hydraulic turbines) and IEC/TC 5 (Steam Turbines).

2.2 COMPOSITION OF THE COMMITTEE

2.2.1 The Committee noted the composition of the Committee and recommended for deletion/removal of the name of M/s TLT Engineering Pvt Ltd to MEDC due to non-active participation from last three meetings in the Committee.

2.2.2 Co-option of the new organizations and update of existing members:

- a) The Committee noted the information given and welcomed Shri Shankar B. from M/s Triveni Turbines in the meeting.
- b) The Committee noted the information given and decided to drop the name of M/s Baker Hughes from agenda due to their non-affirmative response.
- c) The Committee noted the information given and welcomed all the newly on-boared members in the **Panel 4 on 'Hydraulic Turbines'**. Further, it also requested Member Secretary (MS) to again send a reminder to remaining organizations for seeking their co-option.

- d) The Committee noted the nomination request received from Dr G. R. Kannan, Prof. PSNA College of Engineering & Technology and discussed on the same. However, it didn't agree with the same due to lack of expertise in the field of turbo machinery.
- **2.2.3** The Committee noted the information given in the agenda.

2.2.4 Gender Responsive Standards Initiative

The Committee noted the information given in the agenda.

Item 3 ACTIONS ARISING OUT OF THE MINUTES OF THE 25th MEETING

3.1 The summary of actions taken on the minutes of 25th Meeting of Turbo Machinery Sectional Committee, MED 22 and present status are given below:

Sl	Item*	Actions taken on the	Committee decision	Actions taken on the	
No.		decision of 24 th meeting	during 25 th meeting	decision of 25 th meeting	during 26 th meeting
1.	3.1 (1)	As decided during the	The Committee noted	U	The Committee noted
1.	` '				the information
		l C,	in the agenda.		given.
		IS 5456 (Doc		5456 - Positive	
		MED/22/20005) has		Displacement Type	
		been sent into printing		Air Compressors and	
		and is currently under		Exhausters —	
		print.		Testing and	
				Acceptance) has	
				been published in the	
		The Committee may		month of September	
		kindly note.		2024.	
				A complimentary	
				A complimentary copy of the standard	
				has been also shared	
				with all the members.	
				with an the members.	
				The Committee may	
				kindly note.	
2.	3.1 (3)	As decided during the last	The Committee noted	•	The Committee noted
	` ,	1		MED/22/24282 (First	
		meetings dated 01 March	_	Revision of IS 11461 –	_
		2024 and 16 April 2024		Code of Practice for	
		were held for discussion		Compressor Safety) is	
		on the comments		currently under print.	
		received.			
			l	l .	

	The Committee may
As per t	kindly note.
recommendations arisi	
out from the par	
meetings, the dr	
	0.
MED/22/24282 'Code	of
Practice for Compress	
Safety' was modified a	
circulated among t	ne
members via email dat	ed
09 May 2024 seeking the	sir
views/comments. The la	st
date for the comments w	as
16 May 2024	
No comments we	re
received.	
Hence, the document h	
been sent into printing	
	ne
Chaiperson.	
	.
The document is curren	
under print.	
The Committee m	
kindly note.	

3.	3.1(5)	Both documents	The Committee not	ed Draft documents	The Committee noted
		MED/22/23718	the information giv	en <i>MED/22/23718</i>	the information given.
		'Compressed Air	in the agenda.	'Compressed Air	
		Energy Efficiency		Energy Efficiency	
		Assessment (Adoption of		Assessment (Adoption	
		ISO 11011)' and		of ISO 11011)' and	
		MED/22/23719		MED/22/23719	
		'Turbocompressors		'Turbocompressors	
		Performance Test Code		Performance Test	
		Simplified Acceptance		Code Simplified	
		Test (Adoption of ISO		Acceptance Test	
		18740)' are still under		(Adoption of ISO	
		print.		18740)' have been	
				published in the month	
		The Committee may		of August 2024.	
		kindly note.			
				Complimentary copies	
				of both the standards	
				have also been shared	
				with the Committee	
				members.	
				L .	
				The Committee may	
				kindly note.	

ITEM 4 DRAFT INDIAN STANDARDS FOR FINALIZATION

The Committee noted the information given in the agenda.

ITEM 5 INDIAN STANDARDS TAKEN FOR REVIEW

The Committee noted the information given in the agenda and decided as follows:

Sl No	Category	IS/ISO/IEC No.	Title	Panel/ Experts	Current Status of work	Committee Decision during 26 th meeting
1.	Working Panel 1 on 'Compressor s'	(a) IS 17093 : 2019	supply conditions for reciprocating air	a) Shri Dileep Patil, M/s Ingersoll Rand (Convenor); b) Shri Jayesh	As decided during the last meeting, a series of Panel meetings have been	Ms Lakshmi Shree Nair, M/s Ingersoll Rand briefed the Committee about the work

(b) IS 15879 : 2009 (c) IS/ISO 3857-1: 1977	rs for general purpose and industrial applications	Raval, M/s Dresser India Pvt. Ltd; c) Shri Harendra Singh, M/s Reliance Industries; d) Shri A. Bhaskar	conducted under the convenorship of Shri Dileep Patil. The Convener may kindly present the recommendati ons of the	of the Panel. The Committee appreciated the same and requested her to submit the consolidated comments to the Member Secreatry, so it
(d) IS/ISO 3857-2: 1977	(b) Breathing air compresso r package — Specificati on (c) Compress ors, pneumatic tools and machines - Vocabular y: Part 1 general (d) Compress ors, pneumatic tools and machines - Vocabular y: Part 2 compresso rs	Prabhune, M/s Burckhardt Compression India; e) Shri Chirag Prajapati, M/s Nayara Energy Ltd.; f) Chairperson; and g) Member Secretary.	Panel before the Committee.	may be circuated among all the members for their views/suggestions. On the basis of the comments received from the members, further decision will be taken by the Committee.

1994/IEC Pub 45- 1:1991 (c) Steam turbine: Part 1 specificati on g) Chairperson; and h) Member Secretary. Singh Duggal, EIL; The Committee may kindly discuss and decide.

3	Working Panel 3 on 'Gas Turbines'	(a) IS 15664: 2006 /ISO 2314:198 9 (b) IS 15665: 2006/ISO 11086:19 96 (c) IS 15667: 2006/ISO 19860:20 05	(a) Gas turbines - Acceptan ce tests (b) Gas turbines - Vocabula ry (c) Gas turbines - Data acquisitio n and trend monitorin g system requirem ents for gas turbine installatio ns	a) Shri B.K. Rai, M/s ONGC (Convenor) b) Representati ve from M/s Bharat Heavy Electrical Limited; c) Shri H V Ramana Murthy, BHEL GE Gas Turbine Service; d) Shri Kandarp Brahmbhatt, M/s Siemenes e) Shri Thenavranaj an, CSIR- NAL f) Chairperson ; and g) Member Secretary.	A Panel meeting was conducted on 27 August 2024 under the convenorship of Shri B.K. Rai. Comments have been submitted by the Panel on ISO 2314:1998. ISO_commenting_t emplate_ISO_2314 The Committee may kindly discuss and decide.	The Committee deliberated on the comments received from the Panel at length. After the discussion, it was of the view that some comments need further deliberation in the Panel. So, it requested the Shri B.K. Rai, Convenor to hold a meeting in the month of Ocotber 2024 for discussion among the members.
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4.	Working Panel 4 on 'Hydraulic Turbines'	IS/IEC 41 :1991	Field acceptance tests to determine the hydraulic performance of hydraulic turbines, storage pumps and pump - Turbines	(a) Dr. Arun Kumar, IIT Roorkee (Convenor) (b) Shri Vikas Kumar, NHPC (c) Representati ve from BHEL (d) Flovel Energy Pvt Ltd, Faridabad (e) Prof. Dhiman Chatterjee, IIT Madras (f) Representati ve from BBVN (Nomination Awaited) (g) Representati ve from SJVN (Nomination Awaited)	No Panel meetings have been conducted till date. The Committee may kindly note and decide.	The Committee noted the information given and requested Convenor to hold a meeting in the Month of October 2024. Further, it requestd Ms Y.V. Rama Lakshmi to provide the names of experts from BHEL in the panel.
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ITEM 6 STATUS OF INDIAN STANDARDS UNDER BIS CERTIFICATION

The Committee noted the information given in the agenda.

ITEM 7 POSITION OF WORK

The Committee noted the information given in the agenda.

ITEM 8 SELECTIONS OF SUBJECTS

The Committee noted the information given in the agenda.

ITEM 9 INTERNATIONAL ACTIVITY

9.1 The Committee noted the information given in the agenda.

- **9.2** The Committee noted the information given in the agenda.
- **9.3** The Committee noted the information given in the agenda.
- **9.4** The Committee noted the information given in the agenda.
- **9.5** The Committee noted the information given and deliberated on same. After deliberations, it decided to modify the designated experts from India as follows:

Sl. No.	Expert Name	Organization Name	Conecerned ISO/IEC/ TC & WG	Role
1.	— Shri M.N. Goyal	National National	ISO/TC 118/SC 6/WG	Member
		Ferttilizers Ltd.	2 'Safety'	
2.	Shri Dileep Patil	Ingersoll Rand	ISO/TC 118/SC 6/WG	Member
		India Pvt Ltd,	2 'Safety'	
3.	Shri Jayesh Raval	Dresser Rand	ISO/TC 118/SC 6/WG	Member
		India	2 'Safety'	
4.	Shri Vijay Sharma	Atlas Copco	ISO/TC 118/SC 6/WG 2 'Safety'	Member
5.	Shri Dinesh	GE Vernova – Gas	ISO/TC 192/WG 4 '	Member
	Venugopal Shetty	Power	Gas Turbine'	
6.	Shri H V Ramana	BHEL-GE Gas	ISO/TC 192/WG 4 '	Member
	Murthy	Turbine	Gas Turbine'	
		Services Pvt.		
		Ltd (BGGTS)		
7.	Shri S. Venkadesh	BHEL-GE Gas	ISO/TC 192/WG 10 '	Member
		Turbine	Gas Turbine Safety'	
		Services Pvt.		
		Ltd (BGGTS)		
8.	Shri Madhusudan	Bharat Heavy	ISO/TC 192/WG 11	Member
		Electricals Ltd	'Acceptance Tests'	
9.	Shri Kandarp	Siemens Ltd.	IEC/TC 5/ PT 60953-4	Member
	Bhrahmbhatt		'Rules for steam turbine thermal	
			acceptance tests - Part 4:	
10		TITE D. 1	Routine testing'	3.5.1
10.	Dr. Arun	IIT Roorkee	IEC/TC 4/MT 32	Member
	Kumar		'Hydraulic turbines, storage	
			pumps and pump-turbines -	
			Model acceptance tests' and	
			IEC/TC 4/WG 14	
			'Hydroelectric Power Plant Automation and Turbine	
			Governing Systems'	
11.	Shri Lokraj	BIS	ISO/TC 118/SC 6/WG	Member
11.	SIIII LOKIAJ	מומ	130/1C 110/3C 0/WU	MEHIDEL

	Meena		2 'Safety', IEC/TC 4/MT 32	
			'Hydraulic turbines, storage	
			pumps and pump-turbines -	
			Model acceptance tests' and	
			IEC/TC 4/WG 14	
			'Hydroelectric Power Plant	
			Automation and Turbine	
			Governing Systems'	
12	<mark>Shri Deepak</mark>	Flovel Energy Pvt	IECs/TC 4/MT 32	Member
	<mark>Raj Pokharna</mark>	<mark>Ltd</mark>	'Hydraulic turbines, storage	
			pumps and pump-turbines -	
			Model acceptance tests'	
13	Shri Harendra	Reliance India Pvt	ISO/TC 118/SC 6/WG	Member
	Singh	<mark>Ltd</mark>	<mark>2 'Safety'</mark>	

ITEM 10 RECENT INITIATIVES IN THE STANDARD DEVELOPMENT PROCESS OF BIS

The Committee noted the information given in the agenda.

10.1 Green Initiative by BIS

The Committee noted the information given in the agenda.

10.2 Interaction with SDO

The Committee noted the information given in the agenda.

10.3 Training of Committee Members

The Committee noted the information given in the agenda.

ITEM 11 LETTER OF APPRECIATION TO COMMITTEE MEMBERS

The Committee noted the information given in the agenda.

Item 12 NATIONAL AND INTERNATIONAL LEVEL EVENTS TO BE PARTICIPATED IN

The Committee noted the information given in the agenda.

Item 13 SCIENTIFIC JOURNALS AND PERIODICALS TO BE SUBSCRIBED

The Committee noted the information given in the agenda.

Item 14 CREATION OF POOL OF EXPERTS

The Committee noted the information given in the agenda.

Item 15 RESEARCH PROJECT TO BE TAKEN UP FOR INCLUSION OF EMPIRICAL DATA AND INSIGHTS

The Committee noted the information given in the agenda.

ITEM 16 GUIDELINES FOR MEMBERS OF TECHNICAL COMMITTEES

The Committee noted the information given in the agenda.

Item 17 TRANSLATION OF INDIAN STANDARDS FROM ENGLISH TO HINDI

The Committee noted the information given in the agenda.

Item 18 DATE AND PLACE FOR THE NEXT MEETING

The next date and place of meeting will be decided in consultation with the chairperson.

Item 19 ANY OTHER BUSINESS

MS informed the members that recently, Ministry of Heavy Industries has issued Machinery and Electrical Equipment Safety (Omnibus Technical Regulations) Order, 2024 dated 28 August 2024. As per the order, all the machines and electrical equipment and their assemblies, sub-assemblies and components mentioned in the first Schedule of the order will need to have standard mark under a license from the Bureau; or issued with a certificate of conformity in case of machine, or as the case may be, electrical equipment, is not desired to be manufactured on a continuous basis as provided in the Scheme X of the Conformity Assessment Regulations. The detailed order along with the schemed X of BIS is enclosed below for kind reference of all:

https://drive.google.com/file/d/1Ne8XTDWfnOuFAgqcWJbMnMXFzEEZSSHG/view?usp=sharing

https://drive.google.com/file/d/1z-wN14Mjugv5oKbWUczNy38-0B4IkZyx/view?usp=sharing

There being no other comments, the meeting ended with a hearty vote of thanks to the Chair and members present.

ANNEX A

Sl No.	Organization	Name	Email
1	Bharat Petroleum Corporation Limited, Kochi	Shri K. Ravi (Chairperson)	ravik001@bharatpetroleum.in
2	Boldrocchi Indian Private Limited, Gurugram	Shri Piyush Goel (Alt)	piyush@boldrocchi.in
3	Bharat Heavy Electrical Limited, Hyderabad	Shri Madhusudan	madhusudan@bhel.in
		Ms. Y. V. Rama Lakshmi (Alt)	yvrlakshmi@bhel.in
		Shri Sai Pratap Kuv (Alt)	saipratapbec@bhel.in
		Shri N Suguna (Alt)	suguna@bhel.in
4	BHEL-GE Gas Turbines Services Pvt Ltd.	Shri H.V Ramana Murthy	hvramana.murthy@ge.com
		Shri S. Venkadesh (<i>Alt</i>)	venkadesh.s@ge.com
5	Dresser-Rand India Pvt. Ltd, Pune	J.B. RAVAL (Alt)	jayesh.raval@siemens-energy.com
6	ELGI Equipment Limited, Coimbatore	Shri S. Senthil Kumar (<i>Alt</i>)	senthils@elgi.com
7	GAIL (India) Limited, New Delhi	Shri Upal Sengupta	upal@gail.co.in
		Shri Praseed Sahu (Alt)	p.sahu@gail.co.in
8	Hindustan Petroleum Corporation Limited, Mumbai	Shri Munesh Kumar(Alt)	muneshkumar@hpcl.in
9	Indian Register of Shipping, Mumbai	Shri Suneet Digikar	suneet.digikar@irclass.org
10	Ingersoll Rand India Limited, Ahmedabad	Ms. Lakshmishree Nair (<i>Alt</i>)	lakshmishree.nair@irco.com
11	NTPC Limited, New Delhi	Shri Doondeshwar V(Alt)	vdoondeshwar@ntpc.co.in
12	Nayara Energy Limited, Mumbai	Shri Chirag Prajapati	chirag.prajapati@nayaraenergy.co m
13	Oil and Natural Gas Corporation Limited, New Delhi	Shri Braj Kishor Rai	rai_bk5@ongc.co.in

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14	Reliance Industries Limited,	Shri Harendra Singh (Alt)	harendra1.singh@ril.com
	Mumbai		
15	Siemens Limited, Mumbai	Dr Giridhar Kumar Dhinne	giridhar.d@siemens-energy.com
		(Alt)	
16	Triveni Turbines Limited,	Shri Sankar B	sankarb@triveniturbines.com
	Bangalore		
17	Flovel Energy Pvt. Ltd.	Shri Deepak Raj Pokharna	Deepak.pokharna@flovel.net
	(Invitee)		

BIS Directorate: Shri Lokraj Meena, Sc. C & Deputy Director, BIS